• CH and MH - MF types



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general overview of the multipole connector production for industrial purposes and accessories



Inserts

The inserts are made of self-extinguishing thermoplastic resin UL 94 V0, normally used for applications in a maximum ambience temperature of 125 °C. The special versions for use with a maximum ambience temperature of 180 °C are made of PPS. Different conductor connection techniques are available: screw connections, crimp connections, or flexible spring connections. The contacts are in silver or gold plated brass. The inserts are numbered on both sides by laser printing or moulded. There is a large number of versions of inserts selected on the basis of the rated voltage (from 50V to 5000V), the rated current (from 10A to 100A max), the number of poles, the different load combinations required (power and signal poles within the same insert). The inserts are approved in conformance with the major conformity marks including callus



The RoHS (2002/95/EC) and RAEE (2002/96/EC) Directives

- The RoHS 2002/95/EC Directive bans the use of some harmful substances used in new electrical and electronic equipment commercially available from the 1st of July 2006 (the exceptions for some applications are enclosed in the Directive Enclosure and in some later decisions made by the EU Commission 1)). The banned and/or restricted substances are: Lead, Mercury, Cadmium, Hexavalent Chromium, Poly-Brominated By-Phenyls and Poly-Brominated Dy-Phenyl Ethers (PBB and PBDE respectively, fire retardant substances for thermoplastic materials).
- The RAEE 2002/96/EC Directive (with its later amendment 2003/108/EC) aims to recycle and reduce the waste produced by electrical and electronic equipment. It also promotes recycling and reusing such technological waste and establishes ambitious recovery rate targets, which vary according to the types of products involved. The manufacturers or their agents in the EU must ensure that the equipment sold after the 13th of August 2005 listed in the Enclosure I A and illustrated in the Enclosure I B of this Directive is collected, treated and recycled (the deadline varies from country. In Italy, the deadline has been postponed to 31/12/2007, awaiting for approval by the required executive Ministerial Decrees).

As a manufacturer of electrical equipment and components for industrial use, I.L.M.E. acknowledges the regulations introduced by these Directives. The above mentioned Directives are already effective in almost all EU countries. For the products described in this Catalogue, although the usage restriction of the above mentioned hazardous substances is not legally applicable (none of our product does in fact belong to any of the categories described and illustrated in the RoHS and RAEE Directives), the "RoHS compliance" may become important and many of our customers may require its compliance. We have therefore carried out the corrective actions, which have led to the "RoHS compliance" of all our products, wherever required. I.L.M.E. products sold after the 1st of July 2006 do not contain any of the restricted substances in higher concentration than those allowed by the RoHS directive and by the later associated Decisions taken by the EU Commission.

1) At the time of publication of this Catalogue, the following EU Commission Decisions were available: 2005/618/EC, of 18 August 2005, 2005/717/EC, of 13 October 2005, 2005/747/EC, of 21 October 2005, 2006/310/EC, of 21 April 2006, 2006/690/EC, 2006/691/EC, 2006/692/EC, of 12 October 2006.

The heavy duty multipole connectors for industrial purposes are used in electric and electronic machinery, control units, electric panels, control equipment and wherever connections are required for power and signalling circuits. (N.B. the connectors must not be handled live). The connectors are in conformance with the standard DIN VDE 0627 (European standard IEC 61984) and where applicable, to the standard DIN 43652 (European standard EN 175301-801 developed by CENELEC TC48B).

general overview of the multipole connector production for industrial purposes and accessories

Fire Safety Standards for the railway industry

The most advanced fire safety standards for the railway industry are the French standards:

- NF F 16-101 Matériel roulant ferroviaire Comportement au feu Choix des matériaux
- NF F 16-102 Matériel roulant ferroviaire Comportement au feu Choix des équipements électriques
- which, in turn, refer to the test methods described in the following standards:
 NF X 70 100 Analyse de gaz de pyrolyse et de combustion
- NF X 10 702 Détermination de l'opacité des fumées en atmosphère non renouvelée

the latter being very similar in methods to the following American standards:

- ASTM E 662 Standard Test Method for Specific Optical Density of Smoke Generated by Solid Materials
- ASTM E 162 Standard Test Method for Surface Flammability of Materials Using a Radiant Heat Energy Source.

Equally as popular is the use of Bombardier Transportation toxicity specifications:

- SMP 800-C Toxic Gas Generation.

In Italy, since 2006, for installation on board of rolling-stocks, certification of conformity to the new Italian railway standards (listed below) is required:

- UNI CEI 11170-1:2005 Trains and trams Fire safety guidelines for trains, trams and guide vehicles General principles
- UNI CEI 11170-2:2005 Trains and trams Fire safety guidelines for trains, trams and guided vehicles Design recommendations Fire containment measures Indication, monitoring and evacuation systems
- UNI CEI 11170-3:2005 Trains and trams Fire safety guidelines for trains, trams and guided vehicles Assessment of effect of fire on materials Acceptable limits published by UNI and CEI together on 30/11/2005, in the delayed completion of the European standard relating to the effect of fire on materials to be installed on board of rolling-stocks, standard EN 45545, divided in 8 sections, only some of which have recently been published, after 16 years in the making, whilst the most crucial sections are still unfinished due to disagreements between the member countries (because of strong national interests, protectionism of domestic industries) especially in France, Germany, United Kingdom and Italy.

To date, this planned standard, to be published as a simple TS (Technical Specification) and to be complied with on a voluntary basis, cannot yet be used and, as for the implementation of the Directives for the railway industry (interoperability of high-speed and conventional railways), the current national standards in force in the single EU member states are regarded as equivalent in terms of safety.

For Italy, the requirements for materials relating to electrical connectors are contained in the 2nd schedule "Acceptability criteria for electrical and electronic materials and components" at the application "All other applications including inflammable materials" (all applications other than electric cables). For these applications, four tests are required to be carried out on the materials:

- The materials being affected by a small flame according to EN ISO 11925-2 with, according to the risk levels, for LR1 and LR2, a resistance to fire of the material of 15s; for LR3 and LR4, a resistance of 30s.
- Smokiness in compliance with French standard NF F 16-101 with IF better or equal to F2 for all risk levels. The material we use is classified as F1 (better than F2) according to the tests we carried out.
- Fume optical density measurement, in compliance with French standard NF X 10-702 (from NF F 16-101) with values ≤ 100 for all risk levels LR1...4.
- $\underline{\text{Toxicity measurement}}$, in compliance with Italian standard CEI 20-37/7, with T \leq 2 for all risk levels LR1...4.

Tests

In 2006, we carried out laboratory tests approved by the French Railways SNCF, according to the above mentioned French standards NF F 16-101 and NF F 16-102, the material we use in our connectors, which has been found to belong to class F1 (Index Fumée I.F. ≤ 20) as well as a toxicity index (Index Toxicité Fumée) I.T.C. = 20. Both these values meet the requirements set out by the French standards and by the Italian standard UNI CEI 11170-3 schedule 2, which relates to electrical connectors. We have also commissioned a qualified North American laboratory to carry out tests compliant with American standards, which have confirmed compliance with the requirements set out by the US Federal Transit Administration "Recommended Fire Safety Practices for Rail Transit Material Selection" for methods ASTM E 662 (NFPA 258) (fume specific optical density), ASTM E 162 (ASTM D3635) (surface inflammability ▶ flame propagation index) and Bombardier Transportation SMP 800-C (fumes and gases toxicity).

Test reports are available on request (please contact our Sales Offices).

All requirements have been met.

The connectors are suitable for use with alternate or direct current and facilitate the manufacture of sectional electric parts in complex machinery and installation and maintenance, in conformity with the European standard EN 60204-1. The connectors are designed for heavy duty industrial applications.



Enclosures

A large number of enclosure versions are available with different combinations of component materials, each one suitable to a specific installation: normal environmental conditions, high temperature environments, aggressive environments and environments that require electromagnetic compatibility. The principal parts are made in die cast aluminium alloy with a coating of epoxy-polyester powder or in self-extinguishing thermoplastic (CK and MK series). They are resistant to impacts and strong mechanical stress. The coupling stability and protection against accidental opening are assured by single or double closing devices comprising levers, springs and pegs in stainless steel or entirely in plastic (CK and MK series). Sealing is assured by special gaskets that protect the contact groups inside the enclosures against dust and aggressive agents. In general, the coupled enclosures with the appropriate connections guarantee an IP66 (CEI EN 60529) degree of protection. Furthermore, the majority of enclosures successfully complete the high pressure hot water jet test required by standard DIN 40050 - 9 with IP69K classification. A special, IP68 protection rated series is also available.



Our enclosures have been certified by UL as Recognised Components for the USA and Canada (cPN) is mark) as accessories of our set of UL and CSA certified connector inserts (file UL E115072, file CSA 082270 0 000).

The certification has been achieved by successfully completing several tests carried out in compliance with standard **ANSI/UL 50** (Enclosures for Electrical Equipment) which is equivalent to the North American voluntary standard **NEMA 250** (NEMA = National Electrical Manufactures Association) and to the equivalent Canadian standard **CSA C22.2 No.94** (Special Purpose Enclosures) for safety levels used in North America and required by the local installation codes (ex.: NFPA 70 National Electrical Code in the US, CSA system standards for Canada); more specifically:

- $\textbf{- Type 12} \; (= \mathsf{NEMA} \; \mathsf{12}) : for \; \underline{indoor} \; use, \; similar \; to \; \mathsf{IP54} \; protection \; rating \; in \; compliance \; with \; standard \; \mathsf{IEC/EN} \; 60529; \\$
- Type 4 (= NEMA 4): for outdoor and \underline{indoor} use, similar to IP66;
- Type 4X (= NEMA 4X): for outdoor and indoor use, such as Type 4 + corrosion resistant, similar to IP66 protection rating.

The certification includes all the enclosures belonging to the **Standard** (grey), \mathbf{W} (green), \mathbf{R} (red), \mathbf{S} (EMC) and \mathbf{G} (IP68) series of all sizes, with Pg, ISO and NPT cable exits, all special versions referable to standard types, as well as CKA enclosures.

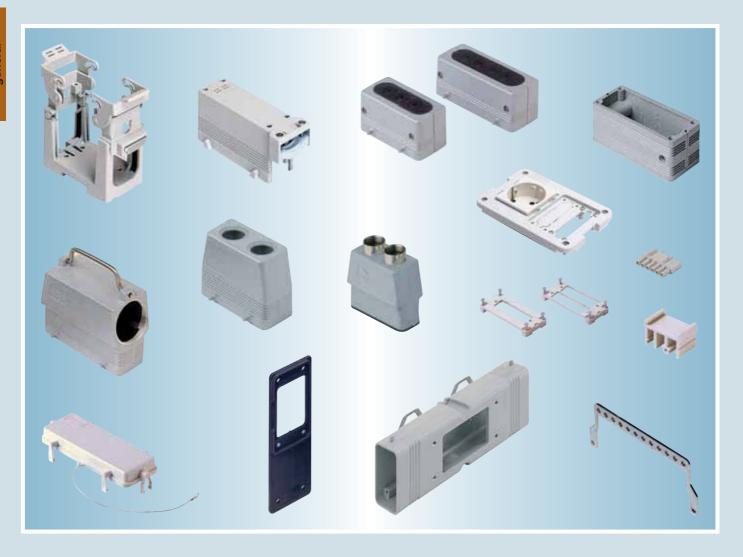
For further information, please contact I.L.M.E. SpA.

general overview of the multipole connector production for industrial purposes and accessories

Supports, special enclosures and accessories

The supports, special enclosures and accessories provide the solution to the most diverse installation needs.

The extensive range of articles comprises: panel supports for inserts, special enclosures (housing with double outlet, wide housings, housings without outlets (to be punctured, housings for round cables, hoods), insert combination blocks, accessories for CT inserts, interface for printed circuits, kits for control equipment, plates for mounting D-SUB inserts onto enclosures, reducing plates and closure plates, protection lid for transportation, code pins.



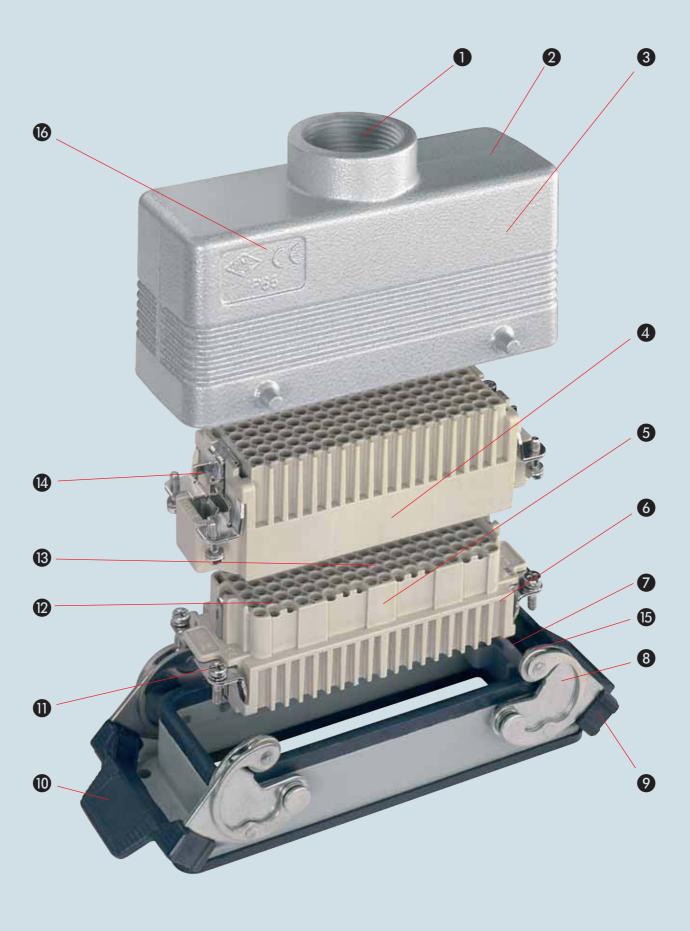


Tools

To guarantee the efficiency and security of the connections a complete series of specific tools is available for contact crimping that assure the maximum quality standards required by the standards.

Manual or automatic pneumatic tools for heavy production are available, together with a complete series of complementary tools for the mounting and dismounting of the contacts to be crimped.







- Threaded cable passage in various Pg diameters (types with pre-code "C") or metric passage (types with pre-code "M") in accordance with EN 60423, for cable entry devices in accordance with EN 50262 (NPT threading on request), may be located vertically, horizontally or frontally.
- 2 Heavy duty enclosures in die-cast aluminium alloy or self-extinguishing thermoplastic (CK and MK series). cRUus (***Tus) certified

Wall mounting or bulkhead housings and hoods are available, with or without fixed covers or with mobile protection covers.

The types of enclosures CH-CA (Pg cable entries) and MH-MA (metric cable entries) have a tab that prevents the insertion of inserts series CME (all) and CMCE (only 16+2 poles), while CM (Pg) enclosures series and MM (metric) do not have any tabs and contain supplementary insulating strips inside.

- Metallic enclosures with a coated finish of epoxy-polyester with high resistance to mechanical stress and external agents. Enclosures used with temperatures of up to 180 °C and in aggressive environments are treated with special coatings. Where electromagnetic compatibility is necessary: EMC enclosures with high conductivity and high corrosion resistance surface treatment.
- Inserts in self-extinguishing thermoplastic material reinforced with glass fibres, UL approved, with a limit working temperature from -40 °C to +125 °C.

The inserts CME (all) and CMCE (only 16+2 poles) for 830V have a key that prevents the insertion of inserts for use other than that prescribed (types CM - Pg and MM - metric).

For some series, inserts in PPS (polyphenylene sulphide) may be requested for special uses with temperatures of up to 180 °C.

- Polarized inserts with asymmetric guide rails for preventing incorrect coupling. The inserts have a mechanical duration equal to or over 500 coupling cycles.
- Inserts manufactured in conformity with EN 61984 (DIN VDE 0627 standard and are certified and identified with the UL and CSA marks.
- Special seal gaskets in vinyl nitrile elastomer or fluoro elastomer (on enclosures for use with maximum temperatures of 180 °C and for aggressive environments), in anti-aging, oil-resistant, fuel-resistant, together with the cable entry devices (not supplied) provide an IP66 degree of protection for coupled connectors.
 - Special conductive seals for EMC enclosures.

- Stainless steel closure levers and springs guarantee a perfect closure and sealing.
- 2 Locking device available in two versions, simple (with one lever), or double (with two levers).
- Various types of handles are available: in self-extinguishing, thermoplastic material reinforced with glass fibres; in die-cast aluminium (for special use with temperatures of up to 180 °C); monoblock stainless steel handles (CK, CZ, MK, MZ enclosures and for special uses with temperatures of up to 180 °C).
- Unlosable insert fastening screws, with antiloosening flexible washer.

- Contacts position identified with numbers or codes on both sides of each insert and laser printed or moulded.
- Contacts in silver or gold-plated brass with connections to the conductors made via unlosable unloosened screws, spring terminal, crimping or incorporated 45° terminal block connectors (with screw or spring terminal).
- Earth terminal protection with wide contact surface.
- Pegs and levers supplied with anti-friction rings that facilitate closure and limit wear and tear.
- CE marking attesting conformity to the requirements of the Low Voltage directive 73/23/EEC and its modification 93/68/EEC.





Dimensioning of clearances and creepage distances

European standard EN 61984 Ed. 1.0 (22001-11) was recently published for safety prescriptions for multipole connectors for industrial uses and for the relevant tests. This standard assimilates, without any modifications, the corresponding international standard IEC 61984 Ed.1.0 (2001-06).

It is applicable to connectors with rated voltage values of over 50V, and up to 1000V, and rated currents values of up to 125A per pole, for which no dedicated standard exists, or to which the particular specifications or the manufacturer refer as regards the safety aspects.

For determining the minimum through-air and surface insulation distances, i.e. creepage distances, for connectors, this standard makes use (with some modifications) of the concepts of standard IEC 60664-1 Ed. 1.0 (1992-10) ¹⁾. NOTE - For connectors with rated voltage values of up to 50V - excluded from the field of application of Low Voltage Directive 73/23/EEC - standard EN 61984 may be used as a guide. For surface and through-air insulation distances, refer to standard IEC 60664-1 Ed. (1992-10).

We are illustrating below the method of standard EN 61984 for determining minimum insulation values in connectors. The rated characteristics for each ILME connector family are provided on pages 14 and 15.

The following are now obsolete: the insulation group concept, and the distinction of rated voltage values into d.c. and a.c. voltage values 220V and 380V were adapted to standardised values 230V and 400V according to IEC 60038⁽²⁾ and some concepts were taken from the regulations for LV electrical systems of the IEC 60364(3) series, as follows:

- The overvoltage categories (I, II, III, IV), according to the use of the equipment (4). They are correlated to the transient overvoltages taken as a basis for determining the rated impulse withstand voltage
- The degrees of pollution
- The classification of insulating materials according to their resistance to tracking
- The conditions of the electrical field (homogenous or inhomogenous).

Overvoltage categories (or impulse withstand)

The overvoltage categories of a circuit or of an electrical system are identified by a conventional number (from I to IV) based on the limit or the control of the assumed transient overvoltage values obtained on a circuit or electrical system and depends on the means used to reduce the overvoltages.

TABLE 1

The rated impulse withstand voltage for equipment energised directly from the low-voltage mains (IEC 60664-1 Edition 1.0 1992-10)

Nominal volt the supply s based on IE	ystem	Voltage line to neutral derived from nominal voltages a.c. or d.c.	Rated impulse withstand voltage ^{b)}			
*) 472 S1, CEI 8-6)		Overvoltage category			
V	V	≤V		'	/	
Three phase a)	Single phase		1	II	III	IV
		50	330	500	800	1500
		100	500	800	1500	2500
	120-240	150	800	1500	2500	4000
230/400 }		300	1500	2500	4000	6000
400 / 690		600	2500	4000	6000	8000
1000		1000	4000	6000	8000	12000

- The "/" symbol indicates a four-wire three phase distribution system (star distribution). The lower value is the voltage between phase and neutral (phase voltage), whereas the higher value is the voltage between the phases (mains voltage). Where only one value is indicated, it refers to three-wire, three-phase systems (delta distribution) and specifies the line-to-line value. Equipment with these rated impulse withstand values can be used in installations in accordance with standard IEC 60364-4-443 (Italian standard CEI 64-8/4 Section 443, German standard DIN VDE 0100-443).

Table 1 supplies the rated impulse withstand voltage for equipment energised directly from the low voltage mains in function of the rated voltage of the power supply system, the relative voltage line-to-neutral and the overvoltage category. Industrial machinery and installations with fixed connection to the low voltage supply system and consequently the relative components including multipole connectors, constitute an example of the equipment that belongs to the overvoltage category III.

Examples of general equipment that comes under overvoltage category II are electrical household appliances, portable tools and other household equipment or similar.

For distribution networks with rated voltage of **230/400V** (star distribution with earthed neutral), and over-voltage category III (category III: impulse withstanding), the demanded rated impulse withstanding voltage is 4kV.

For distribution networks with rated voltage of 400 or 500V (star distribution without neutral or with insulated neutral, or delta distribution, insulated or corner-earthed), and over-voltage category III (category III: impulse withstanding), the demanded rated impulse withstanding in the demanded rated in the demanded rated impulse withstanding in the demanded rated impulse withstanding in the demanded rated impulse with the demanded rated in the demanded rated impulse with the demanded rated in the demanded rated r the demanded rated impulse withstanding voltage is 6kV.

- Assimilated with modifications as European Harmonisation Document HD 625.1 S1:1996 and published by the CENELEC member countries as a national standard: Italian standard CEI 28-6 (1997-11), German standard DIN VDE 0110-1 (VDE 0110 Teil 1):1997-04.
 Harminisation Document CENELEC HD 472 S1, Italian standard CEI 8-6, German standard DIN IEC 38:1987-05.
 Italian standard CEI 64-8, German standard DIN VDE 0100.
 HD 625.1 S1 modifies the definition to "impulse withstanding categories".

Degrees of pollution

Pollution indicates the presence of any kind of foreign matter, whether solid, liquid or gaseous (ionised gas) that can have a negative influence on the dielectric strength or on the surface resistivity of the insulating material.

The standard establishes four degrees of pollution. The categories are identified by conventional numbers based on the quantity of polluting agents or on the frequency of the phenomenon which determines the reduction of the dielectric strength and/or of the surface resistivity.

Pollution degree 1:

No pollution or only dry, non-conductive pollution.

The pollution has no influence.

Pollution degree 2:

Only non-conductive pollution except that occasionally a temporary conductivity caused by condensation may occur.

Pollution degree 3:

Conductive pollution or dry, non-conductive pollution which becomes conductive due to condensation which may occur.

Pollution degree 4:

The pollution generates persistent conductivity caused by conductive dust or by rain or snow.

Pollution degree 3 is typical of an industrial environment or similar, while pollution degree 2 is typical of a household environment or similar.

Standard EN 61984 permits the sizing of surface insulation distances of connectors installed in enclosures in protection class ≥IP54 for the degree of pollution immediately below that of the application environment (e.g.: 2 instead of 3).

Extract from standard EN 61984

6.19.2.2 For a connector in protection class IP54 or higher, according to Publication IEC 60529, the insulating parts inside the enclosure may be

sized for a lower degree of pollution.

This applies also to coupled connectors, closure of which is ensured by the connector enclosure, and which may be uncoupled for test and maintenance

connector enclosure, and which may be uncoupled for test and maintenance purposes only.

One may therefore use connectors installed in enclosures or containers in protection class ≥IP54, at the rated data referring to degree pollution 2 in industrial applications with degree of pollution 3, if, in compliance with the standard, the coupling of the connectors is opened only occasionally for tests or maintenance. In the event of temporary or limited duration in uncoupled state, a closing cover is, however, necessary, guaranteeing at least protection class IP54. However, this does not apply to connectors which remain uncoupled and exposed to an industrial atmosphere for an indefinite period. It should be noted, however, that pollution could penetraindefinite period. It should be noted, however, that pollution could penetrate inside coupled connectors, also when it comes from remote parts of the electrical system (e.g. through conduits providing cable entry to the connectors enclosure).

Moreover, connector enclosures are usually supplied without cable entry devices, with the installer fitting such devices according to need. The degree of protection marked on the enclosures is guaranteed only for connectors coupled through the use of cable entry devices in equal or higher IP protection class and expertly installed.

Examples of application for the selection of degree of pollution 2 for

- connector on an electric motor controller, which is uncoupled only to replace a faulty motor, also in cases where degree of pollution 3 is instead specified for the system;
- connector on a module-constructed machine, which is opened only for transport purposes and which is used only for faster installation and for safer putting into service. One must make sure that the connector has not been polluted during transport. To ensure this has not occurred, protective covers or adequate packing must be used;
- connector inside a panel in protection class ≥IP54. In this case one may even renounce equipping the connector with an IP54 enclosure.

Insulating material

Insulating material influences the determination of the minimum creepage distance. It is characterised according to the damage it suffers from the concentrated release of energy during scintillations when a surface leakage current is interrupted due to the drying of the contaminated surface.

The CTI (comparative tracking index), (index of resistance to surface currents) is assumed as index of the resistance to creep currents of the insulating materials in the presence of atmospheric contaminating agents. The CTI constitutes the numeric value of the maximum voltage at which a material can resist against 50 drops of an electrolytic test solution without tracking, i.e. without a progressive formation of conductive paths on the surface of the solid insulating material (and permanent electric arc between the electrodes of the test equipment) due to the combined effect of

electrical stress and electrolytic contamination.

The solid insulating materials are classified into four groups: **Group I** $600 \le \text{CTI}$ **Group II** $400 \le \text{CTI} < 600$ **Group IIIa** $175 \le \text{CTI} < 400$ **Group IIIb** $100 \le \text{CTI} < 175$

The values for groups IIIa/IIIb (Table 6, EN 61984) are identical for the purpose of determining the creepage distance values.

The insulating materials used to manufacture the ILME multipole

connectors belong to groups IIIa / IIIb.



Electric field conditions

The insulation clearance is determined in Table 2 of IEC 60664-1, bearing in mind the following influencing factors:

- Rated impulse withstand voltage
- Electric field conditions
- Altitude: the values specified in Table 2 give sufficient impulse withstand capability for equipment for use at altitudes up to 2.000 m. For equipment for use at higher altitudes, the corrective factors specified in Table A2 of IEC 60664-1 The micro-environment.

The shape and arrangement of the conductive parts influence the homogeneity of the electric field and consequently the clearance needed to withstand a given voltage. The clearances in Case A (inhomogeneous field) have the required impulse withstand voltage under all conditions: clearances not less than those specified in Table 2 - Case A can be used irrespective of the shape and arrangement of the conductive parts and without verification by an impulse withstand test.

Determination of clearances

- In accordance with standard IEC 60664-1, the following must be identified to determine it:
 a) The rated voltage of the power supply (usually 230/400V and therefore a conventional voltage line-to-neutral of **300V**), in star distribution networks with earthed neutral, or 400V for star networks without neutral, or with insulated neutral, or in networks with the distribution transformer's secondary winding delta connected, insulated or corner-earthed and, therefore, with conventional phase voltage of 600V);
- The overvoltage category (usually III);
- The rated impulse withstand voltage determined from Table 1 of IEC 60664-1 (usually 4 kV or 6kV)
- The type of electric field to which the parts through which the current flows shall be subjected (worse case = inhomogenous field) and the degree of pollution (usually 3).

Standard EN 61984 specifies that the **through-air insulation distance** should be sized according to Table 2 of IEC 60664-1, but according to the rated impulse withstanding voltage obtained from **Table 5** of EN 61984. The rated impulse withstanding voltage must be selected according to the rated power supply voltage and to the overvoltage category. The assignment of connectors to a particular overvoltage category (usually III) is effected according to the rules of IEC 60664-1

Rated voltage

The voltage value assigned by the manufacturer to the connector and to which the operating and performance characteristics refer (IEC 60664-1, definition 1.3.9 modified).

NOTE - A connector may have more than one rated voltage value.

As concerns the choice of the type of electric field, the through-air insulation distances via windows and openings in the enclosures of insulating material, must comply with the values of case A in Table of IEC 60664-1. i.e. for non uniform field conditions

TABLE 5

Rated impulse withstand voltage (EN 61984 Edition 1.0 - 2001-11)

Nominal voltage of the supply system					Preferred values for the rated				
					impulse withstand voltage in kV				
(≤ rated in	isulation v	oltage of e	equipment))	(1.2/50 μs) Overvoltage category *				
						_			
	a.c.	a.c.	a.c.	a.c.	ı	II	III	IV	
Voltage line-to-earth derived from the nominal voltage of the supply system to the a.c. voltage (r.m.s. value) or d.c. voltage	voltage (r.m.s. value)	voltage (r.m.s. value)	voltage (r.m.s. value) d.c. voltage	voltage (r.m.s. value) d.c. voltage	ed levels	cal equipment similar)	ution		
			o -o	o	Special protected levels	Level for electrical equipment (household and similar)	Level for distribution supply systems	Input level	
V	V	V	V	V	kV	kV	kV	kV	
100	66/115	66	60	-	0.5	0.8	1.5	2.5	
150	120/208; 127/220;	115; 120; 127	110; 120	220-110; 240-120;	0.8	1.5	2.5	4	
300	220/380; 230/400; 240/415; 260/440; 277/480;	220; 230; 240; 260; 277;	220	440-220	1.5	2.5	4	6	
600	347/600 380/660 400/690 415/720 480/830	347; 380; 400; 415; 440; 480 500; 577; 600;		960-480	2.5	4	6	8	
1000	w valtages	660; 690; 720; 830; 1000;		-	4	6	8	12	

^{*} Values for voltages ≤ 50V mentioned in IEC 60664-1. Encl. B

With the three values (b) (c) and (d) the minimum clearence is determined in Table 2 of IEC 60664-1

TABLE 2*)

Minimum clearance for insulation co-ordination (IEC 60664-1 Edition 1.0 - 1992-10)

Required impulse	Minimum clearances in air in mm. up to 2.000 m. above sea level								
withstand voltage	Case A	Case A - inhomogenous field 1)				- homog	enous fie	ld 2)	
		degree o	f pollution	1		degree of	f pollution		
kV	1	2	3	4	1	2	3	4	
0.33 3)	0.01	0.2 4) 5)	0.8 5)	1.6 5)	0.01	0.2 4) 5)	0.8 5)	1.6 5)	
0.40	0.02	0.2 4) 5)	0.8 5)	1.6 5)	0.02	0.2 4) 5)	0.8 5)	1.6 5)	
0.50 3)	0.04	0.2 4) 5)	0.8 5)	1.6 5)	0.04	0.2 4) 5)	0.8 5)	1.6 5)	
0.60	0.06	0.2 4) 5)	0.8 5)	1.6 5)	0.06	0.2 4) 5)	0.8 5)	1.6 5)	
0.80 3)	0.10	0.2 4) 5)	0.8 5)	1.6 5)	0.10	0.2 4) 5)	0.8 5)	1.6 5)	
1.0	0.15	0.2 4) 5)	0.8 5)	1.6 5)	0.15	0.2 4) 5)	0.8 5)	1.6 5)	
1.2	0.25	0.25	0.8 5)	1.6 5)	0.2	0.2 4) 5)	0.8 5)	1.6 5)	
1.5 ³⁾	0.5	0.5	0.8 5)	1.6 5)	0.3	0.3	0.8 5)	1.6 5)	
2.0	1.0	1.0	1.0	1.6 5)	0.45	0.45	0.8 5)	1.6 5)	
2.5 3)	1.5	1.5	1.5	1.6 5)	0.6	0.6	0.8 5)	1.6 5)	
3.0	2	2	2	2	0.8	0.8	0.8 5)	1.6 5)	
4.0 ³⁾	3	3	3	3	1.2	1.2	1.2	1.6 5)	
5.0	4	4	4	4	1.5	1.5	1.5	1.6 5)	
6.0 ³⁾	5.5	5.5	5.5	5.5	2	2	2	2	
8.0 3)	8	8	8	8	3	3	3	3	
10.0	11	11	11	11	3.5	3.5	3.5	3.5	
12.0 ³⁾	14	14	14	14	4.5	4.5	4.5	4.5	

- 1) Between pointed and flat electrode.
- 2) When the clearance is less than the value indicated for Case A an impulse withstand voltage test certificate is required
- 3) Preferential values specified in Table 1
- 4) For printed wiring material, the values of degree of pollution 1 apply except that the value shall not be less than 0.04 mm as specified in Table 4
- 5) These minimum clearances given for pollution degrees 2, 3 and 4 are based on experience rather than on fundamental data.
- *) Table 2 of IEC 60664-1 is modified in Variant 2. In particular, the columns referring to degree of pollution 4 have been eliminated. The definition of this degree is varied in 2.5.1 to: "permanent conductivity occurs, due to conductive dust, rain or other humid conditions". The through-air insulation distances for degree of pollution 4 area as specified for degree of pollution 3, with the exception that the minimum through-air distance is 1.6 mm.

In 2.5.2 it is specified that "in conductive pollution conditions, the dimensions for the surface insulation distances cannot be specified where permanent conductive pollution is present, e.g.: due to coal or metal dust. On the contrary, the insulation surface should be designed in order to prevent a seamless path of conductive pollution, e.g.: by means of ribs and cavities".

The values written in bold are the most common multipole connectors for industrial purposes.

If the component respects the minimum through-air insulation distance prescribed for live parts of opposing polarities, it is exempted from the impulsed voltage withstanding test. This test is run at sea level using increased voltage values in order to take into account rarefied air at high altitude (the prescribed values refer to 2000 m asl. However, if this distance is not respected, passing the test gives one the right to declare the relevant rated

impulse withstanding voltage.

Declaration of the rated impulse withstanding voltage is optional for standard EN 61984: if the manufacturer declares the rated impulse withstanding voltage, the impulse withstanding voltage test is, in any event, necessary as dielectric verification. Alternatively, if the manufacturer does not declare this rated value, the voltage withstanding dielectric test at mains frequencies of 50/60 Hz for 60 s (test 4a of IEC 60512) is necessary, but at reduced values compared to the peak values of the impulsive test voltages of wave shape standardised at 1.2/50 µs.

To this end, standard EN 61984 provides the following cross-reference table:

Test voltages (EN 61984 Edition 1.0 - 2001-11) Rated impulse Test voltages Impulse withstand * Withstand voltage withstand voltage kV voltage (r.m.s. value) kV (1.2/50 μs) kV (50/60 Hz) at 2000 above sea level at sea level 0.33 0.33 0.35 0.23 0.5 0.5 0.8 0.8 0.91 0.50 1.5 1.5 1.75 0.84 2.5 25 2 95 1 39 4.8 2.21 4 4 3.31 6 6 7.3 9.8 8 8 4.26 12 14.8 6.6

* If the test laboratory is situated between sea level and an altitude of 2000 m asl, interpolation of test impulsed voltage is allowed.

Rated impulse withstand voltage
The rated impulse withstanding voltage assigned by the manufacturer to the connector, which refers to the withstanding capacity of its insulation with respect to transient overvoltages [IEC 60664-1, definition 1.3.9.2 modified].

Impulse withstand voltage
The highest peak value of a voltage impulse of prescribed shape and polarity, which does not cause insulation faults under specified conditions.



Dimensioning of creepage distances

The minimum surface insulation distance (creepage distance), i.e. "the shortest distance along the surface of the insulation material between two conducting parts" [IE 60664-1 development 1.3.3] for connectors is prescribed by standard EN 61984 in Table 6. It is determined according to rated voltage, degree of pollution and insulating material group. The rated voltage providing access to Table 6 (rationalised voltage of the feed system) is determined in Table 3a of IEC 60664-1 for single phase two or three wire a.c. or d.c. systems or Table 3b for three-phase three or four wire a.c. systems. Usually for three-phase systems with 230V/400V reted voltage, the conventional line-to-line insulation voltage is 400V and the line-to-earth for TT or TN systems is 250V. For three-phase systems with 400V or 500V rated voltage the conventional line-to-line insulation voltage is respectively 400V and 500V.

The degree of pollution must be specified according to standard IEC 60664-1. It strongly influences the rated insulation voltage of a connector. Therefore, the rated insulation voltage of a connector should be reconsidered time by time for each degree of pollution.

TABLE 3a Single phase two or three wire a.c. or d.c. systems (IEC 60664-1 Edition 1.0 - 1992-10)

 ⊕ £	Voltages ra		*		s rationa	lised	
ste th	for Tal		the	for Table 4			
al sys	for insu		al of the system*)	_	insulatio		
age Ply	line-to-line ¹⁾	line-to-earth1)	age ylc	line-to-line ¹⁾	line-to	-earth1)	
Nominal voltage of the supply system* ⁾	Α	В	Nominal voltage of the supply system	Α	С	D	
V	V	V	V	V	V	V	
12.5	12.5	-	63	63	32	63	
24	25	-	110	125	80	125	
25	25	_	120	125	80	125	
30	32	_	127	125	80	125	
42	50	_	150 **)	160	-	160	
48	50	_	208	200	125	200	
		-	220	250	160	250	
50 **)	50	-	230	250	160	250	
60	63	-	240	250	160	250	
30-60	63	32	300 **)	320 400	-	320 400	
100 **)	100	-	380 400	400	250 250	400	
110	125	-	400	400	250	400	
120	125	-	440	500	250	500	
150 **)	160	-	480	500	320	500	
220	250	-	500	500	320	500	
110-220	250	125	575	630	400	630	
120-240	250	125	600 **)	630	-	630	
300 **)	320	-	660	630	400	630	
220-440	500	250	690	630	400	630	
		200	720	800	500	800	
600 **)	630	-	830	800	500	800	
480-960	1000	500	960	1000	630	1000	
1000 **)	1000	-	1000 **)	1000	-	1000	

TABLE 3b Three-phase three or four wire a.c. systems (IEC 60664-1 Edition 1.0 - 1992-10)

	Voltages rationalised for Table 4						
f th		insulation	<u> </u>				
lar le o / s)	line-to-line ¹⁾		-earth ¹⁾				
Nominal voltage of the supply system*)	Α	С	D				
V	V	V	V				
63	63	32	63				
110	125	80	125				
120	125	80	125				
127	125	80	125				
150 **)	160	-	160				
208	200	125	200				
220	250	160	250				
230	250	160	250				
240	250	160	250				
300 **)	320	-	320				
380	400	250	400				
400	400	250	400				
415	400	250	400				
440	500	250	500				
480	500	320	500				
500	500	320	500				
575	630	400	630				
600 **)	630	-	630				
660	630	400	630				
690	630	400	630				
720	800	500	800				
830	800	500	800				
960	1000	630	1000				

Legenda:

- A = All systems.
- **B** = Single phase three-wire systems with mid-point earthed.
- ${f C}$ = Three-phase four-wire systems [secondary winding of a star distribution transformer] neutral-earthed 2)
- ${f D}$ = Three-phase three-wire systems [secondary winding of a delta distribution transformer], unearthed 1) or corner-earthed.
- 1) The phase-earth insulation for unearthed or impedance-earthed lines is equal to that between phases, because the operating voltage of any phase can, in practice, approach full voltage between the phases [line voltage]. This is because the actual voltage to earth is determined by the insulation resistance and by the capacitive reactance of each phase to earth. Consequently, a low (but acceptable) insulation resistance of a phase can, in effect, earth it and increase voltage to earth of the other two phases at full voltage between the phases [line voltage].
- 2) For equipment for use on both three-phase three-wire and three-phase four wire supplies, earthed or unearthed, use only the values for three-wire systems.
-) Assuming a rated voltage of the equipment.
- **) These values correspond to the values given in Table 1.

With this voltage value, the pollution degree and the materials group the minimum creepage distance can be determined using Table 6.

TABLE 6 Minimum creepage distances (EN 61984 Edition 1.0 - 2001-11)

Rated		Minimum creepage distances (mm)									
voltage				Pol	lution degree)					
r.m.s. value	1	2				3			4		
a.c or d.c.	see note b		Material group			Material gr	oup		Material gro	oup	
V		a	II	III	1	ll ll	III °	1	II	III °	
63	0.2	0.63	0.9	1.25	1.6	1.8	2	2.1	2.6	3.4	
80	0.22	0.67	0.95	1.3	1.7	1.9	2.1	2.2	2.8	3.6	
100	0.25	0.71	1	1.4	1.8	2	2.2	2.4	3	3.8	
125	0.28	0.75	1.05	1.5	1.9	2.1	2.4	2.5	3.2	4	
160	0.32	0.8	1.1	1.6	2	2.2	2.5	3.2	4	5	
200	0.42	1	1.4	2	2.5	2.8	3.2	4	5	6.3	
250	0.56	1.25	1.8	2.5	3	3.5	4	5	6.3	7.5	
320	0.75	1.6	2.2	3.2	4	4.5	5	6	7.3	8.6	
400	1	2	2.8	4	4.5	5.3	6	7	8.5	10	
500	1.3	2.5	3.6	5	6	7	8	9	11	13	
630	1.8	3.2	4.5	6.3	8	9	10	11.1	13.6	16.1	
800	2.4	4	5.6	8	9	10.5	12	13.8	17	20.2	
1000	3.2	5	7.1	10	12	14	16	17	21	25	

NOTE 1: The values for voltages ≤ 50V are supplied in IEC 60664-1, Table 4.

NOTE 2: The values in bold are reduced compared to those of Table 4 IEC 60664-1, in compliance with 2.4 of IEC 60664-1.

- Materials group I or materials group II, III, where the possibility of tracking is reduced in conformance with the conditions of paragraph 3.2 of IEC 60664-1.
- Materials group I, II, IIIa, IIIb
- Materials group IIIb is not recommended for application with pollution degree 3 above 630V and with pollution degree 4.



Recommended tightening torque and size of screwdriver

size of	connector type	tightening	tightening	recommended size
screw		torque	torque	of screwdriver
		(Nm)	(lb.in)	(mm)
M2.5	CT 40, 64	0.4	3.5	0.5x3
M2.6	CTE 0624	0.4	3.5	0.5x3
Ø 2.9	CQ 04/2, CQ 08	0.7	6.2	Ph1
МЗ	screw of earthing terminal series CQ 05, CQ 12	0.5	4.4	0.5x3
МЗ	CDA	0.5	4.4	Ph0 or 0.6x3.5
МЗ	CK, CKS, CD 07, CD 08, CQ 05, CQ 12	0.5	4.4	0.5x3
МЗ	CN, CX 4/8 (16A)	0.5	4.4	0.6x3.5
МЗ	CNQ, CX 4/8 Q (16A)	05	4.4	Ph0
МЗ	CNE, CME	0.5	4.4	Ph0 or 0.8x4
M3	screw of small earthing terminal, MIXO frames series	0.5	4.4	Ph1 or 1.0x5.5
M3	screw for fastening to enclosures, all series	0.5	4.4	Ph1 or 0.8x4
M3,5	screw of earthing terminal series CDA, CDC	0.8	7.1	Ph1 or 1.0x5.5
M4	screw of large earthing terminal, MIXO frames series	1.2	10.6	Ph1 or 1.0x5.5
M4	CP	1.2	10.6	Ph1 or 0.8x4
M4	screw of earthing terminal, all series except CDA, CDC, MIXO	1.2	10.6	Ph2 or 1.0x5.5
M6	CX 4/ (80A)	2.5	22.1	1.0x5.5

Increasing the tightening torque does not improve considerably the contacts resistances. The screw torques are selected according to standard EN 60999-1, to provide excellent mechanical, thermal and electric behaviour. The conductor or terminal may be damaged if the recommended values are significantly exceeded.

Stripping lenghts

inserts	conductor s	conductor section				
connection technique	(mm²)	(AWG)	lenght (mm)			
Screw	(11111)	(7.47.03)	(11111)			
CK	0.75÷2.5	18÷14	6			
CX 4/2 (16A)	0.75÷2.5	18÷14	7			
CN	0.75÷2.5	18÷14	7			
CNE	0.5÷2,5	20÷14	7			
CNEX	0.25÷2.5	24÷14	7			
CDA	0.75÷2.5	18÷14	7			
CDAX	0.25÷2.5	24÷14	7			
CTE 0624	0.75÷25	18÷14	12			
CT 40 and 64	0.14÷2.5	26÷14	12			
CME	0.5÷2.5	20÷14	7			
CP	1.5÷6	16÷10	10,5			
CX 4/ (80A)	4÷16	12÷5	14			
Crimp						
CDD, CD, MIXO (10A), CQ 12	0.14÷2.5 *	26÷14	8 (* 6 for 2.5 mm²)			
CCE, CDC, CMCE, CQ, CQE, MIXO (16A)	0.5÷4	20÷12	7,5			
CX, MIXO (40A)	1.5÷2.5	16÷14	9			
	4÷6	12÷10	9,6			
MIXO (100A)	16÷35	5÷2	15			
Spring						
CSE, CTSE 0624, CMSE, MIXO (CX 05 S), CSS	0.14÷2.5	26÷14	911			
CTS 40/64	0.14÷2.5	26÷14	911			
	non-prepared	non-prepared				
	max 1 prepared	max 18 prepared				
CKS	0.14÷2.5	26÷14	911			
	non-prepared	non-prepared				
	max 1.5 prepared	max 16 prepared				



inserts series	No. of poles 1)			EN 61984 (20	EN 61984 (2001-11) pollution rating 3			EN 61984 (2001-11) pollution rating 2		UL/CSA certification 3)	certifications 3)
33.133				ponanon ram			ponanon ram.	9 - 			
		auxiliary contacts	current 4)	nominal voltage	pulsed holding nominal voltage	rating	nominal voltage	pulsed holding nominal voltage	pollution rating	nominal voltage AC or DC	
		<u> </u>		al v	al v	띪	al v	al v	E	al v	
code	main contacts +	iii	nominal	mim	Ilsec	pollution	min	Ilsec	l Ligi	O or in	
					2 C						
CK	3, 4		10A	250V	4kV	3	230/400V	4kV	2	600V	UL, CSA, CCC, GL
CKS	3, 4		10A	400V	4kV	3				600V	(UL), (CSA)
CD	8 (without (a))		10A	50V	0.8kV	3	222//22// 0)	41.77	_	50V	UL, CSA, CCC, GL
CD	7, 15, 25, 40, (50), 64, (80), (128)		10A	250V ²⁾	4kV	3	230/400V ²⁾	4kV	2	600V	UL, CSA, CCC, GL
CT	40, 64		10A	250V	4kV	3	230/400V	4kV	2	600V	UL, CSA, CCC, GL
CTS	40, 64		10A	250V	4kV	3	230/400V	4kV	2	600V	UL, CSA, CCC, GL
CDD	24, 38, 42, 72, (76), 108, (144), (216)		10A	400\/	CLA	_	250V	4kV	2	600V	UL, CSA, CCC, GL
CQ 12 CQ 05	12		10A 16A	400V	6kV 4kV	3	400/690V	6kV 4kV	2	600V 600V	(UL), (CSA) UL, CSA, CCC, GL
	5			230/400V		3	320/500V	4KV	2		
CQ 04/2	4		40A	400/690V	6kV	3				600V	cUL ^{A)}
CO 00	8	2	10A 16A	250V 500V	4kV 6kV	3	400/690V	6kV	2	600V	cUL ^{A)} , CCC
CQ 08			16A	250V	4kV		230/400V	4kV	2	600V	
CDC	10, 16, (32)		16A	250V	4kV	3	230/400V 230/400V	4kV	2	600V	UL, CSA, CCC, GL UL, CSA, CCC, GL
CQE	10, 16, (32)		16A	500V ²⁾	6kV	3	830V ²⁾	8kV	2	600V	UL, CSA, CCC, GL
CCE	10, 18, 32, 46, (64), (92)		16A	500V	6kV	3	400/690V	6kV	2	600V	UL, CSA, CCC, GL
CN	6, 10, 16, 24, (32), (48) 6, 10, 16, 24, (32), (48)		16A	500 V	OKV	3	400/690 V 400V	4kV	2	600V	UL, CSA, CCC, GL
CNE	6, 10, 16, 24, (32), (48)		16A	500V	6kV	3	400V 400/690V	6kV	2	600V	UL, CSA, CCC, GL
CSE	6, 10, 16, 24, (32), (48)		16A	500V	6kV	3	400/690V	6kV	2	600V	UL, CSA, CCC, GL
CSS	6, 10, 16, 24, (32), (48)		16A	500V	6kV	3	400/690V	6kV	2	600V	UL, (CSA), CCC
CTE (**)	6, 10, 16, 24		16A	500V (**)	6kV	3	400/090 V	OKV		600V	(UL), (CSA), CCC, GL
CTSE	6, 10, 16, 24		16A	500V	6kV	3	400/690V	6kV	2	600V	UL, (CSA), CCC, GL
CME	3, 6, 10, (12), (20), (32)		16A	830V	8kV	3	1000V	8kV	2	600V	UL, (CSA), CCC
CIVIL	3, 0, 10, (12), (20), (32)		107	030 V	OK V	٦	720/1250V	8kV	2	000 V	OL, (OSA), OCC
	16			400/690V	6kV	3	720/1230 V	ORV	_		
		2, (4)		500V	6kV	3					
CMSE	3, 6, 10, (12), (20)	_, (. ,	16A	830V	8kV	3	1000V	8kV	2	600V	UL, (CSA), CCC
002	3, 3, 13, (12), (23)		10/1	0001	J OK V		720/1250V	8kV	2	0001	02, (00, 1), 000
		2, (4)		500V	6kV	3	0, 0 0	0	_		
CMCE	3, 6, 10, (12), (20), (32)		16A	830V	8kV	3	1000V	8kV	2	600V	UL, (CSA), CCC
	-, -,, (<i>)</i> , (<i>)</i>						720/1250V	8kV	2		, (, ,,
	16			400/690V	6kV	3					
		2, (4)		500V	6kV	3					
СР	6, (12)		35A	400/690V	6kV	3				600V	UL, CSA, CCC
CX 8/24	8		16A	230/400V	4kV	3	400V	4kV	2	600V	UL, CSA, CCC, GL
		24	10A	160V	2.5kV	3	250V	4kV	2		
CX 6/36	6		40A	690V	8kV	3				600V	UL, CSA, CCC, GL
		36	10A	160V	2.5kV	3	250V	4kV	2		
CX 12/2	12		40A	690V	8kV	3				600V	UL, CSA, CCC, GL
		2	10A	250V	4kV	3					
CX 4/0	4	0	80A	690V	8kV	3				600V	UL, CSA, CCC, GL
CX 4/2	4		80A	690V	8kV	3				600V	UL, CSA, CCC, GL
		2	16A	400V	6kV	3	400/690V	6kV	2		
CX 4/8	4		80A	400V	6kV	3	400/690V	6kV	2	600V	UL, CSA, CCC, GL
		8	16A	230/400V	4kV	3	400V	4kV	2		

 $^{^{(&}quot;)}$ = until stocks of CT series connectors with nominal voltage 400V - 4kV - 2, UL, CSA certified last

N.B.. all inserts have a mechanical life equal to or higher than 500 mating cycles

Polarities shown in brackets can be achieved by using two inserts.
 Contacts partially fitted inside an insert allow inserts to be used for applications requiring nominal voltages higher than those shown. See tables in page 38 (CD inserts), page 52 (CDD inserts) and page 73 (CQE inserts)
 Certifications shown in brackets are currently being applied for.
 Please check the insert load curves to establish the actual maximum operating current according to the ambient temperature.

See diagrams from page 28 to page 34

A) UL for USA and Canada

feature of inserts for multipole connectors



inserts	contact resistance	insulation resistance	ambiance temperature (°C)	e limit ⁵⁾	degree of protection			onductor onnections ⁶	i)	
code	≤	≥	min	max	without enclosures	axial screw	screw	spring	45° terminal block	crimp
СК	1 mΩ	10 GΩ	-40	+100	IP20		✓			
CKS	1 mΩ	10 GΩ	-40	+125	IP20			✓		
CD	3 mΩ	10 GΩ	-40	+125	IP20					✓
CD	3 mΩ	10 GΩ	-40	+125	IP20					✓
СТ	4 mΩ	10 GΩ	-40	+125	IP20		✓		✓	
CTS	4 mΩ	10 GΩ	-40	+125	IP20			✓	✓	
CDD	3 mΩ	10 GΩ	-40	+125	IP20					✓
CQ 12	3 mΩ	10 GΩ	-40	+125	IP20					✓
CQ 05	1 mΩ	10 GΩ	-40	+125	IP20					✓
CQ 04/2	0.3 mΩ	10 GΩ	-40	+125	IP20					✓
	3 mΩ									
CQ 08	1 mΩ	10 GΩ	-40	+125	IP20					✓
CDA	1 mΩ	10 GΩ	-40	+125	IP20		✓			
CDC	1 mΩ	10 GΩ	-40	+125	IP20					✓
CQE	1 mΩ	10 GΩ	-40	+125	IP20					✓
CCE	1 mΩ	10 GΩ	-40	+125	IP20					✓
CN	1 mΩ	10 GΩ	-40	+125	IP20		✓			
CNE	1 mΩ	10 GΩ	-40	+125	IP20		✓			
CSE	3 mΩ	10 GΩ	-40	+125	IP20			✓		
CSS	3 mΩ	10 GΩ	-40	+125	IP20			✓		
CTE (**)	4 mΩ	10 GΩ	-40	+125	IP20		✓		√	
CTSE	4 mΩ	10 GΩ	-40	+125	IP20			✓	✓	
CME	1 mΩ	10 GΩ	-40	+125	IP20		\			
CMSE	3 mΩ	10 GΩ	-40	+125	IP20			1		
CMCE	1 mΩ	10 GΩ	-40	+125	IP20					√
СР	0.5 mΩ	10 GΩ	-40	+125	IP20		✓			
CX 8/24	1 mΩ 3 mΩ	10 GΩ	-40	+125	IP20					√
CX 6/36	0.3 mΩ 3 mΩ	10 GΩ	-40	+125	P20					✓
CX 12/2	0.3 mΩ 3 mΩ	10 GΩ	-40	+125	IP20					√
CX 4/0	0.3 mΩ	10 GΩ	-40	+125	IP20		✓			
CX 4/2	0.3 mΩ 1 mΩ	10 GΩ	-40	+125	IP20		✓			
CX 4/8	0.3 mΩ 1 mΩ	10 GΩ	-40	+125	IP20		✓			

 $^{^{(&}quot;)}$ = until stocks of CT series connectors with nominal voltage 400V - 4kV - 2, UL, CSA certified last

⁵⁾ It may be used with ambient temperatures up to 180 °C by using the insert special version made of PPS (polyphenilene solfide) 6) See wires connection details on the next page.

feature of inserts for multipole connectors



inserts	N. poles 1)					UL/CSA certification 3)	certifications 3)				
code	main contacts + ⊕	auxiliary contacts	nominal current 49	nominal voltage	pulsed holding nominal voltage	pollution rating	nominal voltage	pulsed holding nominal voltage	pollution rating	nominal voltage AC or DC	
MIXO											
CX 02 G	2 (without (a))		100A	1000V	8kV	3	920/1600V	8kV	2	600V	cUL ^{A)} , CCC, GL
CX 02 4A	2 (without ⊕) (2.5 - 8 mm²)		40A	1000V	8kV	3	1600V	12kV	2	600V	(UL), (CSA)
CX 02 4B	2 (without ⊕) (6 - 10 mm²)		40A	1000V	8kV	3	1600V	12kV	2	600V	(UL), (CSA)
CX 02 H	2 (without (a))		16A	2900/5000V	15kV	3					
CX 03 4	3 (without ⊕)		40A	400/690V (*)	6kV	3				600V	UL, CSA, CCC, GL
CX 05 S	5 (without (a))		16A	400V	6kV	3	500V	6kV	2	600V	UL, CSA, CCC, GL
CX 06 C	6 (without ⊕)		16A	500V	6kV	3	400/690V	6kV	2	600V	UL, CSA, CCC, GL
CX 08 C	8 (without ⊕)		16A	400V	6kV	3	400/690V	6kV	2	600V	UL, CSA, (CCC)
CX 12 D	12 (without (a))		10A	160V	2.5kV	3	250V	4kV	2	600V	UL, CSA, CCC, GL
CX 20 C	20 (without (a))		16A	500V	6kV	3	830V	8kV	2	600V	(UL), (CSA)
CX P	2, 3			pneumatic co	ntacts fo	or up	to 8 bar comp	ressed	air		UL, CSA, CCC, GL
CX 02 B	2 (***) (without ((a))			50V	0.8kV	3				(50V)	UL, CSA, CCC
CX 01 B	1 (+ screening)		10A	50V	0.8kV	3				(50V)	UL, (CSA)
CX 04 B	4 (+ screening)		10A	50V	0.8kV	3				(50V)	UL, CSA, CCC
CX 01 J	1 RJ45 insert (without (*))	4	10A	250V	4kV	3					(UL), (CSA)
CX 02 J	2 RJ45 inserts (without ⊕)	8	10A	250V	4kV	3					(UL), (CSA)

 $^{^{(}r)}$ = with up to 5 mm section cable

N.B. all inserts have a mechanical life equal to or higher than 500 mating cycles

- Polarities shown in brackets can be achieved by using two inserts.
 Certifications shown in brackets are being applied for.
 Please check the insert load curves to establish the actual maximum operating current according to the ambient temperature. See diagrams from page 34 to page 35 A) UL for USA and Canada

Nominal Data

Nominal data complies with requirements of EN 61984 standard.

Marking example to be applied only in a mains power supply with insulated neutral or with neutral to earth in a corner (see Table 5, EN 61984):

	10A 230/400V 4k	v 3
Nominal current		
Nominal voltage line-to-neutralNominal voltage line-to-line		
Pulsed holding nominal voltage	j	
Pollution rating		

Marking example to be applied in any mains power supplies, including those with insulated neutral and the delta power supplies with earth in a corner (see Table 5, EN 61984):

	16A	500V	6kV	;
Nominal current	j			
Nominal voltage		j		
Pulsed holding nominal voltage				
Pollution rating				

^{(**) =} CX 04 B (4P) multiaxial connectors or CX 01 B coaxial connector

feature of inserts for multipole connectors



insert series	contact resistance	insulation resistance	ambient temperature limits ⁵⁾ (°C)		protection rating		W	rirer connec	tion ⁶⁾	
code	≤	≥	min	max	without enclosures	axial screw	screw	spring	connection block at 45°	crimp
MIXO										
CX 02 G	0.3 mΩ	10 GΩ	-40	+125	IP20					1
CX 02 4A	0.5 mΩ	10 GΩ	-40	+125	IP20	1				
CX 02 4B	0.5 mΩ	10 GΩ	-40	+125	IP20	1				
CX 02 H	1 mΩ	10 GΩ	-40	+125	IP20					√
CX 03 4	0.3 mΩ	10 GΩ	-40	+125	IP20					√
CX 05 S	3 mΩ	10 GΩ	-40	+125	IP20			✓		
CX 06 C	1 mΩ	10 GΩ	-40	+125	IP20					✓
CX 08 C	1 mΩ	10 GΩ	-40	+125	IP20					✓
CX 12 D	3 mΩ	10 GΩ	-40	+125	IP20					1
CX 20 C	1 mΩ	10 GΩ	-40	+125	IP20					✓
CX P			-40	+125	IP20	couplin	ig			
CX 02 B		10 GΩ	-40	+125	IP20	couplin	ıg			
CX 01 B	3 mΩ	10 GΩ	-40	+70	IP20					✓
CX 04 B	3 mΩ	10 GΩ	-40	+70	IP20					1
CX 01 J			-20	+120	IP20					✓
	3 mΩ	10 GΩ	-20	+120	IP20					
CX 02 J			-20	+120	IP20					✓
	3 mΩ	10 GΩ	-20	+120	IP20					

⁵⁾ It may be used with ambient temperatures up to 180 °C by using the insert special version made of PPS (polyphenilene solfide) 6) See wire connection details on the next page.



contacts with screw terminal connections with or without wire protection



screw connected contacts in built-in terminal block



description

The different types of conductor connections to the male and female inserts are described on the right. The types are summarised as follows:

- screw terminals
- spring connection terminals
- connectors with incorporated terminal block
- crimp terminals

N.B.:

for all inserts with screw terminals it is important that the right torsional torque is applied to the screws in order to prevent wrong contacts or damage to the conductor, the screw or the terminal (see data mentioned in the inserts pages).

The 10A and 16A crimp contacts are available either silver or gold-plated.

The gold-plated crimp contacts are recommended for applications with very low rated currents and rated voltages.

Thanks to the conduction characteristics of gold, the deterioration of signals is prevented and an excellent residence to the superficial oxidation of the contacts is obtained.

Gold-plated contacts are recommended with signals with ± 5 mA current and $\pm 5V$ voltage.

description

inserts: CK - CDA - CN - CNE - CME - CP - CX

The connections of the conductors to the female and male inserts is made via screws (in accordance with standard EN 60999-1).

Two different types of clamping are possible:

- with wire protection that does not require preparation of the conductors
- without wire protection that requires the conductors to be prepared with bush terminals





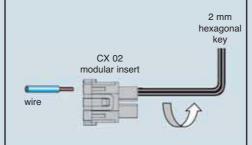


without wire protection

inserts: CX..A / CX..B

The connections of the conductors to the female and male inserts is made via screws (in accordance with standard.

Fully insert the wire in the back of the contact; insert a 2mm hexagonal key in the front of the contact and tighten by holding down the cable.



description

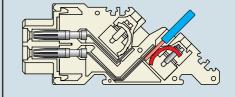
insert series: CTE

In this layout the wires are connected to the socket and plug insert contacts by means of a screw for all CTE inserts (in compliance with EN 60999-1).

The inserts contain:

- a terminal block at 45° for fixed installation on electrical panels or on built-in DIN EN 60715 rail, for easier wire cabling and identification operations
- screw connection with pressure plate which does not require the wires to be prepared (CTE inserts).

CTE insert connection



conductor connections



contacts connected with spring terminal, in built-in terminal block



contacts connected with dual spring terminal



contacts connected with spring terminal



description

description

description

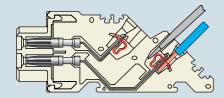
insert series: CTSE- CTS

With terminal block at 45° built-in for fixed installation on electrical panels or on built-in DIN EN 60715 rail, for easier wire cabling and identification operations.

Spring terminal connection which does not require wire preparation (CTSE inserts).

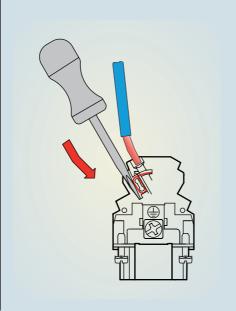
A screwdriver with a 3.5 x 0.5 mm blade is the only tool required to insert the wire in the contact.

CTSE insert connection



insert series: CSS

Equipped with two terminals per contact. This type of connection allows a circuit to be branched off. A screwdriver with a 3.5 x 0.5 mm blade is the only tool required to insert the wire in the contact.

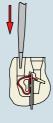


insert series: CSE - CMSE

In this layout the wires are connected to the socket and plug insert contacts by means of a spring terminal. This type of connection offers the following advantages:

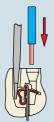
- no special wire preparation
- a screwdriver with a 3.5 x 0.5 mm blade is the only tool required to insert the wire in the contact.
- it offers an excellent fastening solution and a great resistance to strong vibrations.
- allows rigid and flexible wires with sections between 0.14 and 2.5 $\mbox{mm}^{\rm 2}$ to be used
- allows conductibility tests under load to be carried out through the screwdriver insertion section, without splitting the insert.
- greatly reduces insert preparation and cabling times.

Spring terminal connection operating principles



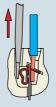
stage 1

when the screwdriver is inserted in the square housing provided, the wire housing in the spring is opened.



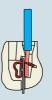
stage 2

the wire is pushed all the way in the round housing provided.



stage 3

when the screwdriver is removed, the spring is held down on the inserted wire.



tage 4

the connection is complete; pull on the wire to make sure that the spring firmly holds down the wire.



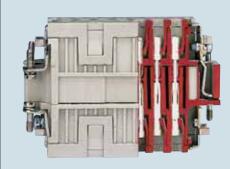
Removable crimp contacts (with retainer device)



Removable crimp contacts (with retainer device on contacts)



Removable crimp contacts (with retainer device inside insert)



description

inserts: MIXO 100A

This layout enables the wires to be connected to the socket and plug insert removable contacts by crimping them with a crimp tool and its locating turret.

This innovative insert design, **patented by ILME**, allows crimped contacts to be quickly fitted and removed.

The special plates provided fasten the contact holder; after the insert has been mated to the other inserts and is inserted in the MIXO frame, connection is ensured and is extremely resistant even to the most insidious strains, such as vibrations. Contacts can be removed without having to use any specific tools, but by simply using a screwdriver.

description

10A max contacts

inserts: CD - CDD - CX - MIXO

The connections of the conductors to the removable contacts of the male and female inserts are made via crimping with a crimping tool and locator.

The crimped connections are then inserted (with a fitting tool for sizes 1 and 2, without any tools for sizes 2, 3, 4 and 5) in the above mentioned sizes and are kept firmly in place by means of the flexible device fitted on the contacts. The wire housing entry on the contact is tapered to facilitate wire insertion and to avoid any damages occurring after the crimping operation. To remove connections, a special extractor tool must be used.

description

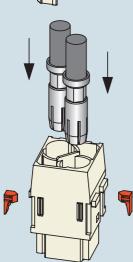
inserts: CQ - CQE - CCE - CDC - CMCE - CX - MIXO

The connections of the conductors to the removable contacts of the male and female inserts are made via crimping with a crimping tool and locator.

The crimped connections are then introduced (without having to use any tool, except for size 1, which requires the use of a fitting tool) in the inserts of the above mentioned series and are firmly held in place by means of a retainer device fitted on the insert which holds down the contact.

The contact can be removed by simply using a flat head 3mm screwdriver through the openings provided in the inserts (CDC, CMCE 16+2, CX 8/24 series) or by means of special extractor tools, to unlock the retainer device and release the contact (CQ, CCE, CMCE, CQE, CX, MIXO series).

The wire housing entry on the contact is tapered to facilitate wire insertion and to avoid any damages occurring after the crimping operation.



conductor section (mm²)	n AWG	number identification
0.14 ÷ 0.37	26 ÷ 22	
0.5	20	2
0.75	18	
1	18	3
1.5	16	4
2.5	14	5

Contacts are supplied in the silver or gold plated version

16A max contacts

conductor section (mm²)	n AWG	throat identification
0.5	20	Î
0.75	18	°
1	18	·
1.5	16	
2.5	14	0
4	12	•

The contacts are supplied in the silver or gold plated version. Male contacts in the "advanced" (shortened contact) version can also be supplied.

100A max contacts

wire section (mm²) AWG		identification
16	6 - 5	Ø hole 5.5 mm
25	4 - 3	Ø hole 7.0 mm
35	2	Ø hole 7.9 / 8.2 mm

Contacts are supplied in the silver plated version only

40A max contacts

40A max comacts							
conductor section (mm²)	identification						
1,5	16	Ø hole 1,75 mm					
2,5	14	Ø hole 2,25 mm					
4	12	Ø hole 2,85 mm					
6	10	Ø hole 3,5 mm					

The contacts may be supplied silver plated only







insulated 830V version



description

n descr

description

Changeover from Pg threads to M metric threads

After 31st December 1999, the German safety standard DIN VDE 0619 (1987-09) and the standards it refers to - DIN 46319 for dimensions with metric threads and DIN 46320 (T1-T4), DIN 46255 and DIN 46259 for dimensions with Pg threads (Pg= Panzerrohr-Gewinde: literally "threads for armoured pipes") - were withdrawn and European standard EN 50262 "Metric cable grippers for electrical installations" has been in force since 1st January 2000. This standard defines the new sizes with metric threads for cable grippers according to EN 60423 and establishes the safety prescriptions. Conversely, it does not specify the dimensions, such as the size of the tightening wrench, the diagonal dimension, or the dimensions of the tightness seals, as was the case in the withdrawn DIN for Pg cable grippers.

The standard came definitively into force on 1st April 2001, when the contrasting national standards were withdrawn. It is valid in all member countries of CENELEC (European Electrical Standardisation Committee) and its publication has led to a broadening of the supply of enclosures for multi-pole connectors for industrial use, to include new enclosure versions with cable entry suitable for metric cable grippers. Cable gripper producers have introduced the new metric series to add to the Pg size series, to gradually replace the latter type. The transition period indicated in the new standard should have ended on 1st March 2001, after which date the use of entry devices for Pg cables and, as a result, enclosures with Pg thread, should have ended in new installations. Nevertheless, both the cable entry devices and the relevant enclosures with Pg thread, may continue to be used as spare parts. For the CE marking of these items, observance of the safety conditions specified by the Low Voltage Directive is sufficient. To distinguish mobile and fixed wall-mounted enclosures with metric outlets from the relevant Pg versions (marked with a C pre-code), the ILME metric types are marked with an M pre-code.

The transposition table below indicates the correspondence rule adopted in most cases by ILME for creating the new metric versions.

Transposition Pg → metric

	J
Pg	metric
Pg 11	M 20
Pg 13.5	M 20
Pg 16	M 20
Pg 21	M 25
Pg 29	M 32
Pg 36	M 40
Pg 42	M 50

This series has been developed for application in electric and electronic machinery, control units, electric panels, control equipment, industrial environments, and in general, wherever a sectional and reliable connection is required for power and signal circuits.

The inserts of the CMCE series (excepting the 16+2 poles) and of the CMSE series may use standard enclosures also for uses of up to 830V.

UL certified for USA and Canada for NEMA 4, NEMA 4X and NEMA 12 protection ratings, printed on the packaging.

IP65, IP66 and IP69K protection ratings (IP44 and IP67 for CK and MK series).

Note: the enclosures are currently **printed with** the wording IP65.

Characteristics of the materials used:

CK, MK and CQ series

- in self-extinguishing grey RAL 7035 or black thermoplastic material for insulating enclosures (in the CQ version, only available in black) or metallic enclosures
- metallic enclosures with epoxy-polyester powder coating
- gaskets in anti-aging, oil-resistant, greaseresistant and fuel-resistant vinyl nitrile elastomer
- monoblock locking device in stainless steel or galvanised stainless steel for metallic enclosures
- monoblock locking device in self-extinguishing thermoplastic material for insulating enclosures

CZ, CH, CA and MZ, MH, MA, MF, MZF series

- In die-cast aluminium alloy
- with epoxy-polyester powder coating
- gaskets in anti-aging, oil-resistant, greaseresistant and fuel-resistant vinyl nitrile elastomer
- locking device with levers, springs and pegs in stainless steel
- monoblock lever handles in stainless steel (for CZ and MZ enclosures)
- lever handles in self-extinguishing thermoplastic material reinforced with glass fibres, UL approved (for CH, CA and MH, MA enclosures)

Applications as for the standard version.

The enclosures do not have tabs and allow the insertion of inserts with rated voltage up to 830V (series CME).

The enclosures contain supplementary insulating strips inside.

UL certified for USA and Canada for NEMA 4, NEMA 4X and NEMA 12 protection ratings, printed on the packaging.

IP65, IP66 and IP69K protection ratings.

Note: the enclosures are currently **printed with** the wording IP65.

Characteristics of the materials used:

CM, CMA and MM, MMA, MMF series

- In die-cast aluminium alloy
- with epoxy-polyester powder coating
- gaskets in anti-aging, oil-resistant, greaseresistant and fuel-resistant vinyl nitrile elastomer
- locking device with levers, springs and pegs in stainless steel
- lever handles in self-extinguishing thermoplastic material reinforced with glass fibres, UL approved
- supplementary insulation inside enclosures

enclosures versions and applications



180 °C version



version for aggressive environments



EMC version





description

This series has been developed for industrial applications where the ambient temperatures are particularly harsh (from -40 $^{\circ}\text{C}$ to +180 $^{\circ}\text{C}$). The enclosures do not have any internal tabs and allow insertion of the CME inserts.

These enclosures have supplementary insulating strips inside.

These enclosures are for use with inserts in self-extinguishing thermoplastic material (PPS polyphenylene sulphide).

This version is distinguished by the red colour of the enclosures.

UL certified for USA and Canada for NEMA 4, NEMA 4X and NEMA 12 protection ratings, printed on the packaging.

IP65, IP66 and IP69K protection ratings.

Note: the enclosures are currently printed with the wording IP65.

Characteristics of the materials used:

CZ..R, CH..R, CA..R and MZ..R, MH..R, MA..R series

- in die-cast aluminium alloy
- chromate treated die cast treatment

Characteristics of the materials used:

- coated with special thermoset powder with high resistant to high temperatures
- gaskets in anti-aging fluoro elastomer
- locking device with levers, springs and pegs in stainless steel
- monoblock levers in stainless steel (for CZ..R, CH..R 48 and MZ..R, MH..R 48 versions)
- lever handles in aluminium with special die-cast coating (for CH..R 10, 16, 24 and MH..R 10, 16, 24 versions)
- supplementary insulation inside enclosures

description

This series has been developed for industrial applications with particularly aggressive external agents (e.g. salt atmospheres or ambients, etc.). The enclosures do not have any internal tabs and allow insertion of the CME inserts.

These enclosures have supplementary insulating strips inside.

The version can easily be identified by the green colour of the enclosures.

UL certified for USA and Canada for NEMA 4, NEMA 4X and NEMA 12 protection ratings, printed on the packaging.

IP65, IP66 and IP69K protection ratings.

Note: the enclosures are currently printed with the wording IP65.

CK..W and MK..W series

- chromate treated die cast treatment
- coated with epoxy-polyester powder
- gaskets in fluoro elastomer
- monoblock locking device in stainless steel

CZ..W, CH..W, CA..W series and MZ..W, MH..W, MA..W

- in die-cast aluminium alloy
- chromate treated die cast treatment
- coated with epoxy-polyester powder
- gaskets in anti-aging fluoro elastomer
- locking device with levers, springs and pegs in stainless steel
- pegs in stainless steel
- monoblock levers in stainless steel (for CZ..W and MZ..W enclosures)
- lever handles in self-extinguishing thermoplastic material reinforced with glass fibres, UL approved (CH..W, CA..W and MH..W, MA..W versions)
- supplementary insulation inside enclosures

description

This series has been developed for industrial applications that require electromagnetic compatibility (EMC, Electromagnetic Compatibility), in accordance with the European standards that regulate the emission and immunity of the equipment.

UL certified for USA and Canada for NEMA 4, NEMA 4X and NEMA 12 protection ratings, printed on the packaging.

IP65, IP66 and IP69K protection ratings.

Note: the enclosures are currently printed with

Characteristics of the materials used:

CK..S and MK..S series

the wording IP65.

- chromate treated die cast treatment with high surface conductivity
- special gaskets in highly conductive material
- monoblock locking device in stainless steel

CZ..S, CH..S, CA..S and MZ..S, MH..S, MA..S series

- in die-cast aluminium alloy
- chromate treated die cast treatment with high surface conductivity
- special gaskets in highly conductive material
- locking device with levers, springs and pegs in stainless steel
- lever handles in self-extinguishing thermoplastic material reinforced with glass fibres, UL approved

high protection IP68 version

single lever central position version



description

For applications in the railway sector and whenever the following characteristics are demanded: high pressure, impact and corrosion resistance, in protection class IP68. Moreover, they provide good electromagnetic screening. The IP68 protection class marked on the enclosure is guaranteed subject to expert installation and use of cable entry devices with equal or better characteristics.

UL certified for USA and Canada for NEMA 4, NEMA 4X and NEMA 12 protection ratings, printed on the packaging.

IP69K protection rating for tightness to pressurized water jets.

Characteristics of the materials used:

CG and MG series

- in aluminium alloy corrosion resistant
- chromate treated die cast treatment
- with black epoxy powder coating
- gaskets in anti-aging, oil-resistant, greaseresistant and fuel-resistant vinyl nitrile elastomer
- closure with stainless steel hex-head or bayonet screws.

description

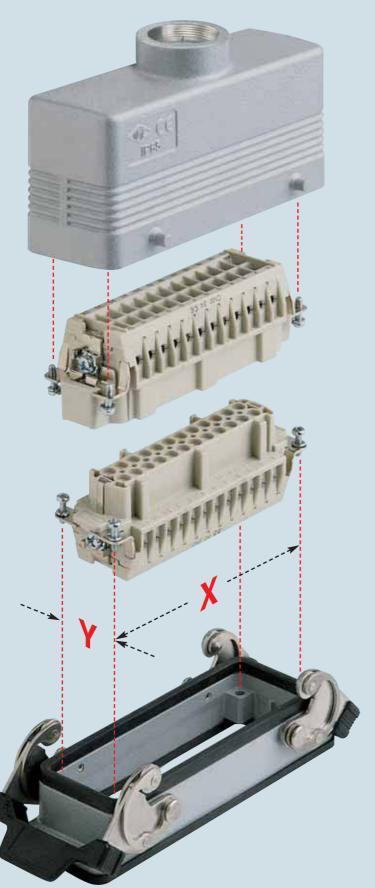
This series was specifically made for industrial applications with limited installation space. These enclosures can be installed, placed side-by-side and handled in a single operation. Furthermore, the lever's shape reduces the effort required to uncouple the inner fittings.

Characteristics of the materials used:

CH..YC, CA..YC and MA..YC, CA..YX and MF..YX series

- in die-cast aluminium alloy
- with epoxy-polyester powder coating
- gaskets in anti-aging, oil-resistant, greaseresistant and fuel-resistant vinyl nitrile elastomer
- locking device with single stainless steel lever





Identification of the enclosures

There are a large number of connector inserts and relative enclosures and so the search for a correct combination may be complex.

As well as the normal item part No., to facilitate this operation a further identification parameter has been introduced in this catalogue, the "size" value.

As indicated in the illustration on the left and in the table below the size value refers to the screw fixing centre distances which constitute a unique element since they are common to both the inserts and the enclosures.

All the pages that illustrate combinable articles (inserts and enclosures) carry references as per the examples illustrated on the opposite page.

Following is a table that shows all the sizes of the enclosures and the dimensions of the housings where the inserts will be fastened.

enclosure "size" identification	housing space for inserts with screw fixing centre distance x-y
"21.21"	(21 x 21 mm)**
"32.13"	32 x 13 mm
"49.16"	49.5 x 16 mm
"66.16"	66 x 16 mm
"66.40"	66 x 16 mm (2 inserts)
"44.27"	44 x 27 mm
"57.27"	57 x 27 mm
"77.27"	77.5 x 27 mm
"104.27"	104 x 27 mm
"77.62"	77.5 x 27 mm (2 inserts)
"104.62"	104 x 27 mm (2 inserts)

^{**} with dimensions relative to the size of the sectioned inserts the screw fixing centre distance cannot be given because they only have one screw.



enclosures size	for inserts with screw fixing centre distance	locking device	Pg or Metric cable clamp diameter *	coupled enclosures degree of protection
	mm	type	min ÷ max	
21.21		single	Pg 11 M 20	IP44, IP66, IP67, IP68, IP69K
32.13	32 x 13	single	Pg 16 ÷ 21	IP66, IP67, IP69K
49.16	49.5 x 16	single	Pg 13.5 ÷ 21 M 20 ÷ 25	IP66
66.16	66 x 16	single	Pg 16 ÷ 21 M 20 ÷ 25	IP66
66.40	66 x 16 (x2)	double	Pg 21 ÷ 29 M 25 ÷ 40	IP66
44.27	44 x 27	single or double single with central lever screw or bayonet	Pg 13.5 ÷ 29 M 20 ÷ 40	IP66, IP68, IP69K
57.27	57 x 27	single or double single with central lever screw or bayonet	Pg 16 ÷ 29 M 20 ÷ 40	IP66, IP68, IP69K
77.27	77.5 x 27	single or double single with central lever screw or bayonet	Pg 21 ÷ 36 M 25 ÷ 50	IP66, IP68, IP69K
104.27	104 x 27	single or double single with central lever screw or bayonet	Pg 21 ÷ 36 M 25 ÷ 50	IP66, IP68, IP69K
77.62	77.5 x 27 (x2)	single or double	Pg 29 ÷ 42 M 32 ÷ 50	IP66, IP69K
104.62	104 x 27 (x2)	single	Pg 29 ÷ 42 M 32 ÷ 50	IP66, IP69K

^{*} on request, NPT thread





enclosures size	standard	insulated 830V	enclosures versions 180 °C	for aggressive environments	EMC	high protection
	pages	pages	pages	pages	pages	pages
21.21	✓ 153 ÷ 156	X	n request	✓ 157	✓ 158	✓ 246 ÷ 247
32.13	✓ 160 ÷ 161	×	×	×	n request	×
49.16	✓ 162 ÷ 163	×	an request	1 64	✓ 165	×
66.16	✓ 166 ÷ 167	×	an request	✓ 168	✓ 169	×
66.40	✓ 171 ÷ 173	×	×	✓ 174	×	×
44.27	✓ 176 ÷ 179	×	1 80	✓ 181	✓ 182	✓ 248 ÷ 252
57.27	✓ 184 ÷ 188	✓ 189 ÷ 193	194	1 95	1 96	✓ 248 ÷ 252
77.27	✓ 198 ÷ 202	✓ 203 ÷ 207	2 08	2 09	2 10	✓ 248 ÷ 252
104.27	✓ 212 ÷ 216	✓ 217 ÷ 221	✓ 222	✓ 223	✓ 224	✓ 248 ÷ 252
77.62	✓ 226 ÷ 229	see standard enclosures	X	2 30	X	×
104.62	✓ 232	see standard enclosures	✓ 233	2 34	X	×

= normal production

= may be supplied on request, contact our sales offices

= not available at present



© • • • • • • • • • • • • • • • • • • •		*					. @				Tiller of			> ()
© © O		10A	10A	10A	10A	16A	16A	16A	16A	rated o	16A	16A	16A	16A	35A	16A 10A	40A 10A	80A 16A	100A 40A 16A 10A
inserts series																			
cata	logue index	KS		ည		СДС					CNE, CSE, CSS	сте, стѕе, ст		CMSE, CMCE					
enclosures size	pages	ск, скѕ	CD	ст, стѕ	СОО	CDA, CDC	g	COE	CN	CCE	CNE, C	CTE, C	CME	CMSE	CP	×	×	CX	MIXO
inserts polarity + ⊕																			
21.21	153 ÷ 159	3 4	7 8#				12 5												
32.13	160 ÷ 161						8 4/2												
49.16	162 ÷ 165		15			10													①*
66.16	166 ÷ 169		25		38	16													
66.40	171 ÷ 174		50		76	32													
44.27	176 ÷ 182				24			10	6	6	6	6*							2*
57.27	184 ÷ 196				42			18	10	10	10	10*	3+ ²	3+ ²		8/24			3*
77.27	198 ÷ 210		40	40*	72			32	16	16	16	16*	6+ ²	6+ ²	6		6/36 12/2	4/0 4/2	4 *
104.27	212 ÷ 224		64	64*	108			46	24	24	24	24*		10+ ² 16+ ² ★				4/8	6 *
77.62	226 ÷ 230		80		144			64	32	32	32	32*	12+4	12+4	12				8*
104.62	232 ÷ 234		128		216			92	48	48	48	48*		20+ ⁴ 32+ ⁴ ★					12*
inserts catalogue index	pages	36 and 37	39 ÷ 47	50 and 51	53 ÷ 60	66 ÷ 71	62 ÷ 65	74 ÷ 79	80 ÷ 85	86 ÷ 96	87 ÷ 103	106 ÷ 113	115 ÷ 125	114 ÷ 125	127 and 128	129	130 and 131	132 and 133	124 ÷ 131

⁼ polarity without earth contact

^{* =} may be mounted exclusively in bulkhead housings

^{○* =} number of modular inserts that may be inserted in the enclosures

⁼ polarity unavailable in the CMSE version

The polarity values in "red" are obtained using double inserts

The polarity values in "green" must be mounted exclusively in insulated enclosures (CM - CMA and MM - MMA series)

The polarity values indicated as exponentials in the CME, CMCE and CMSE inserts identify the pilot contacts for advanced opening



general

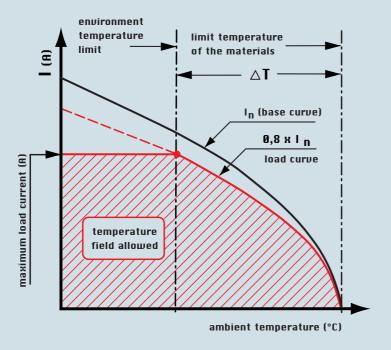
load curves

The current carrying capacity possible in the connectors is variable. It reduces with the increase of the number of poles and the temperature of the environment in which the connector is installed and is determined by the thermal properties of the materials used for the contacts and the insulating parts as well as by the type of conductor used. The current carrying capacity is obtained from the load curves which are constructed according to standard IEC 60512-5-2 for currents circulating simultaneously in all poles.

The limit current curves express current values that determine the achievement of the highest limit temperature of the materials. The choice of the permanent load applicable on the contacts must be <u>made within the field of operation possible delimited by the above curves</u>.

Since the use of the connectors at the limit of the values of their characteristics is not recommended, **the base curve** is derated. The reduction of the load curves to 80% defines the correction curve where both the maximum contact resistance permissible and the inaccuracy of the temperature measurements are sufficiently borne in consideration. The correction curve represents the **final limit current curve** (**load curve**) as defined by standard IEC 60512-5-2. It therefore bears in consideration the difference between the various connectors, as well as errors in the temperature measurements.

All the load curves presented herebelow include the corrections.



Legend:

Maximum load current (A): value for which the connector reaches the limit temperature of the material at the environmental temperature, intersected on the load curve.

Limit temperature of the materials: value determined by the characteristics of the materials used. The sum of the environmental temperature and the increase of the simbolo ΔT temperature caused by the passage of the current must not exceed the limit temperature of the materials.

Environment temperature limit: the environmental conditions must not exceed this value. It may be know and determines the maximum load current, or may be obtained directly from the load curve.

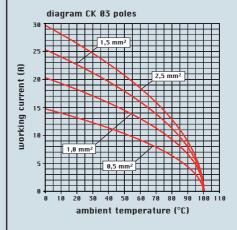
Base curve: set of current and temperature values obtained from laboratory tests and influenced by the connector's characteristics (number of poles, construction shape, thermal conductivity of the materials, etc.) and the section of the conductor used.

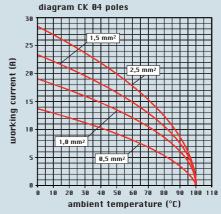
Load curve (limit current curve): obtained from the base curve via the safety coefficient.

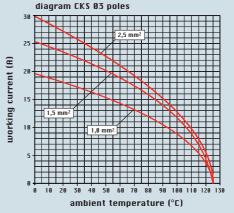
ΔT (overtemperature): temperature increase produced by a permanent current circulating through all the poles of a connector coupling; difference between the limit temperature of the materials and the environmental temperature obtained on the limit current curve.

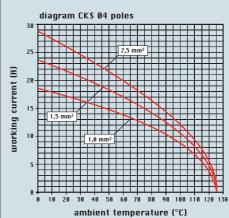
CK series - CKS series

curves

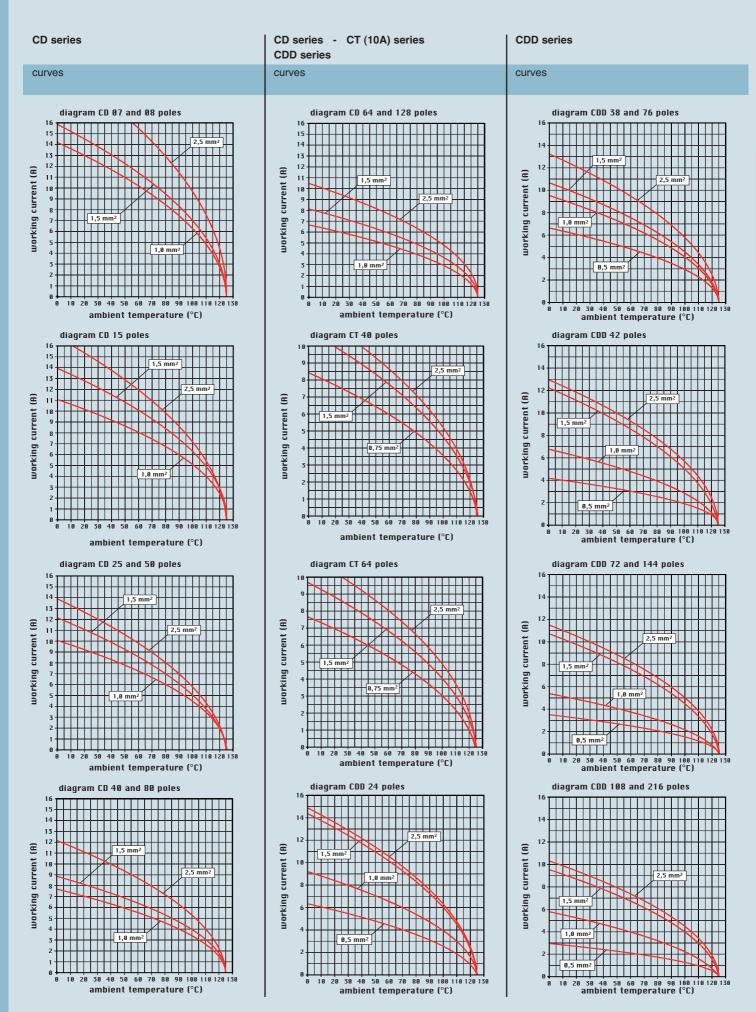




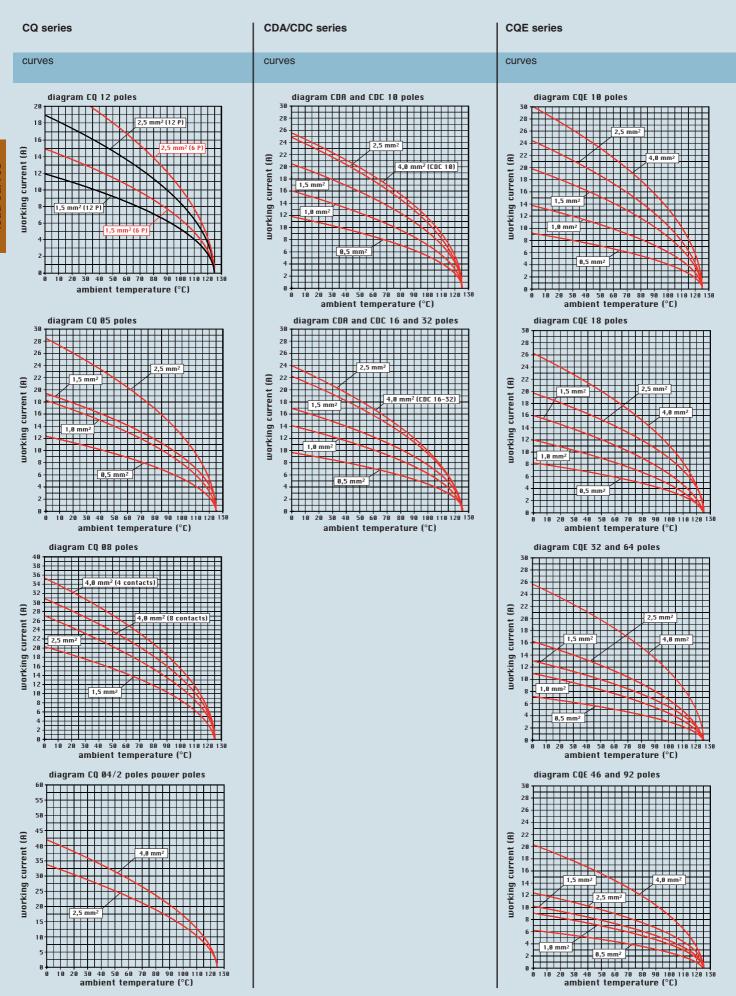




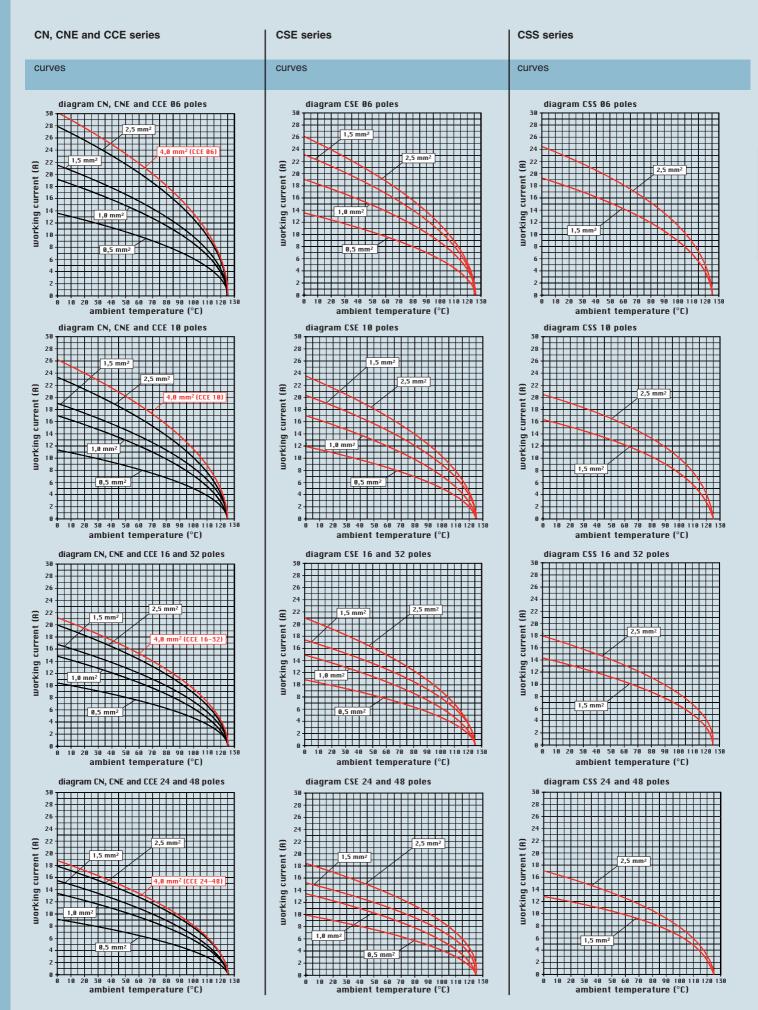




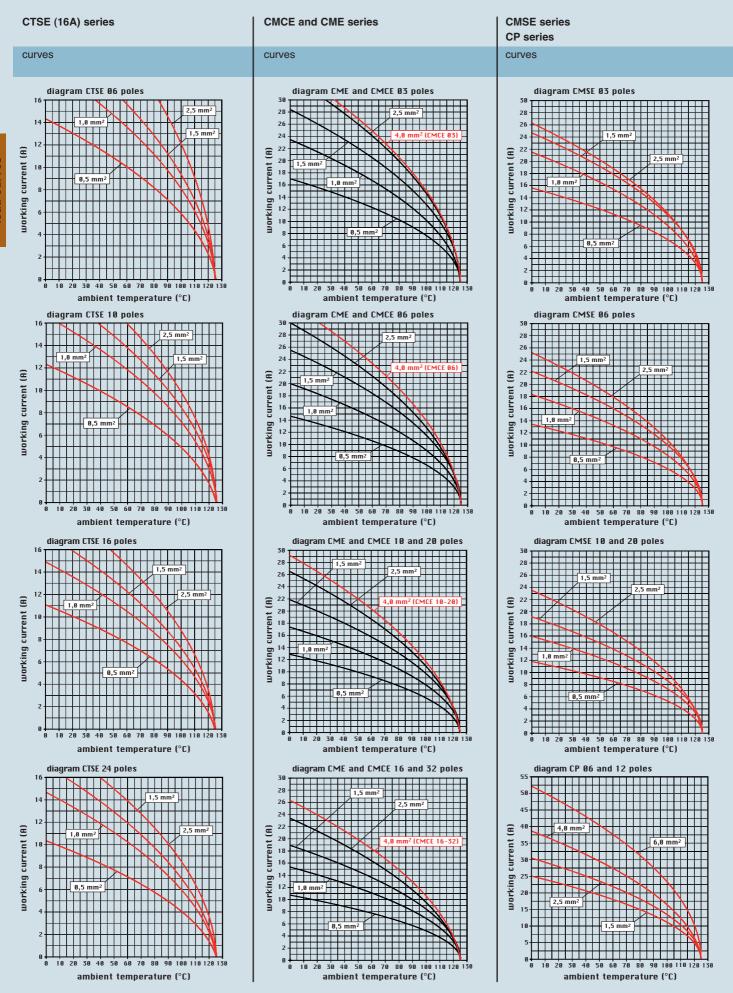








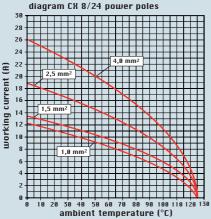


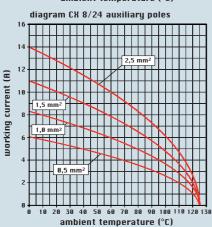




CX 8/24 series CX 6/36 series

curves

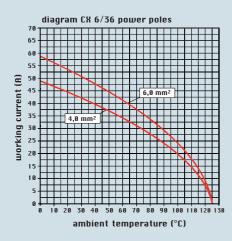




Note: for connector with power poles and auxiliary poles simultaneously loaded in the combinations

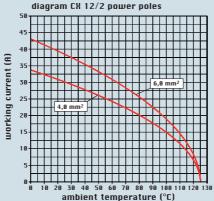
power poles	auxiliary poles
4.0 mm ²	2.5 mm ²
2.5 mm ²	1.5 mm²
1.5 mm ²	1.0 mm ²
1.0 mm ²	0.5 mm ²

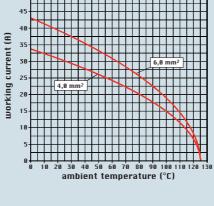
with power / auxiliary current ratios = 1.6 / 1

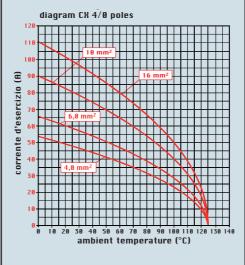


CX 12/2 series CX 4/0 series

curves

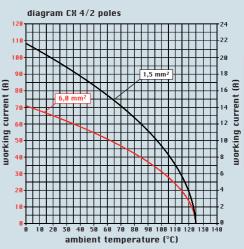


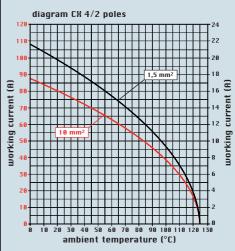


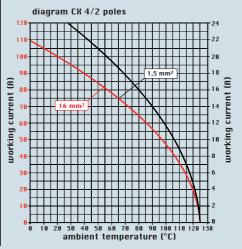


CX 4/2 series

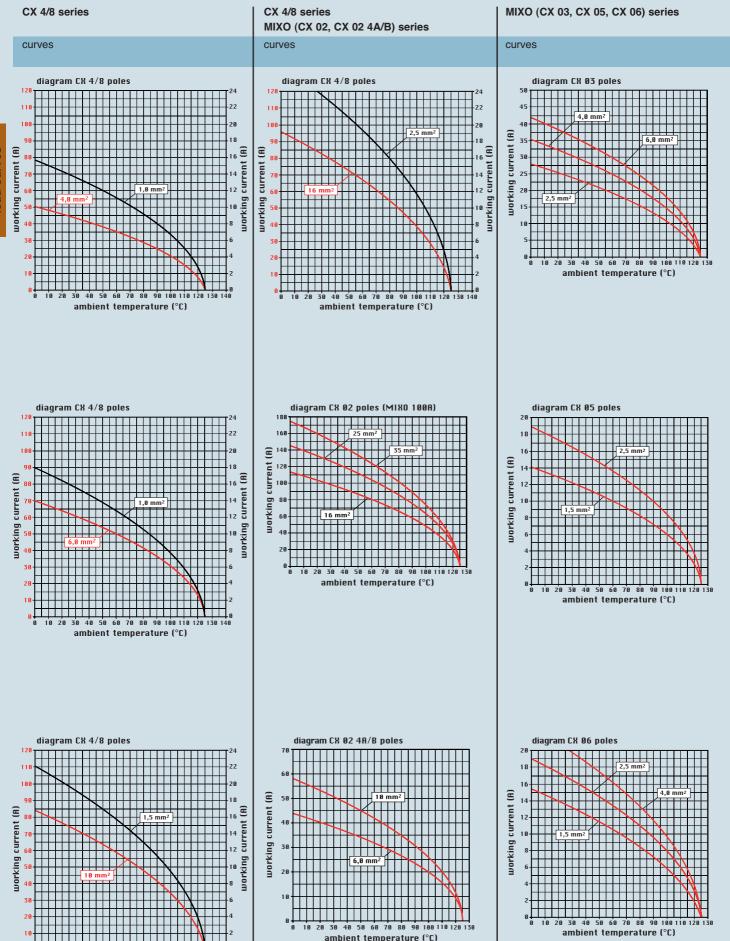
curves





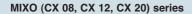




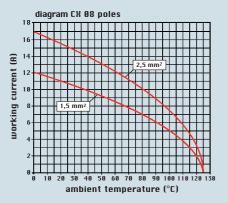


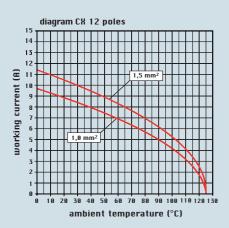
ambient temperature (°C)

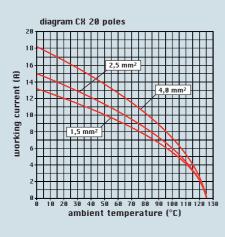




curves







size "21.21" enclosures

insulating type page: 153 ÷ 154 **metallic type** page: 155 ÷ 156 aggressive environments..page: 157 EMC page:

- features according to EN 61984:

10A 250V 4kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 28
- inserts and enclosures for applications with temperatures up to 180 °C, available on request
- can be mated with CKS inserts

inserts, 3 poles + ⊕ screw terminal connections



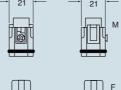
inserts, 4 poles + ⊕ screw terminal connections



description	part No.	part No.	part No.	part No.
distinctive colour female inserts with female contacts ¹⁾ male inserts with male contacts	white CKF 03 CKM 03	black CKF 03 N CKM 03 N		
distinctive colour female inserts with female contacts ¹⁾ male inserts with male contacts			white CKF 04 CKM 04	black CKF 04 N CKM 04 N
1) the female inserts can be mounted into the straight	dimensions in mm		dimensions in mm	

bulkhead housings CK I from the rear

plug inserts with new, square shaped seal for IP44 and IP66/IP67 protection rating (see "21.21" size enclosures section from page 153)

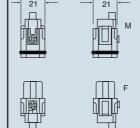




contacts side (front view)







contacts side (front view)





- inserts for connectors with the following sections: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- inserts for connectors with the following sections: $0.75 \div 2.5 \text{ mm}^2$ - AWG 18 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

dimensions indicated are not binding and may be changed without notice

10A - 400V **CKS** 3 and 4 poles + ⊕



size "21.21" enclosures:

insulating type page: 153 ÷ 154 metallic type page: 155 ÷ 156 aggressive environments..page: EMC page:

- features according to EN 61984: 10A 400V 4kV 3
- certifications: (UL), (CSA); the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 28
 - can be mated with CK inserts

inserts, 3 poles + ⊕ connection with spring terminal



NEW

inserts, 4 poles + ⊕ connection with spring terminal



description

female inserts with female contacts male inserts with male contacts

female inserts with female contacts male inserts with male contacts

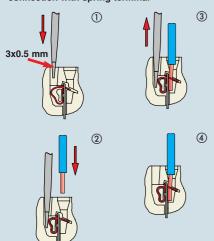
part No.

CKSF 03 CKSM 03

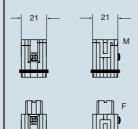
part No.

CKSF 04 CKSM 04

connection with spring terminal



dimensions in mm

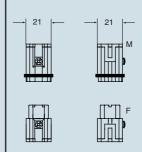


contacts side (front view)





dimensions in mm

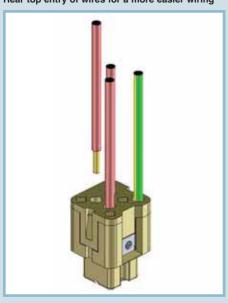


contacts side (front view)





Rear top entry of wires for a more easier wiring



- inserts for wires with the following sections: 0.14 \div 2.5mm 2 AWG 26 \div 14 for prepared wires usable section: up to 1.5 mm² (AWG 16)
- stripping length see section feature of inserts on page 13
- inserts for wires with the following sections: $0.14 \div 2.5 \text{mm}^2$ AWG $26 \div 14$ for prepared wires usable section: up to 1.5 mm² (AWG 16)
- stripping length see section feature of inserts on page 13

If all the contacts are used, the CD inserts series connectors may be used with voltages of up to 250V (first column) pollution degree 3 in accordance with the standard EN 61984.

If the number of contacts is reduced and the contacts accordingly assigned, these connectors may be used with higher

If the number of contacts is reduced and the contacts accordingly assigned, these connectors may be used with higher voltages. This is possible because the decrease in the number of contacts leads to an increase in the surface distance in the air. When the contacts are arranged as shown below, the inserts may be used for voltages of 500V (second column) pollution degree 3 in accordance with the standard EN 61984.

Legend:

- working contact
- O without contact
- M = male insert
- F = female insert

for use up to 250V pollution degree 3 diagrams	for use up to 500V pollution degree 3 diagrams	
contacts side (front view)	contacts side (front view)	
CD 7+	CD 3+ & M	
CD 15 + F M	CD 7 +	
CD 25 + F M	CD 11 +	
CD 40 +	CD 20 +	
CD 64 +	CD 32 + ⊕ F M	

enclosures size "21.21"

insulating type page: 153 ÷ 154

- features according to EN 61984:10A 250V 4kV 3
- UL, CSA, CCC, GL certified

CD

- for maximum current load, see the insert load curve section on page 29
- for applications requiring higher voltages, please see the special voltage application section on page 38
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308
- coding pin with loss of a contact CR CP

inserts, crimp connections



10A crimp contacts silver and gold plated



0 1					
description		part No.	part No.	part No.	part No.
without contacts (to be ordered a female inserts for female contact male inserts for male contacts, g	cts, grey and black 1)	grey CDF 07 CDM 07	black CDF 07 N CDM 07 N		
0.5 mm² AWG 20 0.75 mm² AWG 18 1 mm² AWG 18 1.5 mm² AWG 16 2.5 mm² AWG 14 10A male contacts 0.14÷0.37 mm² AWG 26÷22 0.5 mm² AWG 20 0.75 mm² AWG 18 1 mm² AWG 18 1.5 mm² AWG 16	identification No. 1 identification No. 2 identification No. 3 identification No. 3 identification No. 4 identification No. 5 identification No. 1 identification No. 2 identification No. 2 identification No. 3 identification No. 3 identification No. 4 identification No. 5			CDFA 0.7 CDFA 1.0 CDFA 1.5 CDFA 2.5	CDFD 0.3 CDFD 0.5 CDFD 0.7 CDFD 1.0 CDFD 1.5 CDFD 2.5 CDMD 0.3 CDMD 0.5 CDMD 0.7 CDMD 0.7 CDMD 1.0 CDMD 1.5 CDMD 1.5 CDMD 2.5

¹⁾ the female inserts can be mounted into the straight bulkhead housings CK I from the rear

N.B.:

plug inserts with new, square shaped seal for IP44 and IP66/IP67 protection rating (see "21.21" size enclosures section from page 153)

dimensions in mm





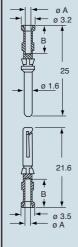


contacts side (front view)





dimensions in mm



CDF and CDM contacts

ODI ANA ODIN CONTACTO		
conductor	ductor conductor slot	
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

enclosures	si	ze "21.21"
insulating type	page:	153 ÷ 154
metallic type	page:	155 ÷ 156
aggressive environments	page:	157

- features according to EN 61984: 10A 50V 0,8kV 3 - UL, CSA, CCC, GL certified

EMC page:

- for maximum current load, see the insert load curve section on page 29
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308
- coding pin with loss of a contact CR CP

inserts, crimp connections



10A crimp contacts silver and gold plated



part No. part No.

without contacts (to be ordered separately) female inserts for female contacts 1 male inserts for male contacts

10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1

0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5
10A male contac	ets	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm²	AWG 18	identification No. 3

1) the female inserts can be mounted into the straight bulkhead housings CK I from the rear

AWG 16

AWG 14

dimensions in mm

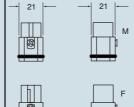
identification No. 4

identification No. 5

158

CDF 08

CDM 08



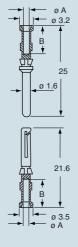
contacts side (front view)





CDFA 0.3		CDFD 0.3		
CDFA 0.5	ated	CDFD 0.5	lated	
CDFA 0.7	aţ	CDFD 0.7	aț	
CDFA 1.0	ם	CDFD 1.0	ם	
CDFA 1.5	e	CDFD 1.5	<u>0</u>	
CDFA 2.5	×	CDFD 2.5	0	
	Si		0	
CDMA 0.3		CDMD 0.3		
CDMA 0.5		CDMD 0.5		
CDMA 0.7		CDMD 0.7		
CDMA 1.0		CDMD 1.0		
CDMA 1.5		CDMD 1.5		
CDMA 2.5		CDMD 2.5		

dimensions in mm



CDF and CDM contacts

ODI ana ODIN Contacts		
conductor	onductor conductor slot	
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

N.B.:

1.5 mm²

2.5 mm²

plug inserts with new, square shaped seal for IP44 and IP66/IP67 protection rating (see "21.21" size enclosures section from page 153)

dimensions indicated are not binding

and may be changed without notice

CD 15 poles + ⊕ 10A - 250V



 enclosures
 size "49.16"

 standard
 page: 162 ÷ 163

 aggressive environments
 page: 164

 EMC
 page: 165

 panel supports:
 page: 165

COB + adaptor page: 258 ÷ 260

- features according to EN 61984: 10A 250V 4kV 3

- compliant with DIN EC 175-301-801 standard
- UL, CSA, CCC, GL certified

1 mm²

1.5 mm²

2.5 mm²

- for maximum current load, see the insert load curve section on page 29
- for applications requiring higher voltages, please see the special voltage application section on page 38
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



10A crimp contacts silver and gold plated



description part No. part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

AWG 18

AWG 16

AWG 14

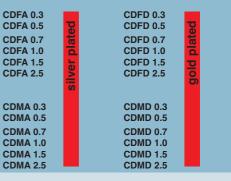
10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 identification No. ② AWG 18 0.75 mm² AWG 18 identification No. 3 1 mm² 1.5 mm² AWG 16 identification No. 4 identification No. 5 **AWG 14** 2.5 mm² 10A male contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 0.75 mm² **AWG 18** identification No. ②

identification No. 3

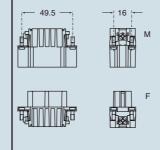
identification No. 4

identification No. 5

CDF 15 CDM 15



dimensions in mm

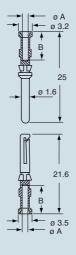


contacts side (front view)





dimensions in mm



CDF and CDM contacts

ODI ana ODIN Contacts		
conductor	or conductor slot	
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on pages 13

size "66.16" enclosures

standard page: 166 ÷ 167 aggressive environments page: EMC page:

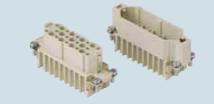
panel supports:

COB + adaptor page: 258 ÷ 260

- features according to EN 61984: 10A 250V 4kV 3

- compliant with DIN EC 175-301-801 standard
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 29
- for applications requiring higher voltages, please see the special voltage application section on page 38
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



10A crimp contacts silver and gold plated



part No. part No.

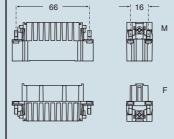
without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 identification No. ② AWG 18 0.75 mm² AWG 18 identification No. 3 1 mm² 1.5 mm² AWG 16 identification No. 4 identification No. 5 **AWG 14** 2.5 mm²

10A male contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 0.75 mm² **AWG 18** identification No. ② 1 mm² **AWG 18** identification No. 3 1.5 mm² AWG 16 identification No. 4 2.5 mm² AWG 14 identification No. 5 CDF 25 **CDM 25**

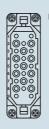
> CDFA 0.3 CDFA 0.5 CDFD 0.3 **CDFD 0.5 CDFA 0.7** CDFD 0.7 **CDFA 1.0 CDFD 1.0 CDFA 1.5 CDFD 1.5 CDFA 2.5 CDFD 2.5** CDMD 0.3 **CDMA 0.3** CDMA 0.5 CDMD 0.5 **CDMA 0.7 CDMD 0.7 CDMA 1.0 CDMD 1.0 CDMA 1.5 CDMD 1.5 CDMA 2.5 CDMD 2.5**

dimensions in mm

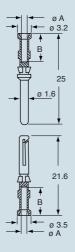


contacts side (front view)





dimensions in mm



CDF and CDW Contacts		
conductor	nductor conductor slot	
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

stripping length see section feature of inserts on page 13

CD 40 poles + ⊕ 10A - 250V

size "77.27"



panel supports:

enclosures

COB page: 258 ÷ 259

- features according to EN 61984:

10A 250V 4kV 3

- compliant with DIN EC 175-301-801 standard
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 29
- for applications requiring higher voltages, please see the special voltage application section on page 38
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



10A crimp contacts silver and gold plated



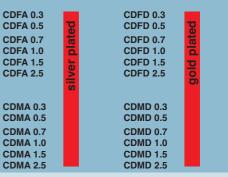
description part No. part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

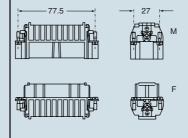
10A female contacts					
0.14÷0.37 mm ²	AWG 26÷22	identificativo 1			
0.5 mm ²	AWG 20	identificativo 2			
0.75 mm ²	AWG 18	identificativo ②			
1 mm ²	AWG 18	identificativo 3			
1.5 mm ²	AWG 16	identificativo 4			
2.5 mm ²	AWG 14	identificativo 5			
10A male contacts					

10A male contacts				
0.14÷0.37 mm ²	AWG 26÷22	identificativo 1		
0.5 mm ²	AWG 20	identificativo 2		
0.75 mm ²	AWG 18	identificativo ②		
1 mm ²	AWG 18	identificativo 3		
1.5 mm ²	AWG 16	identificativo 4		
2.5 mm ²	AWG 14	identificativo 5		

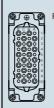
CDF 40 CDM 40

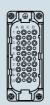


dimensions in mm

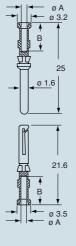


contacts side (front view)





dimensions in mm



CDF and CDM contacts

ODI ana ODIN Contacts		
conductor	uctor conductor slot	
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

standard page: 171 ÷ 173

aggressive environments page:

- features according to EN 61984: 10A 250V 4kV 3

- compliant with DIN EC 175-301-801 standard UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 29
- for applications requiring higher voltages, please see
- the special voltage application section on page 38 for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



10A crimp contacts silver and gold plated



part No.

without contacts (to be ordered separately) female inserts, No. (A1÷C9) and (ZA1÷ZC9)*

male inserts, No. (A1÷C9) and (ZA1÷ZC9)*

10A female conf	A female contacts		
0.14÷0.37 mm ²	AWG 26÷22	identification No.	1

0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5
10A male conta	cts	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5

* coding compliant with EUROMAP recommendations

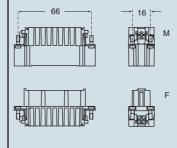
part No. part No.

CDF 25 CDM 25

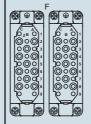
CDF 25 Z * CDM 25 Z *

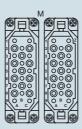
> CDFA 0.3 CDFA 0.5 CDFD 0.3 CDFD 0.5 **CDFA 0.7** CDFD 0.7 **CDFD 1.0 CDFA 1.0** CDFA 1.5 **CDFD 1.5 CDFA 2.5 CDFD 2.5** CDMA 0.3 **CDMD 0.3** CDMA 0.5 CDMD 0.5 **CDMA 0.7 CDMD 0.7 CDMA 1.0 CDMD 1.0 CDMA 1.5 CDMD 1.5 CDMA 2.5 CDMD 2.5**

dimensions in mm

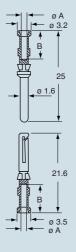


contacts side (front view)





dimensions in mm



CDF and CDW C	or and Collicontacts			
conductor	conductor	slot		
section mm ²	ø A (mm)	B (mm)		
0.14÷0.37	0.9	8		
0.5	1.1	8		
0.75	1.3	8		
1.0	1.45	8		
1.5	1.8	8		
2.5	2.2	6		

- stripping length see section feature of inserts on page 13

CD 64 poles + ⊕ 10A - 250V



 enclosures
 size "104.27"

 standard
 page: 212 ÷ 216

 aggressive environments
 page: 223

 EMC
 page: 224

 panel supports:
 page: 224

COB page: 258 ÷ 259

features according to EN 61984:10A 250V 4kV 3

- compliant with DIN EC 175-301-801 standard
- UL, CSA, CCC, GL certified

0.75 mm²

1 mm²

2.5 mm²

- for maximum current load, see the insert load curve section on page 29
- for applications requiring higher voltages, please see the special voltage application section on page 38
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



10A crimp contacts silver and gold plated



description part No. part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

AWG 18

AWG 18

AWG 16

AWG 14

10A female cont	tacts	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5
10A male contact	cts	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2

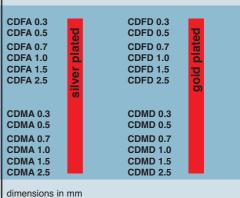
identification No. ②

identification No. 3

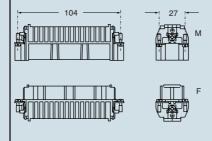
identification No. 4

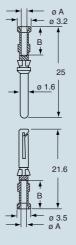
identification No. 5

CDF 64 CDM 64

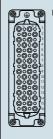


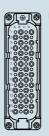
dimensions in mm





contacts side (front view)





CDF and CDM contacts

ODI ANA ODINI C	and ODM Contacts			
conductor conductor		slot		
section mm ²	ø A (mm)	B (mm)		
0.14÷0.37	0.9	8		
0.5	1.1	8		
0.75	1.3	8		
1.0	1.45	8		
1.5	1.8	8		
2.5	2.2	6		

- stripping length see section feature of inserts on page 13

aggressive environments page:

- features according to EN 61984: 10A 250V 4kV 3
- compliant with DIN EC 175-301-801 standard
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 29
- for applications requiring higher voltages, please see the special voltage application section on page 38
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



10A crimp contacts silver and gold plated



part No.

without contacts (to be ordered separately)
female inserts

male inserts 10A female contacts

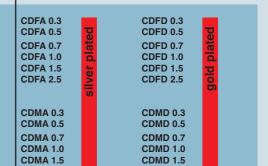
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1			
0.5 mm ²	AWG 20	identification No. 2			
0.75 mm ²	AWG 18	identification No. ②			
1 mm ²	AWG 18	identification No. 3			
1.5 mm ²	AWG 16	identification No. 4			
2.5 mm ²	AWG 14	identification No. 5			
10∆ male contacts					

1.5 111111	AVVOID	identification No. 4
2.5 mm ²	AWG 14	identification No. 5
10A male contac	ots	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5

part No. part No.

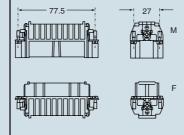
CDF 40	CDF 40
CDM 40	CDM 40

)	CDF 40
0	CDM 40



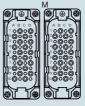
CDMD 2.5

dimensions in mm



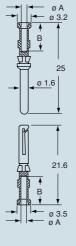
contacts side (front view)





dimensions in mm

CDMA 2.5



CDF and CDW C	or and Collicontacts			
conductor	conductor	slot		
section mm ²	ø A (mm)	B (mm)		
0.14÷0.37	0.9	8		
0.5	1.1	8		
0.75	1.3	8		
1.0	1.45	8		
1.5	1.8	8		
2.5	2.2	6		

- stripping length see section feature of inserts on page 13

enclosures: size "104.62"

standardpage: 232 aggressive environments page: 234

features according to EN 61984:10A 250V 4kV 3

- compliant with DIN EC 175-301-801 standard
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 29
- for applications requiring higher voltages, please see the special voltage application section on page 38
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

inserts, crimp connections

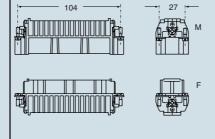


10A crimp contacts silver and gold plated

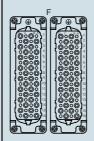


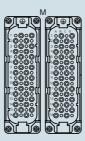
, , , , , , , , , , , , , , , , , , ,					
description		part No.	part No.	part No.	part No.
without contacts (to be ordered female inserts male inserts	d separately)	CDF 64 CDM 64	CDF 64 CDM 64		
10A female contacts 0.14÷0.37 mm² AWG 26÷22 0.5 mm² AWG 20 0.75 mm² AWG 18 1 mm² AWG 18 1.5 mm² AWG 16 2.5 mm² AWG 14	identification No. 1 identification No. 2 identification No. ② identification No. 3 identification No. 4 identification No. 5			CDFA 0.3 CDFA 0.5 CDFA 0.7 CDFA 1.0 CDFA 1.5 CDFA 2.5	CDFD 0.3 CDFD 0.5 CDFD 0.7 CDFD 1.0 CDFD 1.5 CDFD 2.5
10A male contacts 0.14÷0.37 mm² AWG 26÷22 0.5 mm² AWG 20 0.75 mm² AWG 18 1 mm² AWG 18 1.5 mm² AWG 16 2.5 mm² AWG 14	identification No. 1 identification No. 2 identification No. ② identification No. 3 identification No. 4 identification No. 5			CDMA 0.3 CDMA 0.5 CDMA 0.7 CDMA 1.0 CDMA 1.5 CDMA 2.5	CDMD 0.3 CDMD 0.5 CDMD 0.7 CDMD 1.0 CDMD 1.5 CDMD 2.5

dimensions in mm

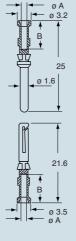


contacts side (front view)





dimensions in mm



CDF and CDM contacts

	conductor	nductor conductor slot	
section mm ²		ø A (mm) B (mr	
	0.14÷0.37	0.9	8
	0.5	1.1	8
	0.75	1.3	8
	1.0	1.45	8
	1.5	1.8	8
	2.5	2.2	6

- stripping length see section feature of inserts on page 13



Use

The CT-series multipole connectors (with incorporated terminal block) are recommended for greater cost-saving and safety for use on machines and command and control panels.

For control panel mounting, bulkhead housings must be used. This makes it possible to maintain the IP65 degree of protection (in accordance with EN 60529) for coupled housing-mounted connectors.

The CT series inserts (10A max versions) are supplied in the plug or socket versions and must be mounted <u>with insertion</u> from the rear of the enclosure (Figures 1 and 2). The space occupied by the terminal block does not allow for the passage of the insert and insertion from the front of the enclosure.

As an alternative to the traditional terminal blocks, the inserts can be mounted inside the control panels on DIN EN rails (**Figure 5**) using suitable accessories providing the added advantage of easy sectioning.

The special structure of the CT inserts has all the conductor connections on the same side providing for easier wiring and a complete view of the work area.

The terminal block also has slots for housing the identification wire markers of each contact. Wire markers of different manufacturers may be used such as: Cabur, Grafoplast, Modernotecnica, Phoenix, Siemens, Wago, Weidmüller.

The CT series is available in the versions "left" and "right" for mounting on the left (**Figure 3**) or on the right (**Figure 4**) of the control panel walls.

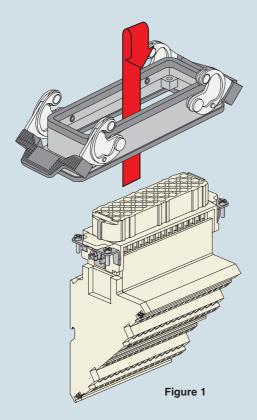
This characteristic is determined by the position of contact "1" and the ground terminal in the upper part of the insert terminal block for both left and right mounting.

The installation of inserts on DIN rails (**Figure 5**) inside the control panels is usually made to facilitate the wiring in sectionable parts.

In this case the degree of protection for coupled connectors is IP20 (in accordance with EN 60529).

This type of mounting requires supports (CT APE) to be provided to the inserts suitable for mounting on DIN EN 60715 rail

In addition, CRBF (female) and CRBM (male) coupling screws instead of normal screws are recommended for fixing the inserts to the enclosures (**Figure 5**) in order to guarantee a stable and safe coupling between the CT and CTS inserts installed on the DIN rails and corresponding CD inserts.



Figures 1 and 2 (rear mounting)

The insert is inserted into the bulkhead housing with pre-wired conductors connected at the opposite end.

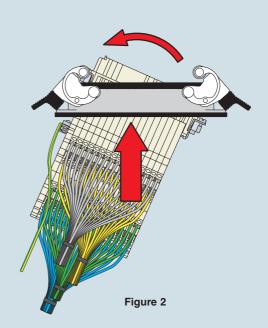
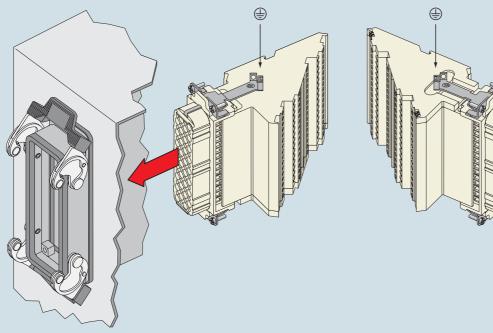
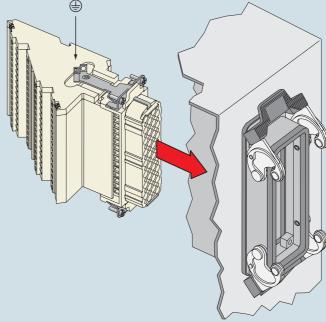




Figure 3 (left mounting)

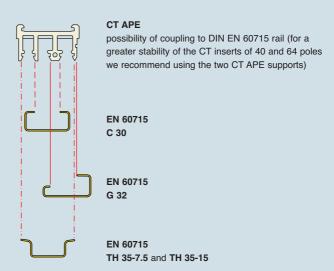
Figure 4 (right mounting)





CRBF

Figure 5 (mounting on DIN rail)



accessories for CT inserts

- support for mounting on DIN rail (CT APE page 263)
- inserts coupling screws (CRBM and CRBF page 263)
- cable-clamping plates (CRAD and CRAS page 263)

standard page: 198 aggressive environments page: 209 **EMC** page:

⁵ only bulkhead mounted housings

- features according to EN 61984:
- 10A 250V 4kV 3 UL, CSA, CCC, GL certified
- can be mated with CD inserts rear-mounted inserts

- CTS

- for maximum current load, see the insert load curve section on page 29

terminal block inserts screw terminal connection



CTF 40 R

terminal block inserts spring terminal connection



description part No. part No. part No.

side-mounting female inserts with female contacts 1) male inserts with male contacts 1)

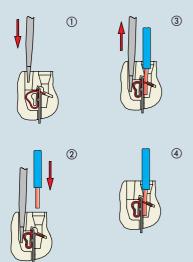
side-mounting female inserts with female contacts male inserts with male contacts

CTM 40 R CTM 40 L

CTSF 40 L CTSF 40 R CTSM 40 L CTSM 40 R

1) for non-prepared conductors

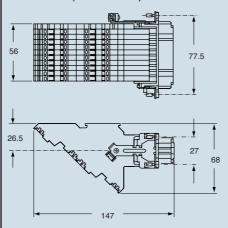
connection with spring terminal



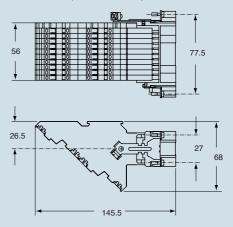
dimensions in mm

left CTF 40 L

female inserts (CTF and CTSF)

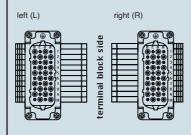


male inserts (CTM and CTSM)

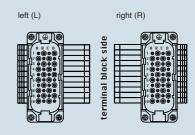


contacts side (front view)

female inserts (CTF and CTSF)



male inserts (CTM and CTSM)



- CT inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- CTS spring inserts for section conductors: effective sections for non-prepared conductors 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14 effective sections for prepared conductors 0.14 ÷ 1 mm² - AWG 26 ÷ 18
- stripping length see section feature of inserts on page 13

standard page: 212 aggressive environments page: EMC page:

⁵ only bulkhead mounted housings

- features according to EN 61984:
- **10A 250V 4kV 3** UL, CSA, CCC, GL certified
- can be mated with CD inserts rear-mounted inserts

description

- for maximum current load, see the insert load curve section on page 29

terminal block inserts screw terminal connection



CTF 64 R

CTM 64 R

terminal block inserts spring terminal connection



art No.	part No.	part No.	part No.

side-mounting female inserts with female contacts 1) male inserts with male contacts 1)

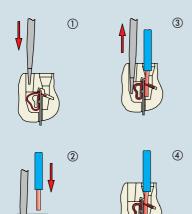
side-mounting female inserts with female contacts male inserts with male contacts

CTM 64 L

CTSF 64 L CTSF 64 R CTSM 64 R CTSM 64 L

1) for non-prepared conductors

connection with spring terminal

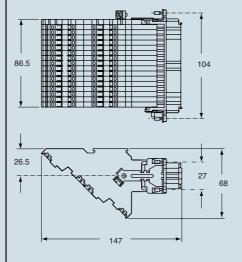


dimensions in mm

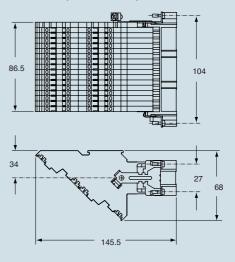
left

CTF 64 L

female inserts (CTF and CTSF)

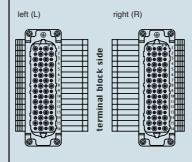


male inserts (CTM and CTSM)



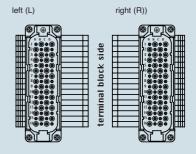
contacts side (front view)

female inserts (CTF and CTSF)



- CT inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

male inserts (CTM and CTSM)



- CTS spring inserts for section conductors: effective sections for non-prepared conductors 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14 effective sections for prepared conductors 0.14 ÷ 1 mm² - AWG 26 ÷ 18
- stripping length see section feature of inserts on page 13

When all the contacts are used, the CDD inserts series connectors may be used with voltages of up to 250V (first column); pollution rate 2, in accordance with the standard EN 61984.

If the number of contacts is reduced and the contacts accordingly assigned, these connectors may be used with higher voltages. This is possible because the decrease in the number of contacts leads to an increase in the surface insulation distance in the air. When the contacts are arranged as shown below, the inserts may be used for voltages of 400V (second column) and 500V (third column); pollution rate 2, in accordance with the standard EN 61984.

Legend:

- working contact
- O without contact
- M = male insert
- F = female insert

for use up to 250V pollution rate 2	for use up to 400V pollution rate 2	for use up to 500V pollution rate 2
diagrams contacts side (front view)	diagrams contacts side (front view)	diagrams contacts side (front view)
CDD 24 + F	CDD 12 + F	CDD 5 +
CDD 42 + ⊕	CDD 21 + ⊕	CDD 11 + ⊕
F M	F M	F M (a
CDD 72 + ⊕ F M	CDD 34 + ⊕ F M	CDD 17 + ⊕ F M
	© ⊕ © ⊕ 0 1 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c
CDD 108 + ⊕ F M	CDD 52 + ⊕ F M	CDD 26 + ⊕ F M
	(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	© ⊕ 0 ⊕ ⊕ 0 1 1 1 1 1 1 1 1 1

24 poles + 🖶 CDD 10A - 250V



size "44.27" enclosures: **standard** page: 176 ÷ 179 aggressive environments page: 181 **EMC** page: panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 10A 250V 4kV 2
 - UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 29
- for applications with higher voltages, see the special voltage application section on page 52
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308
- PCBs interface, see article CIF 2.4

inserts, crimp connections



10A crimp contacts silver and gold plated



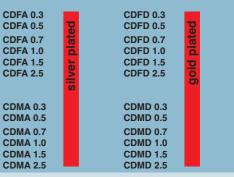
part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

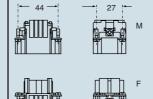
10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 identification No. ② AWG 18 0.75 mm² AWG 18 identification No. 3 1 mm² 1.5 mm² AWG 16 identification No. 4 AWG 14 identification No. 5 2.5 mm²

10A male contacts			
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1	
0.5 mm ²	AWG 20	identification No. 2	
0.75 mm ²	AWG 18	identification No. ②	
1 mm ²	AWG 18	identification No. 3	
1.5 mm ²	AWG 16	identification No. 4	
2.5 mm ²	AWG 14	identification No. 5	

CDDF 24 **CDDM 24**



dimensions in mm

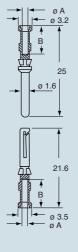








dimensions in mm



CDF and CDW C	Unitacis	
conductor	conductor	slot
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

CDD 38 poli + 🖶 10A - 250V



size "66.16" enclosures: **standard** page: 166 ÷ 167 aggressive environments page: 168 **EMC** page: panel supports:

COB + adaptor page: 258 ÷ 260

- features according to EN 61984: 10A 250V 4kV 2
- UL, CSA, CCC, GL certified

- for maximum current load, see the insert load curve section on page 29
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



10A crimp contacts silver and gold plated



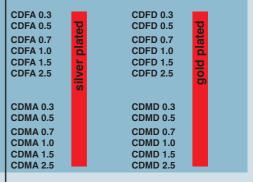
part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

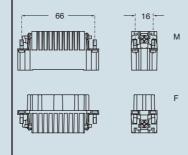
10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 0.75 mm² AWG 18 identification No. ②

1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5
10A male contac	ets	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5

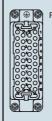
CDDF 38 **CDDM 38**

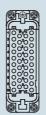


dimensions in mm

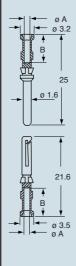


contacts side (front view)





dimensions in mm



CDF and CDM contacts

	ODI ANA ODINI C	ontacts	
conductor conduct		conductor	slot
	section mm ²	ø A (mm)	B (mm)
	0.14÷0.37	0.9	8
	0.5	1.1	8
	0.75	1.3	8
	1.0	1.45	8
	1.5	1.8	8
	2.5	2.2	6

- stripping length see section feature of inserts on page 13

42 poles + ⊕ 10A - 250V CDD



size "57.27" enclosures: **standard** page: 184 ÷ 188 aggressive environments page: 195 **EMC** page: panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 10A 250V 4kV 2
 - UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 29
- for applications with higher voltages, see the special voltage application section on page 52
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308
- PCBs interface, see article CIF 2.4

inserts, crimp connections



10A crimp contacts silver and gold plated



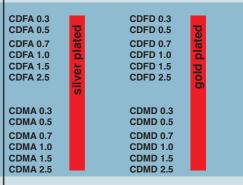
part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

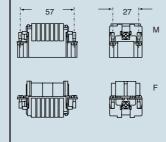
10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 identification No. ② AWG 18 0.75 mm² AWG 18 identification No. 3 1 mm² 1.5 mm² AWG 16 identification No. 4 AWG 14 identification No. 5 2.5 mm²

10A male contac	cts	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5

CDDF 42 **CDDM 42**



dimensions in mm

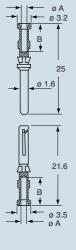


contacts side (front view)





dimensions in mm



CDF and CDM contacts

ODI UIIU ODIII O	omaoto	
conductor	conductor	slot
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

CDD

72 poles + 🕀 10A - 250V CDD



enclosures: size "77.27" **standard** page: 198 ÷ 202 aggressive environments page: 209

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 10A 250V 4kV 2
- UL, CSA, CCC, GL certified

EMCpage:

- for maximum current load, see the insert load curve section on page 29
- for applications with higher voltages, see the special voltage application section on page 52
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) pages on 296, 300, 304, 306, 308
- PCBs interface, see article CIF 2.4

inserts, crimp connections



10A crimp contacts silver and gold plated



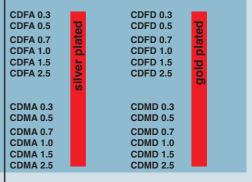
part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

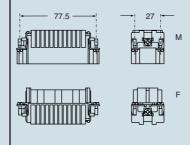
10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 identification No. ② identification No. 3 0.75 mm² AWG 18 AWG 18 1 mm²

1.5 mm ² 2.5 mm ²	AWG 16 AWG 14	identification No. 4 identification No. 5
10A male conta 0.14÷0.37 mm² 0.5 mm²		identification No. 1 identification No. 2
0.75 mm ² 1 mm ² 1.5 mm ² 2.5 mm ²	AWG 18 AWG 18 AWG 16 AWG 14	identification No. ② identification No. 3 identification No. 4 identification No. 5

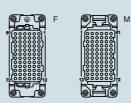
CDDF 72 **CDDM 72**



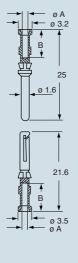
dimensions in mm



contacts side (front view)



dimensions in mm



CDF and CDM contacts

	ODI ANA ODINI C	ontacts	
conductor conduct		conductor	slot
	section mm ²	ø A (mm)	B (mm)
	0.14÷0.37	0.9	8
	0.5	1.1	8
	0.75	1.3	8
	1.0	1.45	8
	1.5	1.8	8
	2.5	2.2	6

- stripping length see section feature of inserts on page 13

76 poles + ⊕ **CDD** 10A - 250V



size "66.40" enclosures:

standard page: 171 ÷ 173 aggressive environments page:

- features according to EN 61984: 10A 250V 4kV 2
- UL, CSA, CCC, GL certified

- for maximum current load, see the insert load curve section on page 29
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



10A crimp contacts silver and gold plated

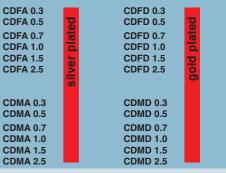


C	aescription	part No.	part No.	part No.	part No.

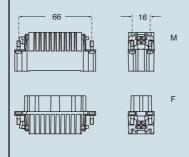
without contacts (to be ordered separately) female inserts male inserts

10A female contacts					
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1			
0.5 mm ²	AWG 20	identification No. 2			
0.75 mm ²	AWG 18	identification No. ②			
1 mm ²	AWG 18	identification No. 3			
1.5 mm ²	AWG 16	identification No. 4			
2.5 mm ²	AWG 14	identification No. 5			
10A male contacts					
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1			
0.5 mm ²	AWG 20	identification No. 2			
0.75 mm ²	AWG 18	identification No. ②			
1 mm ²	AWG 18	identification No. 3			
1.5 mm ²	AWG 16	identification No. 4			
2.5 mm ²	AVAIC 14	identification No. E			

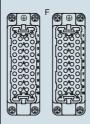
CDDF 38 CDDF 38 CDDM 38 CDDM 38

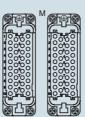


dimensions in mm

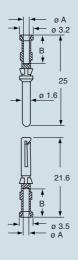


contacts side (front view)





dimensions in mm



CDF and CDM contacts

conductor	nductor conductor slot	
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

size "104.27" enclosures:

standard page: 212 ÷ 216 aggressive environments page: **EMC** page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 10A 250V 4kV 2
 - UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 29
- for applications with higher voltages, see the special voltage application section on page 52
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308
 - PCBs interface, see article CIF 2.4

inserts, crimp connections



10A crimp contacts silver and gold plated



part No. part No.

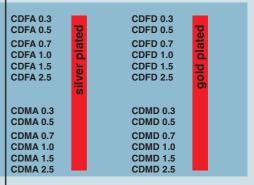
without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1

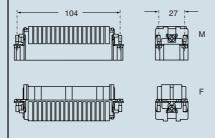
0.5 111111	AVVG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5

2.5 mm ⁻	AVVG 14	identification No. 5
10A male conta	cts	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5

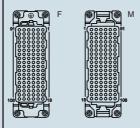
CDDF 108 CDDM 108



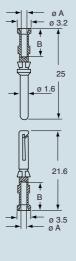
dimensions in mm



contacts side (front view)



dimensions in mm



CDF and CDM contacts			
	conductor conductor slot		
	section mm ²	ø A (mm)	B (mm)
	0.14÷0.37	0.9	8
	0.5	1.1	8
	0.75	1.3	8
	1.0	1.45	8
	1.5	1.8	8
	2.5	2.2	6

- stripping length see section feature of inserts on page 13

size "77.62" enclosures:

standard page: 226 ÷ 229 aggressive environments page:

- features according to EN 61984: 10A 250V 4kV 2
- UL, CSA, CCC, GL certified

- for maximum current load, see the insert load curve section on page 29
- for applications with higher voltages, see the special voltage application section on page 52
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308

 - PCBs interface, see article CIF 2.4

1.5 mm²

2.5 mm²

inserts, crimp connections



10A crimp contacts silver and gold plated



part No. part No. part No.

without contacts (to be ordered separately) female inserts, No. (1÷72) and (73÷144) male inserts, No. (1÷72) and (73÷144)

10A female contacts				
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1		
0.5 mm ²	AWG 20	identification No. 2		
0.75 mm ²	AWG 18	identification No. ②		
1 mm ²	AWG 18	identification No. 3		
1.5 mm ²	AWG 16	identification No. 4		
2.5 mm ²	AWG 14	identification No. 5		
10A male contacts				
0.14÷0.37 mm²	AWG 26÷22	identification No. 1		
0.5 mm ²	AWG 20	identification No. 2		
0.75 mm ²	AWG 18	identification No. ②		
4	A1A1O 40	identification No. 0		

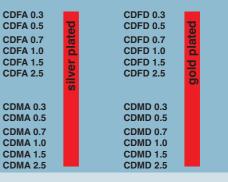
identification No. 4

identification No. 5

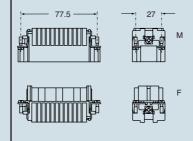
AWG 16

AWG 14

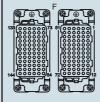
CDDF 72 CDDF 72 N **CDDM 72** CDDM 72 N

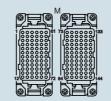


dimensions in mm

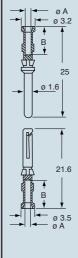


contacts side (front view)





dimensions in mm



CDF and CDM contacts

ODI ana ODIN Contacts				
conductor	conductor slot			
section mm ²	ø A (mm)	B (mm)		
0.14÷0.37	0.9	8		
0.5	1.1	8		
0.75	1.3	8		
1.0	1.45	8		
1.5	1.8	8		
2.5	2.2	6		

- stripping length see section feature of inserts on page 13



size "104.62" enclosures:

standard page: 232 aggressive environments page:

- features according to EN 61984: 10A 250V 4kV 2 - UL, CSA, CCC, GL certified

- for maximum current load, see the insert load curve section on page 29
- for applications with higher voltages, see the special
- voltage application section on page 52 for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on page 296, 300, 304, 306, 308

 - PCBs interface, see article CIF 2.4

inserts, crimp connections



10A crimp contacts silver and gold plated



part No part No.. part No.

without contacts (to be ordered separately) female inserts, No. (1÷108) and (109÷216) male inserts, No. (1÷108) and (109÷216)

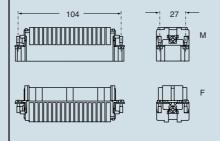
10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 AWG 20 identification No. 2 0.5 mm² identification No. ② 0.75 mm² AWG 18 identification No. 3 **AWG 18** 1 mm²

1.5 111111 C.1	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5
10A male contact	cts	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.0		
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5

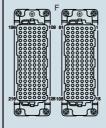
CDDF 108 CDDF 108 N CDDM 108 CDDM 108 N

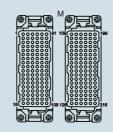
CDFA 0.3 CDFA 0.5 CDFA 0.7 CDFA 1.0 CDFA 1.5 CDFA 2.5	ilver plated	CDFD 0.3 CDFD 0.5 CDFD 0.7 CDFD 1.0 CDFD 1.5 CDFD 2.5	gold plated	
CDMA 0.3 CDMA 0.5 CDMA 0.7 CDMA 1.0 CDMA 1.5 CDMA 2.5	S	CDMD 0.3 CDMD 0.5 CDMD 0.7 CDMD 1.0 CDMD 1.5 CDMD 2.5		

dimensions in mm

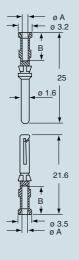


contacts side (front view)





dimensions in mm



CDF and CDM contacts

ODI ana ODIN Contacts		
conductor	ductor conductor slot	
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13



Key position (M insert side)	Key position (F insert side)	View (M insert side)	View (M insert side)	View (F insert side)	View (F insert side)
Α	В	A	В	В	A
1	1	•	•	4	4
1	2	•	4	•	4
1	3	•		/	4
1	4	•	_	k	4
2	1	4	•	4	•
2	2	4	4	•	•
2	3	4	L	"	•
2	4	4		k	•
3	1	k	•	4	
3	2	k	4	•	
3	3	k	k	F	/
3	4			k	
4	1	_	•	4	L
4	2	_	4	•	
4	3		L	_	
4	4	_	_	L	N

size "21.21"

enclosures:

insulating type page: 153 ÷ 154 **metallic type** page: 155 ÷ 156 aggressive environments page: EMC page:

- features according to EN 61984:

10A 400V 6kV 3 10A 400/690V 6kV 2

- certifications: (UL), (CSA); the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308
- coding pins CR Q12

inserts, crimp connections



10A crimp contacts silver and gold plated



description part No. part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

10A female contacts

0.14-0.37 11111	AVVG 20-22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5
10A male contact	cts	
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1
0.5 mm ²	AWG 20	identification No. 2
0.75 mm ²	AWG 18	identification No. ②
1 mm ²	AWG 18	identification No. 3
1.5 mm ²	AWG 16	identification No. 4
2.5 mm ²	AWG 14	identification No. 5

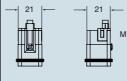
CQF 12 CQM 12

	CDFA 0.3		CDFD 0.3		
	CDFA 0.5	ed	CDFD 0.5	lated	
	CDFA 0.7	ate	CDFD 0.7	at	
	CDFA 1.0	ā	CDFD 1.0	ਰ	
	CDFA 1.5	ē	CDFD 1.5	<u>0</u>	
	CDFA 2.5	2	CDFD 2.5	0	
		Si		0	
	CDMA 0.3		CDMD 0.3		
	CDMA 0.5		CDMD 0.5		
	CDMA 0.7		CDMD 0.7		
	CDMA 1.0		CDMD 1.0		
	CDMA 1.5		CDMD 1.5		
	CDMA 2.5		CDMD 2.5		
1					

The CQ 12 inserts are already supplied with a seal and a screw, which ensure IP66/IP67 protection

The CR Q12 coding pins allow the user to create 16 different combinations, according to the diagram shown on page 271.

dimensions in mm





contacts side (front view)

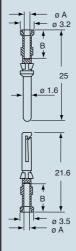




coding pins CR Q12 (to be ordered separately), page 271



dimensions in mm



CDF and CDM contacts

ODI ANA ODINI C	ODI ana ODIN Contacts		
conductor	conductor	slot	
section mm ²	ø A (mm)	B (mm)	
0.14÷0.37	0.9	8	
0.5	1.1	8	
0.75	1.3	8	
1.0	1.45	8	
1.5	1.8	8	
2.5	2.2	6	

- stripping length see section feature of inserts on page 13

CQ 5 poles + 🖶 16A - 230/400V

size "21.21"



insulating type page: 153 ÷ 154 metallic type page: 155 ÷ 156 aggressive environments page: EMC page:

- features according to EN 61984: 16A 230/400V 4kV 3
- UL, CSA, CCC, GL certified

enclosures:

- for maximum current load, see the insert load curve section on page 30
- inserts and enclosures for applications with temperatures up to 180 $^{\circ}\text{C},$ available on request
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308
- coding pins CR Q12

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



CCFD 0.5

CCFD 0.7

CCFD 1.0

CCFD 1.5

CCFD 2.5

CCFD 3.0

CCFD 4.0

CCMD 0.5

CCMD 0.7

CCMD 1.0

CCMD 1.5

CCMD 2.5

CCMD 3.0

CCMD 4.0

CC...AN

7.5

ø 2.5

22.8

part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

AWG 20

AWG 18

CQF 05 **CQM 05** part No.

1 mm² 1.5 mm²

16A female contacts

0.5 mm²

0.75 mm²

N.B.:

AWG 18 one groove AWG 16 two grooves AWG 14 2.5 mm² three grooves AWG 12 3 mm² one wide groove AWG 12 4 mm² with no grooves

with no grooves

one groove (back side)

	011100	
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm²	AWG 12	one wide groove
4 mm²	AWG 12	with no grooves

16A male	crimp contacts	for advanced opening
0.5 mm ²	AWG 20	with no grooves
$0.75\ mm^2$	AWG 18	one groove (back side)

can also be used partially fitted with 4 mm² section

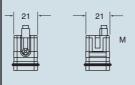
plug inserts with new, square shaped seal for IP44

and IP66/IP67 protection rating (see "21.21" size

enclosures section from page 153)

1 mm² **AWG 18** one groove AWG 16 1.5 mm² two grooves 2.5 mm² AWG 14 three grooves

dimensions in mm







contacts side (front view)





dimensions in mm

CCF and CCM

CCFA 0.5

CCFA 0.7

CCFA 1.0

CCFA 1.5

CCFA 2.5

CCFA 3.0

CCFA 4.0

CCMA 0.5

CCMA 0.7

CCMA 1.0

CCMA 1.5

CCMA 2.5

CCMA 3.0

CCMA 4.0

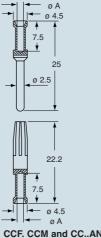
CC 0.5 AN

CC 0.7 AN

CC 1.0 AN

CC 1.5 AN

CC 2.5 AN



CF.	CCM	and	CCAN	contacts	

conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

stripping length see section feature of inserts

16A 500V 6kV 3 16A 400/690V 6kV 2

- certifications: cUL for USA and Canada, CCC
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM series) on pages 296, 300, 304, 306, 308



description

compliant with ISO 23570-3 standard and with DESINA® specification

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



part No. part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

CQF 08 **CQM 08**

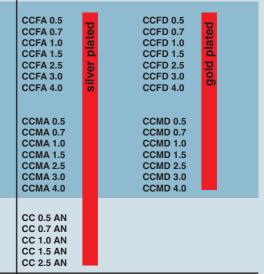
16A female contacts AWG 20 with no grooves 0.5 mm²

AWG 18 one groove (back side) 0.75 mm² AWG 18 1 mm² one groove AWG 16 1.5 mm² two grooves AWG 14 2.5 mm² three grooves AWG 12 3 mm² one wide groove AWG 12 4 mm² with no grooves

TOA IIIale C	Jillacis	
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves

0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
		-

16A male crimp contacts for advanced opening



CC...AN

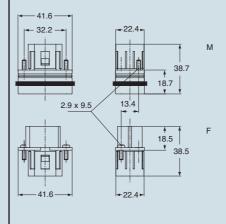
7.5

ø 2.5

22.8

N.B.: can also be used partially fitted with 4 mm² sec-

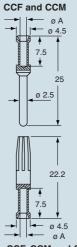
dimensions in mm



contacts side (front view)



dimensions in mm



CCF. CCM and CC..AN contacts

conductor	ø slot	
section mm ²	A (mm)	
0.5	1.1	
0.75	1.3	
1.0	1.45	
1.5	1.8	
2.5	2.2	
3	2.55	
4	2.85	

stripping length see section feature of inserts on page 13

enclosures:

size "32.13"

insulating type page: 160 ÷ 161

- features according to EN 61984:
- 4 poli 40A 400/690V 6kV 3 2 poli 10A 250V 4kV 3
- certifications: cUL for USA and Canada
- for contact crimping instructions, please see the crimping tool section (40A contacts, CXF, CXM series and 10A contacts CDF, CDM series) on pages 296, 298, 300, 304, 306, 308



compliant with ISO 23570-3 standard and with DESINA® specification

inserts, crimp connections



10A and 40A crimp contacts silver and gold plated

40A

10A

description

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

40A female contacts 1.5 mm² AWG 16 2.5 mm² AWG 14

4 mm² **AWG 12** 6 mm² AWG 10

40A male contacts

AWG 16 1.5 mm² 2.5 mm² AWG 14 4 mm² **AWG 12 AWG 10**

10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1

0.5 mm ²	AWG 20	identification No. 2	
0.75 mm ²	AWG 18	identification No. ②	
1 mm ²	AWG 18	identification No. 3	
1.5 mm ²	AWG 16	identification No. 4	
2.5 mm ²	AWG 14	identification No. 5	
10A male conta	cts		
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1	
0.5 mm ²	AWG 20	identification No. 2	
0.75 mm ²	ΔWG 18	identification No. @	

AWG 18 1 mm²

AWG 16

AWG 14

identification No. 3 identification No. 4 identification No. 5

part No.

CQF 04/2 CQM 04/2 part No.

part No.

CXFA 1.5 CXFA 2.5 CXFA 4.0 CXFA 6.0

CXMA 1.5 CXMA 2.5 CXMA 4.0 CXMA 6.0

CDFA 0.3 CDFA 0.5 **CDFA 0.7 CDFA 1.0 CDFA 1.5 CDFA 2.5**

CDMA 0.3 CDMA 0.5 **CDMA 0.7 CDMA 1.0 CDMA 1.5 CDMA 2.5** **CDFD 0.3** CDFD 0.5 CDFD 0.7 **CDFD 1.0** CDFD 1.5 **CDFD 2.5**

CDMD 0.3 CDMD 0.5 CDMD 0.7 CDMD 1.0 **CDMD 1.5 CDMD 2.5**

CXF and CXM contacts

1.5 mm²

2.5 mm²

ø slot	
ø A (mm)	B (mm)
1.75	9
2.25	9
2.85	9.6
3.5	9.6
	ø A (mm) 1.75 2.25 2.85

- stripping length see section feature of inserts on page 13

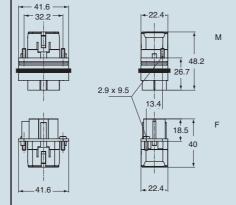
CDF and CDM contacts

02. WILL 02.		
conductor section mm²	conductor ø A (mm)	
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

dimensions indicated are not binding and may be changed without notice

dimensions in mm



contacts side (front view)

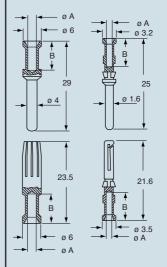




dimensions in mm

CXF and CXM

CDF and CDM



CDA 10 poles + ⊕ 16A - 250V

size "49.16"



 standard
 page:
 162 ÷ 163

 aggressive environments
 page:
 164

 EMC
 page:
 165

panel supports:

enclosures:

COB + adaptor page: 258 ÷ 260

- features according to EN 61984:

16A 250V 4kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30

inserts, screw terminal connection



inserts, screw terminal connection



description part No.

CDAF 10

CDAM 10

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

direct, without plate ²⁾ female inserts with female contacts male inserts with male contacts

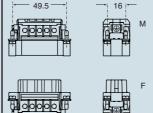
1) for non-prepared conductors



2) for conductors with bush terminal



dimensions in mm



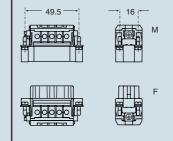
contacts side (front view)







dimensions in mm



contacts side (front view)





- inserts with plate for section conductors: 0.75 \div 2.5 mm^2 AWG 18 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- inserts without plate for section prepared conductors: 0.25 \div 2.5 mm^2 AWG 24 \div 14
- torsion couple recommended for conductor fastening screws see section feature of inserts on page 13

CDC 10 poles + ⊕ 16A - 250V

size "49.16"



standard page: 162 ÷ 163 aggressive environments page: 164 EMC page:

panel supports:

enclosures:

COB + adaptor page: 258 ÷ 260

- features according to EN 61984:
 16A 250V 4kV 3
 UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



without contacts (to be ordered separately)

female inserts for female contacts male inserts for male contacts

CDCF 10

part No.

part No.

16A female contacts 0.5 mm² AWG 20 with no grooves

description

0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm²	AWG 12	one wide groove
4 mm²	AWG 12	with no grooves

16A male contacts

0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves

16A male crimp contacts for advanced opening AWG 20 0.5 mm² with no grooves 0.75 mm² AWG 18 one groove (back side) 1 mm^2 AWG 18 one groove

AWG 16 1.5 mm² two grooves AWG 14 2.5 mm² three grooves **CDCM 10**

CCFA 0.5 CCFD 0.5 CCFD 0.7 CCFA 0.7 CCFA 1.0 CCFD 1.0 **CCFA 1.5 CCFD 1.5 CCFA 2.5 CCFD 2.5 CCFA 3.0 CCFD 3.0** CCFA 4.0 **CCFD 4.0** CCMA 0.5 CCMD 0.5 CCMA 0.7 CCMD 0.7 CCMA 1.0 CCMD 1.0 **CCMA 1.5** CCMD 1.5 **CCMA 2.5 CCMD 2.5 CCMA 3.0 CCMD 3.0 CCMA 4.0 CCMD 4.0 CC 0.5 AN CC 0.7 AN CC 1.0 AN**

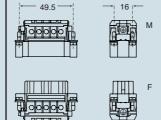
CC...AN

7.5

ø 2.5

22.8

dimensions in mm



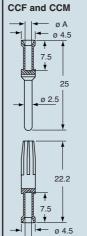
contacts side (front view)





dimensions in mm

CC 1.5 AN



C

CF,	CCM	and	CCAN	contacts

conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

CDA 16 poles + 🖶 16A - 250V

size "66.16"



 standard
 page: 166 ÷ 167

 aggressive environments
 page: 168

 EMC
 page: 169

panel supports:

enclosures:

COB + adaptor page: 258 ÷ 260

- features according to EN 61984:

16A 250V 4kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30

inserts, screw terminal connection



inserts, screw terminal connection



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

direct, without plate ²⁾ female inserts with female contacts male inserts with male contacts

1) for non-prepared conductors



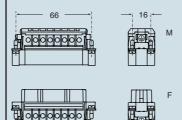
²⁾ for conductors with bush terminal



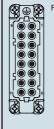
part No.

CDAF 16 CDAM 16

dimensions in mm



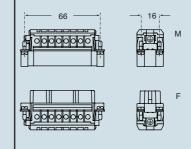
contacts side (front view)



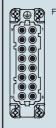




dimensions in mm



contacts side (front view)





- inserts with plate for section conductors: 0.75 \div 2.5 mm^2 AWG 18 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- inserts without plate for section prepared conductors: 0.25 \div 2.5 mm^2 AWG 24 \div 14
- torsion couple recommended for conductor fastening screws see section feature of inserts on page 13

16 poles + ⊕ **CDC** 16A - 250V

size "66.16"



standard page: 166 ÷ 167 aggressive environments page: 168 EMC page:

panel supports:

description

enclosures:

COB + adaptor.....pag.: 258 ÷ 260

- features according to EN 61984: 16A 250V 4kV 3 - UL, CSA, CCC, GL certified

- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



without contacts (to be ordered separately)

CDCF 16

de)

part No.

part No.

female inserts for female contacts male inserts for male contacts 16A female contacts

0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back sid
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves

16A male contac	ts
-----------------	----

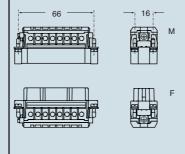
10/11/1aic coi	itacts	
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves

16A male crimp contacts for advanced opening				
0.5 mm ²	AWG 20	with no grooves		
0.75 mm ²	AWG 18	one groove (back side)		
1 mm ²	AWG 18	one groove		
1.5 mm ²	AWG 16	two grooves		
2.5 mm ²	AWG 14	three grooves		

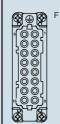
CDCM 16

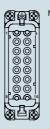
CCFA 0.5 CCFD 0.5 CCFD 0.7 CCFA 0.7 CCFA 1.0 CCFD 1.0 **CCFA 1.5 CCFD 1.5** CCFA 2.5 **CCFD 2.5 CCFA 3.0 CCFD 3.0** CCFA 4.0 **CCFD 4.0** CCMA 0.5 CCMD 0.5 CCMA 0.7 CCMD 0.7 CCMA 1.0 CCMD 1.0 **CCMA 1.5** CCMD 1.5 **CCMA 2.5 CCMD 2.5 CCMA 3.0 CCMD 3.0 CCMA 4.0 CCMD 4.0 CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN**

dimensions in mm



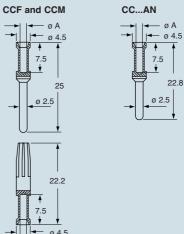
contacts side (front view)





dimensions in mm

CC 2.5 AN



CCF, CCM and CC..AN contacts

conductor	ø slot	
section mm ²	A (mm)	
0.5	1.1	
0.75	1.3	
1.0	1.45	
1.5	1.8	
2.5	2.2	
3	2.55	
4	2.85	

- stripping length see section feature of inserts on page 13

CDA 32 poles + 16A - 250V



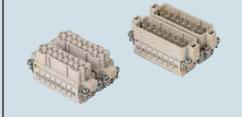
enclosures: size "66.40"

standard page: 171 ÷ 173 **aggressive environments** page: 174

- features according to EN 61984: **16A 250V 4kV 3**

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30

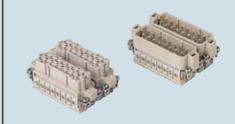
inserts, screw terminal connection



CDAF 16 N

CDAM 16 N

inserts, screw terminal connection



description	part No.	part No.	part No.	part No.
-------------	----------	----------	----------	----------

indirect, with plate ¹⁾ female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)

direct, without plate ²⁾ female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)

1) for non-prepared conductors



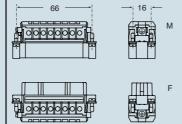
2) for conductors with bush terminal



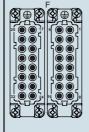
dimensions in mm

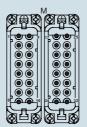
CDAF 16

CDAM 16



contacts side (front view)

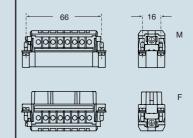




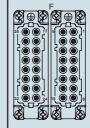


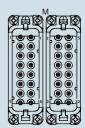
CDAF 16 X

dimensions in mm



contacts side (front view)





CDAF 16 XN

CDAM 16 XN

- inserts with plate for section conductors: 0.75 \div 2.5 mm^2 AWG 18 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- inserts without plate for section prepared conductors: 0.25 \div 2.5 mm² AWG 24 \div 14
- torsion couple recommended for conductor fastening screws see section feature of inserts on page 13

CDC 32 poles + ⊕ 16A - 250V



enclosures: size "66.40"

standard page: 171 ÷ 173 **aggressive environments** page: 174

- features according to EN 61984:

16A 250V 4kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections

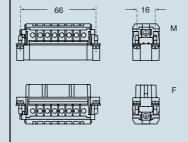


16A crimp contacts normal and for advanced opening silver and gold plated

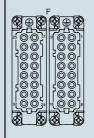


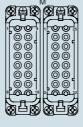
description		part No.	part No.	part No.	part No.
without contacts (to be ordered separately) female inserts, No. (1+16) and (17+32) male inserts, No. (1+16) and (17+32)		CDCF 16 CDCM 16	CDCF 16 N CDCM 16 N		
0.75 mm² AW 1 mm² AW 1.5 mm² AW 2.5 mm² AW 4 mm² AW 16A male contact: 0.5 mm² AW 0.75 mm² AW 1 mm² AW 3 mm² AW	VG 20 with no grooves VG 18 one groove (back side) VG 18 one groove VG 16 two grooves VG 14 three grooves VG 12 with no grooves VG 12 with no grooves			CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0 CCMD 0.5 CCMD 0.7 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 1.0 CCMD 1.0 CCMD 1.5 CCMD 2.5 CCMD 3.0 CCMD 3.0 CCMD 3.0 CCMD 3.0
0.5 mm ² AW 0.75 mm ² AW 1 mm ² AW	ontacts for advanced opening /G 20 with no grooves /G 18 one groove (back side) /G 18 one groove /G 16 two grooves			CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN	





contacts side (front view)

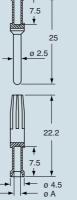






dimensions in mm

CC 2.5 AN



CCF, CCM and CC..AN contacts

conductor	ø slot
section mm ²	A (mm)
0.5 0.75	1.1 1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

CC...AN

7.5

ø 2.5

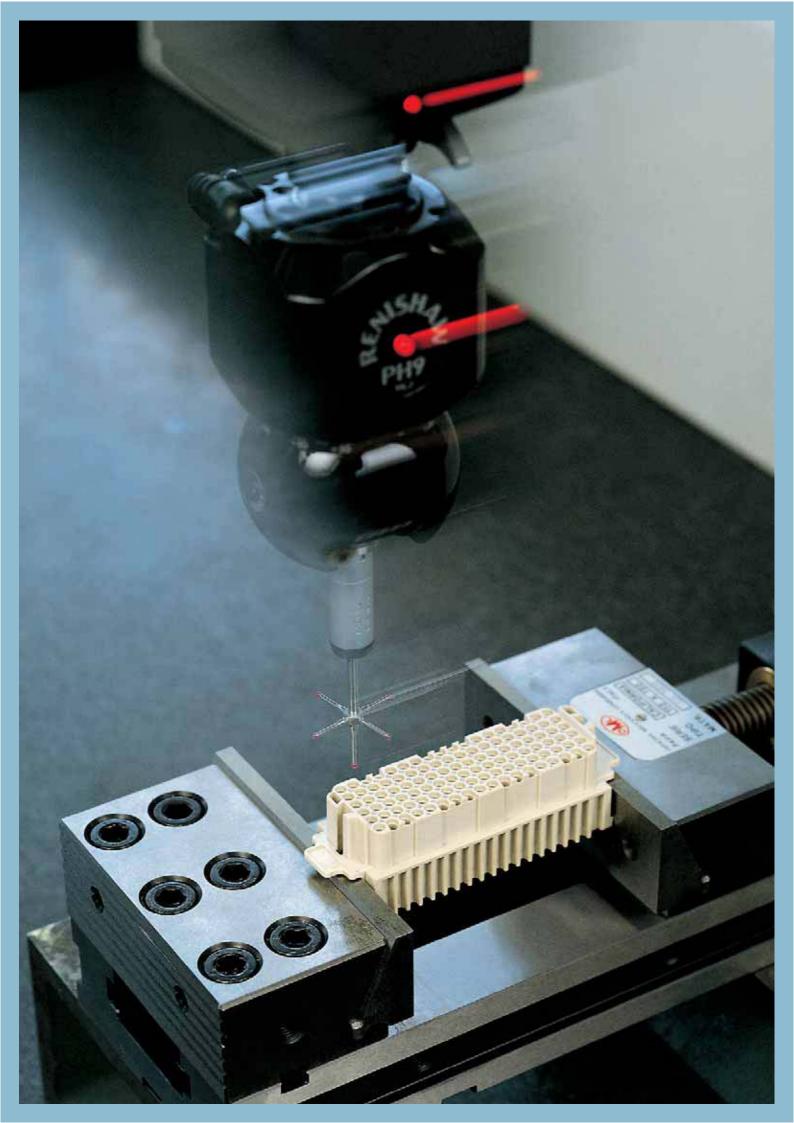
22.8

dimensions indicated are not binding and may be changed without notice

AWG 14

2.5 mm²

three grooves



When all the contacts are used, the CQE inserts series connectors may be used with voltages of up to 500V (first column) pollution degree 3, in accordance with the standard EN 61984.

If the number of contacts is reduced and the contacts accordingly assigned, these connectors may be used with higher

voltages. This is possible because the decrease in the number of contacts leads to an increase in the surface insulation distance in the air. When the contacts are arranged as shown below, the inserts may be used for voltages of 690V (second column) and 1000V (third column) pollution degree 3, in accordance with the standard EN 61984.

Legend:

- working contact
- O without contact
- M = male insert
- F = female insert

for use up to 500V pollution degree 3	for use up to 690V pollution degree 3	for use up to 1000V pollution degree 3
diagrams contacts side (front view)	diagrams contacts side (front view)	diagrams contacts side (front view)
CQE 10 + ⊕ F M	CQE 4+\$\theta\$ F M	CQE 2+\$\theta\$ F M
CQE	CQE	CQE
18 + ⊕ F M	8 + 🕏 F M	4 + 🕏 F M
© ⊕ © 14	(♣	
CQE 32 + ⊕ F M	CQE 14 + ⊕ F M	CQE 8++++++++++++++++++++++++++++++++++++
G		(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c
CQE 46+⊕ F M	CQE 20 + ⊕ F M	CQE 12+⊕ F M
		(b) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c

CQE 10 poles + ⊕ 16A - 500V

size "44.27"



standard page: 176 ÷ 179 aggressive environments page: 181 EMC page:

panel supports:

enclosures:

COB page: 258 ÷ 259

- features according to EN 61984: 16A 500V 6kV 3
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on page 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



part No. part No.

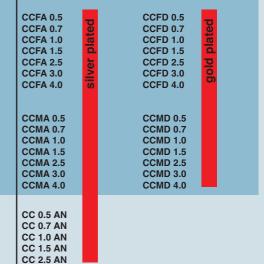
without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

CQEF 10 CQEM 10

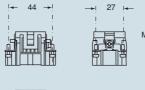
16A female contacts AWG 20 with no grooves 0.5 mm² AWG 18 0.75 mm² one groove (back side) AWG 18 1 mm² one groove AWG 16 1.5 mm² two grooves 2.5 mm² AWG 14 three grooves AWG 12 3 mm² one wide groove 4 mm² AWG 12 with no grooves

16A male contacts				
0.5 mm²	AWG 20	with no grooves		
0.75 mm ²	AWG 18	one groove (back side)		
1 mm ²	AWG 18	one groove		
1.5 mm ²	AWG 16	two grooves		
2.5 mm ²	AWG 14	three grooves		
3 mm²	AWG 12	one wide groove		
4 mm²	AWG 12	with no grooves		

16A male crimp contacts for advanced opening				
0.5 mm ²	AWG 20	with no grooves		
$0.75\ mm^2$	AWG 18	one groove (back side)		
1 mm ²	AWG 18	one groove		
1.5 mm ²	AWG 16	two grooves		
2.5 mm ²	AWG 14	three grooves		









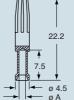


contacts side (front view)



0 A 0 4.5 7.5 25	Ø A → Ø 4.5 7.5 ↓ 22.8
Ø 2.5	Ø 2.5
//III +	

CC...AN



dimensions in mm CCF and CCM

CCF, CCM and CC..AN contacts

,	
conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

⁻ stripping length see section feature of inserts on page 13

18 poles + ⊕ CQE 16A - 500V



size "57.27" enclosures: **standard** page: 184 ÷ 188 aggressive environments page: 195 EMC page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:
- 16A 500V 6kV 3
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



part No. part No.

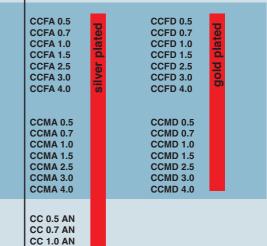
without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

CQEF 18 **CQEM 18**

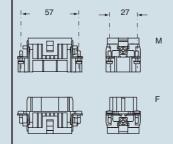
16A female contacts AWG 20 with no grooves 0.5 mm² AWG 18 0.75 mm² one groove (back side) AWG 18 1 mm² one groove AWG 16 1.5 mm² two grooves AWG 14 2.5 mm² three grooves AWG 12 3 mm² one wide groove AWG 12 4 mm² with no grooves 16A male contacts

0.5 mm ²	AWG 20	with no grooves	
0.75 mm ²	AWG 18	one groove (back side)	
1 mm ²	AWG 18	one groove	
1.5 mm ²	AWG 16	two grooves	
2.5 mm ²	AWG 14	three grooves	
3 mm ²	AWG 12	one wide groove	
4 mm ²	AWG 12	with no grooves	
16A male crimp contacts for advanced opening			

16A male c	rimp contacts f	or advanced opening
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves







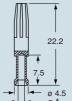
contacts side (front view)



dimensions in mm **CCF and CCM** CC...AN

CC 1.5 AN CC 2.5 AN

ø 4.5 7.5 7.5 22.8 ø 2.5 ø 2.5



CCF, CCM and CC..AN contacts

,	
conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

CQE 32 poles + 🖶 16A - 500V

size "77.27"



standard page: 198 ÷ 202 aggressive environments page: 209 **EMC** page:

panel supports:

enclosures:

COB page: 258 ÷ 259

- features according to EN 61984:
- 16A 500V 6kV 3 UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

16A female contacts AWG 20 with no grooves 0.5 mm² AWG 18 one groove (back side) 0.75 mm² AWG 18 one groove 1 mm²

AWG 16 two grooves 1.5 mm² AWG 14 2.5 mm² three grooves AWG 12 3 mm² one wide groove AWG 12 4 mm² with no grooves

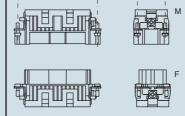
10/11/1aic oc	10/1 maic comacts			
0.5 mm ²	AWG 20	with no grooves		
0.75 mm ²	AWG 18	one groove (back side)		
1 mm ²	AWG 18	one groove		
1.5 mm ²	AWG 16	two grooves		
2.5 mm ²	AWG 14	three grooves		
3 mm ²	AWG 12	one wide groove		
4 mm ²	AWG 12	with no grooves		

16A male crimp contacts for advanced opening				
0.5 mm ²	AWG 20	with no grooves		
0.75 mm ²	AWG 18	one groove (back side		
1 mm ²	AWG 18	one groove		
1.5 mm ²	AWG 16	two grooves		
2.5 mm ²	AWG 14	three grooves		

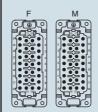
CQEF 32 **CQEM 32**

CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0	silver plated	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0	gold plated	
CCMA 0.5 CCMA 0.7 CCMA 1.0 CCMA 1.5 CCMA 2.5 CCMA 3.0 CCMA 4.0		CCMD 0.5 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 2.5 CCMD 3.0 CCMD 4.0		
CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN CC 2.5 AN				

dimensions in mm

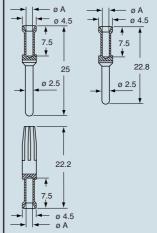


contacts side (front view)



dimensions in mm

CCF and CCM CC...AN



CCF, CCM and CC..AN contacts

,	
conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

CQE 46 poles + ⊕ 16A - 500V



size "104.27" **standard** page: 212 ÷ 216 aggressive environments page: EMC page:

panel supports:

enclosures:

COB page: 258 ÷ 259

- features according to EN 61984:
- 16A 500V 6kV 3 UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on page 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



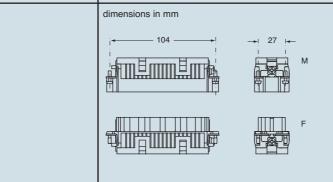
part No. part No.

without contacts (to be ordered separately) female inserts for female contacts

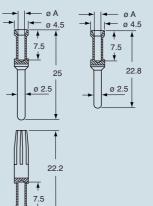
CQEF 46

male inserts for male contacts	CQEM 46			
16A female contacts 0.5 mm² AWG 20 with no grooves 0.75 mm² AWG 18 one groove (back side) 1 mm² AWG 18 one groove 1.5 mm² AWG 16 two grooves 2.5 mm² AWG 14 three grooves 3 mm² AWG 12 with no grooves 4 mm² AWG 12 with no grooves 16A male contacts 0.5 mm² AWG 20 with no grooves 0.75 mm² AWG 18 one groove (back side) 1 mm² AWG 18 one groove 1.5 mm² AWG 18 one groove 2.5 mm² AWG 16 two grooves 2.5 mm² AWG 17 with no grooves 3 mm² AWG 19 one wide groove 4 mm² AWG 110 with no grooves 4 mm² AWG 12 with no grooves		CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0 CCMA 0.5 CCMA 0.7 CCMA 1.5 CCMA 1.5 CCMA 2.5 CCMA 3.0 CCMA 4.0	CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0	gold plated
16A male crimp contacts for advanced opening 0.5 mm² AWG 20 with no grooves 0.75 mm² AWG 18 one groove (back side) 1 mm² AWG 18 one groove 1.5 mm² AWG 16 two grooves 2.5 mm² AWG 14 three grooves		CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN CC 2.5 AN		

CC 2.5 AN dimensions in mm



CCF and CCM CC...AN



contacts side	(front view)
---------------	--------------

F	М
*[

CCF, CCM and CC..AN contacts

,	
conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

size "77.62" enclosures:

standard page: 226 ÷ 229 aggressive environments page:

- features according to EN 61984:

COE

- 16A 500V 6kV 3 UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



description	pari No.	part No.	part No.	part No.

without contacts (to be ordered separately) female inserts, No. (1÷32) and (33÷64) male inserts, No. (1÷32) and (33÷64)

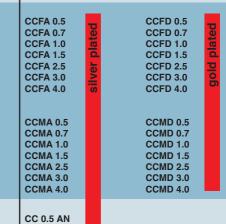
CQEF 32 **CQEM 32**

CQEF 32 N CQEM 32 N

16A female contacts					
0.5 mm ²	AWG 20	with no grooves			
0.75 mm ²	AWG 18	one groove (back side)			
1 mm ²	AWG 18	one groove			
1.5 mm ²	AWG 16	two grooves			
2.5 mm ²	AWG 14	three grooves			
3 mm ²	AWG 12	one wide groove			
4 mm ²	AWG 12	with no grooves			
16A male contacts					
0.5 mm ²	AWG 20	with no grooves			
0.75 mm ²	AWG 18	one groove (back side)			
1 mm ²	AWG 18	one groove			

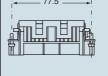
16A male contacts					
0.5 mm ²	AWG 20	with no grooves			
0.75 mm ²	AWG 18	one groove (back side)			
1 mm ²	AWG 18	one groove			
1.5 mm ²	AWG 16	two grooves			
2.5 mm ²	AWG 14	three grooves			
3 mm ²	AWG 12	one wide groove			
4 mm ²	AWG 12	with no grooves			

16A male cri	mp contacts f	or advanced opening
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves





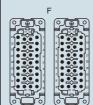


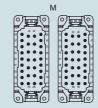






contacts side (front view)

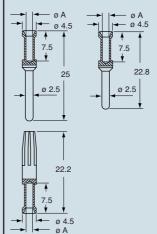




dimensions in mm

CC 0.7 AN CC 1.0 AN CC 1.5 AN CC 2.5 AN

CCF and CCM CC...AN



CCF, CCM and CC..AN contacts

,	
conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on apage 13

CQE 92 poles + ⊕ 16A - 500V



size "104.62" enclosures:

standard page: 232 aggressive environments page:

- features according to EN 61984:

0.5 mm²

1 mm²

1.5 mm²

2.5 mm²

0.75 mm²

AWG 20

AWG 18

AWG 18

AWG 16

AWG 14

with no grooves

one groove

two grooves

three grooves

one groove (back side)

- 16A 500V 6kV 3 UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 30
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

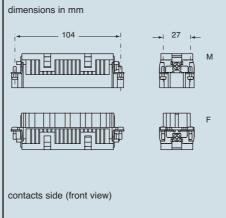
inserts, crimp connections

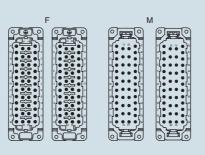


16A crimp contacts normal and for advanced opening silver and gold plated



without contacts (to be ordered separately) female inserts, No. (1÷46) and (47÷92) male inserts, No. (1÷46) and (47÷92)		CQEF 46 CQEM 46	CQEF 46 N CQEM 46 N		
16A female contacts 0.5 mm² AWG 20 0.75 mm² AWG 18 1 mm² AWG 16 2.5 mm² AWG 14 3 mm² AWG 12 4 mm² AWG 12 16A male contacts 0.5 mm² AWG 12 16A male contacts 0.5 mm² AWG 18 1 mm² AWG 18 1 mm² AWG 18 1 mm² AWG 18 1.5 mm² AWG 18	with no grooves one groove (back side) one groove two grooves three grooves one wide groove with no grooves with no grooves one groove (back side) one groove two grooves three grooves one wide groove with no grooves			CCFA 0.5 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0 CCMA 0.5 CCMA 0.7 CCMA 1.0 CCMA 1.5 CCMA 2.5 CCMA 2.5 CCMA 3.0 CCMA 4.0	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0 CCMD 0.5 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 1.5 CCMD 2.5 CCMD 3.0 CCMD 4.0
16A male crimp contacts	for advanced opening				





dimensions in mm

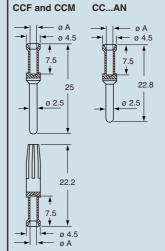
CC 0.5 AN

CC 0.7 AN

CC 1.0 AN

CC 1.5 AN

CC 2.5 AN



CCF, CCM	and	CC.	.AN	contacts
conductor		Ø	slot	
	2		/	\

CONGUCTOR	Ø SIOL
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

⁻ stripping length see section feature of inserts on page 13

size "44.27"



standard page: 176 ÷ 179 for 180 °Cpage: aggressive environments page: EMC page:

panel supports:

enclosures:

COB page: 258 ÷ 259

- features according to EN 61984: **16A 400V 4kV 2**

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

CNF 06 CNM 06

part No.

indirect, with plate 1), use in up to 180 $^{\circ}\text{C}$ female inserts with female contacts, brown male inserts with male contacts, brown

CNF ...

CNF 06 RY CNM 06 RY

1) for non-prepared conductors

dimensions in mm









contacts side (front view)





- inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

10 poles + 16A - 400V CN



size "57.27" enclosures: **standard** page: 184 ÷ 188 for 180 °C page: aggressive environments page: EMC page:

panel supports: **COB** page: 258 ÷ 259

- features according to EN 61984: **16A 400V 4kV 2**
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

indirect, with plate 1), use in up to 180 $^{\circ}\text{C}$ female inserts with female contacts, brown male inserts with male contacts, brown

1) for non-prepared conductors

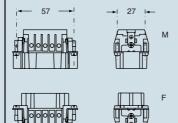


part No.

CNF 10 CNM 10

CNF 10 RY CNM 10 RY

dimensions in mm



contacts side (front view)



- inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

size "77.27" enclosures:

standard page: 198 ÷ 202 for 180 °C page: aggressive environments page: EMC page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: **16A 400V 4kV 2**
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

indirect, with plate 1), use in up to 180 $^{\circ}\text{C}$ female inserts with female contacts, brown male inserts with male contacts, brown

1) for non-prepared conductors

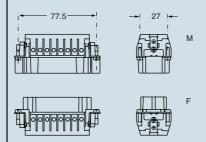


part No.

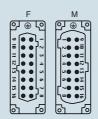
CNF 16 CNM 16

CNF 16 RY CNM 16 RY

dimensions in mm



contacts side (front view)



- inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

24 poles + 🕀 16A - 400V CN

size "104.27"



standard page: 212 ÷ 216 for 180 °C page: aggressive environments page: EMC page:

panel supports:

enclosures:

COB page: 258 ÷ 259

- features according to EN 61984: **16A 400V 4kV 2**
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

indirect, with plate 1), use in up to 180 $^{\circ}\text{C}$ female inserts with female contacts, brown male inserts with male contacts, brown

1) for non-prepared conductors

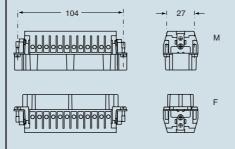


part No.

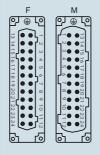
CNF 24 CNM 24

CNF 24 RY CNM 24 RY

dimensions in mm



contacts side (front view)



- inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

size "77.62" enclosures:

standard page: 226 ÷ 229 aggressive environments page:

inserts, screw terminal connections



- features according to EN 61984: **16A 400V 4kV 2**

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

description

without contacts (to be ordered separately) female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)

part No.

part No.

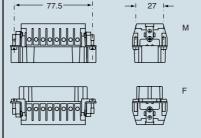
CCF 16 N CCM 16 N

CCF 16 CCM 16

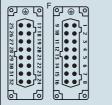
1) for non-prepared conductors

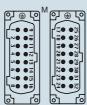


dimensions in mm



contacts side (front view)





- inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13



size "104.62" enclosures:

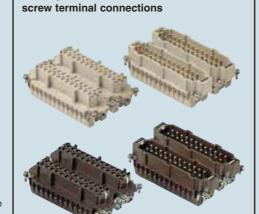
standard page: 232 for 180 °C page: 233 aggressive environments page:

- features according to EN 61984: **16A 400V 4kV 2**

description

CN

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section at page 31



part No. part No.

indirect, with plate 1) female inserts, No. (1÷24) and (25÷48) male inserts, No. (1÷24) and (25÷48)

indirect, with plate 1), use in up to 180 °C female inserts, No. (1÷24) and (25÷48), brown male inserts, No. (1÷24) and (25÷48), brown

CNM 24

CNF 24

CNF 24 RY

CNM 24 RY

inserts,

CNF 24 RYN CNM 24 RYN

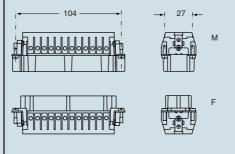
CNF 24 N

CNM 24 N

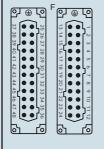
1) for non-prepared conductors

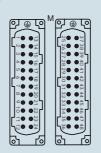


dimensions in mm



contacts side (front view)





- inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts at page 13

CCE 6 poles + ⊕ 16A - 500V

size "44.27"



standard page: 176 ÷ 179 aggressive environments page: 181 **EMC** page:

panel supports:

enclosures:

COB page: 258 ÷ 259

- features according to EN 61984: 16A 500V 6kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

CCEF 06 CCEM 06

part No.

16A female contacts AWG 20 0.5 mm² with no grooves **AWG 18** one groove (back side) 0.75 mm² AWG 18 1 mm² one groove AWG 16 1.5 mm² two grooves AWG 14 2.5 mm² three grooves AWG 12 3 mm² one wide groove AWG 12 4 mm² with no grooves 16A male contacts

0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves

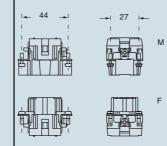
16A male	crimp contacts	for advanced opening
0.5 mm ²	AWG 20	with no grooves
0.75 mm^2	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves

CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0	ilver plated	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0	gold plated	
CCFA 4.0	sil	CCFD 4.0	g	
CCMA 0.5 CCMA 0.7		CCMD 0.5 CCMD 0.7		
CCMA 1.0 CCMA 1.5		CCMD 1.0 CCMD 1.5		
CCMA 2.5		CCMD 2.5		
CCMA 3.0 CCMA 4.0		CCMD 3.0 CCMD 4.0		
CCIVIA 4.0		CCMD 4.0		
CC 0.5 AN				
CC 0.7 AN				
CC 1.0 AN				
CC 1.5 AN CC 2.5 AN				
CC 2.5 AN				

CC...AN

22.8 ø 2.5

dimensions in mm



contacts side (front view)



CCF and CCM					

dimensions in mm

CCF, CCM and CC..AN contacts

conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

CNE - CSE 6 poles + (9) 16A - 500V



 enclosures:
 size "44.27"

 standard
 page:
 176 ÷ 179

 for 180 °C
 page:
 180

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 16A 500V 6kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



inserts, spring terminal connections



description part No. part No.

CNEF 06 T

CNEF 06 TX

CNEM 06 TX

CNEF 06 BYT *

CNEM 06 RYT *

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

direct, without plate 2) female inserts with female contacts male inserts with male contacts

indirect, with plate 1), use in up to 180 °C female inserts with female contacts, brown male inserts with male contacts, brown

spring terminal female inserts with female contacts male inserts with male contacts

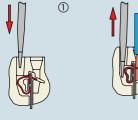
- 1) for non-prepared conductors
- 2) for bush terminal conductors
- * CNE...RY version without plastic wire insertion guide cover available on request.

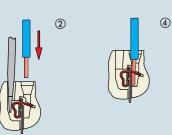




connection with spring terminal

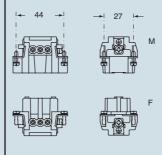
(3)





dimensions indicated are not binding and may be changed without notice

dimensions in mm



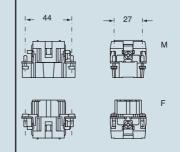
contacts side (front view)



- inserts with plate, for section conductors: 0.75 \div 2.5 mm² AWG 18 \div 14
- inserts without plate, for section conductors: 0.25 \div 2.5 mm 2 AWG 24 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CSEF 06 CSEM 06

dimensions in mm



contacts side (front view)



- inserts for section conductors: 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13

10 poles + ⊕ 16A - 500V CCE

size "57.27"



standard page: 184 ÷ 188 aggressive environments page: 195 EMC page:

panel supports:

enclosures:

COB page: 258 ÷ 259

- features according to EN 61984: **16A 500V 6kV 3**

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



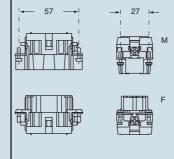
part No. part No.

without contacts (to be ordered separately) female inserts for female contacts

CCEF 10

male inserts for male contacts			CCEM 10				
16A female c 0.5 mm ² 0.75 mm ² 1 mm ² 1.5 mm ² 2.5 mm ² 3 mm ² 4 mm ²	AWG 20 AWG 18 AWG 18 AWG 16 AWG 14 AWG 12 AWG 12	with no grooves one groove (back side) one groove two grooves three grooves one wide groove with no grooves		CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0	silver plated	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0	gold plated
0.5 mm ² 0.75 mm ² 1 mm ² 1.5 mm ² 2.5 mm ² 3 mm ² 4 mm ²	AWG 20 AWG 18 AWG 18 AWG 16 AWG 14 AWG 12 AWG 12	with no grooves one groove (back side) one groove two grooves three grooves one wide groove with no grooves		CCMA 0.5 CCMA 0.7 CCMA 1.0 CCMA 1.5 CCMA 2.5 CCMA 3.0 CCMA 4.0		CCMD 0.5 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 2.5 CCMD 3.0 CCMD 4.0	
16A male crimp contacts for advanced opening 0.5 mm² AWG 20 with no grooves 0.75 mm² AWG 18 one groove (back side) 1 mm² AWG 18 one groove 1.5 mm² AWG 16 two grooves 2.5 mm² AWG 14 three grooves				CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN CC 2.5 AN			





contacts side (front view)



CCF, CCM and CCAN contact

,	
conductor	ø slot
section mm ²	A (mm)
0.5_	1,1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

dimensions in mm CCF and CCM

7.5

ø 2.5

- stripping length see section feature of inserts on page 13

CC...AN

7.5

ø 2,5

22.8

CNE - CSE 10 poles + (9) 16A - 500V



 standard
 page:
 184 ÷ 188

 for 180 °C
 page:
 194

 aggressive environments
 page:
 195

 EMC
 page:
 196

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 16A 500V 6kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



inserts, spring terminal connections



description	part No.	part No.
indirect, with plate 1) female inserts with female contacts male inserts with male contacts	CNEF 10 T CNEM 10 T	
direct, without plate 2) female inserts with female contacts male inserts with male contacts	CNEF 10 TX CNEM 10 TX	
indirect, with plate 1), use in up to 180 °C	CNEE 10 BVT *	

female inserts with female contacts male inserts with male contacts

male inserts with male contacts, brown

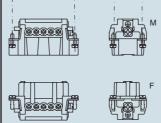
- 1) for non-prepared conductors
- 2) for bush terminal conductors
- * CNE...RY version without plastic wire insertion guide cover available on request.





dimensions in mm

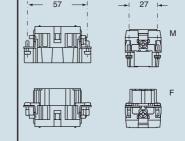
CNEM 10 RYT *



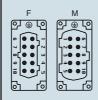
dimensions in mm

CSEF 10

CSEM 10



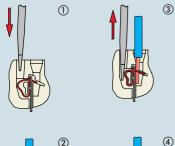
contacts side (front view)

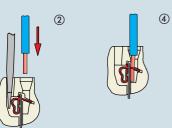


w) contacts side (front view)



connection with spring terminal





- inserts with plate, for section conductors: 0.75 \div 2.5 mm² AWG 18 \div 14
- inserts without plate, for section conductors: 0.25 \div 2.5 mm² AWG 24 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- inserts for section conductors: 0.14 ÷ 2.5 mm² AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13

16 poles + ⊕ 16A - 500V CCE



size "77.27" enclosures: **standard** page: 198 ÷ 202 aggressive environments page: 209 EMC page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: **16A 500V 6kV 3**

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated

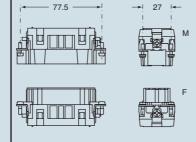


part No. part No.

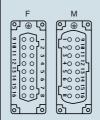
without contacts (to be ordered separately)

temale inserts for temale contacts male inserts for male contacts			CCEF 16 CCEM 16					
0.75 mm ² // 1 mm ² // 1.5 mm ² // 2.5 mm ² // 3 mm ² // 4	AWG 20 AWG 18 AWG 18 AWG 16 AWG 14 AWG 12 AWG 12	with no grooves one groove (back side) one groove two grooves three grooves one wide groove with no grooves		CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0	silver plated	CCFD 0.1 CCFD 1.0 CCFD 1.0 CCFD 2.0 CCFD 3.0		
0.5 mm ² // 0.75 mm ² // 1 mm ² // 1.5 mm ² // 2.5 mm ² // 3 mm ² // 3	AWG 20 AWG 18 AWG 18 AWG 16 AWG 14 AWG 12 AWG 12	with no grooves one groove (back side) one groove two grooves three grooves one wide groove with no grooves		CCMA 0.5 CCMA 0.7 CCMA 1.0 CCMA 1.5 CCMA 2.5 CCMA 3.0 CCMA 4.0	l	CCMD 0. CCMD 0. CCMD 1. CCMD 1. CCMD 2. CCMD 3. CCMD 4.	7 0 5 5 0	
0.5 mm ² // 0.75 mm ² // 1 mm ² // 1.5 mm ²	o contacts for AWG 20 AWG 18 AWG 18 AWG 16 AWG 14	or advanced opening with no grooves one groove (back side) one groove two grooves three grooves		CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN CC 2.5 AN				





contacts side (front view)



CCF,	ССМ	and	CCAN	contacts

dimensions in mm CCF and CCM

7.5

ø 2.5

oor, oow and	OOAit Contacts
conductor	ø slot
section mm ²	A (mm)
0.5_	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

CC...AN

7.5

ø 2.5

22.8

CNE - CSE 16 poles + ⊕ 16A - 500V



size "77.27" enclosures: **standard** page: 198 ÷ 202

for 180 °C page: aggressive environments page: EMC page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

16A 500V 6kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



inserts, spring terminal connections



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

direct, without plate 2) female inserts with female contacts male inserts with male contacts

indirect, with plate 1), use in up to 180 $^{\circ}\text{C}$ female inserts with female contacts, brown male inserts with male contacts, brown

female inserts with female contacts male inserts with male contacts

- 1) for non-prepared conductors
- 2) for bush terminal conductors
- CNE...RY version without plastic wire insertion guide cover available on request.





connection with spring terminal

1

(3)

4

dimensions in mm

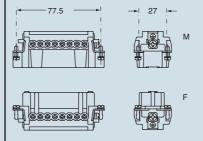
CNEF 16 T CNEM 16 T

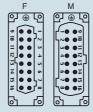
CNEF 16 TX

CNEM 16 TX

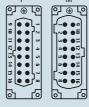
CNEF 16 RYT *

CNEM 16 RYT *





contacts side (front view)

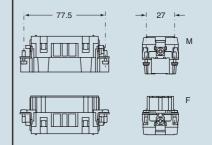


- inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- inserts without plate, for section conductors: 0.25 ÷ 2.5 mm² - AWG 24 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

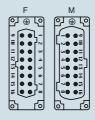
part No.

CSF 16 CSM 16

dimensions in mm

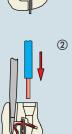


contacts side (front view)



- 0.14 ÷ 2.5 mm² AWG 26 ÷ 14
 - stripping length see section feature of inserts on page 13

- inserts for section conductors:







CCE 24 poles + ⊕ 16A - 500V

size "104.27"



 standard
 page:
 212 ÷ 216

 aggressive environments
 page:
 223

 EMC
 page:
 224

panel supports:

enclosures:

COB page: 258 ÷ 259

- features according to EN 61984:

16A 500V 6kV 3

16A female contacts

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



description part No. part No. part No.

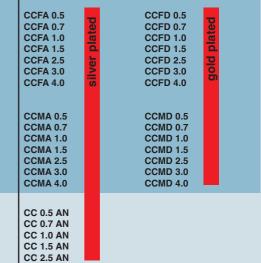
without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

CCEF 24 CCEM 24

0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm²	AWG 12	with no grooves
16A male co	ontacts	

16A male contacts				
0.5 mm ²	AWG 20	with no grooves		
0.75 mm ²	AWG 18	one groove (back side)		
1 mm ²	AWG 18	one groove		
1.5 mm ²	AWG 16	two grooves		
2.5 mm ²	AWG 14	three grooves		
3 mm ²	AWG 12	one wide groove		
4 mm ²	AWG 12	with no grooves		

16A male cri	mp contacts	for advanced opening
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves

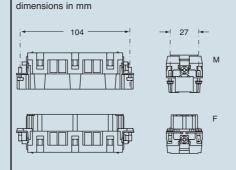


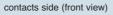
CC...AN

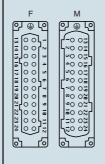
7.5

ø 2.5

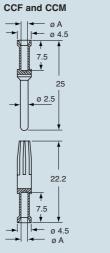
22.8







dimensions in mm



CCF, CCM and CC..AN contacts

,	
conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

CNE - CSE 24 poles + ⊕ 16A - 500V



size "104.27" enclosures:

standard page: 212 ÷ 216 for 180 °C page: aggressive environments page: EMC page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 16A 500V 6kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



inserts, spring terminal connections



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

direct, without plate 2) female inserts with female contacts male inserts with male contacts

indirect, with plate 1), use in temperatures up to 180 °C female inserts with female contacts, brown male inserts with male contacts, brown

spring terminal female inserts with female contacts male inserts with male contacts

- 1) for non-prepared conductors
- 2) for bush terminal conductors
- CNE...RY version without plastic wire insertion guide cover available on request.





dimensions in mm

part No.

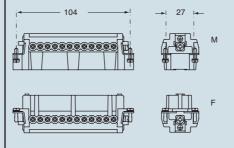
CNEF 24 T CNEM 24 T

CNEF 24 TX

CNEM 24 TX

CNEF 24 RYT *

CNEM 24 RYT *

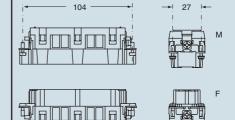


dimensions in mm

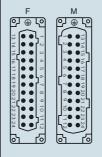
CSEF 24

CSEM 24

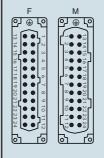
part No.



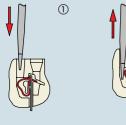
contacts side (front view)

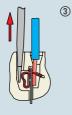


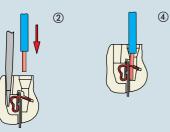
contacts side (front view)



connection with spring terminal







dimensions indicated are not binding and may be changed without notice

- inserts with plate, for section conductors: 0.5 ÷ 2.5 mm² - AWG 20 ÷ 14
- inserts without plate, for section conductors: 0.25 ÷ 2.5 mm² - AWG 24 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- inserts for section conductors: 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13

32 poles + ⊕ CCE 16A - 500V



size "77.62" enclosures:

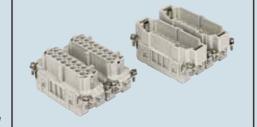
standard page: 226 ÷ 229 aggressive environments page:

- features according to EN 61984:

16A 500V 6kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



part No. part No.

without contacts (to be ordered separately) female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32) 16A female contacts

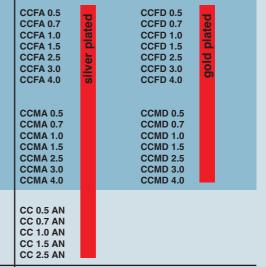
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm²	AWG 12	one wide groove
4 mm²	AWG 12	with no grooves

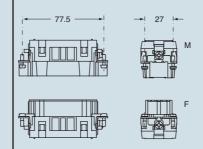
16A male contacts		
0.5 mm ²	AWG 20	
0.75 mm ²	AWG 18	
4	A1A1O 40	

16A male co	ontacts	
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm²	AWG 12	with no grooves



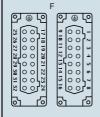
CCEF 16 CCEF 16 N **CCEM 16** CCEM 16 N

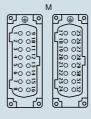




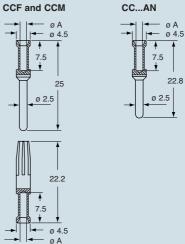
contacts side (front view)

dimensions in mm





dimensions in mm



CCF, CCM and CC..AN contacts

conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

CNE - CSE 32 poles + ⊕ 16A - 500V



size "77.62" enclosures:

standard page: 226 ÷ 229 aggressive environments page:

- features according to EN 61984: **16A 500V 6kV 3**

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



inserts, spring terminal connections

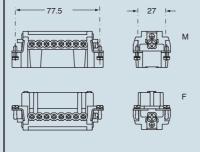


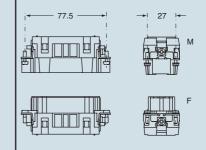
description	part No.	part No.	part No.	part No.
indirect, with plate 1) female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)	CNEF 16 T CNEM 16 T	CNEF 16 TN CNEM 16 TN		
direct, without plate 2) female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)	CNEF 16 TX CNEM 16 TX	CNEF 16 TXN CNEM 16 TXN		
spring terminal female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)			CSEF 16 CSEM 16	CSEF 16 N CSEM 16 N
for non-prepared conductors	dimensions in mm		dimensions in mm	

- 2) for bush terminal conductors
- * CNE...RY version without plastic wire insertion guide cover available on request.

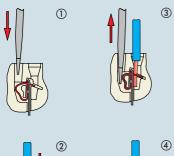


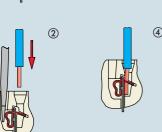




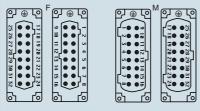


connection with spring terminal

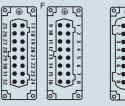


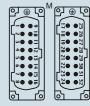


contacts side (front view)



contacts side (front view)





- inserts with plate, for section conductors: 0.5 \div 2.5 mm^2 AWG 20 \div 14
- inserts without plate, for section conductors: 0.25 ÷ 2.5 mm² - AWG 24 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- inserts for section conductors: 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13

232

standard page: aggressive environments page:

- features according to EN 61984: 16A 500V 6kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, crimp connections



16A crimp contacts normal and for advanced opening silver and gold plated



part No. part No. part No.

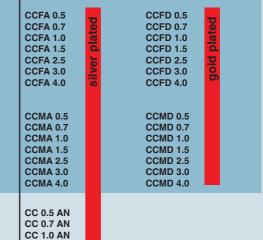
without contacts (to be ordered separately) female inserts, No. (1÷24) and (25÷48) male inserts, No. (1÷24) and (25÷48)

CCEF 24 **CCEM 24** CCEF 24 N CCEM 24 N

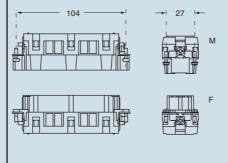
TOA TETHATE CONTACTS			
AWG 20	with no grooves		
AWG 18	one groove (back side)		
AWG 18	one groove		
AWG 16	two grooves		
AWG 14	three grooves		
AWG 12	one wide groove		
AWG 12	with no grooves		
16A male contacts			
	AWG 20 AWG 18 AWG 18 AWG 16 AWG 14 AWG 12 AWG 12		

16A male contacts				
AWG 20	with no grooves			
AWG 18	one groove (back side)			
AWG 18	one groove			
AWG 16	two grooves			
AWG 14	three grooves			
AWG 12	one wide groove			
AWG 12	with no grooves			
	AWG 20 AWG 18 AWG 18 AWG 16 AWG 14 AWG 12			

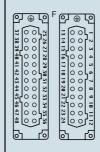
16A male cr	imp contacts t	for advanced opening
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves

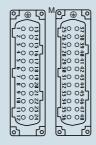






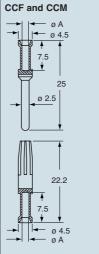
contacts side (front view)





dimensions in mm

CC 1.5 AN CC 2.5 AN



→	0 A ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑	.5
	0 2.5	

CC...AN

CCF, CCM and CC..AN contacts

,	
conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

CNE - CSE 48 poles + (9) 16A - 500V



enclosures: size "104.62"

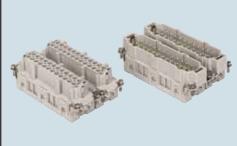
standardpage:232for 180 °Cpage:233aggressive environmentspage:234

- features according to EN 61984: **16A 500V 6kV 3**
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 31

inserts, screw terminal connections



inserts, spring terminal connections



description	part No.	part No.	part No.	part No.	
indirect, with plate 1) female inserts, No. (1÷24) and (25÷48) male inserts, No. (1÷24) and (25÷48)	CNEF 24 T CNEM 24 T	CNEF 24 TN CNEM 24 TN			
direct, without plate 2) female inserts, No. (1÷24) and (25÷48)	CNEF 24 TX	CNEF 24 TXN			

CNEM 24 TXN

CNEF 24 RYTN *

CNEM 24 RYTN *

indirect, with plate 1), use in temperatures up to 180 °C female inserts, No.(1÷24) and (25÷48), brown

male inserts, No. (1÷24) and (25÷48), brown spring terminal female inserts, No. (1÷24) and (25÷48)

1) for non-prepared conductors

male inserts, No. (1÷24) and (25÷48)

male inserts, No. (1÷24) and (25÷48)

- 2) for bush terminal conductors
- * CNE...RY version without plastic wire insertion guide cover available on request.



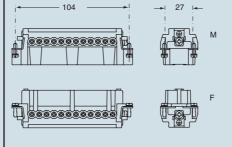


dimensions in mm

CNEM 24 TX

CNEF 24 RYT *

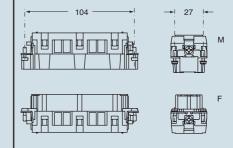
CNEM 24 RYT *



dimensions in mm

CSEF 24

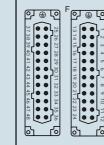
CSEM 24

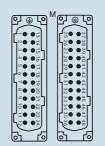


CSEF 24 N

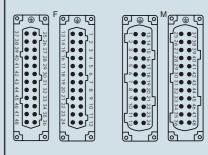
CSEM 24 N

contacts side (front view)

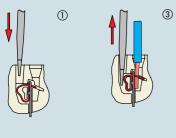


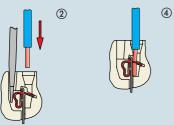


contacts side (front view)



connection with spring terminal





- inserts with plate, for section conductors: $0.5 \div 2.5 \text{ mm}^2$ AWG $20 \div 14$
- inserts without plate, for section conductors: 0.25 \div 2.5 mm² AWG 24 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- inserts for section conductors: 0.14 ÷ 2.5 mm² AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13



 enclosures:
 size "44.27"

 standard
 page:
 176 ÷ 179

 aggressive environments
 page:
 181

 EMC
 page:
 182

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

16A 500V 6kV 3

- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 31
- can be mated with CN, CNE, CSE, CCE, CTE, CTSE inserts

inserts, connection with dual spring terminal per pole



NEW

description

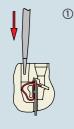
dual spring terminal per pole socket inserts with female contacts plug inserts with male contacts

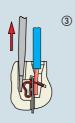
part No.

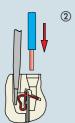
CSSF 06 CSSM 06

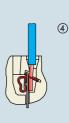
The CSS series inserts can be inserted in flush mounted enclosures or in fixed / portable high enclosures.

connection with spring terminal

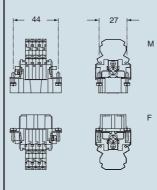








dimensions in mm



contacts side (front view)



- inserts with plate, for section conductors: 0.14 \div 2.5 mm^2 AWG 26 \div 14
- stripping length see section feature of inserts on page 13

CSS 10 poles + ⊕ 16A - 500V



enclosures: **size** "57.27" **standard** page: 184 ÷ 188

aggressive environments page: 195 **EMC**page: 196

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

16A 500V 6kV 3

- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 31
- can be mated with CN, CNE, CSE, CCE, CTE, CTSE inserts

inserts, connection with dual spring terminal per pole



NEW

description

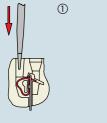
dual spring terminal per pole socket inserts with female contacts plug inserts with male contacts

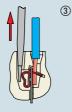
part No.

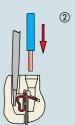
CSSF 10 CSSM 10

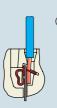
The CSS series inserts can be inserted in flush mounted enclosures or in fixed / portable high enclosures.

connection with spring terminal

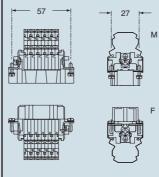








dimensions in mm



contacts side (front view)



- inserts with plate, for section conductors: 0.14 \div 2.5 mm^2 AWG 26 \div 14
- stripping length see section feature of inserts on page 13

enclosures:

size "77.27"

standard page: 198 ÷ 202

aggressive environments page: EMC page: 209

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

16A 500V 6kV 3

- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 31
- can be mated with CN, CNE, CSE, CCE, CTE, CTSE inserts

inserts, connection with dual spring terminal per pole



dual spring terminal per pole

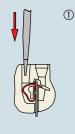
part No.

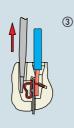
CSSF 16 CSSM 16

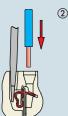
socket inserts with female contacts plug inserts with male contacts

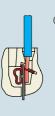
The CSS series inserts can be inserted in flush mounted enclosures or in fixed / portable high enclosures.

connection with spring terminal

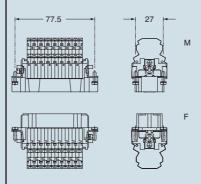




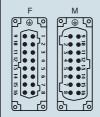




dimensions in mm



contacts side (front view)



- inserts with plate, for section conductors: 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13

CSS 24 poles + ⊕ 16A - 500V



EMC page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

16A 500V 6kV 3

- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 31
- can be mated with CN, CNE, CSE, CCE, CTE, CTSE inserts

inserts, connection with dual spring terminal per pole



NEW

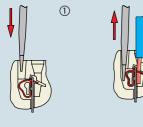
description

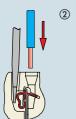
dual spring terminal per pole socket inserts with female contacts plug inserts with male contacts part No.

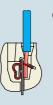
CSSF 24 CSSM 24

The CSS series inserts can be inserted in flush mounted enclosures or in fixed / portable high enclosures.

connection with spring terminal

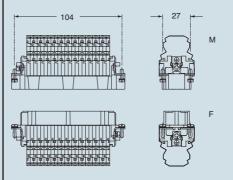




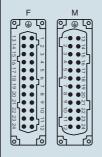


3

dimensions in mm



contacts side (front view)



- inserts with plate, for section conductors: 0.14 \div 2.5 mm^2 AWG 26 \div 14
- stripping length see section feature of inserts on page 13

standard page: 226 ÷ 229

aggressive environments page:

- features according to EN 61984:

16A 500V 6kV 3

- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 31
- can be mated with CN, CNE, CSE, CCE, CTE, CTSE inserts

inserts, connection with dual spring terminal per pole



description

dual spring terminal per pole female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)

part No.

CSSF 16 CSSM 16

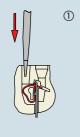
dimensions in mm

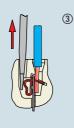
part No.

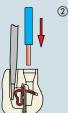
CSSF 16 N CSSM 16 N

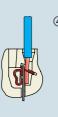
The CSS series inserts can be inserted in flush mounted enclosures or in fixed / portable high enclosures.

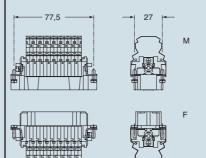
connection with spring terminal



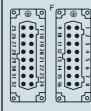




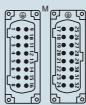




contacts side (front view)







- inserts with plate, for section conductors: 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13

enclosures: size "104.62"

standardpage: 232 aggressive environments page: 234

- features according to EN 61984:

16A 500V 6kV 3

- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 31
- can be mated with CN, CNE, CSE, CCE, CTE, CTSE inserts

inserts, connection with dual spring terminal per pole





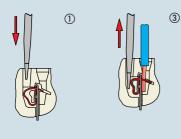
description	part No.	part No

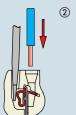
dual spring terminal per pole female inserts, No. (1÷24) and (25÷48) male inserts, No. (1÷24) and (25÷48)

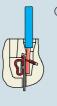
dimensions in mm

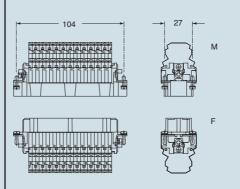
The CSS series inserts can be inserted in flush mounted enclosures or in fixed / portable high enclosures.

connection with spring terminal

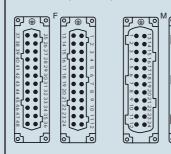








contacts side (front view)



- inserts with plate, for section conductors: 0.14 \div 2.5 mm^2 AWG 26 \div 14
- stripping length see section feature of inserts on page 13



Use

The CTE-series multipole connectors (with incorporated terminal block) are recommended for greater cost-saving and safety for use on machines and command and control panels.

For control panel mounting, bulkhead housings must be used. This makes it possible to maintain the IP65 degree of protection (in accordance with EN 60529) for coupled housing-mounted

The CTE series inserts (16A max versions) are supplied in the plug or socket versions and may be mounted with insertion from the front of the enclosure (Figure 1 for all the polarities of the inserts) or with insertion from the rear of the enclosure (Figure 2, only for 16 and 24-pole inserts).

As an alternative to the traditional terminal blocks, the inserts can be mounted inside the control panels on DIN EN rails (Figure 5) using suitable accessories providing the added advantage of easy sectioning.

The special structure of the CTE inserts has all the conductor connections on the same side providing for easier wiring and a complete view of the work area.

The terminal block also has slots for housing the identification wire markers of each contact.

Wire markers of different manufacturers may be used such as: Cabur, Grafoplast, Modernotecnica, Phoenix, Siemens, Wago, The CTE series is available in the versions "left" and "right" for mounting on the left (Figure 3) or on the right (Figure 4) of the control panel walls.

This characteristic is determined by the position of contact "1" and the ground terminal in the upper part of the insert terminal block for both left and right mounting.

The installation of inserts on DIN rails (Figure 5) inside the control panels is usually made to facilitate the wiring into sectionable parts.

In this case the degree of protection for coupled connectors is IP20 (in accordance with EN 60529).

This type of mounting requires supports (CT APE) to be provided to the inserts suitable for mounting on DIN EN 60715 rails.

Furthermore, to ensure a stable and secure mating between the CTE, CTSE and CT inserts installed on DIN rails and counterparts CNE, CSE, CCE, CN, CS, mating screws CRBF (female) and CRBM (male) are recommended, to replace the ordinary fastening screws to the enclosures (Figure 5).

Figure 1 (front mounting)

The insert is inserted into the bulkhead housing without wired conductors or with pre-wired conductors that are not connected at the opposite end.

Mounting for inserts of 06, 10, 16 and 24 poles

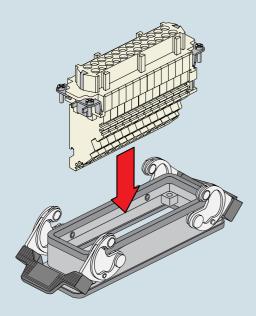


Figure 2 (rear mounting)

The insert is inserted into the bulkheadhousing with pre-wired conductors connected at the opposite end.

Mounting for inserts of 16 and 24 poles

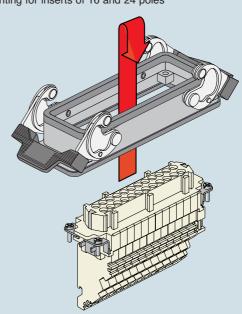
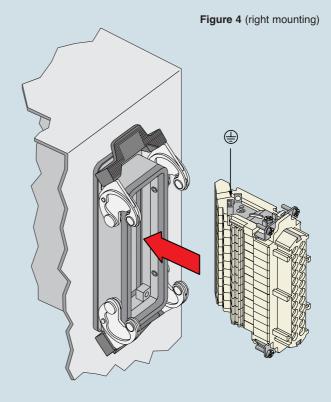




Figure 3 (left mounting)



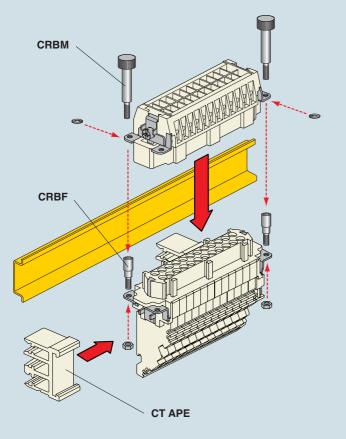
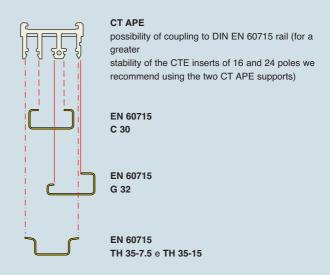


Figure 5 (mounting on DIN rail)



accessories for CTE inserts

- support for mounting on DIN rails (CT APE page 263)
- inserts coupling screws (CRBM and CRBF page 263) cable-clamping plates (CRAD and CRAS page 263)

CTE - CTSE 6 poles + (19 16A - 500V)

size "44.27"



 standard
 page: 176 ÷ 179

 aggressive environments
 page: 181

 EMC
 page: 182

*) only bulkhead mounted housing

- features according to EN 61984: 16A 500V 6kV 3 - CTSE: UL, (CSA), CCC, GL: certified

enclosures*):

- CTSE: UL, (CSA), CCC, GL: certified the certifications shown in brackets are being applied for (CTE in progress)
- can be mated with CN, CNE, CCE, CCS, CSE inserts
- inserts may be fitted from front of enclosure
- for maximum current load, see the insert load curve section on page 32

terminal block inserts screw terminal connection



terminal block inserts spring terminal connection

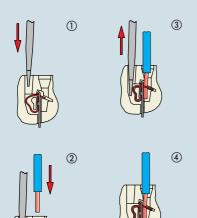


IN PREPARATION

description	ραπ Νο.	part No.	part No.	part No.
side mounting female inserts with female contacts 1) male inserts with male contacts 1)	left CTEF 06 L CTEM 06 L	right CTEF 06 R CTEM 06 R		
side mounting female inserts with female contacts male inserts with male contacts			left CTSEF 06 L CTSEM 06 L	right CTSEF 06 R CTSEM 06 R

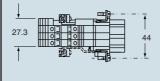
1) for non-prepared conductors

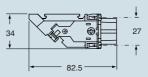
connection with spring terminal



dimensions in mm

female inserts (CTEF and CTSEF)

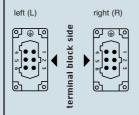




82.5

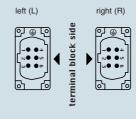
contacts side (front view)

female inserts (CTEF and CTSEF)



male inserts (CTEM and CTSEM)

male inserts (CTEM and CTSEM)



- CTE inserts with plate, for section conductors: 0.75 \div 2.5 mm² AWG 18 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- CTSE spring inserts for section conductors: 0.14 \div 2.5 mm² AWG 26 \div 14
- stripping length see section feature of inserts on page 13

CTE - CTSE 10 poles + ⊕ 16A - 500V

size "57.27"



 standard
 page: 184 ÷ 188

 aggressive environments
 page: 195

 EMC
 page: 196

*) only bulkhead mounted housing

- features according to EN 61984: 16A 500V 6kV 3 - CTSE: UL, (CSA), CCC, GL: certified

enclosures*):

- CTSE: UL, (CSA), CCC, GL: certified the certifications shown in brackets are being applied for (CTE in progress)
- can be mated with CN, CNE, CCE, CCS, CSE inserts
- inserts may be fitted from front of enclosure
- for maximum current load, see the insert load curve section on page 32

terminal block inserts screw terminal connection



terminal block inserts spring terminal connection

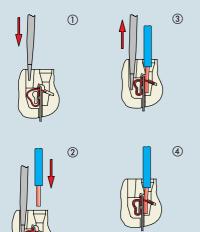


IN PREPARATION

description	part No.	part No.	part No.	part No.
side mounting female inserts with female contacts 1) male inserts with male contacts 1)	left CTEF 10 L CTEM 10 L	right CTEF 10 R CTEM 10 R		
side mounting female inserts with female contacts male inserts with male contacts			left CTSEF 10 L CTSEM 10 L	right CTSEF 10 R CTSEM 10 R

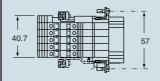
1) for non-prepared conductors

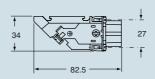
connection with spring terminal



dimensions in mm

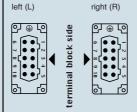
female inserts (CTEF and CTSEF)



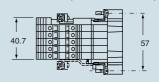


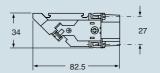
contacts side (front view)

female inserts (CTEF and CTSEF)

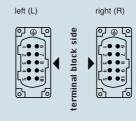


male inserts (CTEM and CTSEM)





male inserts (CTEM and CTSEM)



- CTE inserts with plate, for section conductors: 0.75 \div 2.5 mm² AWG 18 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- CTSE spring inserts for section conductors: $0.14 \div 2.5 \text{ mm}^2$ AWG 26 $\div 14$
- stripping length see section feature of inserts on page 13

CTE - CTSE 16 poles + ⊕ 16A - 500V



size "77.27" enclosures*):

standard page: 198 ÷ 202 aggressive environments page: 209 EMC page:

*) only bulkhead mounted housing

- features according to EN 61984:
- 16A 500V 6kV 3
 CTSE: UL, (CSA), CCC, GL: certified the certifications shown in brackets are being applied for (CTE in progress)
- can be mated with CN, CNE, CCE, CCS, CSE inserts
- inserts may be fitted from front or back of enclosure
- for maximum current load, see the insert load curve section on page 32

terminal block inserts screw terminal connection



terminal block inserts spring terminal connection

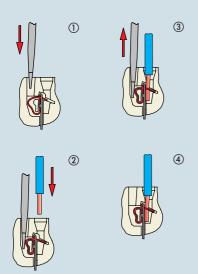


IN PREPARATION

part No. part No. description part No. part No. side mounting CTEF 16 R CTEF 16 L female inserts with female contacts 1) **CTEM 16 R** CTEM 16 L male inserts with male contacts 1) side mounting right CTSEF 16 R CTSEF 16 L female inserts with female contacts CTSEM 16 L CTSEM 16 B male inserts with male contacts

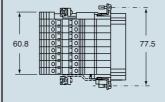
1) for non-prepared conductors

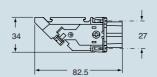
connection with spring terminal



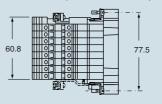
dimensions in mm

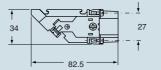
female inserts (CTEF and CTSEF)





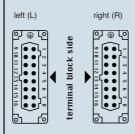
male inserts (CTEM and CTSEM)



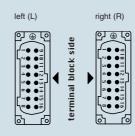


contacts side (front view)

female inserts (CTEF and CTSEF)



male inserts (CTEM and CTSEM)



- CTE inserts with plate, for section conductors: 0.75 ÷ 2.5 mm² - AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- CTSE spring inserts for section conductors: 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13

CTE - CTSE 24 poles + ⊕ 16A - 500V



enclosures*): size "104.27"

 standard
 page:
 212 ÷ 216

 aggressive environments
 page:
 223

 EMC
 page:
 224

*) only bulkhead mounted housing

- features according to EN 61984: 16A 500V 6kV 3 - CTSE: UL, (CSA), CCC, GL: certified
- CTSE: UL, (CSA), CCC, GL: certified the certifications shown in brackets are being applied for (CTE in progress)
- can be mated with CN, CNE, CCE, CCS, CSE inserts
- inserts may be fitted from front or back of enclosure
- for maximum current load, see the insert load curve section on page 32

terminal block inserts screw terminal connection



terminal block inserts spring terminal connection

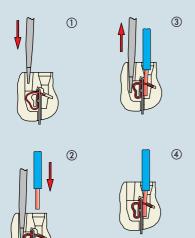


IN PREPARATION

description	part No.	part No.	part No.	part No.
side mounting female inserts with female contacts 1) male inserts with male contacts 1)	left CTEF 24 L CTEM 24 L	right CTEF 24 R CTEM 24 R		
side mounting female inserts with female contacts male inserts with male contacts			left CTSEF 24 L CTSEM 24 L	right CTSEF 24 R CTSEM 24 R

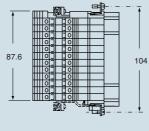
1) for non-prepared conductors

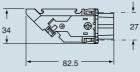
connection with spring terminal



dimensions in mm

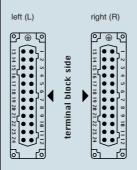
female inserts (CTEF and CTSEF)



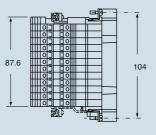


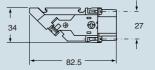
contacts side (front view)

female inserts (CTEF and CTSEF)

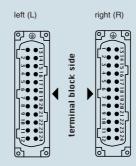


male inserts (CTEM and CTSEM)





male inserts (CTEM and CTSEM)



- CTE inserts with plate, for section conductors: 0.75 \div 2.5 mm² AWG 18 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13
- CTSE spring inserts for section conductors: 0.14 \div 2.5 mm² AWG 26 \div 14
- stripping length see section feature of inserts on page 13

*) only bulkhead mounted housing

- features according to EN 61984:
- 16A 400V 4kV 2
- UL, CSA, CCC, GL certified
- can be mated with CN, CNE, CCE, CSS, CSE inserts
- inserts may be fitted from front of enclosure

terminal block inserts screw terminal connection



description

side mounting female inserts with female contacts 1) male inserts with male contacts 1)

part No.

part No.

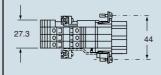
left CTF 06 L CTM 06 L

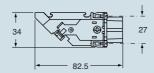
right CTF 06 R CTM 06 R

1) for non-prepared conductors

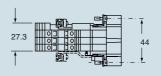
dimensions in mm

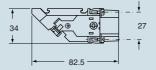
female inserts (CTF)





male inserts (CTM)



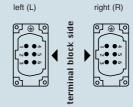


contacts side (front view)

female inserts (CTF)

terminal block side

male inserts (CTM)



- CT inserts with plate, for section conductors:
- 0.75 ÷ 2.5 mm² AWG 18 ÷ 14 torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CT 10 poles + ⊕ 16A - 400V



size "57.27" enclosures*):

standard page: 184 ÷ 188 aggressive environments page: 195 EMC page: 196

*) only bulkhead mounted housing,

- features according to EN 61984:
- 16A 400V 4kV 2
- UL, CSA, CCC, GL certified
- can be mated with CN, CNE, CCE, CSS, CSE inserts
- inserts may be fitted from front of enclosure

terminal block inserts screw terminal connection

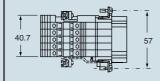


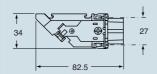
description	part No.	part No.
side mounting female inserts with female contacts 1) male inserts with male contacts 1)	left CTF 10 L CTM 10 L	right CTF 10 R CTM 10 R

1) for non-prepared conductors

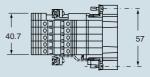
dimensions in mm

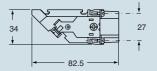
female inserts (CTF)





male inserts (CTM)

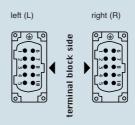




contacts side (front view)

female inserts (CTF)

male inserts (CTM)



- CT inserts with plate, for section conductors:
- o.75 ÷ 2.5 mm² AWG 18 ÷ 14
 torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CT 16 poles + ⊕ 16A - 400V



size "77.27" enclosures*):

standard page: 198 ÷ 202 aggressive environments page: 209 EMC page: 210

*) only bulkhead mounted housing

- features according to EN 61984:

16A 400V 4kV 2

- UL, CSA, CCC, GL certified
- can be mated with CN, CNE, CCE, CSS, CSE inserts
- inserts may be fitted from front or back of enclosure

terminal block inserts screw terminal connection

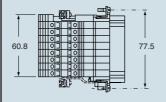


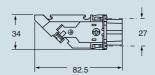
description	part No.	part No.
side mounting	left	right
female inserts with female contacts 1)	CTF 16 L	CTF 16 R
male inserts with male contacts 1)	CTM 16 L	CTM 16 R

1) for non-prepared conductors

dimensions in mm

female inserts (CTF)

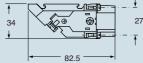




60.8 77.5

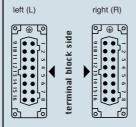
male inserts (CTM)



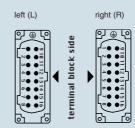


contacts side (front view)

female inserts (CTF)



male inserts (CTM)



- CT inserts with plate, for section conductors:
- o.75 ÷ 2.5 mm² AWG 18 ÷ 14
 torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CT 24 poles + ⊕ 16A - 400V



size "104.27" enclosures:

standard page: 212 ÷ 216 aggressive environments page: EMC page: 224

*) only bulkhead mounted housing

- features according to EN 61984:
- 16A 400V 4kV 2
- UL, CSA, CCC, GL certified
- can be mated with CN, CNE, CCE, CSS, CSE inserts
- inserts may be fitted from front or back of enclosure

terminal block inserts screw terminal connection

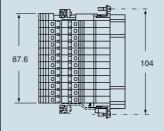


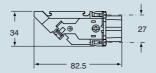
description	part No.	part No.
,	left CTF 24 L CTM 24 L	right CTF 24 R CTM 24 R

1) for non-prepared conductors

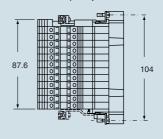
dimensions in mm

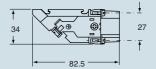
female inserts (CTF)





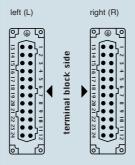




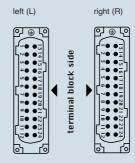


contacts side (front view)

female inserts (CTF)



male inserts (CTM)



- CT inserts with plate, for section conductors:
- o.75 ÷ 2.5 mm² AWG 18 ÷ 14
 torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CMSE - CMCE 3 + 2 (aux) poles + ⊕ 16A - 830V

part No.

CMSEF 03

CMSEM 03



size "57.27" enclosures: **standard** page: 184 ÷ 188 aggressive environments page: 195 EMC page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 16A 830V 8kV 3

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, spring terminal connection



inserts, crimp connections 16A normal and for advanced opening silver and gold plated contacts



CCFD 0.5 CCFD 0.7

CCFD 1.0 CCFD 1.5

CCFD 2.5

CCFD 3.0

CCFD 4.0

CCMD 0.5

CCMD 0.7

CCMD 1.0

CCMD 1.5

CCMD 2.5

CCMD 3.0

CCMD 4.0

CMCEF 03 CMCEM 03

CCFA 0.5

CCFA 0.7 CCFA 1.0

CCFA 1.5 CCFA 2.5

CCFA 3.0

CCFA 4.0

CCMA 0.5

CCMA 0.7

CCMA 1.0

CCMA 1.5

CCMA 2.5

CCMA 3.0

CCMA 4.0

female inserts with female contacts male inserts with male contacts

without contacts (to be ordered separately)

male inserts for male contacts				
16A female contacts				
0.5 mm ²	AWG 20	with no grooves		
0.75 mm ²	Δ\M/G 18	one groove (back		

0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves

164 male contacts

TOA Male Comacis				
0.5 mm ²	AWG 20	with no grooves		
0.75 mm ²	AWG 18	one groove (back side)		
1 mm ²	AWG 18	one groove		
1.5 mm ²	AWG 16	two grooves		
2.5 mm ²	AWG 14	three grooves		
3 mm ²	AWG 12	one wide groove		
4 mm ²	AWG 12	with no grooves		

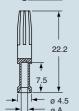
16A male crimp contacts for advanced opening

0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves

dimensions of crimp contacts in mm (for CMCE inserts)

CCF and CCM øΑ ø 4.5 25 ø 2.5

øΑ - ø 4.5 22.8

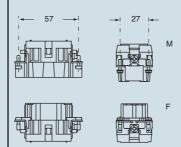


CCF, CCM and CCAN contacts		
conductor	ø slot	
section mm ²	A (mm)	
0.5	1.1	
0.75	1.3	
1.0	1.45	
1.5	1.8	
2.5	2.2	
3	2.55	
1	2.95	

- stripping length see section feature of inserts on page 13

dimensions indicated are not binding and may be changed without notice

dimensions in mm



contacts side (front view)

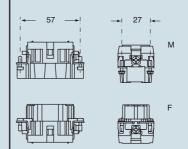


- the auxiliary contacts are in the forward position upon opening
- inserts for section conductors: 0.14 ÷ 2.5 mm2 - AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13

CC 0.5 AN CC 0.7 AN CC 1.0 AN

CC 1.5 AN CC 2.5 AN

dimensions in mm



contacts side (front view)



the auxiliary contacts are in the forward position upon opening

enclosures: size "57.27"

insulated 830V page: 189 ÷ 193 **aggressive environments** page: 195

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

16A 830V 8kV 3

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32

inserts, screw terminal connection



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

direct, without plate 2) female inserts with female contacts male inserts with male contacts

- 1) for non-prepared conductors
- 2) for bush terminal conductors



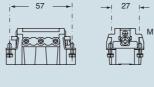


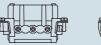
part No.

CMEF 03 T CMEM 03 T

CMEF 03 TX CMEM 03 TX

dimensions in mm







contacts side (front view)



• the auxiliary contacts are in the forward position upon opening

- inserts with plate, for section conductors: 0.5 \div 2.5 mm² AWG 20 \div 14
- inserts without plate, for section conductors: $0.25 \div 2.5 \text{ mm}^2$ AWG $24 \div 14$
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CMSE - CMCE 6 + 2 (aux) poles + ⊕ 16A - 830V



size "77.27" enclosures: **standard** page: 198 ÷ 202 aggressive environments page: 209 **EMC** page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 16A 830V 8kV 3

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, spring terminal connection



inserts, crimp connections 16A normal and for advanced opening silver and gold plated contacts



female inserts with female contacts male inserts with male contacts

female inserts with female contacts

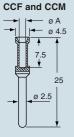
female inserts for female contacts male inserts for male contacts 16A female contacts

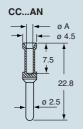
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm²	AWG 12	with no grooves
16A male co	ntacts	
0.5 mm ²	AWG 20	with no grooves
		- "

16A male contacts				
0.5 mm ²	AWG 20	with no grooves		
0.75 mm ²	AWG 18	one groove (back side)		
1 mm ²	AWG 18	one groove		
1.5 mm ²	AWG 16	two grooves		
2.5 mm ²	AWG 14	three grooves		
3 mm ²	AWG 12	one wide groove		
4 mm ²	AWG 12	with no grooves		

16A male crimp contacts for advanced opening 0.5 mm² AWG 20 with no grooves AWG 18 0.75 mm² one groove (back side) **AWG 18** one groove 1 mm² AWG 16 1.5 mm² two grooves 2.5 mm² AWG 14 three grooves

dimensions of crimp contacts in mm (for CMCE inserts)





CCF, CCM and CC..AN contacts conductor ø slot section mm² A (mm) 1.1 1.3 0.75 1.0 1.45 1.8 1.5 2.5 2.2 2.55 2.85

- stripping length see section feature of inserts on page 13

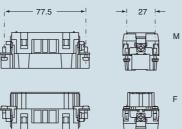
dimensions indicated are not binding and may be changed without notice

part No.

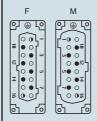
CMSEF 06

CMSEM 06

dimensions in mm



contacts side (front view)



- the auxiliary contacts are in the forward position upon opening
- inserts for section conductors:
- 0.14 ÷ 2.5 mm² AWG 26 ÷ 14 - stripping length see section feature of inserts on page 13

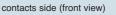
CMCEF 06 CMCEM 06

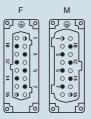
CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0	silver plated	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0
CCMA 0.5 CCMA 0.7 CCMA 1.0 CCMA 1.5 CCMA 2.5 CCMA 3.0 CCMA 4.0		CCMD 0.5 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 2.5 CCMD 3.0 CCMD 4.0
CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN CC 2.5 AN		

dimensions in mm









the auxiliary contacts are in the forward position upon opening

CME

6 + 2 (aux) poles + (aux) poles + (bull 16A - 830V)

enclosures: size "77.27"

insulated 830V page: 203 ÷ 207 aggressive environments page: 209

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

16A 830V 8kV 3

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32

inserts, screw terminal connection



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

direct, without plate 2) female inserts with female contacts male inserts with male contacts

- 1) for non-prepared conductors
- 2) for bush terminal conductors



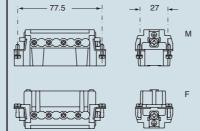


part No.

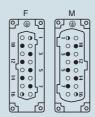
CMEF 06 T CMEM 06 T

CMEF 06 TX CMEM 06 TX

dimensions in mm



contacts side (front view)



the auxiliary contacts are in the forward position upon opening

- inserts with plate, for section conductors: $0.5 \div 2.5 \text{ mm}^2$ AWG 20 \div 14
- inserts without plate, for section conductors: $0.25 \div 2.5 \text{ mm}^2$ AWG $24 \div 14$
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CMSE - CMCE 10 + 2 (aux) poles + ⊕ 16A - 830V



size "104.27" enclosures: **standard** page: 212 ÷ 216 aggressive environments page: **EMC** page: panel supports: **COB** page: 258 ÷ 259

- features according to EN 61984: **16A 830V 8kV 3**
- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, spring terminal connection



inserts, crimp connections 16A normal and for advanced opening silver and gold plated contacts





female inserts with female contacts male inserts with male contacts

CMSEF 10

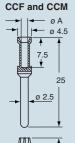
without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

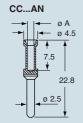
To A Temale contacts			
0.5 mm ²	AWG 20	with no grooves	
0.75 mm ²	AWG 18	one groove (back side)	
1 mm ²	AWG 18	one groove	
1.5 mm ²	AWG 16	two grooves	
2.5 mm ²	AWG 14	three grooves	
3 mm ²	AWG 12	one wide groove	
4 mm ²	AWG 12	with no grooves	
16A male contacts			
	41440 00	141	

16A male contacts			
0.5 mm ²	AWG 20	with no grooves	
0.75 mm ²	AWG 18	one groove (back side)	
1 mm ²	AWG 18	one groove	
1.5 mm ²	AWG 16	two grooves	
2.5 mm ²	AWG 14	three grooves	
3 mm ²	AWG 12	one wide groove	
1 mm ²	AWG 12	with no grooves	

16A male	crimp contacts f	or advanced opening
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves

dimensions of crimp contacts in mm (for CMCE inserts)





U *		
////		CCAN contacts
	conductor section mm ²	ø slot A (mm)
22.2	0.5	1.1
1 ↑	0.75	1.3
7.5	1.0	1.45
	1.5	1.8
→ ← ø 4.5	2.5	2.2
→ I I ← Ø A	3	2.55
	4	2.85

- stripping length see section feature of inserts on page 13

dimensions indicated are not binding and may be changed without notice

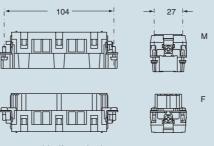
part No.

CMSEM 10

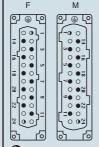
CMCEF 10 CMCEM 10

CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0	silver plated	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0
CCMA 0.5 CCMA 0.7 CCMA 1.0 CCMA 1.5 CCMA 2.5 CCMA 3.0 CCMA 4.0		CCMD 0.5 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 2.5 CCMD 3.0 CCMD 4.0
CC 0.5 AN CC 0.7 AN CC 1.0 AN		

CC 2.5 AN

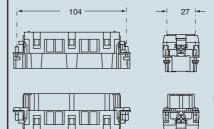


contacts side (front view)

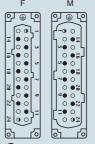


- the auxiliary contacts are in the forward position upon opening
- inserts for section conductors: $0.14 \div 2.5 \text{ mm}^2$ - AWG $26 \div 14$
- stripping length see section feature of inserts on page 13

dimensions in mm



contacts side (front view)



the auxiliary contacts are in the forward position upon opening

size "104.27" enclosures:

insulated 830V page: 217 ÷ 221 aggressive environments page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

16A 830V 8kV 3

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32

inserts, screw terminal connection



description

indirect, with plate 1) female inserts with female contacts male inserts with male contacts

direct, without plate 2) female inserts with female contacts male inserts with male contacts

- 1) for non-prepared conductors
- 2) for bush terminal conductors



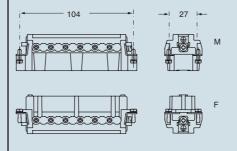


part No.

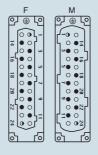
CMEF 10 T CMEM 10 T

CMEF 10 TX **CMEM 10 TX**

dimensions in mm



contacts side (front view)



- the auxiliary contacts are in the forward position upon opening
- inserts with plate, for section conductors: 0.5 ÷ 2.5 mm² - AWG 20 ÷ 14
- inserts without plate, for section conductors: 0.25 ÷ 2.5 mm² - AWG 24 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CMSE - CMCE 12 + 4 (aux) poles + ⊕ 16A - 830V



enclosures: size "77.62"

standardpage: 226 ÷ 229 **aggressive environments** page: 230

- features according to EN 61984: 16A 830V 8kV 3

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, spring terminal connection



inserts, crimp connections 16A normal and for advanced opening silver and gold plated contacts



CMCEF 06 N CMCEM 06 N

CCFD 0.5

CCFD 0.7

CCFD 1.0 CCFD 1.5

CCFD 2.5

CCFD 3.0

CCFD 4.0

CCMD 0.5

CCMD 0.7

CCMD 1.0

CCMD 1.5

CCMD 2.5

CCMD 3.0

CCMD 4.0

art No.	part No.	part No.	part No.

CMCEF 06 CMCEM 06

CCFA 0.5

CCFA 0.7

CCFA 1.0

CCFA 1.5

CCFA 3.0

CCFA 4.0

CCMA 0.5

CCMA 0.7

CCMA 1.0

CCMA 1.5

CCMA 2.5

CCMA 3.0

CCMA 4.0

female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)

CMSEF 06 CMSEM 06 CMSEF 06 N

without contacts (to be ordered separately) female inserts, No. $(1\div16)$ and $(17\div32)$ male inserts, No. $(1\div16)$ and $(17\div32)$

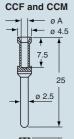
16A female contacts				
0.5 mm ²	AWG 20	with no grooves		
0.75 mm ²	AWG 18	one groove (back side)		
1 mm ²	AWG 18	one groove		
1.5 mm ²	AWG 16	two grooves		
2.5 mm ²	AWG 14	three grooves		
3 mm ²	AWG 12	one wide groove		
4 mm ²	AWG 12	with no grooves		
16A mala contacts				

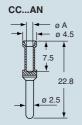
16A male contacts			
0.5 mm ²	AWG 20	with no grooves	
0.75 mm ²	AWG 18	one groove (back side)	
1 mm ²	AWG 18	one groove	
1.5 mm ²	AWG 16	two grooves	
2.5 mm ²	AWG 14	three grooves	
3 mm ²	AWG 12	one wide groove	
4 mm ²	AWG 12	with no grooves	

16A male	crimp contacts for	or advanced opening
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves

1 mm² AWG 18 one groove 1.5 mm² AWG 16 two grooves 2.5 mm² AWG 14 three grooves

dimensions of crimp contacts in mm (for CMCE inserts)



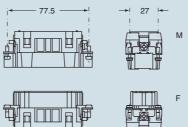


//\\ <u>†</u>	CCF, CCM and CCAN contacts		
	conductor	ø slot	
	section mm ²	A (mm)	
22.2	0.5	1.1	
	0.75	1.3	
7.5	1.0	1.45	
1	1.5	1.8	
→	2.5	2.2	
→ A Ø A	3	2.55	
	4	2.85	

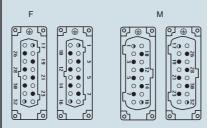
- stripping length see section feature of inserts on page 13

dimensions indicated are not binding and may be changed without notice

dimensions in mm



contacts side (front view)



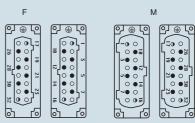
- the auxiliary contacts are in the forward position upon opening
- inserts for section conductors: 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13

CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN CC 2.5 AN





contacts side (front view)



the auxiliary contacts are in the forward position upon opening

size "77.62" enclosures:

standard page: 226 ÷ 229 aggressive environments page:

- features according to EN 61984:

16A 830V 8kV 3

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32

inserts, screw terminal connection



description

indirect, with plate 1) female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)

direct, without plate 2) female inserts, No. (1÷16) and (17÷32) male inserts, No. (1÷16) and (17÷32)

- 1) for non-prepared conductors
- 2) for bush terminal conductors





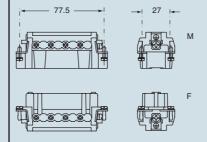
part No.

part No.

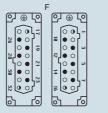
CMEF 06 T **CMEM 06 T** CMEF 06 TN CMEM 06 TN

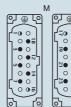
CMEF 06 TX CMEM 06 TX CMEF 06 TXN **CMEM 06 TXN**

dimensions in mm



contacts side (front view)





the auxiliary contacts are in the forward position upon opening

- inserts with plate, for section conductors: 0.5 ÷ 2.5 mm² - AWG 20 ÷ 14
- inserts without plate, for section conductors: 0.25 ÷ 2.5 mm² - AWG 24 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CMSE - CMCE 20 + 4 (aux) poles + ⊕ 16A - 830V



enclosures: size "104.62"

standardpage: 232 aggressive environments page: 234

- features according to EN 61984: 16A 830V 8kV 3

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

inserts, spring terminal connection



inserts, crimp connections 16A normal and for advanced opening silver and gold plated contacts



CMCEF 10 N CMCEM 10 N

CCFD 0.5

art No.	part No.	part No.	part No.

CMCEF 10 CMCEM 10

CCFA 0.5

CC 2.5 AN

female inserts, No. (1÷24) and (25÷48) male inserts, No. (1÷24) and (25÷48)

CMSEF 10 CMSEM 10 CMSEF 10 N

without contacts (to be ordered separately) female inserts, No. $(1\div24)$ and $(25\div48)$ male inserts, No. $(1\div24)$ and $(25\div48)$

male inserts	s, No. (1÷24) a	and (25÷48)
16A female	contacts	
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side
1 mm ²	AWG 18	one groove
1 E mm2	AVAIC 16	two grooves

1.5 mm² AWG 16 two grooves 2.5 mm² AWG 14 three grooves 3 mm² AWG 12 one wide groove 4 mm² AWG 12 with no grooves

16A male contacts

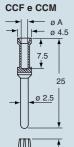
TOA Male CO	iilacis	
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves

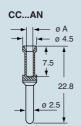
16A male crimp contacts for advanced opening
0.5 mm² AWG 20 with no grooves
0.75 mm² AWG 18 one groove (back side)

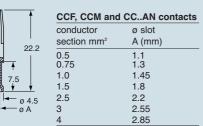
0.75 mm²AWG 18one groove (bac1 mm²AWG 18one groove1.5 mm²AWG 16two grooves2.5 mm²AWG 14three grooves

CCFD 0.7 CCFA 0.7 CCFA 1.0 CCFD 1.0 CCFD 1.5 CCFA 1.5 CCFA 2.5 CCFD 2.5 CCFA 3.0 **CCFD 3.0 CCFA 4.0 CCFD 4.0** CCMA 0.5 CCMD 0.5 CCMD 0.7 **CCMA 0.7 CCMA 1.0 CCMD 1.0 CCMA 1.5 CCMD 1.5 CCMA 2.5 CCMD 2.5 CCMA 3.0 CCMD 3.0 CCMA 4.0 CCMD 4.0 CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN**

dimensions of crimp contacts in mm (for CMCE inserts)

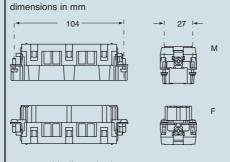


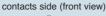


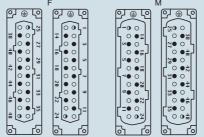


- stripping length see section feature of inserts on page 13

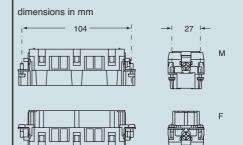
dimensions indicated are not binding and may be changed without notice



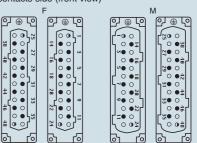




- the auxiliary contacts are in the forward position upon opening
- inserts for section conductors: 0.14 ÷ 2.5 mm² - AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13



contacts side (front view)



the auxiliary contacts are in the forward position upon opening

size "104.62" enclosures:

standard page: 232 aggressive environments page:

- features according to EN 61984:

16A 830V 8kV 3

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32

inserts, screw terminal connection



d	es	cri	pti	on	

indirect, with plate 1) female inserts, No. (1÷24) and (25÷48) male inserts, No. (1÷24) and (25÷48)

direct, without plate 2) female inserts, No. (1÷24) and (25÷48) male inserts, No. (1÷24) and (25÷48)

- 1) for non-prepared conductors
- 2) for bush terminal conductors



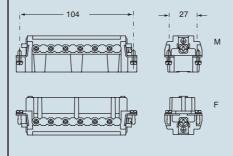


part No.

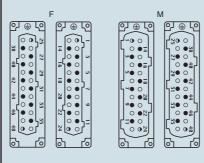
CMEF 10 T CMEM 10 T CMEF 10 TN CMEM 10 TN

CMEF 10 TX **CMEM 10 TX** **CMEF 10 TXN CMEM 10 TXN**

dimensions in mm



contacts side (front view)



- the auxiliary contacts are in the forward position upon opening
- inserts with plate, for section conductors: 0.5 ÷ 2.5 mm² - AWG 20 ÷ 14
- inserts without plate, for section conductors: 0.25 ÷ 2.5 mm² - AWG 24 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

CME - CMCE 16 + 2 (aux) poles + ⊕ 16A - 400/690V



size "104.27" enclosures:

insulated 830V page: 217 ÷ 221 aggressive environments page:

panel supports:

description

COB page: 258 ÷ 259

- features according to EN 61984: **16A 400/690V 6kV 3**

- auxiliary contacts: 16A 500V 6kV 3
- certifications: UL, (CSA), CCC; the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32
- inserts and enclosures for applications with temperatures up to 180 °C, available on request; enclosures on page 222
- for contact crimping, see the crimp tool section (16A, CCF and CCM series contacts) on pages 296, 300, 304, 306, 308

inserts, screw terminal connection



inserts, crimp connections 16A silver and gold plated contacts





female inserts with female contacts male inserts with male contacts

without contacts (to be ordered separately)

female inserts for female contacts male inserts for male contacts

16A female	contacts		
0.5 mm ²	AWG 20	with no grooves	
0.75 mm ²	AWG 18	one groove (back side)	
1 mm ²	AWG 18	one groove	
1.5 mm ²	AWG 16	two grooves	
2.5 mm ²	AWG 14	three grooves	
3 mm ²	AWG 12	one wide groove	
4 mm ²	AWG 12	with no grooves	
16A male contacts			
0.5 mm ²	AWG 20	with no grooves	

16A male co	ontacts	
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves

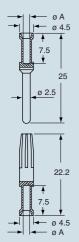
CMEF 16 **CMEM 16**

part No.

CMCEF 16 CMCEM 16

CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0	silver plated	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0
CCMA 0.5 CCMA 0.7 CCMA 1.0 CCMA 1.5 CCMA 2.5 CCMA 3.0 CCMA 4.0		CCMD 0.5 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 2.5 CCMD 3.0 CCMD 4.0

dimensions of crimp contacts in mm (for CMCE inserts)



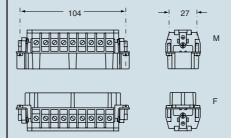
CCF and CCM contacts

COT AND COM C	COI and COM Contacts		
conductor	ø slot		
section mm ²	A (mm)		
0.5 0.75	1.1 1.3		
1.0	1.45		
1.5	1.8		
2.5	2.2		
3	2.55		
4	2.85		

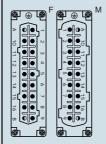
- stripping length see section feature of inserts on page 13

dimensions indicated are not binding and may be changed without notice

dimensions in mm

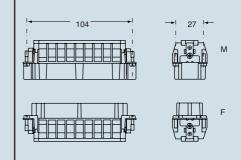


contacts side (front view)

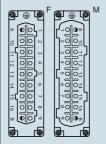


- the auxiliary contacts are in the forward position upon opening
- inserts with plate, for section conductors: $0.75 \div 2.5 \text{ mm}^2$ - AWG 18 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

dimensions in mm



contacts side (front view)



- the auxiliary contacts are in the forward position upon opening
- the auxiliary contacts are the same as power contacts: early opening is obtained by drawing back the seats

CME - CMCE 32 + 4 (aux) poles + ⊕ 16A - 400/690V



size "104.62" enclosures:

standard page: 232 aggressive environments page: 234

- features according to EN 61984: 16A 400/690V 6kV 3 auxiliary contacts: 16A 500V 6kV 3 certifications: UL, (CSA), CCC; the certifications of the control of the certifications of the certific shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 32
- inserts and enclosures for applications with temperatures up to 180 °C, available on request; enclosures on page 233
- for contact crimping, see the crimp tool section (16A, CCF and CCM series contacts) on pages 296, 300, 304, 306, 308

inserts, screw terminal connection



inserts, crimp connections 16A silver and gold plated contacts



part No.	part No.	part No.
----------	----------	----------

female inserts, white and black male inserts, white and black

description

CMEF 16 **CMEM 16**

part No.

CMEF 16 N CMEM 16 N

without contacts (to be ordered separately)

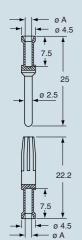
male inserts, white and black
16A female contacts

10/ Cicinaic	COTILACIS	
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves
16A male co	ontacts	
0 E mm2	AVAIC 20	with no grooves

16A male contacts			
0.5 mm ²	AWG 20	with no grooves	
0.75 mm ²	AWG 18	one groove (back side)	
1 mm ²	AWG 18	one groove	
1.5 mm ²	AWG 16	two grooves	
2.5 mm ²	AWG 14	three grooves	
3 mm ²	AWG 12	one wide groove	
4 mm ²	AWG 12	with no grooves	

CMCEF 16 CMCEM 16 CMCEF 16 N CMCEM 16 N CCFA 0.5 CCFD 0.5 CCFA 0.7 CCFD 0.7 CCFA 1.0 CCFD 1.0 CCFD 1.5 CCFA 1.5 CCFA 2.5 CCFD 2.5 CCFA 3.0 CCFD 3.0 **CCFA 4.0 CCFD 4.0** CCMA 0.5 CCMD 0.5 CCMA 0.7 CCMD 0.7 **CCMA 1.0 CCMD 1.0 CCMA 1.5 CCMD 1.5 CCMA 2.5 CCMD 2.5**

dimensions of crimp contacts in mm (for CMCE inserts)



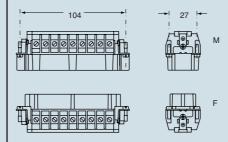
CCF and CCM contacts

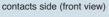
CCI and CCIVI C	oniacis
conductor	ø slot
section mm ²	A (mm)
0.5 0.75	1.1 1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

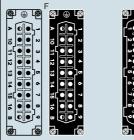
- stripping length see section feature of inserts on page 13

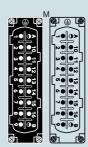
dimensions indicated are not binding and may be changed without notice

dimensions in mm







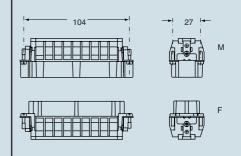


- The auxiliary contacts are in the forward position upon opening
- inserts with plate, for section conductors: $0.75 \div 2.5 \text{ mm}^2$ - AWG 18 \div 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

dimensions in mm

CCMA 3.0

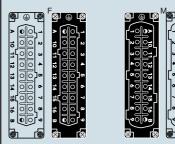
CCMA 4.0



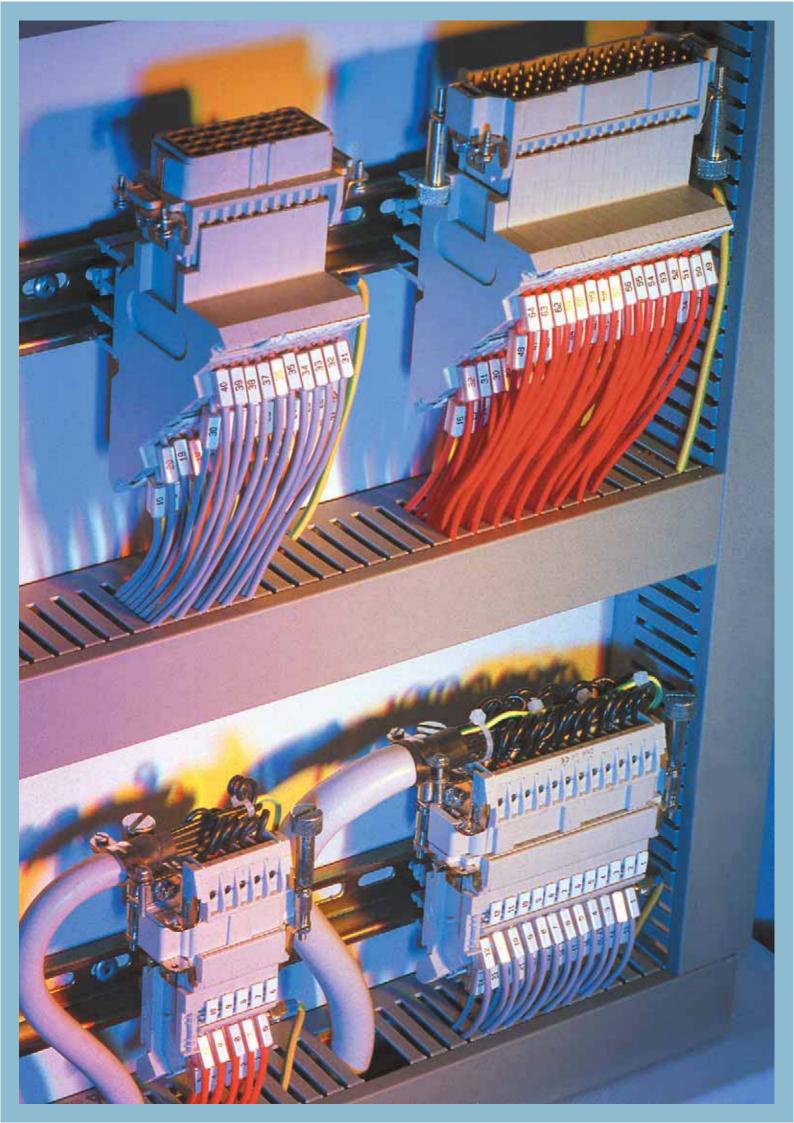
CCMD 3.0

CCMD 4.0

contacts side (front view)



- the auxiliary contacts are in the forward position upon opening
- the auxiliary contacts are the same as power contacts: early opening is obtained by drawing back the seats



CP 6 poles + @ 35A - 400/690V



 enclosures:
 size "77.27"

 standard
 page:
 198 ÷ 202

 for 180 °C
 page:
 208

 aggressive environments
 page:
 209

 EMC
 page:
 210

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: **35A 400/690V 6kV 3**

- UL, CSA, CCC certified
- for maximum current load, see the insert load curve section on page 32

inserts, screw terminal connection



description

indirect, with plate female inserts with female contacts male inserts with male contacts

indirect, with plate, use in temperatures up to 180 °C female inserts with female contacts, brown male inserts with male contacts, brown

part No.

CPF 06 CPM 06

CPF 06 RY CPM 06 RY

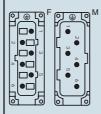
dimensions in mm







contacts side (front view)



- inserts with plate, for section conductors: 1.50 \div 6 mm² AWG 16 \div 10
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

size "77.62"

screw terminal connection

inserts,





- features according to EN 61984: **35A 400/690V 6kV 3**

- UL, CSA, CCC certified
- for maximum current load, see the insert load curve section on page 32

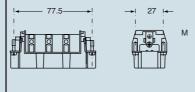
description indirect, with plate female inserts No. (1÷6), white and black male inserts No. (1÷6), white and black

part No.

part No.

CPF 06 **CPF 06 N** CPM 06 **CPM 06 N**

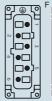
dimensions in mm







contacts side (front view)









- inserts with plate, for section conductors: 1.50 \div 6 mm^2 AWG 16 \div 10
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13



si	ze "57.27"
page:	184 ÷ 188
page:	195
page:	196
	page:

COB page: 258 ÷ 259

- features according to EN 61984: 16A 230/400V 4kV 3 (16A 400V 4kV 2) 10A 160V 2,5kV 3 (10A 250V 4kV 2)

- UL, CSA, CCC, GL certified

CX

- for maximum current load, see the insert load curve section on page 33
- for contact crimping, see the crimp tool section (16A contacts CCF, CCM, CC....AN series and 10A contacts CDF, CDM series) on pages 296, 300, 304,
- PCBs interface, see article CIF 2.4 (10A contacts)

inserts, crimp connections



16A and 10A crimp contacts normal and for advanced opening silver and gold plated



without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

16A female contacts AWG 20 AWG 18 AWG 18 AWG 16 AWG 14 AWG 12 0.5 mm² 0.75 mm² with no grooves one groove (back side) one groove 1 mm² two grooves three grooves one wide groove with no grooves 1.5 mm² 2.5 mm² 3 mm^2 4 mm^2

description

16A male contacts 0.5 mm² AWG 20 0.75 mm² AWG 18 1 mm² AWG 18 with no grooves one groove (back side) one groove two grooves three grooves one wide groove with no grooves 1 mm² 1.5 mm² 2.5 mm² AWG 16 AWG 14 3 mm² 4 mm² AWG 12 AWG 12

16A male crimp contacts for advanced opening 0.5 mm² AWG 20 with no grooves 0.75 mm² AWG 18 one groove (back side 1.5 mm² AWG 16 two grooves 2.5 mm² AWG 14 three grooves with no grooves one groove (back side)

10A female contacts 0.14÷0.37 mm² AWG 26÷22 0.5 mm² AWG 20 0.75 mm² AWG 18 identification No. 1 identification No. 2 identification No. ②

1 mm ² 1.5 mm ² 2.5 mm ²	AWG 18 AWG 16 AWG 14	identification No. 3 identification No. 4 identification No. 5
10A male conta 0.14÷0.37 mm² 0.5 mm² 0.75 mm² 1 mm² 1.5 mm² 2.5 mm²	AWG 26÷22	identification No. 1 identification No. 2 identification No. 3 identification No. 4 identification No. 5

part No.

CXF 8/24 CXM 8/24

CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0 CCMA 0.7 CCMA 1.0 CCMA 2.5 CCMA 2.5 CCMA 2.5 CCMA 4.0 CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN CC 2.5 AN	silver plated	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0 CCMD 0.5 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 2.5 CCMD 2.5 CCMD 3.0 CCMD 4.0
CDFA 0.3 CDFA 0.5 CDFA 0.7 CDFA 1.0 CDFA 1.5 CDFA 2.5 CDMA 0.3 CDMA 0.5 CDMA 0.7 CDMA 1.0 CDMA 1.0 CDMA 1.5 CDMA 2.5	silver plated	CDFD 0.3 CDFD 0.5 CDFD 0.7 CDFD 1.0 CDFD 1.5 CDFD 2.5 CDMD 0.3 CDMD 0.5 CDMD 0.7 CDMD 1.0 CDMD 1.5 CDMD 1.5 CDMD 2.5

CCF, CCM and CC..AN contacts

ø slot
A (mm)
1.1
1.3
1.45
1.8
2.2
2.55
2.85

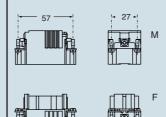
CDF and CDM contacts

conductor section mm ²	conductor ø A (mm)	
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

dimensions indicated are not binding and may be changed without notice

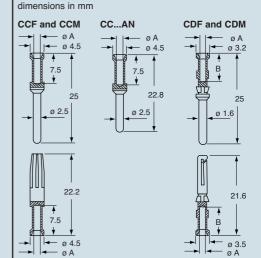
dimensions in mm



contacts side (front view)







enclosures: size "77.27"

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

40A 690V 8kV 3 10A 160V 2,5kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 33
- for contact crimping instructions, please see the crimping tool section (40A contacts CXF, CXM series and 10A contacts CDF, CDM series) on pages 296, 298, 300, 304, 306, 308
- PCBs interface, see article CIF 2.4 (10A contacts)

inserts, crimp connections



40A and 10A crimp contacts silver and gold plated





without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts	CXF 6/36 CXM 6/36	
40A female contacts 1.5 mm² AWG 16 2.5 mm² AWG 14 4 mm² AWG 12 6 mm² AWG 10 40A male contacts 1.5 mm² AWG 16 2.5 mm² AWG 14 4 mm² AWG 12 6 mm² AWG 10		CXFA 1.5 CXFA 2.5 CXFA 4.0 CXFA 6.0 CXMA 1.5 CXMA 2.5 CXMA 4.0 CXMA 6.0
10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 0.75 mm² AWG 18 identification No. ② 1 mm² AWG 18 identification No. 3 1.5 mm² AWG 16 identification No. 4 2.5 mm² AWG 14 identification No. 5		CDFA 0.3 CDFA 0.5 CDFA 0.5 CDFA 0.7 CDFA 1.0 CDFA 1.5 CDFA 2.5 CDFD 2.5 CDFD 0.3 CDFD 0.5 CDFD 0.7 CDFD 0.7 CDFD 1.0 CDFA 1.5 CDFD 1.5 CDFD 2.5 CDFD 2.5

CXF and CXM contacts

0.14÷0.37 mm² AWG 26÷22

AWG 20 AWG 18

AWG 18

AWG 16

AWG 14

0.5 mm²

0.75 mm²

1 mm²

1.5 mm²

2.5 mm²

identification No. 1

identification No. 2

identification No. ②

identification No. 3

identification No. 4

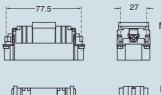
identification No. 5

conductor	conductor slot	
section mm²	ø A (mm)	B (mm)
1.5	1.8	9
2.5	2.2	9
4	2.85	9.6
6	3.5	9.6

CDF and CDM contacts

conductor section mm²	conductor ø A (mm)	
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

 stripping length see section feature of inserts on page 13 dimensions in mm







contacts side (front view)





dimensions in mm

CDMA 0.3

CDMA 0.5

CDMA 0.7

CDMA 1.0

CDMA 1.5

CDMA 2.5

CXF and CXM CDF and CDM

CDMD 0.3

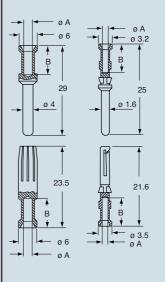
CDMD 0.5

CDMD 0.7

CDMD 1.0

CDMD 1.5

CDMD 2.5



size "77.27" enclosures:

standard page: 198 ÷ 202 aggressive environments page: 209 EMC page:

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984:

40A 690V 8kV 3 10A 250V 4kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 33
- for contact crimping instructions, please see the crimping tool section (40A contacts CXF, CXM series and 10A contacts CDF, CDM series) on pages 296, 298, 300, 304, 306, 308

inserts, crimp connections



40A and 10A crimp contacts silver and gold plated





part No. part No.

without contacts (to be ordered separately) female inserts for female contacts male inserts for male contacts

40A female contacts 1.5 mm² AWG 16 2.5 mm² AWG 14 4 mm² **AWG 12** 6 mm² AWG 10

40A male contacts AWG 16 1.5 mm² 2.5 mm² AWG 14 4 mm² **AWG 12 AWG 10**

10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 AWG 20 identification No. 2 0.5 mm² AWG 18 identification No. ② 0.75 mm² 1 mm² **AWG 18** identification No. 3 1.5 mm² AWG 16 identification No. 4 2.5 mm² AWG 14 identification No. 5

10A male contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2

0.75 mm² AWG 18 identification No. ② identification No. 3 1 mm² AWG 18 1.5 mm² AWG 16 identification No. 4 AWG 14 identification No. 5 2.5 mm²

CXF 12/2 CXM 12/2

CXFA 1.5 CXFA 2.5	ated
CXFA 4.0 CXFA 6.0	l p
JAFA 0.0	Ve Ve
CXMA 1.5	S
27444	

CXMA 4.0 CXMA 6.0

CDFA 0.3 CDFA 0.5 CDFA 0.7 CDFA 1.0 CDFA 1.5 CDFA 2.5 CDMA 0.3

CDMA 0.5 **CDMA 0.7 CDMA 1.0 CDMA 1.5** **CDFD 0.3** CDFD 0.5 CDFD 0.7 **CDFD 1.0** CDFD 1.5 **CDFD 2.5**

CDMD 0.3 CDMD 0.5 CDMD 0.7 **CDMD 1.0 CDMD 1.5 CDMD 2.5**

CXF and	CXM	contacts
---------	-----	----------

conductor	conductor slot	
section mm ²	ø A (mm)	B (mm)
1.5	1.8	9
2.5	2.2	9
4	2.85	9.6
6	3.5	9.6

CDF and CDM contacts

conductor	conductor slot	
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

dimensions in mm









contacts side (front view)

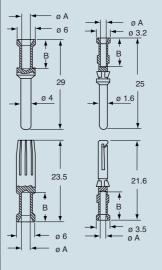




dimensions in mm

CDMA 2.5

CXF and CXM CDF and **CDM**



CX 4 poles (80A - 690V) + @ / 4 poles (80A - 690V) + 2 poles (16A - 400V) + @



 standard
 page:
 198 ÷ 202

 aggressive environments
 page:
 209

 EMC
 page:
 210

 panel supports:
 200
 210

COB page: 258 ÷ 259

- features according to EN 61984:80A 690V 8kV 316A 400V 6kV 3
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 33
- inserts and enclosures for applications with temperatures up to 180 °C, available on request

inserts, screw terminal connection



inserts, screw terminal connection



escription part No. part N

female inserts with female contacts

male inserts with male contacts

CXF 4/0

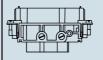
CXM 4/0

female inserts with female contacts male inserts with male contacts

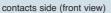
dimensions in mm



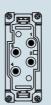














contacts side (front view)

CXM 4/2

dimensions in mm



80A contacts

- without plate for section conductors:
- 4 ÷ 16 mm² AWG 12 ÷ 6
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

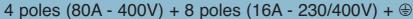
80A contacts

- without plate for section conductors:
- 4 ÷ 16 mm² AWG 12 ÷ 6
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

16A contacts

- without plate for section conductors:
- 0.25 ÷ 2.5 mm² AWG 24 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

enclosures:





standard page: 212 ÷ 216 aggressive environments page: **EMC** page:

size "104.27"

panel supports:

COB page: 258 ÷ 259

- features according to EN 61984: 80A 400V 6kV 3 16A 230/400V 4kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 34
- inserts and enclosures for applications with temperatures up to 180 °C, available on request

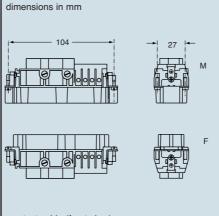
inserts, screw terminal connection



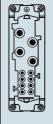
female inserts with female contacts male inserts with male contacts

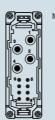
part No.

CXF 4/8 CXM 4/8



contacts side (front view)



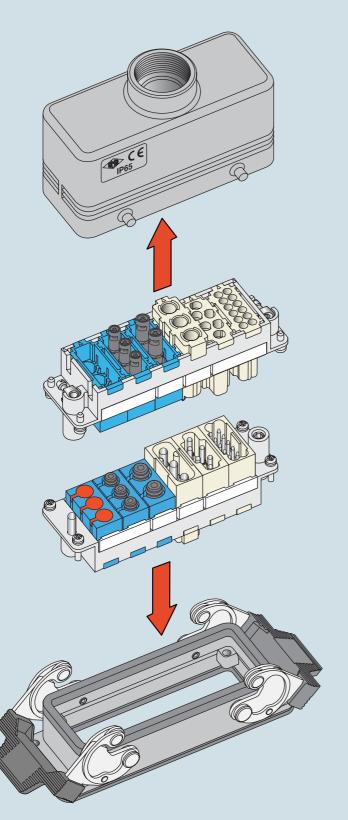


- without plate for section conductors:
- 4 ÷ 16 mm² AWG 12 ÷ 6
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13

16A contacts

- with plate for section conductors:
- 0.75 ÷ 2.5 mm² AWG 18 ÷ 14
- torsion couple recommended for conductor fastening screws and stripping lenght see section feature of inserts on page 13





Use

The MIXO series is a system of modular units for special applications that uses the traditional ILME enclosures.

Each enclosure can house different types of connections such as, for example: electric signals and contacts for the conduction of compressed air and liquids with pressure values of up to 8 bars.

The inserts are arranged side by side to form a single compact block which is inserted into metallic frames with mandatory housings. Once the modules have been inserted and locked with the special tabs, the connector can then be inserted into the enclosure.

The modular structure system makes it easy to access a series of contacts inserted in the frame (e.g., for substitution, checks or the addition of signals with new inserts for needs not foreseen during the initial installation) without having to disassemble the entire connector.

The use of standard die-cast alluminium enclosures with degree of protection IP65 provides the possibility of innumerable applications.

The MIXO series may be used with 5 different frame sizes. The following table lists the frames and the metallic enclosures that may be used.

frames	one or two-lever metallic enclosures
CX 01 T	size "49.16"
CX 02 TM/TF	size "44.27"
CX 03 TM/TF	size "57.27"
CX 04 TM/TF	size "77.27"
CX 06 TM/TF	size "104.27"
CX 04 TM/TF (x 2)	size "77.62"
CX 06 TM/TF (x 2)	size "104.62"

In addition, the MIXO series can be used with the COB series panel supports

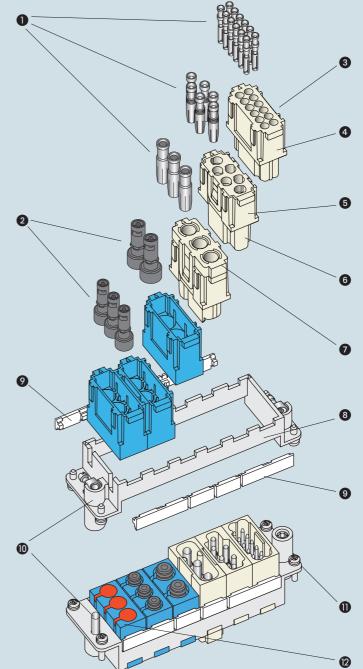
frames	panel su part No.	
CX 02 TM/TF	fixed:	COB 06 BC and COB TCQ
CX UZ TW/TF	mobile:	COB TSF, COB TSFS and COB 06 CMS
CX 03 TM/TF	fixed:	COB 10 BC and COB TCQ
CX 03 TW/TF	mobile:	COB TSF, COB TSFS and COB 10 CMS
CX 04 TM/TF	fixed:	COB 16 BC and COB TCQ
CX 04 TW/TF	mobile:	COB TSF, COB TSFS and COB 16 CMS
CX 06 TM/TF	fixed:	COB 24 BC and COB TCQ
CX 00 TW/TF	mobile:	COB TSF, COB TSFS and COB 24 CMS

The MIXO series currently includes 6 different types of inserts. The field of application is provided in the table at the bottom of the next page.



Characteristics

- electric contacts in silver-plated or gold-plated brass with connections to the conductors via crimping.
- 2 pneumatic contacts in plastic with insertion tube connection
- 3 modular inserts of identical size with insertion system for forming the complete module and frame lock tab.
- inserts in self-extinguishing thermosplastic material, reinforced with glass fibre, UL 94-V0 approved, with a working temperature range of -40 °C to +125 °C.
- inserts in conformance with the requirements of the EN 61984 standard and certified and marked with the UL, CSA, CCC, GL marks.
- inserts with asymmetric guide rails to prevent incorrect coupling.
- position of contacts identified with numbers or codes on both sides of every insert.
- 3 male/female module carrier frames with mandatory housings and polarity, in die-cast zinc alloy.
- module lock tab, may be divided according to the number of modules used; guarantees a perfect stability of the modules during wiring and coupling/uncoupling of the connectors.
- asymmetric earth contacts (two for frame) with wide contact surface prevent incorrect coupling; when two or more identical connectors of the MIXO series are used, coded pins prevent incorrect coupling (see pages 269, 270 and 271).
- n captive frame fastening screws, with flexible spring washer.
- dummy module for unused frame slots.



						_
inserts	contact	signal	connectors	rated	rated	No. of modules
	type	type	and tubes	current	voltage	footprint
			connections	A max	V	
CX 02 GF/M	main	electric	crimp	100	1000	2
CX 02 4AF/M	main	electric	axial screw	40	1000	1
CX 03 4F/M	main	electric	crimp	40	400/690	1
CX 05 SF/M	main	electric	spring	16	400	1
CX 06 CF/M	main	electric	crimp	16	500	1
CX 08 CF/M	main	electric	crimp	16	400	1
CX 20 CF/M	main	electric	crimp	16	500	2
CX 12 DF/M	main / auxiliary	electric	crimp	10	250	1
CX 02 HF/M	main	electric	crimp	16	2900/5000	2
CX 02 BF/M	multiaxial connectors	see CX 04 B				2
CX 01 BF/M	main / auxiliary + shield	electric	crimp	10	50	
CX 04 BF/M	main / auxiliary + shield	electric	crimp	10	50	
CX 03 P	pneumatic Ø 1.6 - 3.0 - 4.0 mm	gas / liquid **	insertion			1
CX 02 P	pneumatic Ø 6.0 mm	gas / liquid **	insertion			1
CX FM	none (dummy module)					1
CX 01 JF	RJ45 + auxiliary	electric	crimp			2
CX 02 JF	RJ45 + auxiliary	electric	crimp			3

^{**} Warning: For obvious reasons of safety, the VDE standard does not permit electric contacts to be present within the same connector group together with contacts for the transmission of liquids. In addition, the use of pneumatic air contacts requires an appropriate filtering and dehydration system to prevent dangerous condensation. Contacts may be used for pressure values of up to a maximum of 8 bar/116 psi.



MIXO CX..G 100A version modular inserts.

The MIXO series has been enhanced with a **new insert, suitable for currents up to 100A** and with **new**, CG series crimp contacts featuring several benefits over conventional screw contacts as they are:

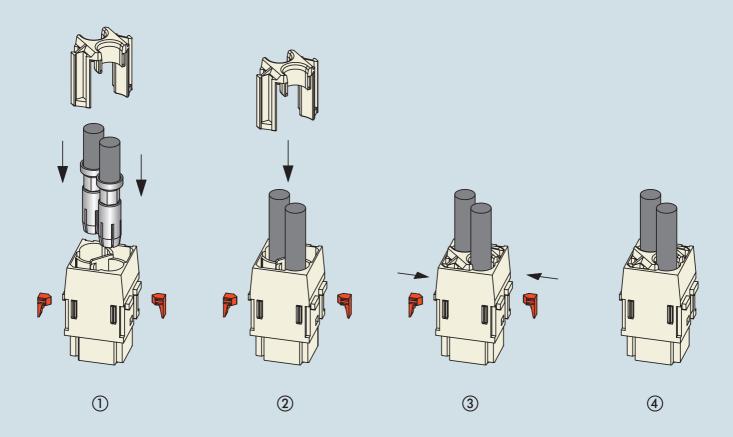
- More resistant to mechanical stresses such as vibrations and cable loads
- More corrosion resistant (gas tight)
- Quicker to connect and ensuring more consistent results (regardless of the operators "force")
- The connector is electrically more efficient (reduced voltage drop)

This innovative insert design, patented by ILME, ensures a quicker fitting and removal of crimped contacts.

The plates provided firmly fasten the contact holder and, once the insert is mated to other inserts and is inserted in the MIXO frame, the connection is totally secure and **extremely resistant**, **even to the most severe stresses** such as vibrations.

The contacts can be removed without having to use any special tools but by simply using a screwdriver.

The crimping operation can be carried out quickly and effectively thanks to the CGPZ **hydraulically operated pliers provided** which, on request, can be supplied with the required locator and dies.



MIXO modular units

2 poles 100A - 1000V

the modular inserts must be installed in suitable frames which in turn are installed in traditional housings * or COB panel support

frames for modular units * page:

- * usable enclosures: flush mounting or portable high
- features according to EN 61984: 100A 1000V 8kV 3
- certifications: cUL for USA and Canada, CCC, GL
- for maximum current load, see the insert load curve section on page 34
- ** on request, version with pole 3/4 numbering, references: CX 02 GFN, CX 02 GMN

modular units, crimp connections adaptor





100A silver plated crimp contacts, PE adapter



CGT 16

description

without contacts (to be ordered separately)

- female inserts for female contacts **
- male inserts for female contacts **

100A female crimp contacts 16 mm² AWG 6 - 5 25 mm² AWG 4 - 3 35 mm² AWG 2

100A male crimp contacts AWG 6 - 5 16 mm²

25 mm² AWG 4 - 3 35 mm² AWG 2

cable earthing adaptor 16 mm² (AWG 6 - 5)

part No.

CX 02 GF CX 02 GM part No.

CGFA 16 CGFA 25 CGFA 35

CGMA 16 CGMA 25 CGMA 35

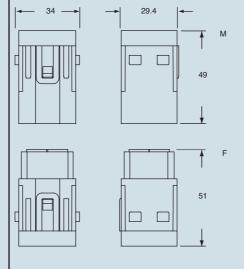


CGT 16

How to use the PE adapter:

- 1) Strip 15 mm of flexible PE protective cable
- 2) Crimp the cable on the CGT 16 adapter by using the CGPZ pliers with the CGD 16 C matrix
- 3) Fix the adapter tip in the larger earth terminal (6 mm²) of frames CX...TM/TF

dimensions in mm



contacts side (front view)

side with reference arrow A



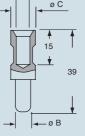


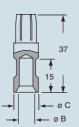
- footprint 2 modules

dimensions in mm

CGF and CGM

øΑ øС





OF --- 1 OOM -----

CGF and CGW contacts				
conductor	ø slot ø slot		ø slot	
section mm ²	A (mm)	B (mm)	C (mm)	
16	5.5	5.5	13	
25	7.0	7.0	13	
35	7.9	8.2	12.5	

- stripping length see section feature of inserts on page 13



the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support

frames for modular units...... page:

- features according to EN 61984: **40A 1000V 8kV 3**
- certifications: (UL), (CSA); the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 34

modular units, screw terminal connection





modular units, screw terminal connection





description

- female inserts with female contacts
- male inserts with female contacts
- female inserts with female contacts
- male inserts with female contacts
- use flexible cables with sections from 2.5 to 10 mm² or extra flexible cables with sections from 2.5 to 6 mm²
- do not twist the cables
- fully insert the braids in the rear section of the contact

section	stripping	tightening
(mm²)	length (mm)	torque (Nm)
2.5	5 ⁺¹	1.5
4	5 ⁺¹	1.5
6	8+1	2
10	8+1	2

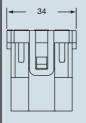
- insert a 2 mm hexagonal key in the front section of the contact and tighten by keeping the cable held down in position
- a 2 mm hexagonal key can be supplied on request, reference CX AS

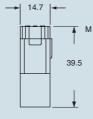


part No.

CX 02 4AF **CX 02 4AM**

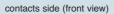
dimensions in mm











side with reference arrow A

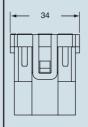


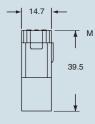


CX 02 4BF CX 02 4BM

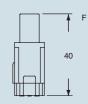
part No.

dimensions in mm









contacts side (front view)

side with reference arrow A





- inserts for Ø 4mm cables, section: 2.5÷8 mm² - AWG 14÷8
- footprint 1 module

- inserts for Ø 4.8 mm cables, section:
- 6÷10 mm² AWG 10÷8
- footprint 1 module

the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support

frames for modular units...... page:

- features according to EN 61984: 40A 400/690V 6kV 3
- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 34
- for contact crimping instructions, please see the crimping tool section (40A contacts, CXF and CXM series) on pages 298, 300

modular units, crimp connections





40A crimp contacts silver plated



description

- without contacts (to be ordered separately)
- female inserts for female contacts
- male inserts for female contacts

40A female crimp contacts

1.5 mm ²	AWG 16
2.5 mm ²	AWG 14
4 mm ²	AWG 12

4 mm² 6 mm² AWG 10

40A male crimp contacts 1.5 mm² AWG 16

AWG 14 2.5 mm² AWG 12 4 mm² 6 mm² **AWG 10**

part No.

CX 03 4F CX 03 4M

CXFA 1.5 **CXFA 2.5 CXFA 4.0**

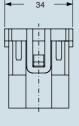
CXFA 6.0

CXMA 1.5 CXMA 2.5 **CXMA 4.0 CXMA 6.0**

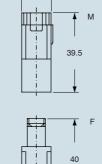
dimensions in mm



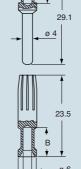
dimensions in mm







14.7



contacts side (front view)

side with reference arrow A





- footprint 1 module

CXF and CXM contacts

conductor	conductor slot		
section mm ²	ø A (mm) B (mm)		
1.5	1.8	9	
2.5	2.2	9	
4	2.85	9.6	
6	3.5	9.6	

- stripping length see section feature of inserts on page 13

frames for modular units...... page: 15

- features according to EN 61984:

16A 500V 6kV 3

- UL, CSA, CCC, GL certified
- for maximum current load, see the insert load curve section on page 34
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on page 296, 300, 304, 306, 308

modular units, crimp connections





16A crimp contacts normal or for advanced opening silver and gold plated



description part No. part No.

without contacts (to be ordered separately)

- female inserts for female contacts
- male inserts for female contacts
- CX 06 CF CX 06 CM

No. part No.

16A female crimp contacts 0.5 mm² AWG 20 with no grooves AWG 18 0.75 mm² one groove (back side) AWG 18 1 mm² one groove AWG 16 1.5 mm² two grooves AWG 14 2.5 mm² three grooves AWG 12 3 mm² one wide groove AWG 12 4 mm² with no grooves

16A male crimp contacts			
0.5 mm ²	AWG 20	with no grooves	
0.75 mm ²	AWG 18	one groove (back side)	
1 mm ²	AWG 18	one groove	
1.5 mm ²	AWG 16	two grooves	
2.5 mm ²	AWG 14	three grooves	
3 mm ²	AWG 12	one wide groove	
4 mm ²	AWG 12	with no grooves	

16A male cr	imp contacts	for advanced opening
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves

vi

CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0 CCMA 0.5 CCMA 0.7 CCMA 1.0 CCMA 1.5 CCMA 2.5 CCMA 3.0 CCMA 4.0 CC 0.5 AN CC 0.7 AN CC 0.7 AN

CC 1.5 AN CC 2.5 AN

dimensions in mm

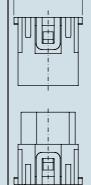
CCFA 0.5

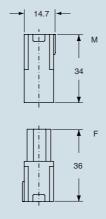
CCFA 0.7

CCFA 1.0

CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0 CCMD 0.5 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 2.5 CCMD 2.5 CCMD 3.0 CCMD 4.0

dimensions in mm





7.5 0 4.5 7.5 25 0 2.5

7.5

4.5 0 A 7.5 7.5 7.5 9 0 2.5 9 0 2.5 9 0 2.5 9 0 2.5 9 0 2.5 9 0 2.5

CC...AN

contacts side (front view)

side with reference arrow A





- footprint 1 module

CCF, CCM and CC...AN contacts

conductor	ø slot	
section mm ²	A (mm)	
0.5 0.75	1.1 1.3	
1.0	1.45	
1.5	1.8	
2.5	2.2	
3	2.55	
4	2.85	

- stripping length see section feature of inserts on page 13

MIXO modular units

8 poles 16A - 400V

the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support

frames for modular units...... page: 151

- features according to EN 61984:

16A 400V 6kV 3

- certifications: UL, CSA, (CCC); the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 35
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308

modular units, crimp connections







16A crimp contacts normal or for advanced opening silver and gold plated



description part No. part No. part No.

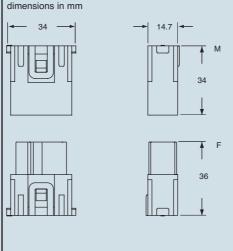
without contacts (to be ordered separately)

- female inserts for female contacts
- male inserts for female contacts

16A female crimp contacts

CX 08 CF CX 08 CM

0.5 mm ² 0.75 mm ² 1 mm ² 1.5 mm ² 2.5 mm ² 3 mm ² 4 mm ²	AWG 20 AWG 18 AWG 18 AWG 16 AWG 14 AWG 12 AWG 12	with no grooves one groove (back side) one groove two grooves three grooves one wide groove with no grooves	CCFA 0.5 CCFA 0.7 CCFA 1.0 CCFA 1.5 CCFA 2.5 CCFA 3.0 CCFA 4.0	silver plated	CCFD 0.5 CCFD 0.7 CCFD 1.0 CCFD 1.5 CCFD 2.5 CCFD 3.0 CCFD 4.0
16A male cri 0.5 mm ² 0.75 mm ² 1 mm ² 1.5 mm ² 2.5 mm ² 3 mm ² 4 mm ²		with no grooves one groove (back side) one groove two grooves three grooves one wide groove with no grooves	CCMA 0.5 CCMA 0.7 CCMA 1.0 CCMA 1.5 CCMA 2.5 CCMA 3.0 CCMA 4.0		CCMD 0.5 CCMD 0.7 CCMD 1.0 CCMD 1.5 CCMD 2.5 CCMD 3.0 CCMD 4.0
16A male cri 0.5 mm² 0.75 mm² 1 mm² 1.5 mm² 2.5 mm²	mp contacts f AWG 20 AWG 18 AWG 18 AWG 16 AWG 14	for advanced opening with no grooves one groove (back side) one groove two grooves three grooves	CC 0.5 AN CC 0.7 AN CC 1.0 AN CC 1.5 AN CC 2.5 AN		



contacts side (front view)

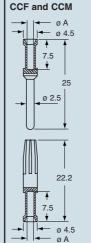
side with reference arrow A





- footprint 1 module

dimensions in mm



CCAN
0 A 0 4.5 7.5 1 22.8

CCF, CCM and CC...AN contacts

conductor	ø slot	
section mm ²	A (mm)	
0.5	1.1	
0.75	1.3	
1.0	1.45	
1.5	1.8	
2.5	2.2	
3	2.55	
4	2.85	

- stripping length see section feature of inserts on page 13

frames for modular units...... page:

- features according to EN 61984:
- 16A 500V 6kV 3
- certifications: (UL), (CSA); the certifications shown in brackets are being applied for
- for maximum current load, see the insert load curve section on page 35
- for contact crimping instructions, please see the crimping tool section (16A contacts, CCF, CCM and CC...AN series) on pages 296, 300, 304, 306, 308
- * on request, version with 3 fastened CX 20 CF/CM inserts with poles numbered from 1-60references: CX 60 CF, CX 60 CM

modular units, spring connections



16A crimp contacts normal or for advanced opening silver and gold plated



part No. part No.

without contacts (to be ordered separately)

- male inserts for female contacts *

- female inserts for female contacts *

CX 20 CM

16A female crimp contacts			
	0.5 mm ²	AWG 20	with no grooves
	0.75 mm ²	AWG 18	one groove (back side)
	1 mm ²	AWG 18	one groove
	1.5 mm ²	AWG 16	two grooves
	2.5 mm ²	AWG 14	three grooves
	3 mm ²	AWG 12	one wide groove
	4 mm ²	AWG 12	with no grooves
16A male crimp contacts			
	0.5 mm ²	AWG 20	with no grooves

To A male crimp contacts			
0.5 mm ²	AWG 20	with no grooves	
0.75 mm ²	AWG 18	one groove (back side)	
1 mm ²	AWG 18	one groove	
1.5 mm ²	AWG 16	two grooves	
2.5 mm ²	AWG 14	three grooves	
3 mm ²	AWG 12	one wide groove	
4 mm ²	AWG 12	with no grooves	

16A male c	rimp contacts f	or advanced opening
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves

CX 20 CF

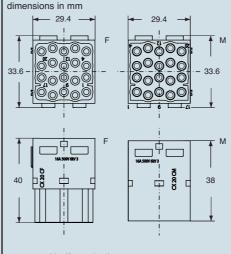
CCFA 0.5 CCFD 0.5 CCFD 0.7 CCFA 0.7 CCFA 1.0 CCFD 1.0 **CCFA 1.5 CCFD 1.5 CCFA 2.5 CCFD 2.5 CCFA 3.0 CCFD 3.0 CCFA 4.0 CCFD 4.0 CCMA 0.5** CCMD 0.5 CCMA 0.7 CCMD 0.7 CCMA 1.0 CCMD 1.0 **CCMA 1.5 CCMD 1.5 CCMA 2.5 CCMD 2.5 CCMA 3.0 CCMD 3.0 CCMA 4.0 CCMD 4.0** CC 0.5 AN **CC 0.7 AN CC 1.0 AN CC 1.5 AN**

CC...AN

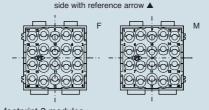
7.5

ø 2.5

22.8



contacts side (front view)



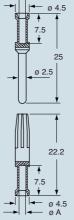
footprint 2 modules



dimensions in mm

CCF and CCM

CC 2.5 AN



CCF, CCM and CC...AN contacts

,				
	conductor	ø slot		
	section mm ²	A (mm)		
	0.5	1.1		
	0.75	1.3		
	1.0	1.45		
	1.5	1.8		
	2.5	2.2		
	3	2.55		
	4	2.85		

- stripping length see section feature of inserts on page 13



the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support

frames for modular units...... page:

- features according to EN 61984: 16A 400V 6kV 3
 UL, CSA, CCC, GL certified

- for maximum current load, see the insert load curve section on page 34

modular units, spring connection





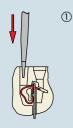
description

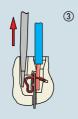
- female inserts with female contacts
- male inserts with male contacts

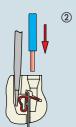
part No.

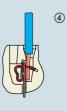
CX 05 SF CX 05 SM

connection with spring terminal

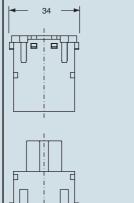


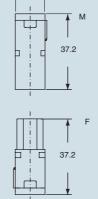






dimensions in mm





contacts side (front view)

side with reference arrow A





- inserts for section conductors: 0.14 ÷ 2.5 mm² AWG 26 ÷ 14
- stripping length see section feature of inserts on page 13
 - footprint 1 module

the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support

frames for modular units...... page: 151

- features according to EN 61984:10A 250V 4kV 2
- certifications: UL, CSA, CCC, GL
- for maximum current load, see the insert load curve section on page 35
- for contact crimping, see the crimp tool section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308
- PCBs interface, see article CIF 2.4

modular units, crimp connections





10A crimp contacts silver and gold plated



description	part No.	part No.	part No.
-------------	----------	----------	----------

- without contacts (to be ordered separately)
- female inserts for female contacts
- male inserts for female contacts

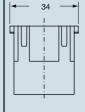
10A female crimp contacts

0.14÷0.37 mm ²	AWG 26÷22
0.5 mm ²	AWG 20
0.75 mm ²	AWG 18
1 mm ²	AWG 18
1.5 mm ²	AWG 16
2.5 mm ²	AWG 14

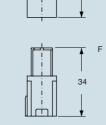
10A male crimp contacts 0.14÷0.37 mm² AWG 26÷22 0.5 mm² AWG 20 0.75 mm² AWG 18 1 mm² AWG 18 1.5 mm² AWG 16 2.5 mm² AWG 16 CX 12 DF CX 12 DM

CDFA 0.3		CDFD 0.3		
CDFA 0.5	ed	CDFD 0.5	ated	
CDFA 0.7	at	CDFD 0.7	Ħ	
CDFA 1.0	ā	CDFD 1.0	ם	
CDFA 1.5	<u></u>	CDFD 1.5	0	
CDFA 2.5	Ve	CDFD 2.5	0	
	S		0	
	•			
CDMA 0.3		CDMD 0.3		
CDMA 0.5		CDMD 0.5		
CDMA 0.7		CDMD 0.7		
CDMA 1.0		CDMD 1.0		
CDMA 1.5		CDMD 1.5		
CDMA 2.5		CDMD 2.5		









14.7

contacts side (front view)

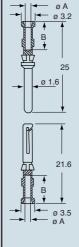
side with reference arrow A





- footprint 1 module

dimensions in mm



CDF and CDM contacts

conductor section mm²	conductor ø A (mm)	
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts on page 13

MIXO modular units HT

2 poles 16A - 2900/5000V

the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support

frames for modular units..... page:

- features according to EN 61984: **16A 2900/5000V 15kV 3**
- for contact crimping, see the crimp tool section (16A CCF and CCM series contacts) on pages 296, 300, 304, 306, 308

modular units high voltage, crimp connections



16A crimp contacts silver and gold plated



description

without contacts (to be ordered separately)

- female inserts high voltage for female contacts
- male inserts high voltage for male contacts

CX 02 HF CX 02 HM

part No.

part No.

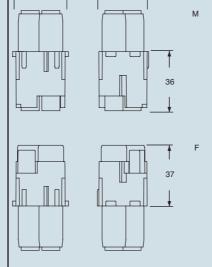
16A female crimp contacts

	with no groov	AWG 20	0.5 mm ²
(back side)	one groove (AWG 18	0.75 mm ²
	one groove	AWG 18	1 mm ²
	two grooves	AWG 16	1.5 mm ²
es	three groove	AWG 14	2.5 mm ²
oove	one wide gro	AWG 12	3 mm ²
ves	with no groov	AWG 12	4 mm ²
es Dove	one grooves two grooves three groove one wide gro	AWG 18 AWG 16 AWG 14 AWG 12	1 mm ² 1.5 mm ² 2.5 mm ² 3 mm ²

16A male cri	mp contacts	
0.5 mm ²	AWG 20	with no grooves
0.75 mm ²	AWG 18	one groove (back side)
1 mm ²	AWG 18	one groove
1.5 mm ²	AWG 16	two grooves
2.5 mm ²	AWG 14	three grooves
3 mm ²	AWG 12	one wide groove
4 mm ²	AWG 12	with no grooves

CCFA 0.5		CCFD 0.5		
CCFA 0.7	be	CCFD 0.7	ated	
CCFA 1.0	ate	CCFD 1.0	aţ	
CCFA 1.5	ā	CCFD 1.5	<u>a</u>	
CCFA 2.5	<u></u>	CCFD 2.5	0	
CCFA 3.0	Ve	CCFD 3.0	<u>ō</u>	
CCFA 4.0	S	CCFD 4.0	0	
	•			
CCMA 0.5		CCMD 0.5		
CCMA 0.7		CCMD 0.7		
CCMA 1.0		CCMD 1.0		
CCMA 1.5		CCMD 1.5		
CCMA 2.5		CCMD 2.5		
CCMA 3.0		CCMD 3.0		
CCMA 4.0		CCMD 4.0		

dimensions in mm



29.4

contacts side (front view)

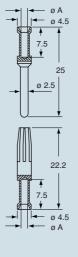
side with reference arrow A





- footprint 2 modules

dimensions in mm



CCF and CCM contacts

conductor	ø slot
section mm ²	A (mm)
0.5	1.1
0.75	1.3
1.0	1.45
1.5	1.8
2.5	2.2
3	2.55
4	2.85

- stripping length see section feature of inserts on page 13

MIXO modular units 1 or 4 poles + shield (each connectors) 10A - 50V



the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support

frames for modular units...... page:

- features according to EN 61984:
- 10A 50V 0,8kV 3
- certifications: UL, CSA (CX 01 B are being applied for), CCC (no CX 01 B)
- for contact crimping, see the crimp tool section (10A CDF and CDM series contacts) pages 296, 300, 304,
- extraction tool for BUS shielded connectors from MIXO BUS insert CX BES article

seat for shielded connectors, shielded connectors



10A crimp contacts silver and gold plated



description	part No.	part No. part No.
seats for two shielded connectors - female inserts, two seats for BUS connectors - male inserts, two seats for BUS connectors	CX 02 BF CX 02 BM	
shielded connectors - female inserts, four contacts seat + shield - male inserts, four contacts seat + shield	CX 04 BF CX 04 BM	
shielded connectors - female inserts, one contacts seat + shield - male inserts, one contacts seat + shield	CX 01 BF CX 01 BM	
10A female crimp contacts 0.14÷0.37 mm² AWG 26÷22 0.5 mm² AWG 20 0.75 mm² AWG 18 1 mm² AWG 18 1.5 mm² AWG 16 2.5 mm² AWG 14 10A male crimp contacts 0.14÷0.37 mm² AWG 26÷22 0.5 mm² AWG 20 0.75 mm² AWG 21 1 mm² AWG 18 1 mm² AWG 18 1 mm² AWG 18 1 mm² AWG 16		CDFA 0.3 CDFA 0.5 CDFA 0.5 CDFA 0.7 CDFA 1.0 CDFA 1.5 CDFA 2.5 CDFA 2.5 CDMA 0.3 CDMA 0.3 CDMA 0.3 CDMA 0.5 CDMA 0.7 CDMA 1.0 CDMA 1.5 CDMA 1.0 CDMA 1.5 CDMD 1.5

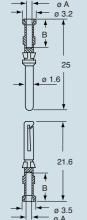
2.5 mm²

The shielded connectors have their shield insulated from the enclosure's earthing point.

AWG 14

If you wish to earth-connect the shield, install on the panel an anchor for CR..ST shielded cables.

dimensions of crimp contacts in mm



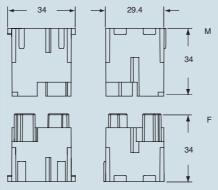
CDF and CDM contacts

CDF and CDW Contacts				
conductor	conductor			
section mm ²	ø A (mm)	B (mm)		
0.14÷0.37	0.9	8		
0.5	1.1	8		
0.75	1.3	8		
1.0	1.45	8		
1.5	1.8	8		
2.5	2.2	6		

- stripping length see section feature of inserts on page 13

dimensions in mm

CX 02 BF, CX 02 BM



contacts side (front view) side with reference arrow A



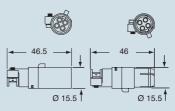


- footprint 2 modules

dimensions in mm

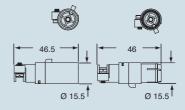
CDMA 2.5

CX 04 BF, CX 04 BM



CDMD 2.5

CX 01 BF, CX 01 BM



part No.

CDFD 0.3

CDFD 0.5

CDFD 0.7

CDFD 1.0

CDFD 1.5

CDFD 2.5

CDMD 0.3

CDMD 0.5

CDMD 0.7

CDMD 1.0

CDMD 1.5

CDMD 2.5

- 16 →

10A crimp contacts

silver and gold plated

MIXO modular units

for 1 RJ45 + 4 poles connector 10A - 250V

housing for RJ45 connectors,

RJ45 connectors

part No.

CX 01 JF

CX 01 JM

CX 8 JF

CX 8/2 JF

CX 4 JM

CX 4/2 JM

CX 6/2 JM

CX 8 JM

CX 4E JM



the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support

frames for modular units.. page: 151

- features according to EN 61984: 10A 250V 4kV 3
- certifications: (UL), (CSA); the certifications shown in brackets are being applied for
- for contact crimping, see the crimp tool section (10A contacts CDF and CDM series) on pages 296, 300, 304, 306, 308

WARNING:

the female inserts can only be used on high or flush mounting enclosures

description without RJ45 connector and without contacts (to be ordered separately)

- socket inserts for 1 RJ45 female connector and for 4 10A (CDF) female contacts
- plug inserts for 1 RJ45 male connector and for 4 10A (CDM) male contacts
- RJ45 female connector, 8 data contacts
- RJ45 female connector, 8 data contacts / 2 power contacts
- RJ45 male connector, 4 data contacts
- RJ45 male connector, 4 data contacts / 2 power contacts
- RJ45 male connector, 6 data contacts / 2 power contacts
- RJ45 male connector, 8 data contacts
- RJ45 male connector, 4 data contacts cat. 5 e

10A female crimp contacts 0.14÷0.37 mm² AWG 26÷22 0.5 mm² AWG 20 0.75 mm² **AWG 18** 1 mm² **AWG 18**

1.5 mm² **AWG 16** 2.5 mm² **AWG 14**

10A male crimp contacts 0.14÷0.37 mm2 AWG 26÷22 0.5 mm² **AWG 20** 0.75 mm² AWG 18 **AWG 18** 1 mm² **AWG 16** 1.5 mm²

RJ45 connector features:

- RJ45 insert, Class 5 Ethernet - nominal current: 2.1A at 70 °C
- nominal voltage: 50VDC / 35VAC

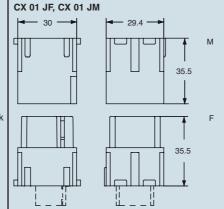
2.5 mm²

- for 0.22 mm² ÷ 0.24 mm² (AWG 24) data cables
- for 0.34 mm² ÷ 0.38 mm² (AWG 22) power cables
- temperature range: from -20°C to 120 °C

AWG 14

- nickel plated brass screening
- crimp pliers: CJPZY
- screened cable stripper: CJST
- female/female socket connectors with "crossover" link

dimensions in mm



contacts side (front view) side with reference arrow A





- footprint 2 modules

CDFA 0.7

CDFA 1.0 CDFA 1.5 CDFA 2.5

CDFA 0.3 **CDFA 0.5**

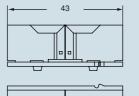
part No.

CDMA 0.3 CDMA 0.5 CDMA 0.7

CDMA 1.0 **CDMA 1.5**

CDMA 2.5

dimensions in mm CX 8 JF, CX 8/2 JF



CX 4 JM, CX 4/2 JM, CX 6/2 JM, CX 8 JM, CX 4E JM







the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support

frames for modular units.. page: 151

- features according to EN 61984: 10A 250V 4kV 3
- certifications: (UL), (CSA); the certifications shown in brackets are being applied for
- for contact crimping, see the crimp tool section (10A contacts CDFand CDM series) on pages 296, 300, 304, 306, 308

WARNING:

the female inserts can only be used on high or flush mounting enclosures

without RJ45 connector and without contacts (to be ordered separately)

- socket inserts for 2 RJ45 female connectors and for 8 10A (CDF) female contacts
- plug inserts for 2 RJ45 male connectors and for 8 10A (CDM) male contacts
- RJ45 female connector, 8 data contacts
- RJ45 female connector, 8 data contacts / 2 power contacts
- RJ45 male connector, 4 data contacts
- RJ45 male connector, 4 data contacts / 2 power contacts
- RJ45 male connector, 6 data contacts / 2 power contacts
- RJ45 male connector, 8 data contacts
- RJ45 male connector, 4 data contacts cat. 5 e

10A female crimp contacts 0.14÷0.37 mm² AWG 26÷22 0.5 mm² AWG 20 0.75 mm² **AWG 18** 1 mm² **AWG 18**

1.5 mm² **AWG 16** 2.5 mm² **AWG 14**

10A male crimp contacts 0.14÷0.37 mm2 AWG 26÷22 0.5 mm² **AWG 20** 0.75 mm² **AWG 18** AWG 18 1 mm²

AWG 14 2.5 mm²

- nominal voltage: 50VDC / 35VAC

1.5 mm²

- for 0.34 mm² ÷ 0.38 mm² (AWG 22) power cables
- temperature range: from -20°C to 120 °C

AWG 16

- nickel plated brass screening
- screened cable stripper: CJST
- female/female socket connectors with "crossover" link

housing for RJ45 connectors, **RJ45** connectors



10A crimp contacts silver and gold plated



part No.

CX 02 JF

CX 02 JM

CX 8 JF CX 8/2 JF

CX 4 JM CX 4/2 JM

CX 6/2 JM CX 8 JM

CX 4E JM

dimensions in mm

CX 02 JF, CX 02 JM

CDFD 0.3 CDFA 0.3 **CDFA 0.5 CDFD 0.5 CDFA 0.7 CDFD 0.7 CDFA 1.0 CDFD 1.0 CDFA 1.5 CDFD 1.5** CDFA 2.5 CDFD 2.5 CDMD 0.3 **CDMA 0.3** CDMA 0.5 CDMD 0.5 CDMA 0.7 CDMD 0.7 CDMA 1.0 CDMD 1.0 **CDMA 1.5 CDMD 1.5 CDMA 2.5 CDMD 2.5**

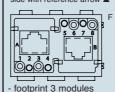
RJ45 connector features:

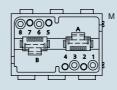
- RJ45 insert, Class 5 Ethernet
- nominal current: 2.1A at 70 °C
- for 0.22 mm² ÷ 0.24 mm² (AWG 24) data cables

- crimp pliers: CJPZY

30 33.5 33.5

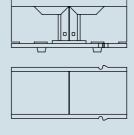
contacts side (front view) side with reference arrow A





dimensions in mm

CX 8 JF, CX 8/2 JF



43



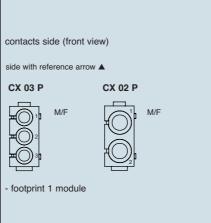
CX 4 JM, CX 4/2 JM, CX 6/2 JM, CX 8 JM, CX 4E JM

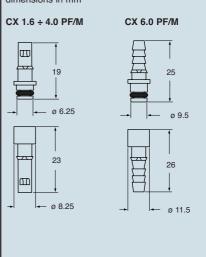






MIXO modular units for pneumatic contacts modular units with 2 or 3 seats pneumatic contacts with or without closing valve the modular inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support frames for modular units page: 151 Warnings: 1) Please note that the VDE-Directives do not allow the combination of electrical and liquid connections within the same connector for clear safety reasons. 2) CRM/F CX code pins and guides must be used for pneumatic contacts modules. These pins also provide coding if pneumatic contacts modules are used exclusively. description part No. without contacts (to be ordered separately) - inserts with 3 housings for tube Ø 1.6 \div 4.0 CX 03 P CX 02 P - inserts with 2 housings for tube \emptyset 6.0 female contacts without closing valve - for tubes with internal ø 1.6 mm **CX 1.6 PF** - for tubes with internal ø 3 mm CX 3.0 PF - for tubes with internal ø 4 mm **CX 4.0 PF** - for tubes with internal ø 6 mm **CX 6.0 PF** male contacts without closing valve - for tubes with internal ø 1.6 mm **CX 1.6 PM CX 3.0 PM** - for tubes with internal ø 3 mm - for tubes with internal ø 4 mm **CX 4.0 PM** - for tubes with internal ø 6 mm **CX 6.0 PM** female contacts with closing valve - for tubes with internal ø 1.6 mm **CX 1.6 VC** - for tubes with internal ø 3 mm **CX 3.0 VC** - for tubes with internal ø 4 mm **CX 4.0 VC** - for tubes with internal ø 6 mm **CX 6.0 VC** male contacts (use contacts without closing valve) Use of units for pneumatic contacts dimensions in mm dimensions in mm • identical male and female modular units CX 1.6 ÷ 4.0 PF/M CX 6.0 PF/M 14.7 • pneumatic contacts for pressure values up to 8 bar, for use with clean and dry compressed air • contacts for gas and liquids on request (see warning) Œ • use of tubes with Ø 1.6 - 3 - 4 and 6 mm, and 19 possible replacement of tubes with assembled units • possibility of using tubes with different diameters in the same modular unit • female contacts with or without closing valve ø 6.25 ø 9 5 • working temperature range - 40 °C ÷ + 80 °C contacts side (front view) 23 26 side with reference arrow A CX 03 P CX 02 P ø 8.25 ø 11.5





accessory



the modular units inserts must be installed in suitable frames which in turn are installed in traditional housings or COB panel support. Alternatively, individual modules with a width of 14.7, can be installed in plastic supports.

frames for modular units..... page:

dummy module



description

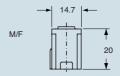
part No.

dummy module for unused frame seats

CX FM

dimensions in mm





position of units (coupling side view)

side with reference arrow A



- footprint 1 module

frames for modular units



- die-cast zinc alloy frames
- with VDE ground contacts
- possibility of mounting female and male modular units on the same frame
- frames supplied with lock-in tab to attach units
- polarisation on frames
- code pins CR..CX

Warning

- the module support frames are marked:
 with upper-case letters A-B, A-C, A-D and A-F (for use in hoods)
- with lower-case letters a-b, a-c, a-d and a-f (for use in housings)

Positioning the modules in the frames according to the respective letters is ensuring the specular assembly of modules, for which the hood will be coupled correctly to the housing.

frames for modular units



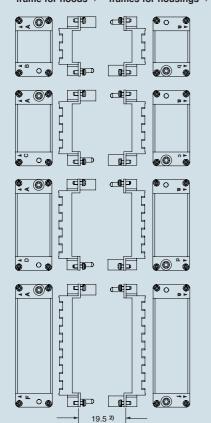
frames for modular units with lock-in tabs



description	part No.	part No.	part No.
for CZ enclosures, size 49.16	CX 01 T		
frames for modular units (module lock-in tabs included) - for 2 modular units - for 3 modular units - for 4 modular units - for 6 modular units		type for hoods CX 02 TM CX 03 TM CX 04 TM CX 06 TM	type for housings CX 02 TF CX 03 TF CX 04 TF CX 06 TF
lock-in tabs for modular units (6 units) dividable		CX CFM	

polarisation of frames with relative identification letters and couplings

frame for hoods 1) frames for housings 1)

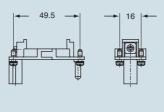


- 1) the frames can be used either in hoods or housings, for a correct coupling please use both frame types (one with upper-case letters and the other with lower-case letters)
- 2) distance for electric and fibre optic contacts: max 21 mm

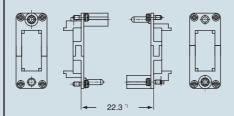
distance for pneumatic contacts: max 20.5 mm

dimensions indicated are not binding and may be changed without notice

dimensions in mm

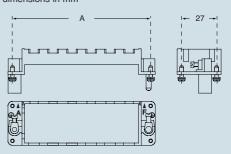






*) distance for electric contacts: max 24 mm distance for pneumatic contacts: max 23.5 mm

dimensions in mm



part No.	A (mm)	for housings size
CX 02 TM / TF	44	44.27
CX 03 TM / TF	57	57.27
CX 04 TM / TF	77.5	77.27
CX 06 TM / TF	104	104.27

- large earth terminal for cables from 4÷6 mm2, AWG 12÷10
- small earth terminal for cables from 1÷2,5 mm2, AWG 18÷14

position of modules (contact side view)



side with reference arrow A

When two or more identical connectors of the MIXO series are used, coded pins are used prevent incorrect coupling (CR...CX series).





CK and MK enclosures

size "21.21"

insulating version



inserts:		page
CK 3	poles + ⊕	36
CK 4	poles + ⊕	36
CKS 3	poles + ⊕	37
CKS 4	poles + ⊕	37
CD 7	poles + ⊕	39
CD 8	poles	40
CQ 5	poles + ⊕	63
CQ 12	poles + ⊕	62

overall dimensions:

21 x 21 mm



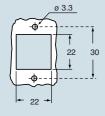
bulkhead housings

angled bulkhead housings



description	part No.	part No. (entry - Pg 11)	part No. (entry - M 20)
with lever ¹⁾ with lever ¹⁾	CK 03 I (white) CK 03 IN (black)		
without cable gland outlet, with lever ¹⁾ without cable gland outlet, with lever ¹⁾		CK 03 IA (white) CK 03 IAN (black)	
with threaded entry and lever ¹⁾ with threaded entry and lever ¹⁾		CK 03 IAPS (white) CK 03 IAPNS (black)	MK IAP20 (white) MK IAPN20 (black)
seal and screw kit for IP66/IP67 ²⁾ for CK, CQ 05, CKS inserts	CKR 65	CKR 65	
seal and screw kit for IP66/IP67 ²⁾ for CD 07/08 inserts	CKR 65 D	CKR 65 D	
nanel cut-out for enclosures in mm	dimensions in mm	dimensions in mm	

panel cut-out for enclosures, in mm



- 1) enclosures with IP44 degree of protection, obtained by the elimination of the flexible washer normal supplied with the insert 2) To achieve the IP66/IP67 protection rating, a kit is
- available which includes a seal to be fitted under the insert fastening screw supplied with the kit (see example illustrated), instead of the screw with spring washer supplied with the insert

Note: The CQ 12 inserts are already fitted with seal and screw, allowing IP66/IP67 protection rating to be achieved.



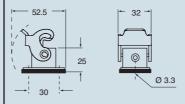


Type 4/4X only with CKR 65 (D)

dimensions indicated are not binding and may be changed without notice

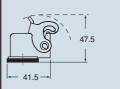
dimensions in mm

CK I(N)



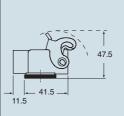
dimensions in mm

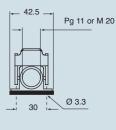
CK IA(N)





CK IAP(N)S and MK IAP(N)





covers

overall dimensions:

21 x 21 mm



hoods



description	part No. (entry - Pg 11)	part No. (entry - M 20)	part No.
with pegs, top entry ¹⁾ with pegs, top entry ¹⁾	CK 03 VS (white) CK 03 VNS (black)	MK V20 (white) MK VN20 (black)	
with pegs, side entry ¹⁾ with pegs, side entry ¹⁾	CK 03 VAS (white) CK 03 VANS (black)	MK VA20 (white) MK VAN20 (black)	
with lever, top entry 1) with lever, top entry 1)	CK 03 VGS (white) CK 03 VGNS (black)	MK VG20 (white) MK VGN20 (black)	
with pegs and gasket, for female inserts with pegs and gasket, for female inserts with pegs, for male inserts with pegs, for male inserts			CK 03 C (white) CK 03 CN (black) CK 03 CA (white) CK 03 CAN (black)
with lever and gasket, for female inserts with lever and gasket, for female inserts with lever, for male inserts with lever, for male inserts			CK 03 CX (white) CK 03 CXN (black) CK 03 CXA (white) CK 03 CXAN (black)
seal and screw kit for IP66/IP67 ²⁾ for CK, CQ 05, CKS inserts	CKR 65		
seal and screw kit for IP66/IP67 ²⁾ for CD 07/08 inserts	CKR 65 D		

- 1) enclosures with IP44 degree of protection, obtained by the elimination of the flexible washer normal supplied with the insert
- 2) To achieve the IP66/IP67 protection rating, a kit is available which includes a seal to be fitted under the insert fastening screw supplied with the kit (see example illustrated), instead of the screw with spring washer supplied with the insert

The CQ 12 inserts are already fitted with seal and screw, allowing IP66/IP67 protection rating to be achieved.



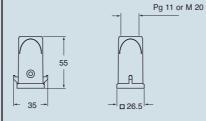


Type 12

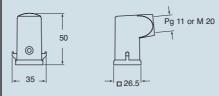
dimensions indicated are not binding and may be changed without notice

dimensions in mm

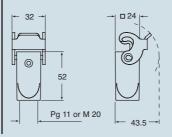
CK V(N)S and MK V(N)



CK VA(N)S and MK VA(N)

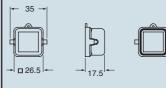


CK VG(N)S and MK VG(N)

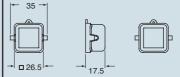


dimensions in mm

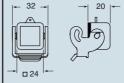
CK C(N)



CK CA(N)



CK CX(N)



CK CXA(N)





CK and MK enclosures

size "21.21" metal	version
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angled bulkhead housings



overall dimensions:

21 x 21 mm

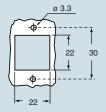


bulkhead housings



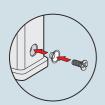
description	part No.	part No. (entry - Pg 11)	part No. (entry - M 20)
with lever in galvanised steel ¹⁾ with stainless steel lever ¹⁾	CKA 03 I CKAX 03 I		
without cable gland outlet, lever in galvanised steel ¹⁾ without cable gland outlet, stainless steel lever ¹⁾		CKA 03 IA CKAX 03 IA	
with threaded entry, lever in galvanised steel ¹⁾ with threaded entry, stainless steel lever ¹⁾ with threaded entry, lever in galvanised steel ¹⁾ , bottom closed with threaded entry, stainless steel lever ¹⁾ , bottom closed		CKA 03 IAPS CKAX 03 IAPS CKA 03 APS CKAX 03 APS	MKA IAP20 MKAX IAP20 MKA AP20 MKAX AP20
seal and screw kit for IP66/IP67 ²⁾ for CK, CQ 05, CKS inserts	CKR 65	CKR 65	
seal and screw kit for IP66/IP67 ²⁾ for CD 07/08 inserts	CKR 65 D	CKR 65 D	

panel cut-out for enclosures, in mm



- 1) enclosures with IP44 degree of protection.
- 2) To achieve the IP66/IP67 protection rating, a kit is available which includes a seal to be fitted under the insert fastening screw supplied with the kit (see example illustrated), instead of the screw with spring washer supplied with the insert

The CQ 12 inserts are already fitted with seal and screw, allowing IP66/IP67 protection rating to be achieved.





Type 12 Type 4/4X only with CKR 65 (D)

dimensions indicated are not binding and may be changed without notice

dimensions in mm

CKAI





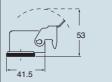
CKAX I





dimensions in mm

CKA IA



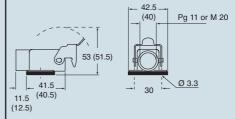


CKAX IA

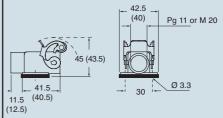




CKA IAPS (CKA APS) and MKA IAP (MKA AP)



CKAX IAPS (CKAX APS) and MKAX IAP (MKAX AP)



covers

size 21.21

inserts:		page
CK 3	poles + ⊕	36
CK 4	poles + ⊕	36
CKS 3	poles + ⊕	37
CKS 4	poles + ⊕	37
CD 8	poles	40
CQ 5	poles + ⊕	63
CQ 12	noles + 🕀	62

overall dimensions:

21 x 21 mm





description	part No. (entry - Pg 11)	part No. (entry - M 20)	part No.
with pegs, top entry ¹⁾ with pegs, side entry ¹⁾	CKA 03 VS CKA 03 VAS	MKA V20 MKA VA20	
with lever in galvanised steel, top entry ¹⁾ with stainless steel lever, top entry ¹⁾	CKA 03 VGS CKAX 03 VGS	MKA VG20 MKAX VG20	
with pegs and gasket, for female inserts with pegs, for male inserts			CKA 03 C ²⁾ CKA 03 CA ²⁾
with stainless steel lever and gasket, for female inserts with stainless steel lever, for male inserts			CKAX 03 CX CKAX 03 CXA
seal and screw kit for IP66/IP67 $^{\rm 3)}$ for CK, CQ 05, CKS inserts	CKR 65		
seal and screw kit for IP66/IP67 3) for CD 08 inserts	CKR 65 D		

- 1) enclosures with IP44 degree of protection.
- 2) better to use with CKAX enclosures (stainless steel lever).
- 3) To achieve the IP66/PI67 protection rating, a kit is available which includes a seal to be fitted under the insert fastening screw supplied with the kit (see example illustrated), instead of the screw with spring washer supplied with the insert

Note:

The CQ 12 inserts are already fitted with seal and screw, allowing IP66/IP67 protection rating to be

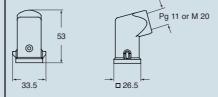


dimensions in mm

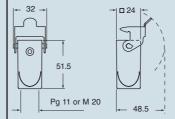
hoods



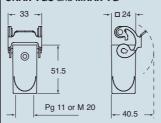
CKA VAS and MKA VA



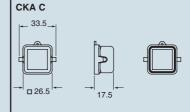
CKA VGS and MKA VG



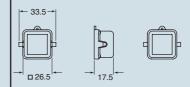
CKAX VGS and MKAX VG



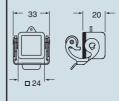
dimensions in mm



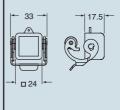
CKA CA



CKAX CX



CKAX CXA





Type 12

inserts:		page
CK 3	poles + ⊕	36
CK 4	poles + ⊕	36
CKS 3	poles + ⊕	37
CKS 4	poles + ⊕	37
CD 8	poles	40
CQ 5	poles + ⊕	63
CQ 12	poles + ⊕	62

overall dimensions:

21 x 21 mm

bulkhead housings straight and angled

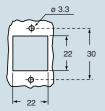


hoods



description	part No. (entry - Pg 11)	part No. (entry - M 20)	part No. (entry - Pg 11)	part No. (entry - M 20)
with stainless steel lever ¹⁾ without cable gland outlet, stainless steel lever ¹⁾ with threaded entry, stainless steel lever ¹⁾ with threaded entry, stainless steel lever ¹⁾ , bottom closed	CKAXW 03 I CKAXW 03 IA CKAXW 03 IAP CKAXW 03 AP	MKAXW IAP20 MKAXW AP20		
with pegs, top entry ¹⁾ with pegs, side entry ¹⁾			CKAW 03 V CKAW 03 VA	MKAW V20 MKAW VA20
with stainless steel lever, top entry 1)			CKAXW 03 VG	MKAXW VG20
seal and screw kit for IP66/IP67 $^{2)}$ for CK, CQ 05, CKS inserts	CKR 65		CKR 65	
seal and screw kit for IP66/IP67 ²⁾ for CD 08 inserts	CKR 65 D		CKR 65 D	

panel cut-out for enclosures, in mm



- 1) enclosures with IP44 degree of protection.
 2) To achieve the IP66/IP67 protection rating, a kit is available which includes a seal to be fitted under the insert fastening screw supplied with the kit (see example illustrated), instead of the screw with spring washer supplied with the insert

The CQ 12 inserts are already fitted with seal and screw, allowing IP66/IP67 protection rating to be achieved.





Type 4/4X only with CKR 65 (D)

dimensions indicated are not binding and may be changed without notice

dimensions in mm

CKAXWI



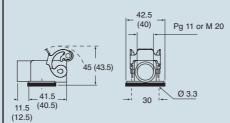


CKAXW IA



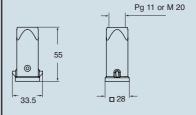


CKAXW IAP (CKAXW AP) and MKAXW IAP (MKAXW AP)

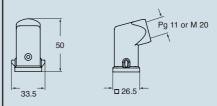


dimensions in mm

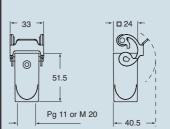
CKAW V and MKAW V



CKAW VA and MKAW VA



CKAXW VG and MKAXW VG



inserts:		page
CK 3	poles + ⊕	36
CK 4	poles + ⊕	36
CKS 3	poles + ⊕	37
CKS 4	poles + ⊕	37
CD 8	poles	40
CQ 5	poles + ⊕	63
CQ 12	poles +	62

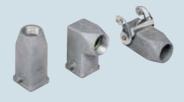
overall dimensions:

21 x 21 mm

bulkhead housings straight and angled

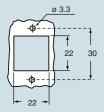


hoods



description	part No. (entry - Pg 11)	part No. (entry - M 20)	part No. (entry - Pg 11)	part No. (entry - M 20)
with stainless steel lever ¹⁾ without cable gland outlet, stainless steel lever ¹⁾ with threaded entry, stainless steel lever ¹⁾ with threaded entry, stainless steel lever ¹⁾ , bottom closed	CKAXS 03 I CKAXS 03 IA CKAXS 03 IAP CKAXS 03 AP	MKAXS IAP20 MKAXS AP20		
with pegs, top entry ¹⁾ with pegs, side entry ¹⁾			CKAS 03 V CKAS 03 VA	MKAS V20 MKAS VA20
with stainless steel lever, top entry 1)			CKAXS 03 VG	MKAXS VG20
seal and screw kit for IP66/IP67 $^{2)}\mathrm{for}$ CK, CQ 05, CKS inserts	CKR 65		CKR 65	
seal and screw kit for IP66/IP67 ²⁾ for CD 08 inserts	CKR 65 D		CKR 65 D	

panel cut-out for enclosures, in mm



size 21.21

- 1) enclosures with IP44 degree of protection.
 2) To achieve the IP66/IP67 protection rating, a kit is available which includes a seal to be fitted under the insert fastening screw supplied with the kit (see example illustrated), instead of the screw with spring washer supplied with the insert

The CQ 12 inserts are already fitted with seal and screw, allowing IP66/IP67 protection rating to be achieved.





Type 4/4X only with CKR 65 (D) Type 12

dimensions indicated are not binding and may be changed without notice

dimensions in mm

CKAXS I



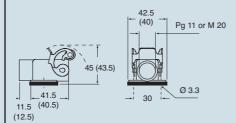


CKAXS IA



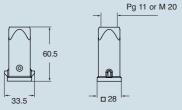


CKAXS IAP (CKAXS AP) and MKAXS IAP (MKAXS AP)

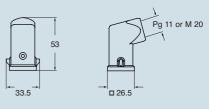


dimensions in mm

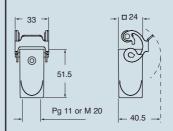
CKAS V and MKAS V

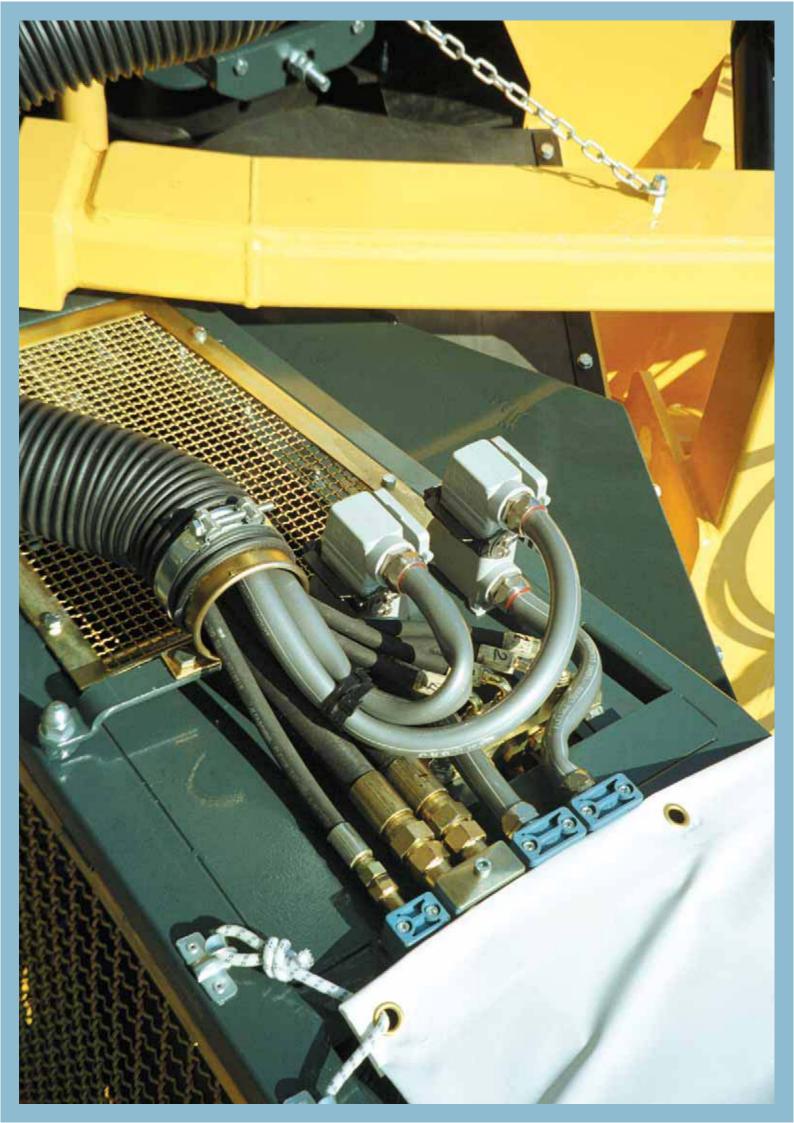


CKAS VA and MKAS VA



CKAXS VG and MKAXS VG





inserts:		page
CO 00	9 noloo . A	64

CQ 08 8	poles + ⊕	64
CQ 04/24	poles + 2 poles + ⊕	65

bulkhead mounting housing single closure



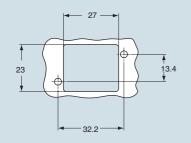
hood for single closure





description	part No.	part No.	entry Pg
with lever	CQ 08 I		
with pegs, side entry *		CQ 08 VA	16
with pegs, top entry *		CQ 08 V	21

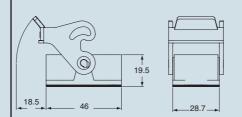
panel cut-out for enclosures, in mm



* Pg male thread on outside of enclosure

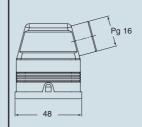
dimensions in mm

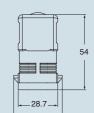
CQI



dimensions in mm

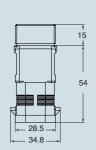
CQ VA





CQ V





hood with single lever



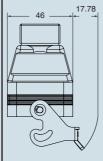
flying covers for single closure thermoplastic resin cable clamps

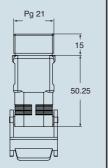


description	part No.	entry Pg	part No.
with lever, top entry *	CQ 08 VG	21	
cover with 2 pegs for socket inserts cover with 2 pegs for plug inserts			CQ 08 C CQ 08 CA
cable clamping head and seal for CQ 08 VA enclosure cable clamping head and seal for CQ 08 V and VG enclosures			CRQ 16 CRQ 21
* Pg male thread on outside of enclosure	dimensions in mm		dimensions in mm

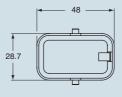
diameter of cables that may be used with cable glands: - CRQ 16: 10 - 14.5 mm - CRQ 21: 14 - 18 mm

CQ VG

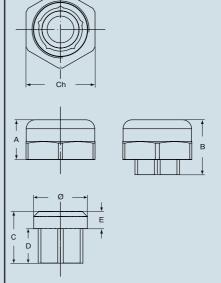




CQ C and CQ CA



CRQ 16 and CRQ 21



type	Α	В	С	D	Е	Ø	Ch
CRQ 16	15.5	21.5	20.25	13.5	6.75	21	27
CRQ 21	18.2	27.5	25	15.5	9	26.5	33

inserts:		page
CD 15	poles + ⊕	41
CDA 10	poles + ⊕	66
CDC 10	poles + ⊕	67
MIXO 1	module	137÷151

bulkhead mounting housings with single lever



surface mounting housings with single lever



description	part No.	part No.	entry Pg	part No.	entry M
with basic lever	CZI 15 L				
with basic lever and cover	CZI 15 LS				
with basic lever with basic lever with basic lever		CZP 15 L CZP 15 L2 CZP 15 L21	16 16 x 2 21	MZP 15 L225 MZP 15 L25	25 25
with basic lever and cover		CZP 15 LS221	21 x 2	MZP 15 LS225	25 x 2

panel cut-out for bulkhead mounting housings in mm

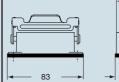
57 70

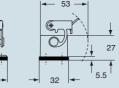
N.B.: the enclosures ensure IP66 protection rating when mated and locked with the closing levers.

CZI L

CZI LS

dimensions in mm

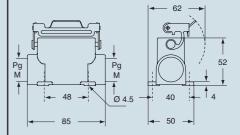




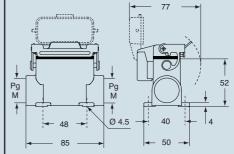
77

dimensions in mm

CZP L and MZP L



CZP LS and MZP LS





inserts:		page
CD 15	poles + ⊕	41
CDA 10	poles + ⊕	66
CDC 10	poles + ⊕	67
MIXO 1	module	137÷151

Covers L and LG versions are not suitable to be used with code pins. If this application is required please contact ILME SpA.

hoods for single lever





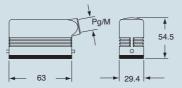


description	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CZO 15 L CZAO 15 L16 CZAO 15 L21	16 16 21	MZO 15 L20 MZO 15 L25 MZAO 15 L20 MZAO 15 L25	20 25 20 25
with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction	CZV 15 L CZAV 15 L16 CZAV 15 L21	13.5 16 21	MZV 15 L20 MZAV 15 L20 MZAV 15 L25	20 20 25
with pegs, side entry, high construction, without adaptor * with pegs, side entry, high construction, without adaptor *	CZFO 15 L16 CZFO 15 L21	16 21	MZFO 15 L20 MZFO 15 L25	20 25
with pegs, top entry, high construction, without adaptor * with pegs, top entry, high construction, without adaptor *	CZFV 15 L16 CZFV 15 L21	16 21	MZFV 15 L20 MZFV 15 L25	20 25
with pegs (for enclosures with lever)				
with basic lever (for enclosures with pegs)				

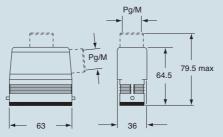
* enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

dimensions in mm

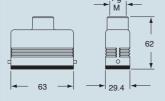
CZO L and MZO L



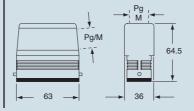
CZAO L - MZAO L and CZAV L - MZAV L



CZV L and MZV L



CZFO L - MZFO L and CZFV L - MZFV L



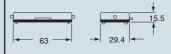
part No.

covers

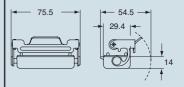
CZC 15 L CZC 15 LG

dimensions in mm

CZC L



CZC LG



Type 4/4X/12

inserts:		page
CD 15	poles + ⊕	41
CDA 10	poles + ⊕	66
CDC 10	poles + ⊕	67
MIXO 1	module	137÷151

Covers L and LG versions are not suitable to be used with code pins. If this application is required please

housings and cover

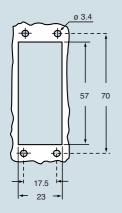


hoods and cover



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead housing, with lever surface housing, with lever	CZIW 15 L CZPW 15 L2	 16 x 2	MZPW 15 L225	25 x 2				
cover with pegs (for enclosures with lever)	CZCW 15 L							
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, top entry with pegs, top entry, high construction					CZOW 15 L CZAOW 15 L21 CZVW 15 L CZAVW 15 L21	16 21 13.5 21	MZOW 15 L20 MZOW 15 L25 MZAOW 15 L25 MZVW 15 L20 MZAVW 15 L25	20
cover with lever (for enclosures with pegs)					CZCW 15 LG			

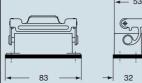
panel cut-out for bulkhead mounting housings in mm



contact ILME SpA.

dimensions in mm

CZIW L



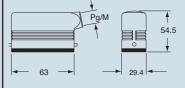
CZPW L and MZPW L

27

40

50 →

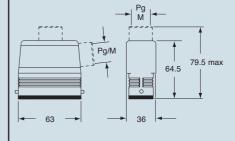
Ø 4.5



CZAOW L - MZAOW L and CZAVW L - MZAVW L

dimensions in mm

CZOW L and MZOW L

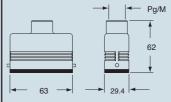


CZCW L

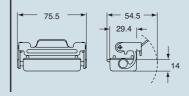
Pg M



CZVW L and MZVW L



CZCW LG



Type 4/4X/12

inserts:		page
CD15	5 poles + ⊕	41
CDA 10	poles + 🕀	66
CDC 10	poles + 🕀	67
MIXO	1 module	137-151

Covers L and LG versions are not suitable to be used with code pins. If this application is required please

housings and cover for electromagnetic compatibility

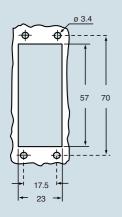


hoods and cover for electromagnetic compatibility



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead housing, with lever surface housing, with lever	CZIS 15 L CZPS 15 L2	 16 x 2	MZPS 15 L225	25 x 2				
cover with pegs (for enclosures with lever)	CZCS 15 L							
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, top entry with pegs, top entry, high construction					CZOS 15 L CZAOS 15 L21 CZVS 15 L CZAVS 15 L21	16 21 13.5 21	MZOS 15 L20 MZOS 15 L25 MZAOS 15 L25 MZVS 15 L20 MZAVS 15 L25	20
cover with lever (for enclosures with pegs)					CZCS 15 LG			
nanal aut out for bulkhood mounting bousings in mm	dimensione in m				dimonoiono in mi			

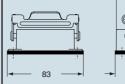
panel cut-out for bulkhead mounting housings in mm



contact ILME SpA.

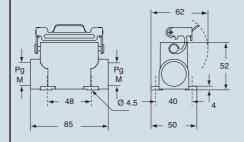
dimensions in mm

CZIS L

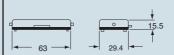


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		_/\	27
-	32	<u> </u>	5.5

CZPS L and MZPS L

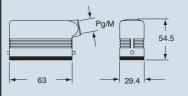


CZCS L

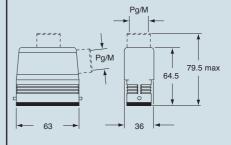


dimensions in mm

CZOS L and MZOS L



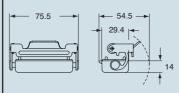
CZAOS L - MZAOS L and CZAVS L - MZAVS L



CZVS L and MZVS L



CZCS LG



Type 4/4X/12

bulkhead mounting housings with single lever



surface mounting housings with single lever



description	part No.	part No.	entry Pg	part No.	entry M
with basic lever	CZI 25 L				
with basic lever and cover	CZI 25 LS				
with basic lever, high construction with basic lever, high construction with basic lever, high construction		CZAP 25 L CZAP 25 L2 CZAP 25 L21	16 16 x 2 21	MZAP 25 L225 MZAP 25 L25	25 x 2 25
with basic lever and cover, high construction		CZAP 25LS221	21 x 2	MZAP 25LS225	25 x 2

panel cut-out for bulkhead mounting housings in mm

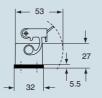
74 86

<u>.</u> .

dimensions in mm

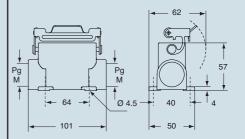
CZI L





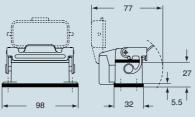
CZAP L and MZAP L

dimensions in mm

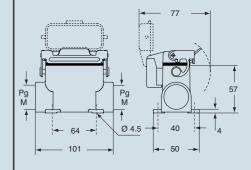


CZI LS





CZAP LS and MZAP LS





inserts:		page
CD 25	poles + ⊕	42
CDD 38	poles + ⊕	54
CDA 16	poles + ⊕	68
CDC 16	noles + (4)	69

Covers L and LG versions are not suitable to be used with code pins. If this application is required please

contact ILME SpA.

hoods for single lever



covers



description	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CZO 25 L CZAO 25 L16 CZAO 25 L21	16 16 21	MZO 25 L20 MZO 25 L25 MZAO 25 L20 MZAO 25 L25	20 25 20 25
with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction	CZV 25 L CZAV 25 L16 CZAV 25 L21	16 16 21	MZV 25 L20 ** MZAV 25 L20 MZAV 25 L25	20 20 25
with pegs, side entry, high construction, without adaptor * with pegs, side entry, high construction, without adaptor *	CZFO 25 L16 CZFO 25 L21	16 21	MZFO 25 L20 MZFO 25 L25	20 25
with pegs, top entry, high construction, without adaptor * with pegs, top entry, high construction, without adaptor *	CZFV 25 L16 CZFV 25 L21	16 21	MZFV 25 L20 MZFV 25 L25	20 25
with pegs (for enclosures with lever)				
with basic lever (for enclosures with pegs)				

dimensions in mm

CZO L and MZO L

CZC 25 L

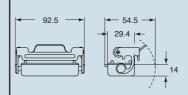
dimensions in mm

CZC L

CZC 25 LG

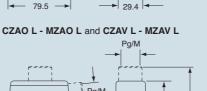
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79.5──	→ 29.4 ←

CZC LG

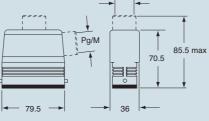


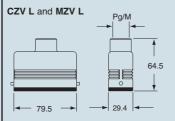
* enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

** can only be used with a complete cable clamp (to be purchased separately)

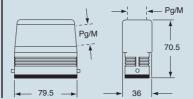


54.5





CZFO L - MZFO L and CZFV L - MZFV L



Type 4/4X/12

housings and cover

hoods and cover



inserts:		page
CD 25	poles + ⊕	42
CDD 38	poles + ⊕	54
CDA 16	poles + ⊕	68
CDC 16	poles + ⊕	69

Covers L and LG versions are not suitable to be used with code pins. If this application is required please contact ILME SpA.

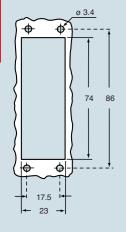
Pg

16 x 2

MZAPW 25L225 25 x 2

	part No.	entry Pg	part No.	entry M
2				
	CZOW 25 L CZAOW 25 L21 CZVW 25 L CZAVW 25 L21	16	MZOW 25 L20 MZOW 25 L25 MZAOW 25 L25 MZVW 25 L20* MZAVW 25 L25	25 20
	CZCW 25 LG			

panel cut-out for bulkhead mounting housings in mm



description

bulkhead housing, with lever

with pegs, side entry with pegs, side entry

with pegs, top entry

66.16

surface housing, with lever, high construction

cover with pegs (for enclosures with lever)

with pegs, side entry, high construction

with pegs, top entry, high construction cover with lever (for enclosures with pegs)

* to be used only with cable gland (to be ordered separately).

dimensions in mm

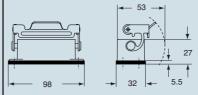
CZIW L

part No.

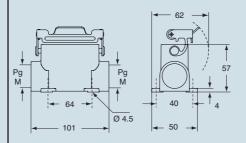
CZIW 25 L

CZCW 25 L

CZAPW 25 L2



CZAPW L and MZAPW L

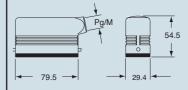


CZCW L

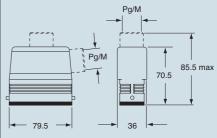


dimensions in mm

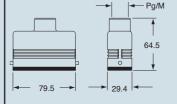
CZOW L and MZOW L



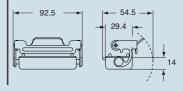
CZAOW L - MZAOW L and CZAVW L - MZAVW L



CZVW L and MZVW L



CZCW LG



Type 4/4X/12

inserts:		page
CD 25	poles + ⊕	42
CDD 38	poles + ⊕	54
CDA 16	poles + ⊕	68
CDC 16	poles + ⊕	69

Covers L and LG versions are not suitable to be used with code pins. If this application is required please

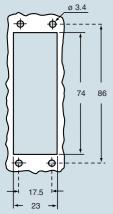
housings and cover for electromagnetic compatibility



hoods and cover for electromagnetic compatibility

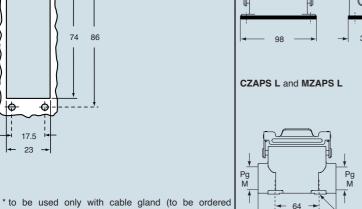


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead housing, with lever surface housing, with lever, high construction	CZIS 25 L CZAPS 25 L2	 16 x 2	MZAPS 25L225	25 x 2				
cover with pegs (for enclosures with lever)	CZCS 25 L							
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, top entry with pegs, top entry, high construction					CZOS 25 L CZAOS 25 L21 CZVS 25 L CZAVS 25 L21	16 21 16 21	MZOS 25 L20 MZOS 25 L25 MZAOS 25 L25 MZVS 25 L20* MZAVS 25 L25	20 25 25 20 25
cover with lever (for enclosures with pegs)					CZCS 25 LG			
panel cut-out for bulkhead mounting housings in mm	dimensions in mm			dimensions in mi	n			



separately).

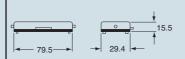
contact ILME SpA.



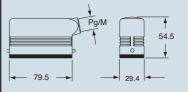
		- 62 <u>-</u>	*
64	Pg M	40	/ 57 <u>↓</u> ↓ - ↑ 4
101	4.5	50 →	



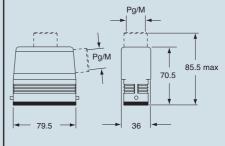
CZIS L



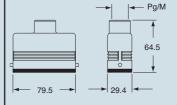
CZOS L and MZOS L



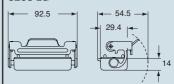
CZAOS L - MZAOS L and CZAVS L - MZAVS L



CZVS L and MZVS L



CZCS LG



Type 4/4X/12



page
oles + ⊕ 44
oles + ⊕ 57
oles + ⊕ 70
oles + ⊕ 71

CH - CA and MH - MA enclosures

insert centre distance:

2 x (66 x 16) mm

bulkhead mounting housings with 2 levers or 4 pegs



surface mounting housings with 2 levers or 4 pegs



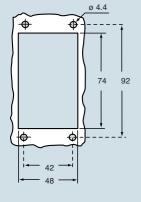
description	part No.	part No.	entry Pg	part No.	entry M
with levers	CHI 50				
with pegs and cover 1)	CHI 50 CS				
with levers with levers with levers with levers		CHP 50.21 CHP 50.221 CHP 50.29 CHP 50.229	21 21 x 2 29 29 x 2	MHP 50.32 MHP 50.232 MHP 50.40 MHP 50.240	32 32 x 2 40 40 x 2
with pegs and cover ¹⁾		CHP 50 CS CHP 50 CS2 CHP 50 CS29 CHP 50 CS229	21 21 x 2 29 29 x 2	MHP 50 CS32 MHP 50 CS232 MHP 50 CS40 MHP 50 CS240	32 32 x 2 40 40 x 2

May be combined with hoods:
 CHO/CAO 50 X and CAV 50 X
 MHO/MAO/MFO 50 X and MAV/MFV 50 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

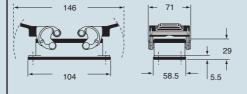
The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

panel cut-out for bulkhead mounting housings in mm

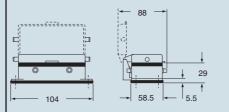


dimensions in mm

CHI

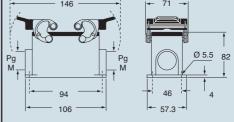


CHI CS

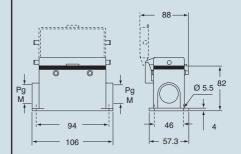


dimensions in mm

CHP and MHP



CHP CS and MHP CS





insert centre distance: 2 x (66 x 16) mm

size 66.40

hoods with 4 pegs



hoods with 2 levers or 4 pegs

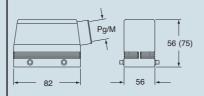


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CHO 50 CAO 50.21 CAO 50.29	21 21 29	MHO 50.25 MHO 50.32 MAO 50.25 MAO 50.32	25 32 25 32				
with pegs, top entry, high construction with pegs, top entry, high construction					CAV 50.21	21	MAV 50.25 CAV 50.29	25 29
with levers and gasket, top entry, high construction					CAV 50 G29	29	MAV 50 G32	32
with pegs, side entry, high constr., without adaptor * with pegs, side entry, high constr., without adaptor *	CFO 50.21 CFO 50.29	21 29	MFO 50.25 MFO 50.32	25 32				
with pegs, top entry, high constr., without adaptor * with pegs, top entry, high constr., without adaptor *					CFV 50.21 CFV 50.29	21 29	MFV 50.25 MFV 50.32	25 32
with levers and gasket, top entry, high constr., without adaptor *					CFV 50 G29	29	MFV 50 G32	32

^{*} enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

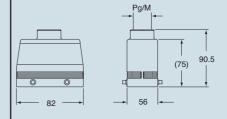
dimensions in mm

CHO (CAO/CFO) and MHO (MAO/MFO)

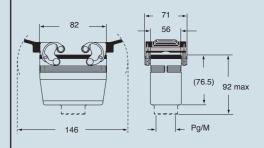


dimensions in mm

CAV (CFV) and MAV (MFV)



CAV G (CFV G) and MAV G (MFV G)



Type 4/4X/12

inserts:		page
CD 50	poles + ⊕	44
CDD 76	poles + ⊕	57
CDA 32	poles + ⊕	70
CDC 32	poles + ⊕	71

insert centre distance:

2 x (66 x 16) mm

Covers CHCW 50 and CHCW 50 G versions are not suitable to be used with code pins. If this application is required please contact ILME SpA. $\label{eq:space} % \begin{center} \end{center} % \begin{cent$



hoods





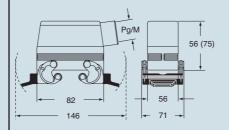


description	part No.	entry Pg	part No.	entry M	part No.
with levers, side entry ¹⁾ with levers, side entry ¹⁾ with levers, side entry, high construction ¹⁾ with levers, side entry, high construction ¹⁾	CHO 50 X CAO 50 X CAO 50 X29	21 21 29	MHO 50 X25 MHO 50 X32 MAO 50 X25 MAO 50 X32	25 32 25 32	
with levers, top entry, high construction ¹⁾ with levers, top entry, high construction ¹⁾	CAV 50 X CAV 50 X29	21 29	MAV 50 X25 MAV 50 X32	25 32	
with levers, side entry, high construction, without adaptor 1)* with levers, side entry, high construction, without adaptor 1)*	CFO 50 X CFO 50 X29	21 29	MFO 50 X25 MFO 50 X32	25 32	
with levers, top entry, high construction, without adaptor $^{\eta\star}$ with levers, top entry, high construction, without adaptor $^{\eta\star}$	CFV 50 X CFV 50 X29	21 29	MFV 50 X25 MFV 50 X32	25 32	
cover with 4 pegs (for housings with 2 levers)					CHC 50
cover with 2 levers (for hoods with 4 pegs)					CHC 50 G

- ¹⁾ May be combined with housings: CHI 50 CS, CHP 50 CS and MHP 50 CS
- * enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

dimensions in mm

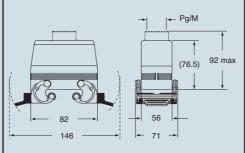
CHO X (CAO X/CFO X) and MHO X (MAO X/MFO X)



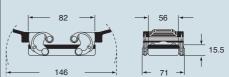
dimensions in mm



CAV X (CFV X) and MAV X (MFV X)



CHC G





CH - CA and MH - MA enclosures size "66.40" aggressive environments

housings and cover



inserts:		page
CD 50	poles + ⊕	44
CDD 76	poles + ⊕	57
CDA 32	poles + ⊕	70
CDC 32	poles + ⊕	71

insert centre distance:

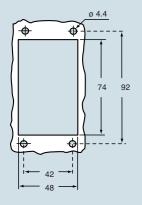
2 x (66 x 16) mm

Covers CHCW 50 and CHCW 50 G versions are not suitable to be used with code pins. If this application is required please contact ILME SpA. $\label{eq:space} % \begin{center} \end{center} % \begin{cent$

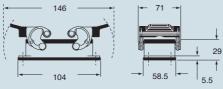


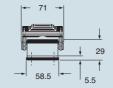
description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead housing, with levers surface housing, with levers surface housing, with levers	CHIW 50 CHPW 50.21 CHPW 50.229	 21 29 x 2	MHPW 50.32 MHPW 50.250	32 50 x 2				
cover with 4 pegs (for housings with 2 levers)	CHCW 50							
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, top entry, high construction					CHOW 50 CAOW 50.29 CAVW 50.29	21 29 29	MHOW 50.25 MHOW 50.32 MAOW 50.32 MAVW 50.32	25 32 32 32
cover with 2 levers (for hoods with 4 pegs)					CHCW 50 G			

panel cut-out for bulkhead mounting housings in mm

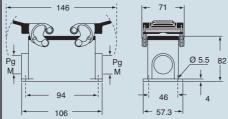


dimensions in mm





CHPW and **MHPW**



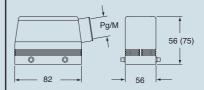


CHCW

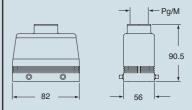


dimensions in mm

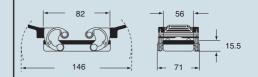
CHOW (CAOW) and MHOW (MAOW)



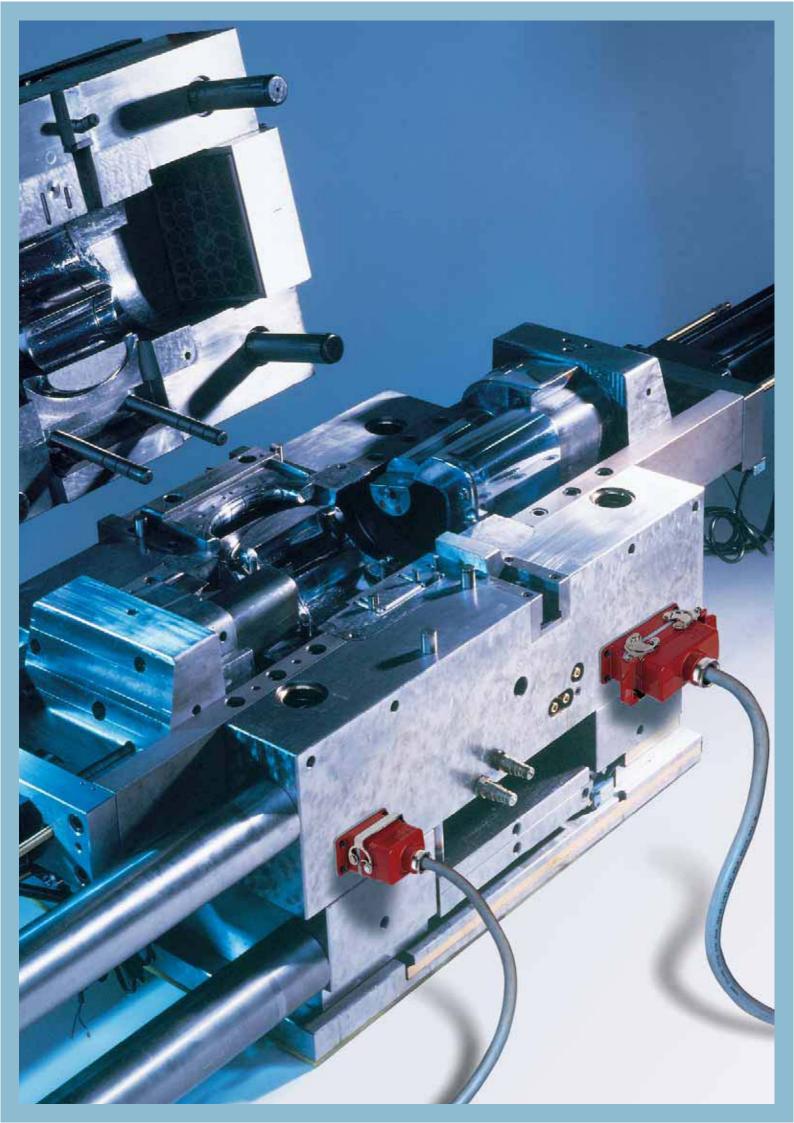
CAVW and **MAVW**



CHCW G







MIXO 2 modules 137÷151

insert centre distance: 44 x 27 mm

bulkhead mounting housings with single lever



bulkhead mounting housings with 2 pegs



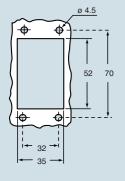
description	part No.	part No.
with lever	CHI 06 L	
with lever and cover	CHI 06 LS	
with pegs 1)		CHI 06 LC
with pegs and aluminium cover 1)		CHI 06 LCS
with pegs and plastic cover 1)		CHI 06 LCP

- ¹⁾ May be combined with hoods:
- CHO/CHV 06 LX
- MHO/MHV 06 LX

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

panel cut-out for bulkhead mounting housings in mm

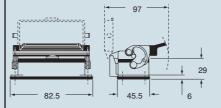


dimensions in mm

CHI L

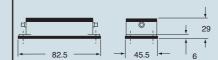


CHI LS

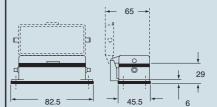


dimensions in mm

CHI LC



CHI LCS/LCP





(excluding enclosures with plastic cover)

inserts:		page
CDD 24	poles + ⊕	53
CQE 10	poles +	74
CN 6	poles + ⊕	80
CCE 6	poles + ⊕	86
CNE, CSE 6	poles + ⊕	87
CSS 6	poles + ⊕	98
MIXO 2	modules	137÷151

insert centre distance:

44 x 27 mm

surface mounting housings with single lever



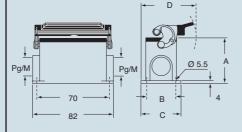
description	part No.	entry Pg	part No.	entry M
with lever with lever with lever, high construction	CHP 06 L	16	MHP 06 L20	20
	CHP 06 L2	16 x 2	MHP 06 L220	20 x 2
	CAP 06 L	21	MAP 06 L32	32
	CAP 06 L2	21 x 2	MAP 06 L232	32 x 2
	CAP 06 L29	29	MAP 06 L40	40
	CAP 06 L229	29 x 2	MAP 06 L240	40 x 2
with lever and cover with lever and cover with lever and cover, high construction	CHP 06 LS	16	MHP 06 LS20	20
	CHP 06 LS2	16 x 2	MHP 06 LS220	20 x 2
	CAP 06 LS	21	MAP 06 LS32	32
	CAP 06 LS2	21 x 2	MAP 06 LS232	32 x 2
	CAP 06 LS29	29	MAP 06 LS40	40
	CAP 06 LS229	29 x 2	MAP 06 LS240	40 x 2

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

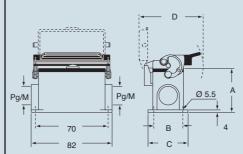
The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

dimensions in mm

CHP L - CAP L and MHP L - MAP L



CHP LS - CAP LS and MHP LS - MAP LS





type	Α	В	С	D
CHP L / MHP L	53	40	52	73.5
CAP L / MAP L	74	45	57	82
CHP LS / MHP LS	53	40	52	97
CAP LS / MAP LS	74	45	57	97

inserts:		page
CDD 24	poles + ⊕	53
CQE 10	poles + ⊕	74
CN 6	poles + ⊕	80
CCE 6	poles + ⊕	86
CNE, CSE 6	poles + ⊕	87
CSS 6	poles + ⊕	98
MIXO 2	modules	137÷151

CH - CA e MH - MA enclosures

insert centre distance:

44 x 27 mm

with 2 pegs



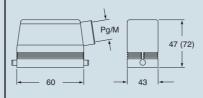




description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CHO 06 L13 CHO 06 L16 CAO 06 L21 CAO 06 L29	13,5 16 21 29	MHO 06 L20 MHO 06 L25 MAO 06 L25 MAO 06 L32	20 25 25 32				
with pegs, side entry, high construction, without adaptor * with pegs, side entry, high construction, without adaptor *	CFO 06 L21 CFO 06 L29	21 29	MFO 06 L25 MFO 06 L32	25 32				
with pegs, top entry with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction	CHV 06 L13 CHV 06 L16 CAV 06 L21 CAV 06 L29	13,5 16 21 29	MHV 06 L20 MHV 06 L25 MAV 06 L25 MAV 06 L32	20 25 25 32				
with pegs, top entry, high construction, without adaptor * with pegs, top entry, high construction, without adaptor *	CFV 06 L21 CFV 06 L29	21 29	MFV 06 L25 MFV 06 L32	25 32				
with lever, top entry with lever, top entry, high construction with lever, top entry, high construction					CHV 06 LG CAV 06 LG21 CAV 06 LG29	16 21 29	MHV 06 LG25 MAV 06 LG25 MAV 06 LG32	25 25 32
with lever, top entry, high constr., without adaptor * with lever, top entry, high constr., without adaptor *					CFV 06 LG21 CFV 06 LG29	21 29	MFV 06 LG25 MFV 06 LG32	25 32
* enclosure without adaptor, threaded on the body, to	dimensions in m	ım			dimensions in m	ım		

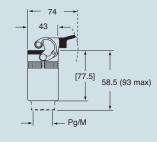
 $^{^{\}star}$ enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

CHO L (CAO L) and (CFO L) MHO L (MAO L) and (MFO L)

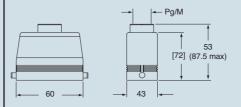


CHV LG (CAV LG) and [CFV LG] MHV LG (MAV LG) and [MFV LG]





CHV L (CAV L) and [CFV L] MHV L (MAV L) and [MFV L]



Type 4/4X/12

CH - CA e MH - MA enclosures

inserts:		page
CDD 24	poles + ⊕	53
CQE 10	poles + ⊕	74
CN 6	poles + ⊕	80
CCE 6	poles + ⊕	86
CNE, CSE 6	poles + ⊕	87
CSS 6	poles + ⊕	98
CTE, CTSE 6	poles + ⊕	106
MIXO 2	modules	137÷151

insert centre distance:

44 x 27 mm





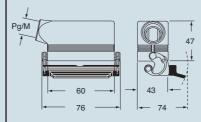


description	part No.	entry Pg	part No.	entry M	part No.
with lever, without gasket, side entry ¹⁾ with lever, without gasket, side entry ¹⁾ with lever, without gasket, top entry ¹⁾ with lever, without gasket, top entry ¹⁾	CHO 06 LX16 CHV 06 LX16	16 16	MHO 06 LX20 MHO 06 LX25 MHV 06 LX20 MHV 06 LX25	20 25 20 25	
with lever (for hoods with pegs)					CHC 06 LG
with pegs (for housings with lever)					CHC 06 L
with pegs and gasket (for hoods with lever) 2)					CHC 06 LC

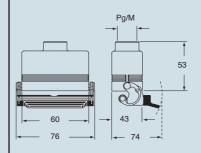
¹⁾ May be combined with housings: CHI 06 LCS/LCP/LC dimensions in mm

- ²⁾ May be combined with housings: CHO/CHV 06 LX MHO/MHV 06 LX

CHO LX and MHO LX



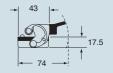
CHV LX and MHV LX



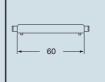
dimensions in mm

CHC LG





CHC L





CHC LC



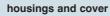


Type 4/4X/12

inserts:	page
CN RY 6 poles + ⊕	80
CNE RY 6 poles + ⊕	87

insert centre distance:

44 x 27 mm





hoods and cover



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead housing with lever surface housing with lever surface housing with lever, high construction	CZIR 06 L CZPR 06 L CZAPR 06 L	16 21	MZPR 06 L20 MZAPR 06 L32	20 32				
cover with pegs (for housings)	CHCR 06 L							
with pegs, side entry with pegs, side entry, high construction with pegs, top entry with pegs, top entry, high construction					CHOR 06 L13 CAOR 06 L21 CHVR 06 L13 CAVR 06 L21	13.5 21 13.5 21	MHOR 06 L20 MAOR 06 L32 MHVR 06 L20 MAVR 06 L32	20 32 20 32
cover with lever (for hoods)					CZCR 06 LG			

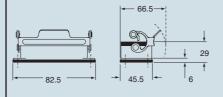
panel cut-out for bulkhead mounting housings in mm

ø 4.5 Φ ф 35

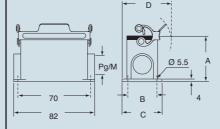
size 44.27

dimensions in mm

CZIR L



CZPR L - CZAPR L and MZPR L - MZAPR L



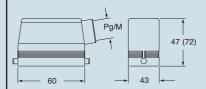
CHCR L



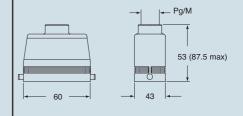
type	Α	В	С	D
CZPR L / MZPR L	53	40	52	69.5
CZAPR L / MZAPR L	74	45	57	72

dimensions in mm

CHOR L (CAOR L) and MHOR L (MAOR L)

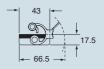


CHVR L (CAVR L) and MHVR L (MAVR L)



CZCR LG





dimensions indicated are not binding and may be changed without notice

Type 4/4X/12

inserts:		page
CDD 24	poles + ⊕	53
CQE 10	poles + ⊕	74
CN 6	poles + ⊕	80
CCE 6	poles + ⊕	86
CNE, CSE 6	poles + ⊕	87
CSS 6	poles + ⊕	98
CTE, CTSE *) 6	poles +	106
MIXO 2	modules	137÷151

44 x 27 mm

*) only for enclosure CHIW 06 L



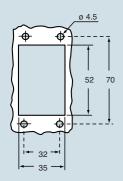


hoods and cover



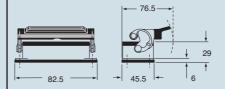
description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead housing with lever surface housing with lever, high construction	CHIW 06 L CAPW 06 L	 21	MAPW 06 L32	32				
cover with pegs (for enclosures with lever)	CHCW 06 L							
with pegs, side entry, high construction with pegs, top entry, high construction					CAOW 06 L21 CAVW 06 L21	21 21	MAOW 06 L32 MAVW 06 L32	32 32
cover with lever (for enclosures with pegs)					CHCW 06 LG			
with lever and gasket, top entry, high construction					CAVW 06 LG	21	MAVW 06 LG32	32

panel cut-out for bulkhead mounting housings in mm

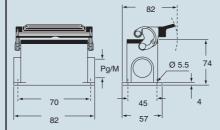


dimensions in mm

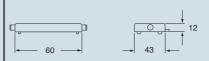
CHIW L



CAPW L and MAPW L

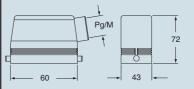


CHCW L

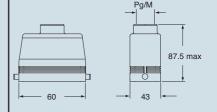


dimensions in mm

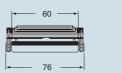
CAOW L and MAOW L



CAVW L and MAVW L

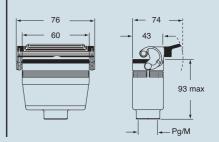


CHCW LG





CAVW LG and MAVW LG





137÷151

insert centre distance: 44 x 27 mm

*) only for enclosure CHIS 06 L

MIXO 2 modules

housings and cover for electromagnetic compatibility



hoods and cover for electromagnetic compatibility



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead housing with lever surface housing with lever, high construction	CHIS 06 L CAPS 06 L	 21	MAPS 06 L32	32				
cover with pegs (for enclosures with lever)	CHCS 06 L							
with pegs, side entry, high construction with pegs, top entry, high construction					CAOS 06 L21 CAVS 06 L21	21 21	MAOS 06 L32 MAVS 06 L32	32 32
cover with lever (for enclosures with pegs)					CHCS 06 LG			

panel cut-out for bulkhead mounting housings in mm

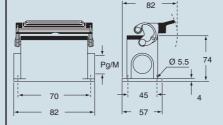
ø 4.5 φ 52 70 ф i← 32 - 35

dimensions in mm

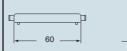
CHIS L



CAPS L and MAPS L

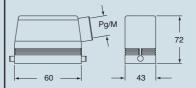


CHCS L

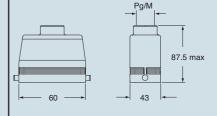


dimensions in mm

CAOS L and MAOS L



CAVS L and MAVS L

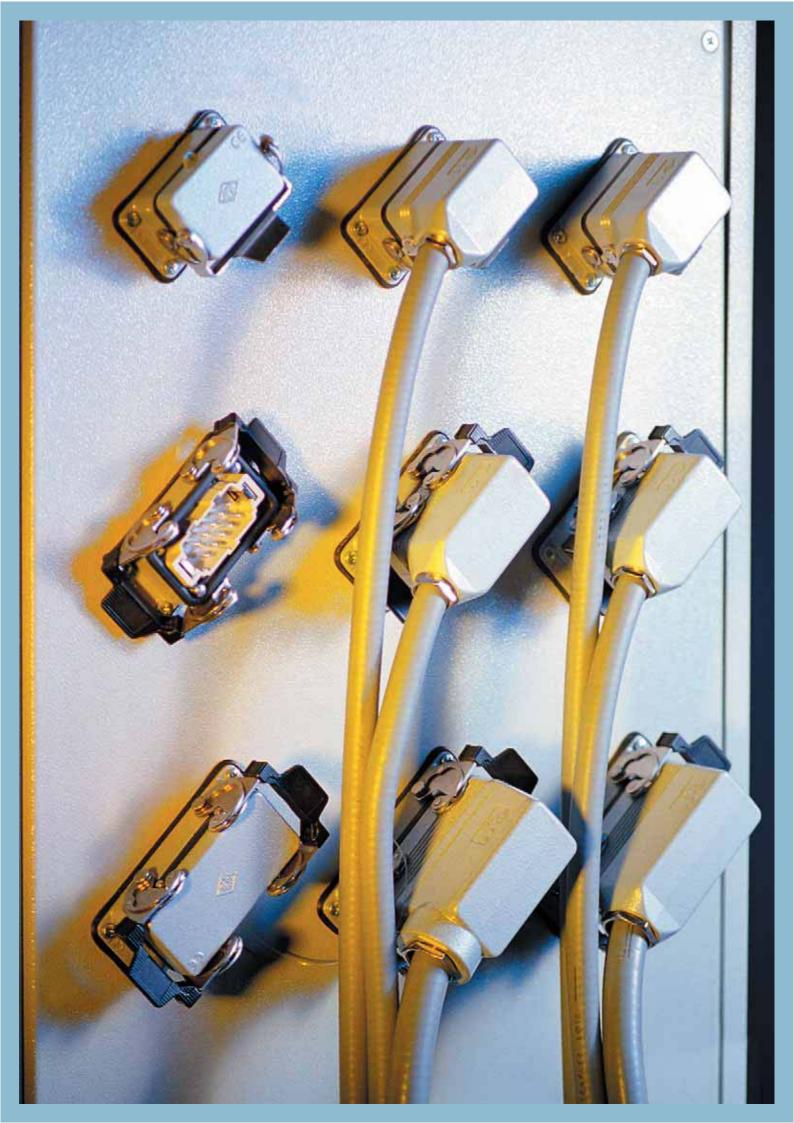


CHCS LG









	ᄼ	
\P	M	

inserts:		page
CDD 42	poles + ⊕	55
CQE 18	poles + ⊕	75
CN 10	poles + ⊕	81
CCE 10	poles + ⊕	88
CNE, CSE 10	poles + ⊕	89
CSS 10	poles + ⊕	100
CTE, CTSE 10	poles + ⊕	107
CMSE 3+2 (aux)	poles + ⊕	114
CMCE 3+2 (aux)	poles + ⊕	114
CX 8/24	poles + ⊕	129
MIXO3	modules	137÷151

57 x 27 mm



bulkhead mounting housings

bulkhead mounting housings with single lever



with lever/s

57.27

description

CHI 10

part No.

with pegs 1) with pegs and aluminium cover 1) CHI 10 C

with pegs and plastic cover 1)

CHI 10 CS

CHI 10 CP

with lever and cover

CHI 10 LS

dimensions in mm

part No.

CHI 10 L

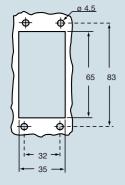
1) May be combined with hoods:

- CHO/CAO 10 X and CHV/CAV 10 X
- MHO/MAO 10 X and MHV/MAV 10 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

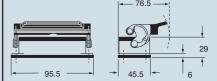
panel cut-out for bulkhead mounting housings in mm



dimensions in mm



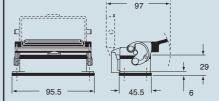
CHI L



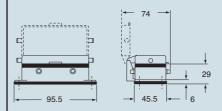
сні с



CHI LS

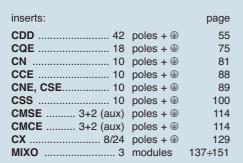


CHI CS/CP





(excluding enclosures with plastic cover)



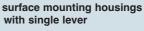
CH - CA and MH - MA enclosures

insert centre distance:

57 x 27 mm



surface mounting housings





description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with levers with levers with levers, high construction	CHP 10 CHP 10.2 CAP 10.21 CAP 10.221 CAP 10.29 CAP 10.229	16 x 2 21 21 x 2 29 29 x 2	MHP 10.20 MHP 10.220 MAP 10.32 MAP 10.232 MAP 10.40 MAP 10.240	20 x 2 32 32 x 2 40 40 x 2	CHP 10 L CHP 10 L2 CAP 10 L CAP 10 L2 CAP 10 L29 CAP 10 L229	16 x 2 21 21 x 2 29 29 x 2	MHP 10 L20 MHP 10 L220 MAP 10 L32 MAP 10 L232 MAP 10 L40 MAP 10 L240	20 x 2 32 32 x 2 40 40 x 2
with pegs and aluminium cover ¹⁾ with pegs and aluminium cover ¹⁾ with pegs and aluminium cover, high construction ¹⁾	CHP 10 CS CHP 10 CS2 CAP 10 CS CAP 10 CS2 CAP 10 CS29 CAP 10 CS229	16 x 2 21 21 x 2 29 29 x 2	MHP 10 CS20 MHP 10 CS220 MAP 10 CS32 MAP 10 CS232 MAP 10 CS40 MAP 10 CS240	20 x 2 32 32 x 2 40 40 x 2				
with pegs and plastic cover ¹⁰ with pegs and plastic cover ¹⁰ with pegs and plastic cover, high construction ¹⁰	CHP 10 CP CHP 10 CP2 CAP 10 CP CAP 10 CP2 CAP 10 CP29 CAP 10 CP29	16 16 x 2 21 21 x 2 29 29 x 2	MHP 10 CP20 MHP 10 CP220 MAP 10 CP32 MAP 10 CP232 MAP 10 CP40 MAP 10 CP240	20 20 x 2 32 32 x 2 40 40 x 2				
with lever and cover with lever and cover with lever and cover, high construction					CHP 10 LS CHP 10 LS2 CAP 10 LS CAP 10 LS2 CAP 10 LS29 CAP 10 LS229	16 16 x 2 21 21 x 2 29 29 x 2	MHP 10 LS20 MHP 10 LS220 MAP 10 LS32 MAP 10 LS232 MAP 10 LS40 MAP 10 LS240	20 x 2 32 32 x 2 40 40 x 2

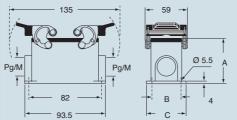
- 1) May be combined with hoods:
- CHO/CAO 10 X and CHV/CAV 10 X
- MHO/MAO 10 X and MHV/MAV 10 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

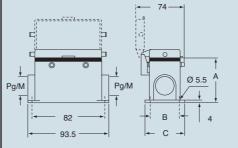
The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

dimensions in mm

CHP - CAP and MHP - MAP



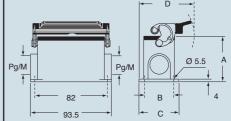
CHP CS/CP - CAP CS/CP and MHP CS/CP - MAP CS/CP



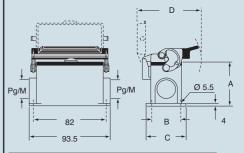
type	Α	В	С
CHP / MHP	57	40	52
CAP / MAP	74	45	57
CHP CS / MHP CS	57	40	52
CAP CS / MAP CS	74	45	57
CHP CP / MHP CP	57	40	52
CAP CP / MAP CP	7/	15	57

dimensions in mm

CHP L - CAP L and MHP L - MAP L



CHP LS - CAP LS and MHP LS - MAP LS



type	Α	В	С	D
CHP L / MHP L	57	40	52	79.5
CAP L / MAP L	74	45	57	82
CHP LS / MHP LS	57	40	52	97
CAP LS / MAP LS	74	45	57	97

Type **US** 4/4X/12

(excluding enclosures with plastic cover)

inserts:		page
CDD 42	poles + ⊕	55
CQE 18	poles + ⊕	75
CN 10	poles + ⊕	81
CCE 10	poles + ⊕	88
CNE, CSE 10	poles + ⊕	89
CSS 10	poles + ⊕	100
CMSE 3+2 (aux)	poles + ⊕	114
CMCE 3+2 (aux)	poles + ⊕	114
CX 8/24	poles + ⊕	129
MIXO 3	modules	137-151

57 x 27 mm

size 57.27

with 4 pegs











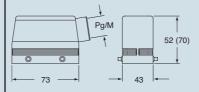


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CHO 10 CAO 10.21 CAO 10.29	16 21 29	MHO 10.20 MHO 10.25 MAO 10.32 MAO 10.40	20 25 32 40	CHO 10 L CAO 10 L21 CAO 10 L29	16 21 29	MHO 10 L20 MHO 10 L25 MAO 10 L32 MAO 10 L40	20 25 32 40
with pegs, top entry with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction	CHV 10 CAV 10.21 CAV 10.29	16 21 29	MHV 10.20 ** MHV 10.25 MAV 10.32 MAV 10.40	20 25 32 40	CHV 10 L CAV 10 L21 CAV 10 L29	16 21 29	MHV 10 L20 ** MHV 10 L25 MAV 10 L32 MAV 10 L40	20 25 32 40
with pegs, frontal entry, high construction	CAF 10	16	MAF 10.20	20				
with pegs, frontal entry, high constr., without adaptor *	CFF 10	16	MFF 10.20	20				

- * enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.
- ** can only be used with a complete cable clamp (to be purchased separately)

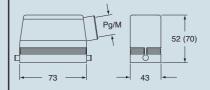
dimensions in mm

CHO (CAO) and MHO (MAO)

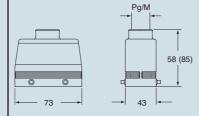


dimensions in mm

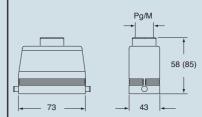
CHO L (CAO L) and MHO L (MAO L)



CHV (CAV) and MHV (MAV)



CHV L (CAV L) and MHV L (MAV L)



Type 4/4X/12







CH - CA and MH - MA enclosures

size "57.27" standard version



inserts:		page
CDD	poles + ⊕	55
CQE 18	poles + ⊕	75
CN 10	poles + ⊕	81
CCE 10	poles + ⊕	88
CNE, CSE 10	poles + ⊕	89
CSS 10	poles + ⊕	100
CMSE 3+2 (aux)	poles + ⊕	114
CMCE 3+2 (aux)	poles + ⊕	114
CX 8/24	poles + ⊕	129
MIXO 3	modules	137÷151

insert centre distance: 57 x 27 mm

with levers and gasket, top entry

with levers and gasket, top entry, high construction

with levers and gasket, top entry, high construction

with levers and gasket, top entry, high constr., without adaptor * with levers and gasket, top entry, high constr., without adaptor *

* enclosure without adaptor, threaded on the body, to

be used only with a complete cable clamp.

description

with 2 levers





entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
16	MHV 10 G25	25	CHV 10 LG	16	MHV 10 LG25	25
21	MAV 10 G25	25	CAV 10 LG21	21	MAV 10 LG25	25
29	MAV 10 G32	32	CAV 10 LG29	29	MAV 10 LG32	32
21	MFV 10 G25	25	CFV 10 LG21	21	MFV 10 LG25	25
29	MFV 10 G32	32	CFV 10 LG29	29	MFV 10 LG32	32

dimensions in mm

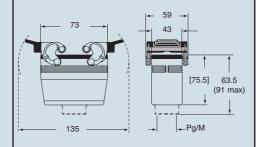
part No.

CHV 10 G

CAV 10 G

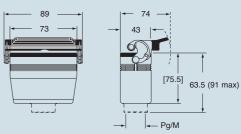
CAV 10 G29 CFV 10 G CFV 10 G29

CHV G (CAV G) and [CFV G], MHV G (MAV G) and [MFV G]



dimensions in mm

CHV LG (CAV LG) and [CFV LG], MHV LG (MAV LG) and [MFV LG]





inserts:		page
CDD	poles + ⊕	55
CQE 18	poles + ⊕	75
CN 10	poles + ⊕	81
CCE 10	poles + 🖶	88
CNE, CSE 10	poles + 🖶	89
CSS 10	poles + ⊕	100
CMSE 3+2 (aux)	poles + ⊕	114
CMCE 3+2 (aux)	poles + ⊕	114
CX 8/24	poles + 🖶	129
MIXO 3	modules	137÷151

insert centre distance: 57 x 27 mm

The covers for C, G and LG versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.



with 2 levers

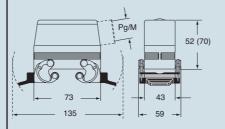
covers



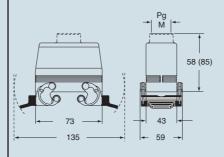
description	part No.	entry Pg	part No.	entry M	part No.
with levers, side entry ¹⁾ with levers, side entry ¹⁾ with levers, side entry, high construction ¹⁾ with levers, side entry, high construction ¹⁾	CHO 10 X CAO 10 X CAO 10 X29	16 21 29	MHO 10 X20 MHO 10 X25 MAO 10 X32 MAO 10 X40	20 25 32 40	
with levers, top entry ¹⁾ with levers, top entry ¹⁾ with levers, top entry, high construction ¹⁾ with levers, top entry, high construction ¹⁾	CHV 10 X CAV 10 X CAV 10 X29	16 21 29	MHV 10 X20 ** MHV 10 X25 MAV 10 X32 MAV 10 X40	20 25 32 40	
with 4 pegs (for housings with 2 levers and gasket) with 4 pegs and gasket (for housings with 2 levers) ²¹ with 2 pegs (for housings with 1 lever and gasket)					CHC 10 CHC 10 C CHC 10 L
with 2 levers (for hoods with 4 pegs) with 1 lever (for hoods with 2 pegs)					CHC 10 G CHC 10 LG
¹⁾ May be combined with hoods:	dimensions in mi	m			dimensions in mm

- MHP/MAP 10 CS/CP
- ²⁾ May be combined with hoods:
- CHO/CAO 10 X and CHV/CAV 10 X - MHO/MAO 10 X and MHV/MAV 10 X
- ** can only be used with a complete cable clamp (to be purchased separately)

CHO X (CAO X) and MHO X (MAO X)



CHV X (CAV X) and MHV X (MAV X)



СНС



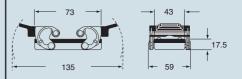
CHC C



CHC L



CHC G



CHC LG





CM - CMA and MM - MMA enclosures

size "57.27" insulated 830V version



inserts: page **CME**3 + 2 (aux) poles + ⊕ 115

insert centre distance:

57 x 27 mm

bulkhead mounting housings with 2 levers or 4 pegs



bulkhead mounting housings with single lever



description	part No.	part No.
with one or two levers	CMI 03	CMI 03 L

with pegs and aluminium cover 1)

with pegs and plastic cover 1)

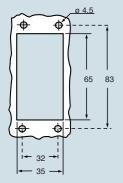
with lever and cover

- ¹⁾ May be combined with hoods:
- CMO/CMAO 03 X e CMV/CMAV 03 X
- MMO/MMAO 03 X e MMV/MMAV 03 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

panel cut-out for bulkhead mounting housings in mm



CMI 03 CS

CMI 03 CP

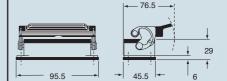
dimensions in mm

135

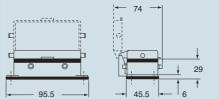
CMI 03 LS

dimensions in mm

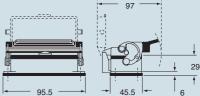
CMLL







CMI LS





(excluding enclosures with plastic cover)

inserts: page **CME**3 + 2 (aux) poles + ⊕ 115

insert centre distance:

57 x 27 mm

surface mounting housings with 2 levers or 4 pegs



surface mounting housings with single lever



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with levers with levers with levers, high construction	CMP 03 CMP 03.2 CMAP 03.21 CMAP 03.221 CMAP 03.29 CMAP 03.229	16 x 2 21 21 x 2 29 29 x 2	MMP 03.20 MMP 03.220 MMAP 03.32 MMAP 03.232 MMAP 03.40 MMAP 03.240	20 x 2 32 32 x 2 40 40 x 2	CMP 03 L CMP 03 L2 CMAP 03 L CMAP 03 L2 CMAP 03 L29 CMAP 03 L229	16 x 2 21 21 x 2 29 29 x 2	MMP 03 L20 MMP 03 L220 MMAP 03 L32 MMAP 03 L232 MMAP 03 L40 MMAP 03 L240	20 20 x 2 32 32 x 2 40 40 x 2
with pegs and aluminium cover ¹⁾ with pegs and aluminium cover ¹⁾ with pegs and aluminium cover, high construction ¹⁾	CMP 03 CS CMP 03 CS2 CMAP 03 CS CMAP 03 CS2 CMAP 03 CS29 CMAP 03 CS229	16 x 2 21 21 x 2 29 29 x 2	MMP 03 CS20 MMP 03 CS220 MMAP 03 CS32 MMAP 03CS232 MMAP 03 CS40 MMAP 03CS240	32 x 2 40				
with pegs and plastic cover ¹⁾ with pegs and plastic cover ¹⁾ with pegs and plastic cover, high construction ¹⁾		16 x 2 21 21 x 2 29 29 x 2	MMP 03 CP20 MMP 03 CP220 MMAP 03 CP32 MMAP 03CP232 MMAP 03 CP40 MMAP 03CP240	32 x 2 40				
with lever and cover with lever and cover with lever and cover, high construction					CMP 03 LS CMP 03 LS2 CMAP 03 LS CMAP 03 LS2 CMAP 03 LS29 CMAP 03LS229	16 x 2 21 21 x 2 29 29 x 2	MMP 03 LS20 MMP 03 LS220 MMAP 03 LS32 MMAP 03LS232 MMAP 03 LS40 MMAP 03LS240	32 x 2 40

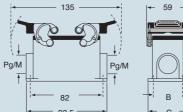
- 1) May be combined with hoods:
- CMO/CMAO 03 X and CMV/CMAV 03 X
- MMO/MMAO 03 X and MMV/MMAV 03 X

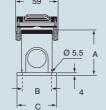
N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

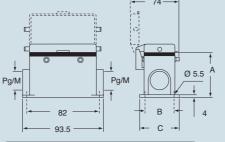
dimensions in mm

CMP - CMAP and MMP - MMAP





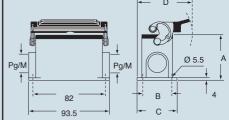
CMP CS/CP - CMAP CS/CP and MMP CS/CP - MMAP CS/CP



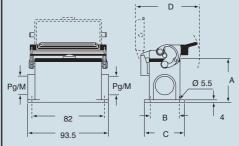
type	Α	В	С
CMP / MMP	57	40	52
CMAP / MMAP	74	45	57
CMP CS / MMP CS	57	40	52
CMAP CS / MMAP CS	74	45	57
CMP CP / MMP CP	57	40	52
CMAP CP / MMAP CP	74	45	57

dimensions in mm

CMP L - CMAP L and MMP L - MMAP L



CMP LS - CMAP LS and MMP LS - MMAP LS



type		Α	В	С	D
CMF	L/MMPL	57	40	52	79.5
CMA	APL/MMAPL	74	45	57	82
CMF	LS/MMPLS	57	40	52	97
CMA	PLS/MMAPLS	74	45	57	97

Type 4/4X/12

(excluding enclosures with plastic cover)

CM - CMA and MM - MMA enclosures

size "57.27" insulated 830V version



inserts: page **CME**3 + 2 (aux) poles + ⊕ 115

insert centre distance:

57 x 27 mm

hoods with 4 pegs







hoods with 2 pegs





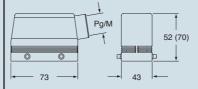
description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CMO 03 CMAO 03.21 CMAO 03.29	16 21 29	MMO 03.20 MMO 03.25 MMAO 03.32 MMAO 03.40	20 25 32 40	CMO 03 L CMAO 03 L21 CMAO 03 L29	16 21 29	MMO 03 L20 MMO 03 L25 MMAO 03 L32 MMAO 03 L40	20 25 32 40
with pegs, top entry with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction	CMV 03 CMAV 03.21 CMAV 03.29	16 21 29	MMV 03.20 MMV 03.25 MMAV 03.32 MMAV 03.40	20 25 32 40	CMV 03 L CMAV 03 L21 CMAV 03 L29	16 21 29	MMV 03 L20 ** MMV 03 L25 MMAV 03 L32 MMAV 03 L40	20 25 32 40
with pegs, frontal entry, high construction with pegs, frontal entry, high constr., without adaptor *	CMAF 03 CMFF 03	16 16	MMAF 03.20 MMFF 03.20	20 20				

* enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

** can only be used with a complete cable clamp (to be purchased separately)

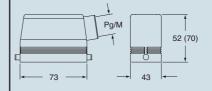
dimensions in mm

CMO (CMAO) and MMO (MMAO)

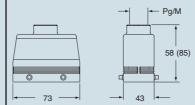


dimensions in mm

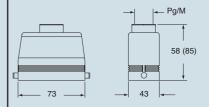
CMO L (CMAO L) and MMO L (MMAO L)



CMV (CMAV) and MMV (MMAV)

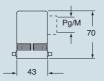


CMV L (CMAV L) and MMV L (MMAV L)



CMAF/CMFF and MMAF/MMFF









inserts: page **CME**3 + 2 (aux) poles + ⊕

insert centre distance:

57 x 27 mm

hoods with 2 levers

115



hoods with single lever

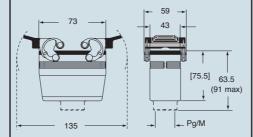


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with levers and gasket, top entry with levers and gasket, top entry, high construction with levers and gasket, top entry, high construction	CMV 03 G CMAV 03 G CMAV 03 G29	16 21 29	MMV 03 G25 MMAV 03 G25 MMAV 03 G32	25 25 32	CMV 03 LG CMAV 03 LG21 CMAV 03 LG29		MMV 03 LG25 MMAV 03 LG25 MMAV 03 LG32	
with levers and gasket, top entry, high constr., without adaptor * with levers and gasket, top entry, high constr., without adaptor *	CMFV 03 G CMFV 03 G29	21 29	MMFV 03 G25 MMFV 03 G32	25 32	CMFV 03 LG21 CMFV 03 LG29	21 29	MMFV 03 LG25 MMFV 03 LG32	

* enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

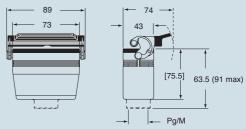
dimensions in mm

CMV G (CMAV G) and [CMFV G], MMV G (MMAV G) and [MMFV G]



dimensions in mm

CMV LG (CMAV LG) and [CMFV LG], MMV LG (MMAV LG) and [MMFV LG]



Type 4/4X/12

CM - CMA and MM - MMA enclosures

size "57.27" insulated 830V version

page **CME**3 + 2 (aux) poles + ⊕ 115

insert centre distance:

57 x 27 mm

Covers G and LG version are not suitable to be used with code pins. If this application is required please contact ILME SpA.

hoods with 2 levers





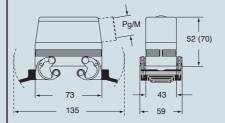


description	part No.	entry Pg	part No.	entry M	part No.
with levers, side entry ¹⁾ with levers, side entry ¹⁾ with levers, side entry, high construction ¹⁾ with levers, side entry, high construction ¹⁾	CMO 03 X CMAO 03 X CMAO 03 X29	16 21 29	MMO 03 X20 MMO 03 X25 MMAO 03 X32 MMAO 03 X40	20 25 32 40	
with levers, top entry " with levers, top entry " with levers, top entry, high construction " with levers, top entry, high construction ")	CMV 03 X CMAV 03 X CMAV 03 X29	16 21 29	MMV 03 X20 MMV 03 X25 MMAV 03 X32 MMAV 03 X40	20 25 32 40	
with 4 pegs (for housings with 2 levers with gasket) with 4 pegs and gasket (for housings with 2 levers) ²⁾ with 2 pegs (for housings with 1 lever with gasket)					CHC 10 CHC 10 C CHC 10 L
with 2 levers (for hoods with 4 pegs) with 1 lever (for hoods with 2 pegs)					CHC 10 G CHC 10 LG

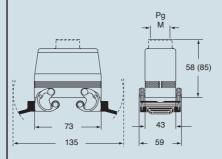
- 1) May be combined with housings:
- CMI/CMP/CMAP 03 CS/CP
- MMP/MMAP 03 CS/CP
- ²⁾ May be combined with housings:
- CMO/CMAO 03 X and CMV/CMAV 03 X
- MMO/MMAO 03 X and MMV/MMAV 03 X

dimensions in mm

CMO X (CMAO X) and MMO X (MMAO X)



CMV X (CMAV X) and MMV X (MMAV X)



dimensions in mm

СНС



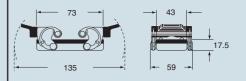
CHC C



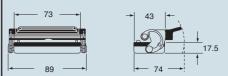
CHC L



CHC G



CHC LG





inserts:	page
CN RY 10 poles + (9)	81
CNE RY 10 poles + (9)	89

57 x 27 mm

The covers for G versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.

housings and cover

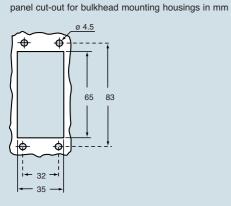


hoods and cover



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting, with levers surface mounting, with levers surface mounting, with levers, high construction	CHIR 10 CHPR 10 CAPR 10.21	16 21	MHPR 10.20 MAPR 10.32	20 32				
cover with 4 pegs (for housings)	CHCR 10							
with pegs, side entry with pegs, side entry, high construction with pegs, top entry with pegs, top entry, high construction					CHOR 10 CAOR 10.21 CHVR 10 CAVR 10.21	16 21 16 21	MHOR 10.20 MAOR 10.32 MHVR 10.20 MAVR 10.32	20 32 20 32
cover with 2 levers (for hoods)					CHCR 10 G			

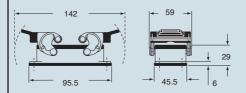
** can only be used with a complete cable clamp (to be purchased separately)



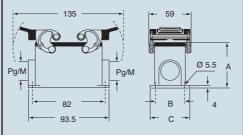
size 57.27

dimensions in mm

CHIR



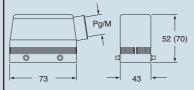
CHPR (CAPR) and MHPR (MAPR)



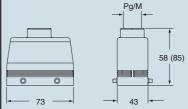
type	Α	В	С
CHPR / MHPR	57	40	52
CAPR / MAPR	74	45	57

dimensions in mm

CHOR (CAOR) and MHOR (MAOR)



CHVR (CAVR) and MHVR (MAVR)



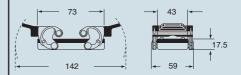
Type 4/4X/12

dimensions indicated are not binding and may be changed without notice

CHCR



CHCR G



r	100	ds	and	СО	ver

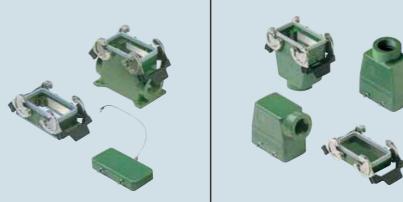
inserts:		page
CDD 42	poles + ⊕	55
CQE 18	poles + ⊕	75
CN 10	poles + ⊕	81
CCE 10	poles + ⊕	88
CNE, CSE 10	poles + ⊕	89
CSS 10	poles + ⊕	100
CTE, CTSE *) 10	poles + ⊕	107
CMSE 3+2 (aux)	poles + ⊕	114
CMCE 3+2 (aux)	poles + ⊕	114
CME 3+2 (aux)	poles + ⊕	115
CX 8/24	poles + ⊕	129
MIXO 3	modules	137÷151

insert centre distance: 57 x 27 mm

*) only for enclosure CHIW 10

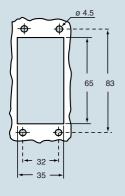


housings and cover



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting, with levers surface mounting, with levers, high construction	CHIW 10 CAPW 10.21	 21	MAPW 10.32	32				
cover with 4 pegs (for enclosures with 2 levers)	CHCW 10							
with pegs, side entry, high construction with pegs, top entry, high construction					CAOW 10.21 CAVW 10.21	21 21	MAOW 10.32 MAVW 10.32	32 32
cover with 2 levers (for enclosures with 4 pegs)					CHCW 10 G			
with levers and gasket, top entry, high construction					CAVW 10 G	21	MAVW 10 G32	32

panel cut-out for bulkhead mounting housings in mm



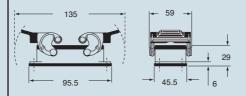
The covers for G versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.

Type US 4/4X/12

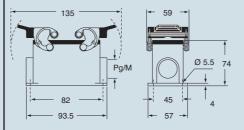
dimensions indicated are not binding and may be changed without notice

dimensions in mm

CHIW



CAPW and MAPW

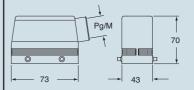


CHCW

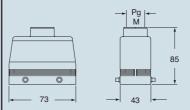


dimensions in mm

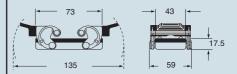
CAOW and **MAOW**



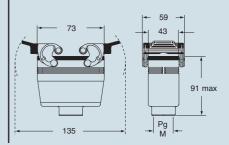
CAVW and **MAVW**



CHCW G



CAVW G and MAVW G

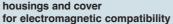


insert centre distance: 57 x 27 mm

*) only for enclosure CHIS 10

bulkhead mounting, with levers

with pegs, top entry, high construction



Pg

21



part No.

MAPS 10.32

32

hoods and cover for electromagnetic compatibility



try	part No.	entry Pg	part No.	entry M
	CAOS 10.21 CAVS 10.21	21 21	MAOS 10.32 MAVS 10.32	32 32

panel cut-out for bulkhead mounting housings in mm

surface mounting, with levers, high construction

cover with 4 pegs (for enclosures with 2 levers) with pegs, side entry, high construction

cover with 2 levers (for enclosures with 4 pegs)

Φ Φ. | ф 32 35

contact ILME SpA.

The covers for G versions cannot be used together with coding pins. If this application is required, please dimensions in mm

part No.

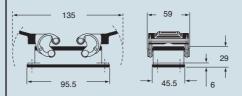
CHIS 10

CHCS 10

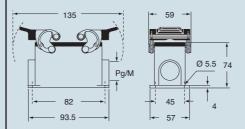
CAPS 10.21

129

137÷151



CAPS and MAPS



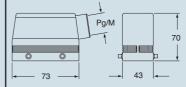
CHCS



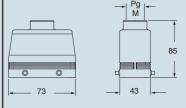
dimensions in mm

CHCS 10 G

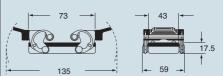
CAOS and MAOS



CAVS and MAVS



CHCS G



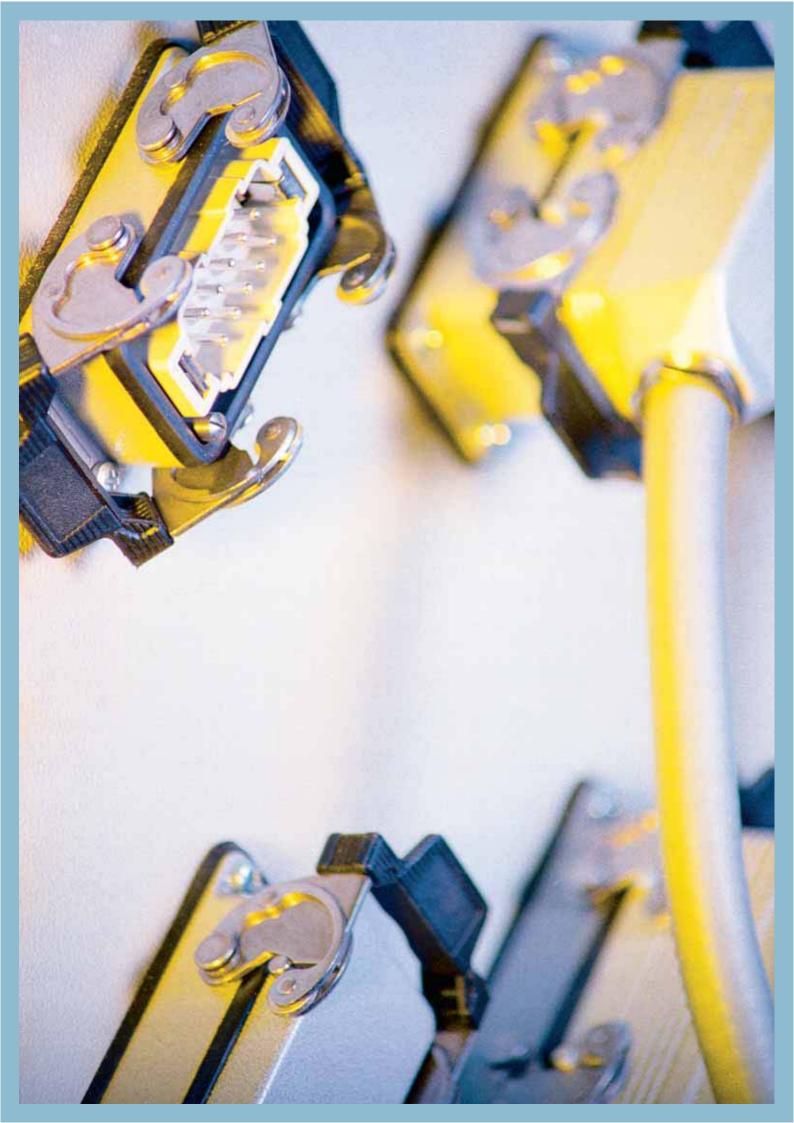


dimensions indicated are not binding and may be changed without notice

description

57.27





inserts:		nago
inserts.		page
CD 40	poles + ⊕	43
CT, CTS (10A) 40	poles + ⊕	50
CDD 72	poles + ⊕	56
CQE 32	poles + ⊕	76
CN 16	poles + ⊕	82
CCE 16	poles + ⊕	90
CNE, CSE 16	poles + ⊕	91
CSS 16	poles + ⊕	100
CTE, CTSE (16A) 16	poles + ⊕	108
CMSE 6+2 (aux)	poles + ⊕	116
CMCE 6+2 (aux)	poles + ⊕	116
CP 6	poles + ⊕	127
CX 6/36 and 12/2	poles + ⊕	130÷131
CX 4/0 and 4/2	poles + ⊕	132
MIXO 4	modules	137÷151

bulkhead mounting housings with 2 levers or 4 pegs



bulkhead mounting housings with single lever



insert centre distance: 77.5 x 27 mm

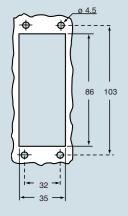
description	part No.	part No.
with one or two levers	CHI 16	CHI 16 L
with pegs 1)	CHI 16 C	
with pegs and aluminium cover 1)	CHI 16 CS	
with pegs and plastic cover 1)	CHI 16 CP	
with lever and cover		CHI 16 LS

- ¹⁾ May be combined with hoods:
- CHO/CAO 16 X and CHV/CAV 16 X
- MHO/MAO 16 X and MHV/MAV 16 X

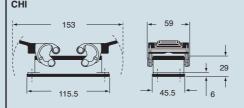
N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

panel cut-out for bulkhead mounting housings in mm

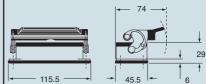


dimensions in mm



dimensions in mm

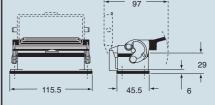
CHI L



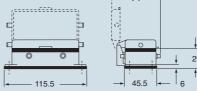
сні с







CHI CS/CP





(excluding enclosures with plastic cover)

inserts:		page
CD 40	poles + ⊕	43
CDD 72	poles + ⊕	56
CQE 32	poles + ⊕	76
CN 16	poles + ⊕	82
CCE 16	poles + ⊕	90
CNE, CSE 16	poles + ⊕	91
CSS 16	poles + ⊕	100
CMSE 6+2 (aux)	poles + ⊕	116
CMCE 6+2 (aux)	poles + ⊕	116
CP 6	poles + ⊕	127
CX 6/36 and 12/2	poles + ⊕	130÷131
CX 4/0 and 4/2	poles + ⊕	132
MIXO 4	modules	137÷151

CH - CA and MH - MA enclosures

insert centre distance: 77.5 x 27 mm

surface mounting housings with 2 levers or 4 pegs



surface mounting housings with single lever



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with levers with levers with levers, high construction	CHP 16 CHP 16.2 CAP 16.21 CAP 16.221 CAP 16.29 CAP 16.229	21 x 2 21 x 2 21 x 2 29 x 2	MHP 16.25 MHP 16.225 MAP 16.32 MAP 16.232 MAP 16.40 MAP 16.240	25 x 2 32 x 2 32 x 2 40 40 x 2	CHP 16 L CHP 16 L2 CAP 16 L CAP 16 L2 CAP 16 L29 CAP 16 L229	21 x 2 21 x 2 21 x 2 29 x 2	MHP 16 L25 MHP 16 L225 MAP 16 L32 MAP 16 L232 MAP 16 L40 MAP 16 L240	25 25 x 2 32 32 x 2 40 40 x 2
with pegs and aluminium cover ¹⁾ with pegs and aluminium cover ¹⁾ with pegs and aluminium cover, high construction ¹⁾	CHP 16 CS CHP 16 CS2 CAP 16 CS CAP 16 CS2 CAP 16 CS29 CAP 16 CS229	21 x 2 21 x 2 21 x 2 29 29 x 2	MHP 16 CS25 MHP 16 CS225 MAP 16 CS32 MAP 16 CS232 MAP 16 CS40 MAP 16 CS240	25 25 x 2 32 32 x 2 40 40 x 2				
with pegs and plastic cover ¹⁾ with pegs and plastic cover ¹⁾ with pegs and plastic cover, high construction ¹⁾	CHP 16 CP CHP 16 CP2 CAP 16 CP CAP 16 CP2 CAP 16 CP29 CAP 16 CP229	21 x 2 21 x 2 21 x 2 29 29 x 2	MHP 16 CP25 MHP 16 CP225 MAP 16 CP32 MAP 16 CP232 MAP 16 CP40 MAP 16 CP240	25 25 x 2 32 32 x 2 40 40 x 2				
with lever and cover with lever and cover with lever and cover, high construction					CHP 16 LS CHP 16 LS2 CAP 16 LS CAP 16 LS2 CAP 16 LS29 CAP 16 LS229	21 x 2 21 x 2 21 x 2 29 29 x 2	MHP 16 LS25 MHP 16 LS225 MAP 16 LS32 MAP 16 LS232 MAP 16 LS40 MAP 16 LS240	25 25 x 2 32 32 x 2 40 40 x 2

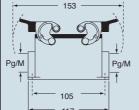
- 1) May be combined with hoods:
- CHO/CAO 16 X and CHV/CAV 16 X
- MHO/MAO 16 X and MHV/MAV 16 X

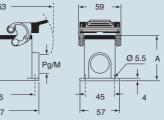
N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

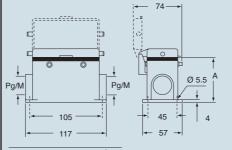
dimensions in mm

CHP - CAP and MHP - MAP





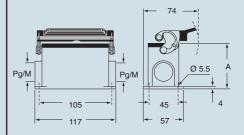
CHP CS/CP - CAP CS/CP and MHP CS/CP - MAP CS/CP



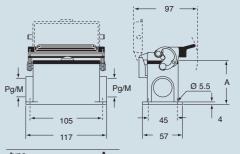
type	Α
CHP / MHP	63
CAP / MAP	81
CHP CS / MHP CS	63
CAP CS / MAP CS	81
CHP CP / MHP CP	63
CAP CP / MAP CP	81

dimensions in mm

CHP L - CAP L and MHP L - MAP L



CHP LS - CAP LS and MHP LS - MAP LS



type	-
CHP L / MHP L	63
CAP L / MAP L	81
CHP LS / MHP LS	63
CAP LS / MAP LS	81

Type **US** 4/4X/12

(excluding enclosures with plastic cover)

inserts:		page
CD 40	poles + ⊕	43
CDD 72	poles + ⊕	56
CQE 32	poles + ⊕	76
CN 16	poles + ⊕	82
CCE 16	poles + ⊕	90
CNE, CSE 16	poles + ⊕	91
CSS 16	poles + ⊕	100
CMSE 6+2 (aux)	poles + ⊕	116
CMCE 6+2 (aux)	poles + ⊕	116
CP 6	poles + ⊕	127
CX 6/36 and 12/2	poles + ⊕	130÷131
CX 4/0 and 4/2	poles + ⊕	132
MIXO 4	modules	137÷151

insert centre distance: 77.5 x 27 mm

with 4 pegs











description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CHO 16 CAO 16.21 CAO 16.29	21 21 29	MHO 16.25 MHO 16.32 MAO 16.32 MAO 16.40	25 32 32 40	CHO 16 L CAO 16 L21 CAO 16 L29	21 21 29	MHO 16 L25 MHO 16 L32 MAO 16 L32 MAO 16 L40	25 32 32 40
with pegs, top entry with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction	CHV 16 CAV 16.21 CAV 16.29	21 21 29	MHV 16.25 MHV 16.32 MAV 16.32 MAV 16.40	25 32 32 40	CHV 16 L CAV 16 L21 CAV 16 L29	21 21 29	MHV 16 L25 MHV 16 L32 MAV 16 L32 MAV 16 L40	25 32 32 40
with pegs, frontal entry, high construction with pegs, frontal entry, high constr., without adaptor *	CAF 16	21	MAF 16.25 MFF 16.25	25 25				

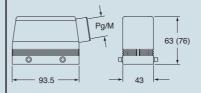
* enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

size 77.27

** can only be used with a complete cable clamp (to be purchased separately)

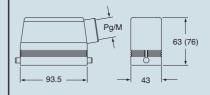
dimensions in mm

CHO (CAO) and MHO (MAO)

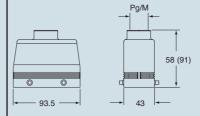


dimensions in mm

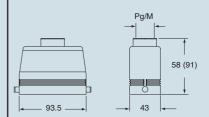
CHO L (CAO L) and MHO L (MAO L)



CHV (CAV) and MHV (MAV)



CHV L (CAV L) and MHV L (MAV L)

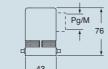


Type 4/4X/12

dimensions indicated are not binding and may be changed without notice



CAF/CFF and MAF/MFF



CH - CA and MH - MA enclosures

inserts:		page
CD 40	poles + ⊕	43
CDD 72	poles + ⊕	56
CQE 32	poles + ⊕	76
CN 16	poles + 🖶	82
CCE 16	poles + ⊕	90
CNE, CSE 16	poles + ⊕	91
CSS 16		100

insert centre distance: 77.5 x 27 mm

CMSE 6+2 (aux) poles + ⊕ **CMCE** 6+2 (aux) poles + ⊕

CP...... 6 poles + ⊕

CX 6/36 and 12/2 poles + ⊕

CX 4/0 and 4/2 poles + ⊕

MIXO 4 modules

hood	S		
with:	2 1	eve	ers

116

127

132

130÷131

137÷151



hoods with single lever

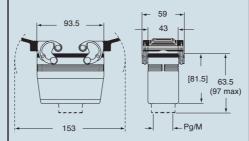


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with levers and gasket, top entry	CHV 16 G	21	MHV 16 G32	32	CHV 16 LG	21	MHV 16 LG32	32
with levers and gasket, top entry, high construction	CAV 16 G	21	MAV 16 G25	25	CAV 16 LG21	21	MAV 16 LG25	25
with levers and gasket, top entry, high construction	CAV 16 G29	29	MAV 16 G32	32	CAV 16 LG29	29	MAV 16 LG32	32
with levers and gasket, top entry, high constr., without adaptor * with levers and gasket, top entry, high constr., without adaptor *	CFV 16 G	21	MFV 16 G25	25	CFV 16 LG21	21	MFV 16 LG25	25
	CFV 16 G29	29	MFV 16 G32	32	CFV 16 LG29	29	MFV 16 LG32	32
			•					

enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

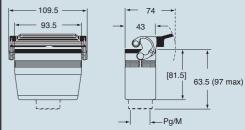
dimensions in mm

CHV G (CAV G) and [CFV G], MHV G (MAV G) and [MFV G]



dimensions in mm

CHV LG (CAV LG) and [CFV LG], MHV LG (MAV LG) and [MFV LG]





covers

inserts:		page
CD 40	poles + ⊕	43
CDD 72	poles + ⊕	56
CQE 32	poles + ⊕	76
CN 16	poles + ⊕	82
CCE 16	poles + ⊕	90
CNE, CSE 16	poles + ⊕	91
CSS 16	poles + ⊕	100
CMSE 6+2 (aux)	poles + ⊕	116
CMCE 6+2 (aux)	poles + ⊕	116
CP 6	poles + ⊕	127
CX 6/36 and 12/2	poles + ⊕	130÷131
CX 4/0 and 4/2	poles + ⊕	132
MIXO 4	modules	137÷151

insert centre distance:

77.5 x 27 mm



with 2 levers





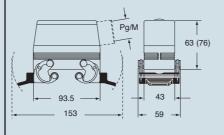
description	part No.	entry Pg	part No.	entry M	part No.
with levers, side entry ¹⁾ with levers, side entry ¹⁾ with levers, side entry, high construction ¹⁾ with levers, side entry, high construction ¹⁾	CHO 16 X CAO 16 X CAO 16 X29	21 21 29	MHO 16 X25 MHO 16 X32 MAO 16 X32 MAO 16 X40	25 32 32 40	
with levers, top entry " with levers, top entry " with levers, top entry, high construction " with levers, top entry, high construction "	CHV 16 X CAV 16 X CAV 16 X29	21 21 29	MHV 16 X25 MHV 16 X32 MAV 16 X32 MAV 16 X40	25 32 32 40	
with 4 pegs (for housings with 2 levers with gasket) with 4 pegs and gasket (for housings with 2 levers) ²⁾ with 2 pegs (for housings with 1 lever with gasket)					CHC 16 CHC 16 C CHC 16 L
with 2 levers (for hoods with 4 pegs) with 1 lever (for hoods with 2 pegs)					CHC 16 G CHC 16 LG

- ¹⁾ May be combined with housings:
- CHI/CHP/CAP 16 CS/CP/C
- MHP/MAP 16 CS/CP
- ²⁾ May be combined with housings:
- CHO/CAO 16 X and CHV/CAV 16 X
- MHO/MAO 16 X and MHV/MAV 16 X

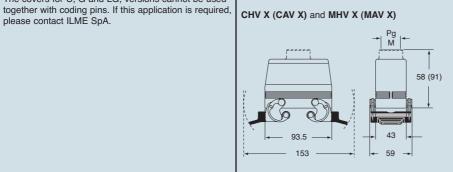
The covers for C, G and LG, versions cannot be used

dimensions in mm

CHO X (CAO X) and MHO X (MAO X)



CHV X (CAV X) and MHV X (MAV X)



dimensions in mm

СНС



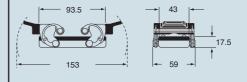
CHC C



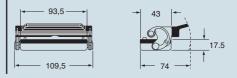
CHC L



CHC G



CHC LG





CM - CMA and MM - MMA enclosures

size "77.27" insulated 830V version



inserts: page **CME** 6 + 2 (aux) poles + ⊕ 117

insert centre distance:

77.5 x 27 mm

bulkhead mounting housings with 2 levers or 4 pegs



bulkhead mounting housings with single lever



description	part No.	part No.
with one or two levers	CMI 06	CMI 06 L
with pegs and aluminium cover 1)	CMI 06 CS	
with pegs and plastic cover 1)	CMI 06 CP	

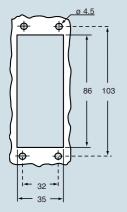
with lever and cover

- 1) May be combined with hoods:
- CMO/CMAO 06 X and CMV/CMAV 06 X
- MMO/MMAO 06 X and MMV/MMAV 06 X

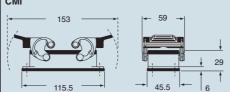
N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

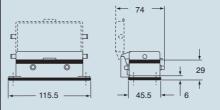
panel cut-out for bulkhead mounting housings in mm



dimensions in mm



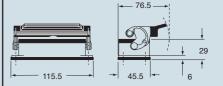
CMI CS/CP

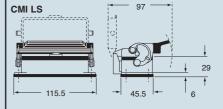


CMI 06 LS

dimensions in mm

CMLL







(excluding enclosures with plastic cover)

77.5 x 27 mm

description

surface mounting housings with 2 levers or 4 pegs



surface mounting housings with single lever



description	part No.	Pg	part No.	M	part No.	Pg	part No.	M
with levers with levers with levers, high construction	CMP 06 CMP 06.2 CMAP 06.21 CMAP 06.221 CMAP 06.229 CMAP 06.229	21 x 2 21 x 2 21 x 2 29 x 2	MMP 06.25 MMP 06.225 MMAP 06.32 MMAP 06.232 MMAP 06.40 MMAP 06.240	25 x 2 32 32 x 2 40 40 x 2	CMP 06 L CMP 06 L2 CMAP 06 L CMAP 06 L2 CMAP 06 L29 CMAP 06 L229	21 x 2 21 x 2 21 x 2 21 x 2 29 29 x 2	MMP 06 L25 MMP 06 L225 MMAP 06 L32 MMAP 06 L232 MMAP 06 L40 MMAP 06 L240	25 x 2 32 32 x 2 40 40 x 2
with pegs and aluminium cover ¹⁾ with pegs and aluminium cover ¹⁾ with pegs and aluminium cover, high construction ¹⁾	CMP 06 CS CMP 06 CS2 CMAP 06 CS CMAP 06 CS2 CMAP 06 CS29 CMAP 06CS229		MMP 06 CS25 MMP 06 CS225 MMAP 06 CS32 MMAP 06 CS232 MMAP 06 CS40 MMAP 06 CS240	32 x 2 40				
with pegs and plastic cover " with pegs and plastic cover " with pegs and plastic cover, high construction "	CMP 06 CP CMP 06 CP2 CMAP 06 CP CMAP 06 CP2 CMAP 06 CP29 CMAP 06 CP29	21 x 2 21 x 2 21 x 2 29 x 2	MMP 06 CP25 MMP 06 CP225 MMAP 06 CP32 MMAP 06CP232 MMAP 06 CP40 MMAP 06CP240	32 x 2 40				
with lever and cover with lever and cover with lever and cover, high construction					CMP 06 LS CMP 06 LS2 CMAP 06 LS CMAP 06 LS2 CMAP 06 LS29 CMAP 06LS229	21 x 2 21 x 2 21 x 2 29 29 x 2	MMP 06 LS25 MMP 06 LS225 MMAP 06 LS32 MMAP 06LS232 MMAP 06 LS40 MMAP 06LS240	32 x 2 40

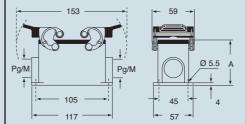
- 1) May be combined with hoods:
- CMO/CMAO 06 X and CMV/CMAV 06 X
- MMO/MMAO 06 X and MMV/MMAV 06 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

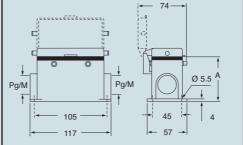
The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

dimensions in mm

CMP - CMAP and MMP - MMAP



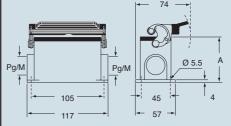
CMP CS/CP - CMAP CS/CP and MMP CS/CP - MMAP CS/CP



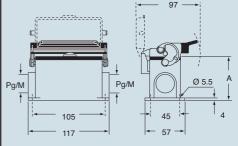
type	Α
CMP / MMP	63
CMAP / MMAP	81
CMP CS / MMP CS	63
CMAP CS / MMAP CS	81
CMP CP / MMP CP	63
CMAP CP / MMAP CP	81

dimensions in mm

CMP L - CMAP L and MMP L - MMAP L



CMP LS - CMAP LS and MMP LS - MMAP LS



type	Α
CMP L / MMP L	63
CMAP L / MMAP L	81
CMP LS / MMP LS	63
CMAP LS / MMAP LS	81



(excluding enclosures with plastic cover)

CM - CMA and MM - MMA enclosures

size "77.27" insulated 830V version



inserts: page **CME** 6 + 2 (aux) poles + ⊕ 117

insert centre distance:

77.5 x 27 mm

hoods with 4 pegs







hoods with 2 pegs

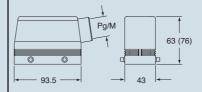


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CMO 06 CMAO 06.21 CMAO 06.29	21 21 29	MMO 06.25 MMO 06.32 MMAO 06.32 MMAO 06.40	25 32 32 40	CMO 06 L CMAO 06 L21 CMAO 06 L29	21 21 29	MMO 06 L25 MMO 06 L32 MMAO 06 L32 MMAO 06 L40	25 32 32 40
with pegs, top entry with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction	CMV 06 CMAV 06.21 CMAV 06.29	21 21 29	MMV 06.25 MMV 06.32 MMAV 06.32 MMAV 06.40	25 32 32 40	CMV 06 L CMAV 06 L21 CMAV 06 L29	21 21 29	MMV 06 L25 MMV 06 L32 MMAV 06 L32 MMAV 06 L40	25 32 32 40
with pegs, frontal entry, high construction	CMAF 06	21	MMAF 06.25	25				
with pegs, frontal entry, high constr., without adaptor *			MMFF 06.25	25				

^{*} enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

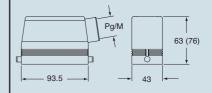
dimensions in mm

CMO (CMAO) and MMO (MMAO)

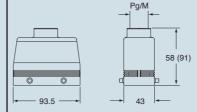


dimensions in mm

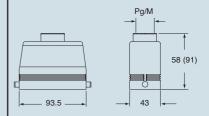
CMO L (CMAO L) and MMO L (MMAO L)



CMV (CMAV) and MMV (MMAV)

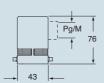


CMV L (CMAV L) and MMV L (MMAV L)



CMAF/CMFF and MMAF/MMFF







^{**} can only be used with a complete cable clamp (to be purchased separately)

inserts: page **CME** 6 + 2 (aux) poles + ⊕ 117

insert centre distance:

77.5 x 27 mm

hoods with 2 levers



hoods with single lever

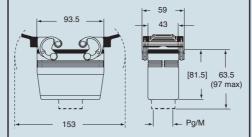


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with levers and gasket, top entry with levers and gasket, top entry, high construction with levers and gasket, top entry, high construction	CMV 06 G CMAV 06 G CMAV 06 G29	21 21 29	MMV 06 G32 MMAV 06 G25 MMAV 06 G32	32 25 32	CMV 06 LG CMAV 06 LG21 CMAV 06 LG29		MMV 06 LG32 MMAV 06 LG25 MMAV 06 LG32	
with levers and gasket, top entry, high constr., without adaptor * with levers and gasket, top entry, high constr., without adaptor *			MMFV 06 G25 MMFV 06 G32	25 32			MMFV 06 LG25 MMFV 06 LG32	

^{*} enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

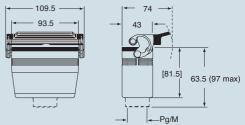
dimensions in mm

CMV G (CMAV G) and [CMFV G], MMV G (MMAV G) and [MMFV G]



dimensions in mm

CMV LG (CMAV LG) and [CMFV LG], MMV LG (MMAV LG) and [MMFV LG]





CM - CMA and MM - MMA enclosures

size "77.27" insulated 830V version



inserts: page **CME** 6 + 2 (aux) poles + ⊕ 117

insert centre distance:

77.5 x 27 mm

The covers for C, G and LG, versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.

hoods with 2 levers



covers

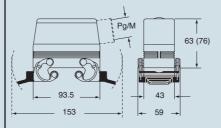


description	part No.	entry Pg	part No.	entry M	part No.
with levers, side entry " with levers, side entry " with levers, side entry, high construction " with levers, side entry, high construction "	CMO 06 X CMAO 06 X CMAO 06 X29	21 21 29	MMO 06 X25 MMO 06 X32 MMAO 06 X32 MMAO 06 X40	25 32 32 40	
with levers, top entry ¹⁾ with levers, top entry ¹⁾ with levers, top entry, high construction ¹⁾ with levers, top entry, high construction ¹⁾	CMV 06 X CMAV 06 X CMAV 06 X29	21 21 29	MMV 06 X25 MMV 06 X32 MMAV 06 X32 MMAV 06 X40	25 32 32 40	
with 4 pegs (for enclosures with 2 levers with gasket) with 4 pegs and gasket (for enclosures with 2 levers) ²⁾ with 2 pegs (for enclosures with 1 lever with gasket)					CHC 16 CHC 16 C CHC 16 L
with 2 levers (for hoods with 4 pegs) with 1 lever (for hoods with 2 pegs)					CHC 16 G CHC 16 LG

- 1) May be combined with housings:
- CMI/CMP/CMAP 06 CS/CP
- MMP/MMAP 06 CS/CP
- ²⁾ May be combined with housings:
- CMO/CMAO 06 X and CMV/CMAV 06 X
- MMO/MMAO 06 X and MMV/MMAV 06 X

dimensions in mm

CMO X (CMAO X) and MMO X (MMAO X)



CHC

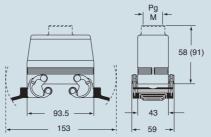
dimensions in mm



CHC C



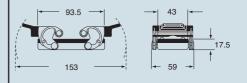
CMV X (CMAV X) and MMV X (MMAV X)



CHC L



CHC G



CHC LG





77.5 x 27 mm

Ф

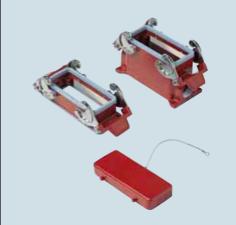
i← 32 →

- 35 ·

Φ.

The covers for G versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.

housings and cover



hoods and cover



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting, with levers surface mounting, with levers, high construction	CHIR 16 CAPR 16.21	 21	MAPR 16.32	32				
cover with 4 pegs (for housings)	CHCR 16							
with pegs, side entry with pegs, side entry, high construction with pegs, top entry with pegs, top entry, high construction					CHOR 16 CAOR 16.21 CHVR 16 CAVR 16.21	21 21 21 21	MHOR 16.25 MAOR 16.40 MHVR 16.25 MAVR 16.40	25 40 25 40
cover with 2 levers (for hoods)					CHCR 16 G			

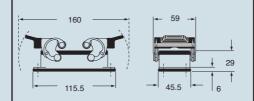
panel cut-out for bulkhead mounting housings in mm

86 103

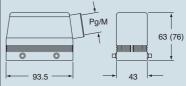
dimensions in mm

dimensions in mm

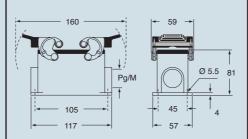
CHIR



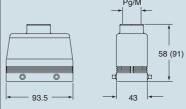
CHOR (CAOR) and MHOR (MAOR)



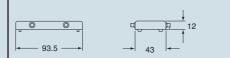
CAPR and **MAPR**



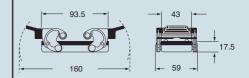
CHVR (CAVR) and MHVR (MAVR)



CHCR



CHCR G





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housings and	cover		hoods an

CD	inserts:		page
CDD 72 poles + ⊕ 56 CQE 32 poles + ⊕ 76 CN 16 poles + ⊕ 82 CCE 16 poles + ⊕ 90 CNE, CSE 16 poles + ⊕ 10 CSS 16 poles + ⊕ 108 CMSE 6+2 (aux) poles + ⊕ 116 CMCE 6+2 (aux) poles + ⊕ 116 CME 6+2 (aux) poles + ⊕ 117 CP 6/36 and 12/2 poles + ⊕ 127 CX 6/36 and 12/2 poles + ⊕ 130÷131 CX 4/0 and 4/2 poles + ⊕ 132	CD 40	poles + ⊕	43
CQE 32 poles + ⊕ 76 CN 16 poles + ⊕ 82 CCE 16 poles + ⊕ 90 CNE, CSE 16 poles + ⊕ 91 CSS 16 poles + ⊕ 100 CTE, CTSE *) (16A) 16 poles + ⊕ 108 CMSE 6+2 (aux) poles + ⊕ 116 CMCE 6+2 (aux) poles + ⊕ 117 CP 6 poles + ⊕ 127 CX 6/36 and 12/2 poles + ⊕ 130÷131 CX 4/0 and 4/2 poles + ⊕ 130÷131	CT, CTS *) (10A) 40	poles + 🖶	50
CN	CDD 72	poles +	56
CCE 16 poles + ⊕ 90 CNE, CSE 16 poles + ⊕ 91 CSS 16 poles + ⊕ 100 CTE, CTSE *) (16A) 16 poles + ⊕ 108 CMSE 6+2 (aux) poles + ⊕ 116 CMCE 6+2 (aux) poles + ⊕ 117 CP 6 poles + ⊕ 127 CX 6/36 and 12/2 poles + ⊕ 130÷131 CX 4/0 and 4/2 poles + ⊕ 132	CQE 32	poles +	76
CNE, CSE	CN 16	poles + ⊕	82
CSS	CCE 16	poles + ⊕	90
CTE, CTSE *) (16A) 16 poles + ⊕ 108 CMSE	CNE, CSE 16	poles + ⊕	91
CMSE 6+2 (aux) poles + ⊕ 116 CMCE 6+2 (aux) poles + ⊕ 116 CME 6+2 (aux) poles + ⊕ 117 CP 6/36 and 12/2 poles + ⊕ 127 CX 6/36 and 12/2 poles + ⊕ 130÷131 CX 4/0 and 4/2 poles + ⊕ 132	CSS 16	poles + ⊕	100
CMCE 6+2 (aux) poles + ⊕ 116 CME 6+2 (aux) poles + ⊕ 117 CP 6 poles + ⊕ 127 CX 6/36 and 12/2 poles + ⊕ 130÷131 CX 4/0 and 4/2 poles + ⊕ 132	CTE, CTSE *) (16A) 16	poles + ⊕	108
CME 6+2 (aux) poles + ⊕ 117 CP 6 9 poles + ⊕ 127 CX 6/36 and 12/2 poles + ⊕ 130÷131 CX 4/0 and 4/2 poles + ⊕ 132	CMSE 6+2 (aux)	poles + ⊕	116
CP	CMCE 6+2 (aux)	poles + ⊕	116
CX 6/36 and 12/2 poles + ⊕ 130÷131 CX 4/0 and 4/2 poles + ⊕ 132	CME 6+2 (aux)	poles + ⊕	117
CX 4/0 and 4/2 poles + ⊕ 132	CP 6	poles + ⊕	127
· ·	CX 6/36 and 12/2	poles + ⊕	130÷131
MIXO 4 modules 137÷151	CX 4/0 and 4/2	poles + ⊕	132
	MIXO 4	modules	137÷151

insert centre distance: 77.5 x 27 mm

*) only for enclosure CHIW 16

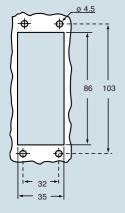


hoods and cover



, only for cholosure of hiv to								
description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting, with levers surface mounting, with levers, high construction	CHIW 16 CAPW 16.21	 21	MAPW 16.32	32				
cover with 4 pegs (for enclosures with 2 levers)	CHCW 16							
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction with pegs, top entry with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction with pegs, top entry, high construction					CHOW 16 CAOW 16.29 CHVW 16 CAVW 16.29	21 29 21 29	MHOW 16.25 MHOW 16.32 MAOW 16.32 MAOW 16.40 MHVW 16.25 MHVW 16.32 MAVW 16.32 MAVW 16.40	25 32 32 40 25 32 32 40
cover with 2 levers (for enclosures with 4 pegs)					CHCW 16 G			
with levers and gasket, top entry					CAVW 16 G29	29	MAVW 16 G32	32

panel cut-out for bulkhead mounting housings in mm



The covers for G versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.

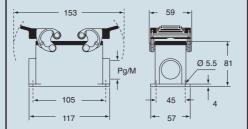


dimensions indicated are not binding and may be changed without notice

dimensions in mm

CHIW

CAPW and **MAPW**

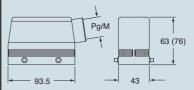


CHCW

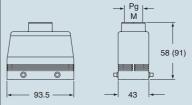


dimensions in mm

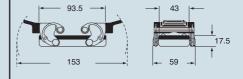
CHOW (CAOW) and MHOW (MAOW)



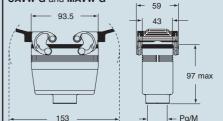
CHVW (CAVW) and MHVW (MAVW)



CHCW G



CAVW G and MAVW G



inserts:		page
CD 40	poles + ⊕	43
CT, CTS *) (10A) 40	poles + ⊕	50
CDD 72	poles + ⊕	56
CQE 32	poles + ⊕	76
CN 16	poles +	82
CCE 16	poles +	90
CNE, CSE 16	poles +	91
CSS 16	poles + 🖶	100
CTE, CTSE *) (16A) 16	poles + 🖶	108
CMSE 6+2 (aux)	poles + ⊕	116
CMCE 6+2 (aux)	poles + ⊕	116
CP 6	poles + ⊕	127
CX 6/36 and 12/2	poles + ⊕	130÷131
CX 4/0 and 4/2	poles + ⊕	132
MIXO 4	modules	137÷151

insert centre distance: 77.5 x 27 mm
*) only for enclosure CHIS 16

housings and cover for electromagnetic compatibility

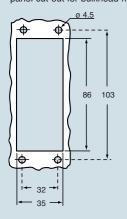


hoods and cover for electromagnetic compatibility



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting, with levers surface mounting, with levers, high construction	CHIS 16 CAPS 16.21	 21	MAPS 16.32	32				
cover with 4 pegs (for enclosures with 2 levers)	CHCS 16							
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction with pegs, top entry with pegs, top entry with pegs, top entry, high construction					CHOS 16 CAOS 16.29 CHVS 16 CAVS 16.29	21 29 21 29	MHOS 16.25 MHOS 16.32 MAOS 16.32 MAOS 16.40 MHVS 16.25 MHVS 16.32 MAVS 16.32	25 32 32 40 25 32 32
with pegs, top entry, high construction					CUCC 16 C		MAVS 16.40	40
cover with 2 levers (for enclosures with 4 pegs)					CHCS 16 G			

panel cut-out for bulkhead mounting housings in mm



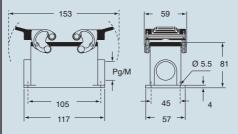
The covers for G versions cannot be used together with coding pins. If this application is required, please contact ILME SpA. $\begin{tabular}{l} \end{tabular}$

dimensions in mm

CHIS

153 59 29

CAPS and MAPS

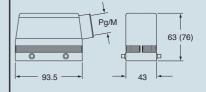


CHCS

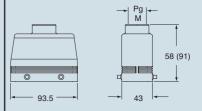


dimensions in mm

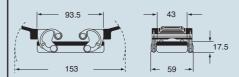
CHOS (CAOS) and MHOS (MAOS)



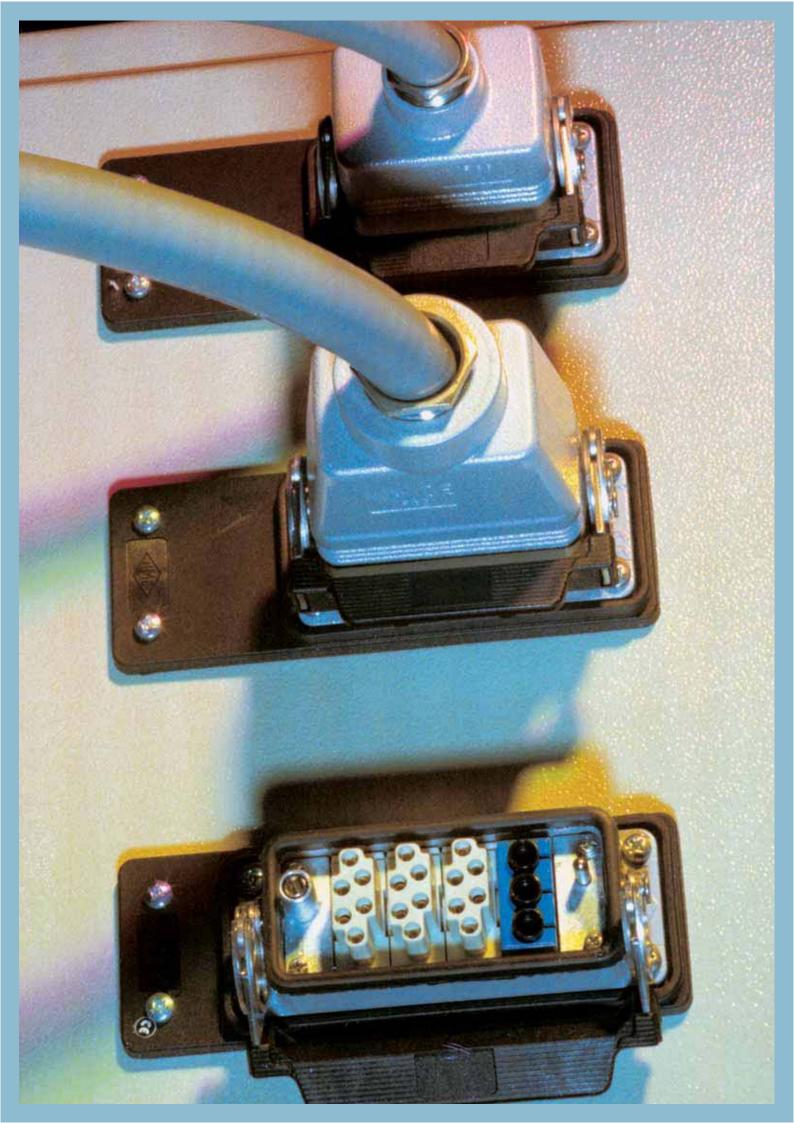
CHVS (CAVS) and MHVS (MAVS)



CHCS G







inserts:		page
CD 64	poles + ⊕	45
CT, CTS (10A) 64	poles + ⊕	51
CDD 108	poles + ⊕	58
CQE 46	poles + ⊕	77
CN 24	poles + ⊕	83
CCE 24	poles + ⊕	92
CNE, CSE 24	poles + ⊕	93
CSS 24	poles + ⊕	101
CTE, CTSE (16A) 24	poles + ⊕	109
CMSE 10+2 (aux)	poles + ⊕	118
CMCE 10+2 (aux)	poles + ⊕	118
CX 4/8	poles + ⊕	133
MIXO 6	modules	137÷151

104 x 27 mm



bulkhead mounting housings

bulkhead mounting housings with single lever



description

with one or two levers

CHI 24 C with pegs 1)

with pegs and aluminium cover 1) with pegs and plastic cover 1)

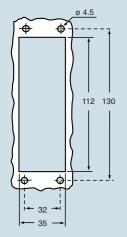
with lever and cover

- 1) May be combined with hoods: - CHO/CAO 24 X and CHV/CAV 24 X
- MHO/MAO 24 X and MHV/MAV 24 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

panel cut-out for bulkhead mounting housings in mm



Type **US** 4/4X/12

(excluding enclosures with plastic cover)

dimensions indicated are not binding and may be changed without notice

dimensions in mm

part No.

CHI 24

CHI 24 CS

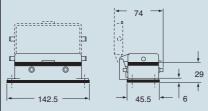
CHI 24 CP



сні с



CHI CS/CP

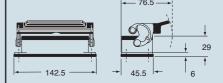


CHI 24 LS dimensions in mm

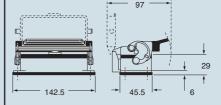


part No.

CHI 24 L



CHI LS

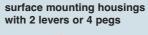


CH - CA and MH - MA enclosures

inserts:		page
CD	poles +	45 58
CQE	poles +	77 83 92
CNE, CSE 24 CSS 24	poles + ⊕	93 101
CMSE 10+2 (aux) CMCE 10+2 (aux) CX 4/8	poles +	118 118 133
MIXO 6	modules	137÷151

insert centre distance:

104 x 27 mm





surface mounting housings with single lever



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with levers with levers with levers, high construction	CHP 24 CHP 24.2 CAP 24.21 CAP 24.221 CAP 24.29 CAP 24.229	21 x 2 21 x 2 21 x 2 29 29 x 2	MHP 24.25 MHP 24.225 MAP 24.32 MAP 24.232 MAP 24.40 MAP 24.240	25 x 2 32 x 2 32 x 2 40 40 x 2	CHP 24 L CHP 24 L2 CAP 24 L CAP 24 L2 CAP 24 L29 CAP 24 L29	21 x 2 21 x 2 21 x 2 29 29 x 2	MHP 24 L25 MHP 24 L225 MAP 24 L32 MAP 24 L232 MAP 24 L40 MAP 24 L240	25 x 2 32 32 x 2 40 40 x 2
with pegs and aluminium cover ¹⁾ with pegs and aluminium cover ¹⁾ with pegs and aluminium cover, high construction ¹⁾	CHP 24 CS CHP 24 CS2 CAP 24 CS CAP 24 CS2 CAP 24 CS29 CAP 24 CS229	21 x 2 21 x 2 21 x 2 29 29 x 2	MHP 24 CS25 MHP 24 CS225 MAP 24 CS32 MAP 24 CS32 MAP 24 CS40 MAP 24 CS240	25 25 x 2 32 32 x 2 40 40 x 2				
with pegs and plastic cover ¹⁾ with pegs and plastic cover ¹⁾ with pegs and plastic cover, high construction ¹⁾	CHP 24 CP CHP 24 CP2 CAP 24 CP CAP 24 CP2 CAP 24 CP29 CAP 24 CP29	21 x 2 21 x 2 21 x 2 29 x 2	MHP 24 CP25 MHP 24 CP225 MAP 24 CP32 MAP 24 CP232 MAP 24 CP40 MAP 24 CP240	25 x 2 32 x 2 32 x 2 40 40 x 2				
with lever and cover with lever and cover with lever and cover, high construction					CHP 24 LS CHP 24 LS2 CAP 24 LS CAP 24 LS2 CAP 24 LS29 CAP 24 LS229	21 x 2 21 x 2 21 x 2 29 29 x 2	MHP 24 LS25 MHP 24 LS225 MAP 24 LS32 MAP 24 LS232 MAP 24 LS40 MAP 24 LS240	25 x 2 32 32 x 2 40 40 x 2

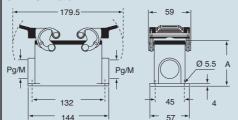
- 1) May be combined with hoods:
- CHO/CAO 24 X and CHV/CAV 24 X
- MHO/MAO 24 X and MHV/MAV 24 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

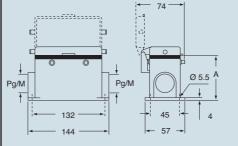
The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

dimensions in mm

CHP - CAP and MHP - MAP



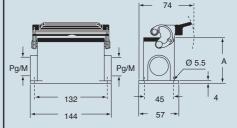
CHP CS/CP - CAP CS/CP and MHP CS/CP - MAP CS/CP



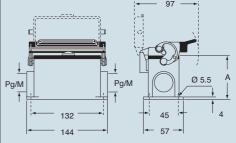
type	Α
CHP / MHP	63
CAP / MAP	81
CHP CS / MHP CS	63
CAP CS / MAP CS	81
CHP CP / MHP CP	63
CAP CP / MAP CP	81

dimensions in mm

CHP L - CAP L and MHP L - MAP L



CHP LS - CAP LS and MHP LS - MAP LS



type	Α
CHP L / MHP L	63
CAP L / MAP L	81
CHP LS / MHP LS	63
CAP LS / MAP LS	81

Type **US** 4/4X/12

(excluding enclosures with plastic cover)

inserts:		page
CD 64	poles + ⊕	45
CDD 108	poles + ⊕	58
CQE 46	poles + ⊕	77
CN 24	poles + ⊕	83
CCE 24	poles +	92
CNE, CSE 24	poles +	93
CSS 24	poles +	101
CMSE 10+2 (aux)	poles +	118
CMCE 10+2 (aux)	poles +	118
CX 4/8	poles +	133
MIXO 6	modules	137÷151

104 x 27 mm

size 104.27

with 4 pegs







with 2 pegs





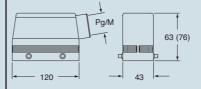
description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CHO 24 CAO 24.21 CAO 24.29	21 21 29	MHO 24.25 MHO 24.32 MAO 24.32 MAO 24.40	25 32 32 40	CHO 24 L CAO 24 L21 CAO 24 L29	21 21 29	MHO 24 L25 MHO 24 L32 MAO 24 L32 MAO 24 L40	25 32 32 40
with pegs, top entry with pegs, top entry with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction	CHV 24 CHV 24.29 CAV 24.21 CAV 24.29	21 29 21 29	MHV 24.25 ** MHV 24.32 MHV 24.40 MAV 24.32 MAV 24.40	25 32 40 32 40	CHV 24 L CHV 24 L29 CAV 24 L21 CAV 24 L29	21 29 21 29	MHV 24 L25 MHV 24 L32 MHV 24 L40 MAV 24 L32 MAV 24 L40	25 32 40 32 40
with pegs, frontal entry, high construction with pegs, frontal entry, high construction	CAF 24.21 CAF 24.29	21 29	MAF 24.25 MAF 24.32	25 32				
with pegs, frontal entry, high construction, without adaptor * with pegs, frontal entry, high construction, without adaptor *	CFF 24.21 CFF 24.29	21 29	MFF 24.25 MFF 24.32	25 32				

^{*} enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

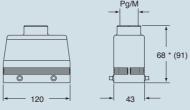
** can only be used with a complete cable clamp (to be purchased separately)

dimensions in mm

CHO (CAO) and MHO (MAO)



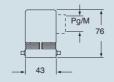
CHV (CAV) and MHV (MAV)



* 69.5 for Pg 29 - M 40 versions

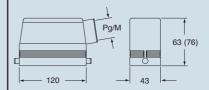
CAF/CFF and MAF/MFF



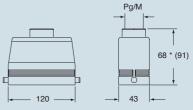


dimensions in mm

CHO L (CAO L) and MHO L (MAO L)



CHV L (CAV L) and MHV L (MAV L)



* 69.5 for Pg 29 - M 40 versions



CH - CA and MH - MA enclosures

size "104.27" standard version



	page
poles + ⊕	45
poles +	58
poles +	77
poles +	83
poles +	92
poles +	93
poles +	101
poles +	118
poles +	118
poles +	133
modules	137÷151
	poles + ⊕

insert centre distance:

104 x 27 mm







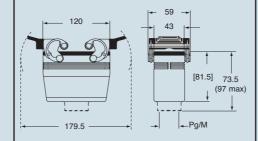
description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with levers and gasket, top entry	CHV 24 G	21	MHV 24 G32	32	CHV 24 LG	21	MHV 24 LG32	32
with levers and gasket, top entry, high construction	CAV 24 G	21	MAV 24 G25	25	CAV 24 LG21	21	MAV 24 LG25	25
with levers and gasket, top entry, high construction	CAV 24 G29	29	MAV 24 G32	32	CAV 24 LG29	29	MAV 24 LG32	32
with levers and gasket, top entry, high constr., without adaptor * with levers and gasket, top entry, high constr., without adaptor *	CFV 24 G	21	MFV 24 G25	25	CFV 24 LG21	21	MFV 24 LG25	25
	CFV 24 G29	29	MFV 24 G32	32	CFV 24 LG29	29	MFV 24 LG32	32

^{*} enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

dimensions in mm

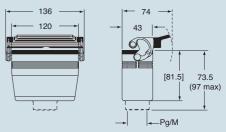
with 2 levers

CHV G (CAV G) and [CFV G], MHV G (MAV G) and [MFV G]



dimensions in mm

CHV LG (CAV LG) and [CFV LG], MHV LG (MAV LG) and [MFV LG]





covers

inserts:		page
CD 64	poles + ⊕	45
CDD 108	poles + 🖶	58
CQE 46	poles + ⊕	77
CN 24	poles + ⊕	83
CCE 24	poles + ⊕	92
CNE, CSE 24	poles + ⊕	93
CSS 24	poles + ⊕	101
CMSE 10+2 (aux)	poles + ⊕	118
CMCE 10+2 (aux)	poles + ⊕	118
CX 4/8		133
MIXO 6	modules	137÷151

insert centre distance: 104 x 27 mm

The covers for C, G and LG, versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.



with two levers

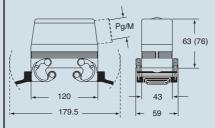
description	part No.	entry Pg	part No.	entry M	part No.
with levers, side entry ¹⁾ with levers, side entry ¹⁾ with levers, side entry, high construction ¹⁾ with levers, side entry, high construction ¹⁾	CHO 24 X CAO 24 X CAO 24 X29	21 21 29	MHO 24 X25 MHO 24 X32 MAO 24 X32 MAO 24 X40	25 32 32 40	
with levers, top entry ¹⁾ with levers, top entry ¹⁾ with levers, top entry, high construction ¹⁾ with levers, top entry, high construction ¹⁾	CHV 24 X CAV 24 X CAV 24 X29	21 21 29	MHV 24 X25 MHV 24 X32 MAV 24 X32 MAV 24 X40	25 32 32 40	
with 4 pegs (for enclosures with 2 levers with gasket) with 4 pegs and gasket (for enclosures with 2 levers) 29 with 2 pegs (for enclosures with 1 lever with gasket)					CHC 24 CHC 24 C CHC 24 L
with 2 levers (for hoods with 4 pegs) with 1 lever (for hoods with 2 pegs)					CHC 24 G CHC 24 LG
¹⁾ May be combined with housings:	dimensions in mm				dimensions in mm

- CHI/CHP/CAP 24 CS/CP/C
- MHP/MAP 24 CS/CP
- ¹⁾ May be combined with housings:
- MHO/MAO 24 X and MHV/MAV 24 X
- CHO/CAO 24 X and CHV/CAV 24 X

CHO X (CAO X) and MHO X (MAO X)

CHV X (CAV X) and MHV X (MAV X)

120 179.5



СНС



снс с

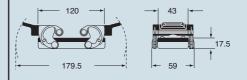


CHC L

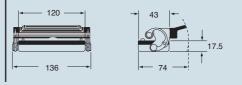
68 (91)



CHC G



CHC LG



Type 4/4X/12

CM - CMA and MM - MMA enclosures size "104.27" insulated 830V version



inserts:	page
CME 10 + 2 (aux) poles + @	119
CME, CMCE 16 + 2 (aux) poles + @	124

insert centre distance:

104 x 27 mm





bulkhead mounting housings with single lever



description	part No.	part No.
with one or two levers	CMI 16	CMI 16 L
		J 10 _
with pegs and aluminium cover 1)	CMI 16 CS	
1-3		
with pegs and plastic cover 1)	CMI 16 CP	

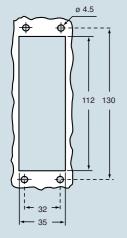
with lever and cover

- ¹⁾ May be combined with hoods:
- CMO/CMAO 16 X and CMV/CMAV 16 X
- MMO/MMAO 16 X and MMV/MMAV 16 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

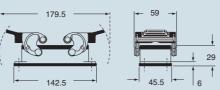
The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

panel cut-out for bulkhead mounting housings in mm

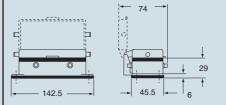


dimensions in mm





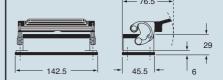
CMI CS/CP



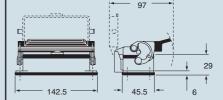
CMI 16 LS

dimensions in mm

CMLL



CMI LS





(excluding enclosures with plastic cover)

inserts:	page
CME 10 + 2 (aux) poles + ⊕	119
CME, CMCE 16 + 2 (aux) poles + (a)	124

insert centre distance:

104 x 27 mm

surface mounting housings with 2 levers or 4 pegs



surface mounting housings with single lever



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with levers with levers with levers, high construction	CMP 16 CMP 16.2 CMAP 16.21 CMAP 16.221 CMAP 16.229 CMAP 16.229	21 x 2 21 x 2 21 x 2 21 x 2 29 x 2	MMP 16.25 MMP 16.225 MMAP 16.32 MMAP 16.232 MMAP 16.40 MMAP 16.240	25 x 2 32 32 x 2 40 40 x 2	CMP 16 L CMP 16 L2 CMAP 16 L CMAP 16 L2 CMAP 16 L29 CMAP 16 L229	21 x 2 21 x 2 21 x 2 21 x 2 29 x 2	MMP 16 L25 MMP 16 L225 MMAP 16 L32 MMAP 16 L232 MMAP 16 L40 MMAP 16 L240	25 x 2 32 32 x 2 40 40 x 2
with pegs and aluminium cover ¹⁾ with pegs and aluminium cover ¹⁾ with pegs and aluminium cover, high construction ¹⁾	CMP 16 CS CMP 16 CS2 CMAP 16 CS CMAP 16 CS2 CMAP 16 CS29 CMAP 16 CS229	-	MMP 16 CS25 MMP 16 CS225 MMAP 16 CS32 MMAP 16 CS232 MMAP 16 CS40 MMAP 16 CS240	32 x 2 40				
with pegs and plastic cover ¹⁾ with pegs and plastic cover ¹⁾ with pegs and plastic cover, high construction ¹⁾	CMP 16 CP CMP 16 CP2 CMAP 16 CP CMAP 16 CP2 CMAP 16 CP29 CMAP 16 CP29	21 x 2 21 x 2 21 x 2 29 29 x 2	MMP 16 CP25 MMP 16 CP225 MMAP 16 CP32 MMAP 16 CP232 MMAP 16 CP40 MMAP 16 CP40	32 x 2 40				
with lever and cover with lever and cover with lever and cover, high construction					CMP 16 LS CMP 16 LS2 CMAP 16 LS CMAP 16 LS2 CMAP 16 LS29 CMAP 16LS229	21 x 2 21 x 2 21 x 2 29 29 x 2	MMP 16 LS25 MMP 16 LS225 MMAP 16 LS32 MMAP 16LS232 MMAP 16 LS40 MMAP 16LS240	32 x 2 40

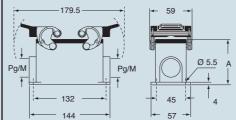
- 1) May be combined with hoods:
- CMO/CMAO 16 X and CMV/CMAV 16 X
- MMO/MMAO 16 X and MMV/MMAV 16 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

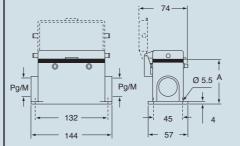
The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

dimensions in mm

CMP - CMAP and MMP - MMAP



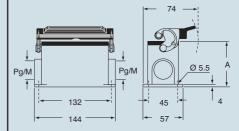
 $\operatorname{CMP}\operatorname{CS/CP}\operatorname{-}\operatorname{CMAP}\operatorname{CS/CP}$ and $\operatorname{MMP}\operatorname{CS/CP}\operatorname{-}\operatorname{MMAP}\operatorname{CS/CP}$



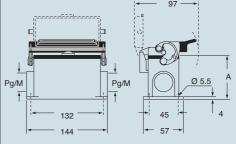
type	Α
CMP / MMP	63
CMAP / MMAP	81
CMP CS / MMP CS	63
CMAP CS / MMAP CS	81
CMP CP / MMP CP	63
CMAP CP / MMAP CP	81

dimensions in mm

CMP L - CMAP L and MMP L - MMAP L



 $\ensuremath{\mathsf{CMP}}\xspace\operatorname{\ensuremath{\mathsf{LS}}}\xspace\text{-}\xspace\operatorname{\ensuremath{\mathsf{CMMP}}}\xspace\operatorname{\ensuremath{\mathsf{LS}}}\xspace\text{-}\xspace\operatorname{\ensuremath{\mathsf{CMMP}}}\xspace\operatorname{\ensuremath{\mathsf{LS}}}\xspace\operatorname{\ensuremath{\mathsf{CMMP}}}\xspace\operatorname{\ensuremath{\mathsf{LS}}}\xspace\operatorname{\ensuremath{\mathsf{CMMP}}}\xspace\operatorname{\ensuremath{\mathsf{LS}}}\xspace\operatorname{\ensuremath{\mathsf{CMMP}}}\xs$



type	Α
CMP L / MMP L	63
CMAP L / MMAP L	81
CMP LS / MMP LS	63
CMAP LS / MMAP LS	81

Type 4/4X/12

(excluding enclosures with plastic cover)

CM - CMA and MM - MMA enclosures

size "104.27" insulated 830V version



inserts: page **CME** 10 + 2 (aux) poles + ⊕ **CME**, **CMCE** 16 + 2 (aux) poles + ⊕ 119 124

insert centre distance:

104 x 27 mm

hoods with 4 pegs



hoods with 2 pegs



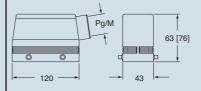


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction	CMO 16 CMAO 16.21 CMAO 16.29	21 21 29	MMO 16.25 MMO 16.32 MMAO 16.32 MMAO 16.40	25 32 32 40	CMO 16 L CMAO 16 L21 CMAO 16 L29	21 21 29	MMO 16 L25 MMO 16 L32 MMAO 16 L32 MMAO 16 L40	25 32 32 40
with pegs, top entry with pegs, top entry with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction	CMV 16.29 CMAV 16.21 CMAV 16.29	21 29 21 29	MMV 16.25 ** MMV 16.32 MMV 16.40 MMAV 16.32 MMAV 16.40	25 32 40 32 40	CMV 16 L CMV 16 L29 CMAV 16 L21 CMAV 16 L29	21 29 21 29	MMV 16 L25 MMV 16 L32 MMV 16 L40 MMAV 16 L32 MMAV 16 L40	25 32 40 32 40
with pegs, frontal entry, high construction with pegs, frontal entry, high construction	CMAF 16.21 CMAF 16.29	21 29	MMAF 16.25 MMAF 16.32	25 32				
with pegs, frontal entry, high constr., without adaptor * with pegs, frontal entry, high constr., without adaptor *	CMFF 16.21 CMFF 16.29	21 29	MMFF 16.25 MMFF 16.32	25 32				

^{*} enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

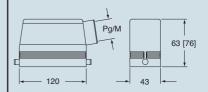
dimensions in mm

CMO (CMAO) and MMO (MMAO)

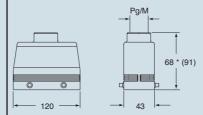


CMO L (CMAO L) and MMO L (MMAO L)

dimensions in mm

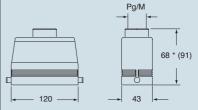


CMV (CMAV) and MMV (MMAV)



^{* 69.5} for Pg 29 - M 40 versions

CMV L (CMAV L) and MMV L (MMAV L)

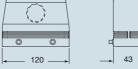


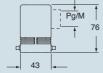
* 69.5 for Pg 29 - M 40 versions

Type 4/4X/12

dimensions indicated are not binding and may be changed without notice

CMAF/CMFF and MMAF/MMFF





^{**} can only be used with a complete cable clamp (to be purchased separately)

CM - CMA and MM - MMA enclosures size "104.27" insulated 830V version



inserts: page **CME** 10 + 2 (aux) poles + ⊕ 119

CME, CMCE 16 + 2 (aux) poles + (9)

insert centre distance:

104 x 27 mm

hoods with 2 levers

124



hoods with single lever

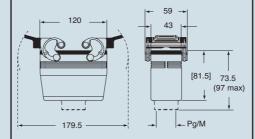


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	ķ
with levers and gasket, top entry with levers and gasket, top entry, high construction with levers and gasket, top entry, high construction	CMV 16 G CMAV 16 G CMAV 16 G29	21 21 29	MMV 16 G32 MMAV 16 G25 MMAV 16 G32	32 25 32		21 21 29	
with levers and gasket, top entry, high constr., without adaptor * with levers and gasket, top entry, high constr., without adaptor *	CMFV 16 G CMFV 16 G29	21 29	MMFV 16 G25 MMFV 16 G32	25 32	0	21 29	1

enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

dimensions in mm

CMV G (CMAV G) and [CMFV G], MMV G (MMAV G) and [MMFV G]



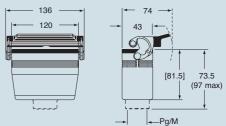
MMAV 16 LG25 25 MMAV 16 LG32 32 MMFV 16 LG25 25 MMFV 16 LG32 32

part No.

MMV 16 LG32

dimensions in mm

CMV LG (CMAV LG) and [CMFV LG], MMV LG (MMAV LG) and [MMFV LG]





CM - CMA and MM - MMA enclosures size "104.27" insulated 830V version

hoods



inserts:		page
	10 + 2 (aux) poles + (aux) poles + (aux) poles + (aux) poles + (aux)	119 124

insert centre distance:

104 x 27 mm

Covers G and LG version are not suitable to be used with code pins. If this application is required please contact ILME SpA.



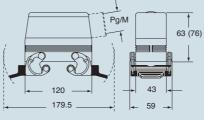
covers

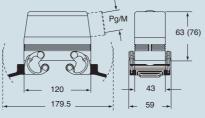
description	part No.	entry Pg	part No.	entry M	part No.
with levers, side entry ¹⁾ with levers, side entry ¹⁾ with levers, side entry, high construction ¹⁾ with levers, side entry, high construction ¹⁾	CMO 16 X CMAO 16 X CMAO 16 X29	21 21 29	MMO 16 X25 MMO 16 X32 MMAO 16 X32 MMAO 16 X40	25 32 32 40	
with levers, top entry ¹⁾ with levers, top entry ¹⁾ with levers, top entry, high construction ¹⁾ with levers, top entry, high construction ¹⁾	CMV 16 X CMAV 16 X CMAV 16 X29	21 21 29	MMV 16 X25 MMV 16 X32 MMAV 16 X32 MMAV 16 X40	25 32 32 40	
with 4 pegs (for enclosures with 2 levers with gasket) with 4 pegs and gasket (for enclosures with 2 levers) ²⁾ with 2 pegs (for enclosures with 1 lever with gasket)					CHC 24 CHC 24 C CHC 24 L
with 2 levers (for hoods with 4 pegs) with 1 lever (for hoods with 2 pegs)					CHC 24 G CHC 24 LG

- ¹⁾ May be combined with housings:
- CMI/CMP/CMAP 16 CS
- MMP/MMAP 16 CS
- 1) May be combined with housings:
- CMO/CMAO 16 X and CMV/CMAV 16 X
- MMO/MMAO 16 X and MMV/MMAV 16 X

dimensions in mm

CMO X (CMAO X) and MMO X (MMAO X)





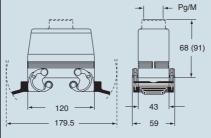
CHC C

СНС

dimensions in mm



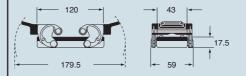
CMV X (CMAV X) and MMV X (MMAV X)



CHC L



CHC G



CHC LG



Type 4/4X/12

inserts:		page
CN RY24	poles + ⊕	83
CNE RY 24	poles + ⊕	93
CP RY 6	noles + 🕀	127

insert centre distance:

104 x 27 mm

The covers for G versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.



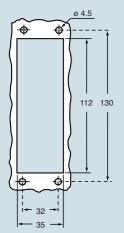
housings and cover

hoods and cover



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting, with levers surface mounting, with levers, high construction	CHIR 24 CAPR 24.21	 21	MAPR 24.32	32				
cover with 4 pegs (for housings)	CHCR 24							
with pegs, side entry with pegs, side entry, high construction with pegs, top entry with pegs, top entry, high construction					CHOR 24 CAOR 24.29 CHVR 24 CAVR 24.29	21 29 21 29	MHOR 24.25 MAOR 24.40 MHVR 24.25 MAVR 24.40	25 40 25 40
cover with 2 levers (for hoods)					CHCR 24 G			

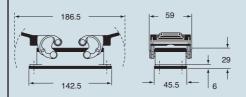
panel cut-out for bulkhead mounting housings in mm



size 104.27

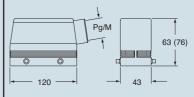
dimensions in mm

CHIR

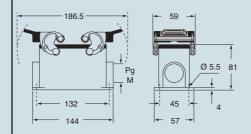


dimensions in mm

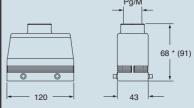
CHOR (CAOR) and MHOR (MAOR)



CAPR and MAPR



CHVR (CAVR) and MHVR (MAVR)

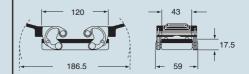


* 69.5 for Pg 29 - M 40 versions

CHCR



CHCR G





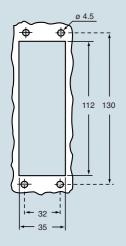
insert centre distance: 104 x 27 mm
*) only for enclosure CHIW 24
description
bulkhead mounting, with levers
surface mounting, with levers, high construction
cover with 4 pegs (for enclosures with 2 levers)

with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction with pegs, top entry

with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction

cover with 2 levers (for enclosures with 4 pegs) with lever and gasket, top entry

panel cut-out for bulkhead mounting housings in mm



The covers for G versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.



dimensions indicated are not binding and may be changed without notice

housings and cover

|--|

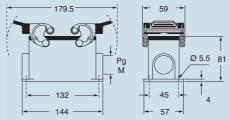
hoods and cover

part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
CHIW 24 CAPW 24.21	 21	MAPW 24.32	32				
CHCW 24							
				CHOW 24	21	MHOW 24.25 MHOW 24.32	25 32
				CAOW 24.29	29	MAOW 24.32 MAOW 24.40	32 40
				CHVW 24	21	MHVW 24.25 MHVW 24.32	25 32
				CAVW 24.29	29	MAVW 24.32 MAVW 24.40	32 40
				CHCW 24 G			
				CHVW 24 G	21	MHVW 24 G32	32

dimensions in mm



CAPW and **MAPW**



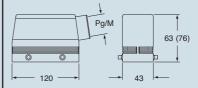
CHCW



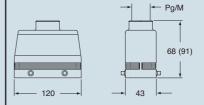


dimensions in mm

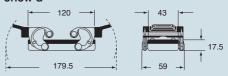
CHOW (CAOW) and MHOW (MAOW)



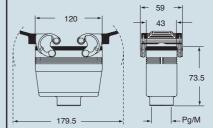
CHVW (CAVW) and MHVW (MAVW)



CHCW G



CHVW G and MHVW G



inserts:		page
CD 64	poles + ⊕	45
CT, CTS *) (10A) 64	poles +	51
CDD 108	poles +	58
CQE 46	poles + ⊕	77
CN 24	poles + ⊕	83
CCE 24	poles + ⊕	92
CNE, CSE 24	poles + ⊕	93
CSS 24	poles + ⊕	101
CTE, CTSE *) (16A) 24	poles + ⊕	109
CMSE 10+2 (aux)	poles + ⊕	118
CMCE 10+2 (aux)	poles +	118
CX 4/8	poles + ⊕	133
MIXO 6	modules	137÷151

insert centre distance: 104 x 27 mm *) only for enclosure CHIS 24

housings and cover for electromagnetic compatibility

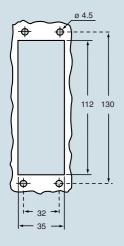


hoods and cover for electromagnetic compatibility



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting, with levers surface mounting, with levers, high construction	CHIS 24 CAPS 24.21	 21	MAPS 24.32	32				
cover with 4 pegs (for enclosures with 2 levers)	CHCS 24							
with pegs, side entry with pegs, side entry with pegs, side entry, high construction with pegs, side entry, high construction with pegs, top entry with pegs, top entry with pegs, top entry, high construction with pegs, top entry, high construction					CHOS 24 CAOS 24.29 CHVS 24 CAVS 24.29	21 29 21 29	MHOS 24.25 MHOS 24.32 MAOS 24.32 MAOS 24.40 MHVS 24.25 MHVS 24.32 MAVS 24.32 MAVS 24.40	25 32 32 40 25 32 32 40
cover with 2 levers (for enclosures with 4 pegs)					CHCS 24 G			

panel cut-out for bulkhead mounting housings in mm



size 77.27

The covers for G versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.



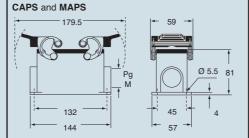
dimensions indicated are not binding and may be changed without notice

dimensions in mm

CHIS

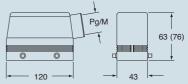
CHCS

179.5 142.5

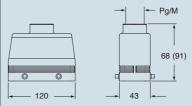


dimensions in mm

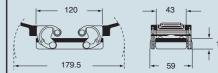
CHOS (CAOS) and MHOS (MAOS)

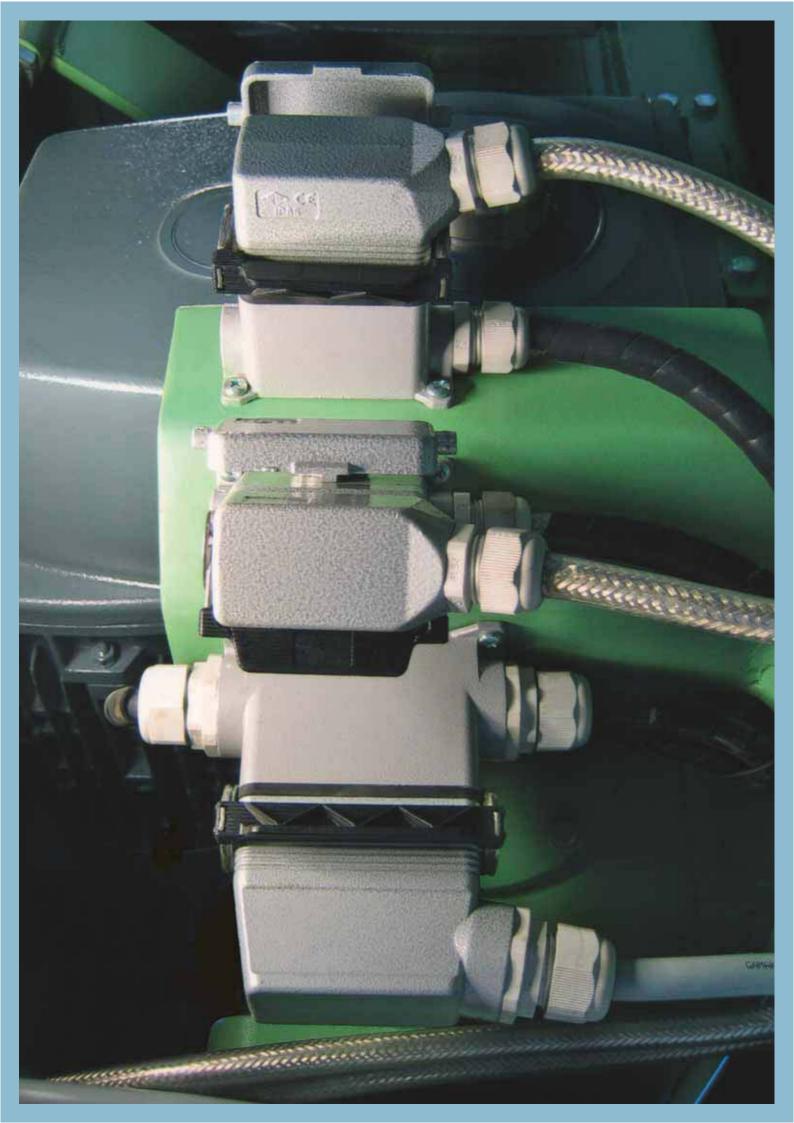


CHVS (CAVS) and MHVS (MAVS)



CHCS G





inserts:		page
CD 80	poles + ⊕	46
CDD 144	poles + ⊕	59
CQE 64	poles + ⊕	78
CN 32		84
CCE 32	poles +	94
CNE, CSE 32	poles +	95
CSS 32	poles + ⊕	102
CMSE 12+4 (aux)	poles + ⊕	120
CMCE 12+4 (aux)	poles + ⊕	120
CME 12+4 (aux)	poles + ⊕	121
CP 12	poles + ⊕	128
MIXO 4 + 4	modules	137÷151

insert centre distance: 2 x (77.5 x 27) mm

bulkhead mounting housings with 2 levers or 4 pegs



bulkhead mounting housings with single lever



description

77.62

with one or two levers

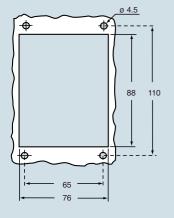
with pegs and cover 1) with lever and cover

- ¹⁾ May be combined with hoods:
- CHO/CHV/CFO/CFV 32 X
- MHO/MHV/MFO/MFV 32 X

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

panel cut-out for bulkhead mounting housings in mm

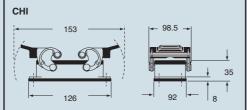


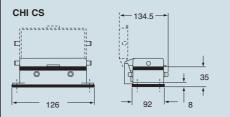
dimensions in mm

part No.

CHI 32

CHI 32 CS



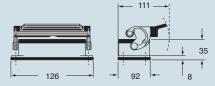


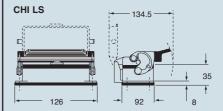
CHI 32 LS dimensions in mm

CHI L

part No.

CHI 32 L





Type 4/4X/12

with single lever

surface mounting housings

inserts: page **CD** 80 poles + ⊕ 46 CDD 144 poles + 🖶 59 CQE 64 poles + ⊕ 78 84 94 CCE 32 poles + ⊕ CNE, CSE...... 32 poles + ⊕ 95 CSS 32 poles + 🕾 102 **CMSE** 12+4 (aux) poles + ⊕ 120 CMCE 12+4 (aux) poles + ⊕ CME 12+4 (aux) poles + ⊕ 120 121 128 137÷151

CH and MH enclosures

insert centre distance: 2 x (77.5 x 27) mm

surface mounting housings with 2 levers



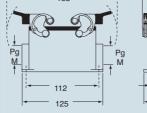
description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with one or two levers	CHP 32.29 CHP 32.229 CHP 32 CHP 32.2 CHP 32.42 CHP 32.42	29 29 x 2 36 36 x 2 42 42 x 2	MHP 32.40 MHP 32.240 MHP 32.50 MHP 32.250	40 40 x 2 50 50 x 2	CHP 32 L29 CHP 32 L229 CHP 32 L CHP 32 L2 CHP 32 L42 CHP 32 L42	29 29 x 2 36 36 x 2 42 42 x 2	MHP 32 L40 MHP 32 L240 MHP 32 L50 MHP 32 L250	40 40 x 2 50 50 x 2
with lever and cover					CHP 32 LS29 CHP 32 LS229 CHP 32 LS CHP 32 LS2 CHP 32 LS42 CHP 32 LS242	29 29 x 2 36 36 x 2 42 42 x 2	MHP 32 LS40 MHP 32 LS240 MHP 32 LS50 MHP 32 LS250	40 40 x 2 50 50 x 2

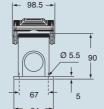
N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.

dimensions in mm

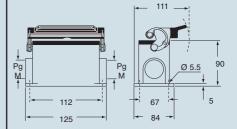
CHP and MHP



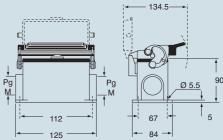


dimensions in mm

CHP L and MHP L



CHP LS and MHP LS



Type 4/4X/12

inserts:		page
CD 80	poles + ⊕	46
CDD 144	poles + ⊕	59
CQE 64	poles + ⊕	78
CN 32	poles + 🖶	84
CCE 32	poles + ⊕	94
CNE, CSE 32	poles + 🖶	95
CSS 32	poles + ⊕	102
CMSE 12+4 (aux)	poles + ⊕	120
CMCE 12+4 (aux)	poles + ⊕	120
CME 12+4 (aux)	poles + ⊕	121
CP 12	poles + ⊕	128
MIXO 4 + 4	modules	137÷151

insert centre distance: 2 x (77.5 x 27) mm

hoods with 2 levers or 4 pegs



1000	ds			
with	single	lever	or 2	pegs

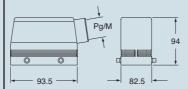


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs, side entry with pegs, side entry with pegs, side entry	CHO 32.29 CHO 32 CHO 32.42	29 36 42	MHO 32.32 MHO 32.40 MHO 32.50	32 40 50	CHO 32 L	36	MHO 32 L40	40
with pegs, side entry, without adaptor * with pegs, side entry, without adaptor * with pegs, side entry, without adaptor *	CFO 32.29 CFO 32 CFO 32.42	29 36 42	MFO 32.32 MFO 32.40 MFO 32.50	32 40 50	CFO 32 L	36	MFO 32 L40	40
with pegs, top entry with pegs, top entry with pegs, top entry	CHV 32.29 CHV 32 CHV 32.42	29 36 42	MHV 32.32 MHV 32.40 MHV 32.50	32 40 50	CHV 32 L	36	MHV 32 L40	40
with pegs, top entry, without adaptor * with pegs, top entry, without adaptor * with pegs, top entry, without adaptor *	CFV 32.29 CFV 32 CFV 32.42	29 36 42	MFV 32.32 MFV 32.40 MFV 32.50	32 40 50	CFV 32 L	36	MFV 32 L40	40
with levers and gasket, top entry with one or two levers and gasket, top entry with levers and gasket, top entry	CHV 32 G29 CHV 32 G CHV 32 G42	29 36 42	MHV 32 G32 MHV 32 G40 MHV 32 G50	32 40 50	CHV 32 LG	36	MHV 32 LG40	40
with levers and gasket, top entry, without adaptor * with one or two levers and gasket, top entry, without adaptor * with levers and gasket, top entry, without adaptor *	CFV 32 G29 CFV 32 G CFV 32 G42	29 36 42	MFV 32 G32 MFV 32 G40 MFV 32 G50	32 40 50	CFV 32 LG	36	MFV 32 LG40	40

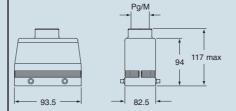
* enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

dimensions in mm

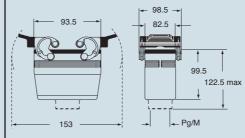
CHO/CFO and MHO/MFO



CHV/CFV and MHV/MFV

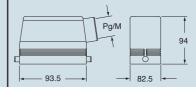


CHV/CFV G and MHV/MFV G

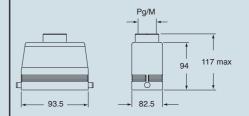


dimensions in mm

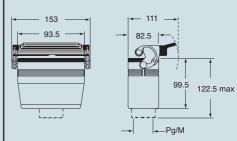
CHO/CFO L and MHO/MFO L



CHV/CFV L and MHV/MFV L



CHV/CFV LG and MHV/MFV LG





CH and MH enclosures

inserts:		page
CD 80	poles + ⊕	46
CDD 144	poles + 🖶	59
CQE 64	poles + 🖶	78
CN 32	poles + 🖶	84
CCE 32	poles + 🖶	94
CNE, CSE 32	poles + 🖶	95
CSS 32	poles + ⊕	102
CMSE 12+4 (aux)	poles + 🖶	120
CMCE 12+4 (aux)	poles + 🖶	120
CME 12+4 (aux)	poles + ⊕	121
CP 12		128
MIXO 4 + 4	modules	137÷151

insert centre distance: 2 x (77.5 x 27) mm

The covers for C, G and LG versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.

P
description
with levers, side entry 1)
with levers, side entry, without adaptor * 1)
with levers, top entry 1)
with levers, top entry, without adaptor * 1)
with 4 pegs (for enclosures with 2 levers with gasket) with 4 pegs and gasket (for enclosures with 2 levers) ²⁾ with 2 pegs (for enclosures with 1 lever with gasket)
with 2 levers (for hoods with 4 pegs) with 1 lever (for hoods with 2 pegs)
* 1

- enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.
- 1) May be combined with CHI 32 CS housings
- 2) May be combined with hoods:
- CHO/CFO 32 X and CHV/CFV 32 X
- MHO/MFO 32 X and MHV/MFV 32 X

hoods with 2 levers

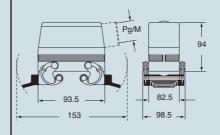


	S. C.		
part No.	entry Pg	part No.	entry M

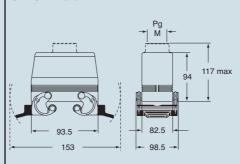
part No.	entry Pg	part No.	entry M
CHO 32 X	36	MHO 32 X40	40
CFO 32 X	36	MFO 32 X40	40
CHV 32 X	36	MHV 32 X40	40
CFV 32 X	36	MFV 32 X40	40

dimensions in mm

CHO/CFO X and MHO/MFO X



CHV/CFV X and MHV/MFV X



covers



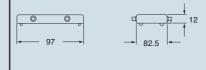
μ	а	ı	ι	П	V	U	٠

CHC 32 **CHC 32 C** CHC 32 L

CHC 32 G CHC 32 LG

dimensions in mm

CHC



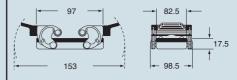
снс с



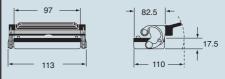
CHC L



CHC G



CHC LG





insert centre distance: 2 x (77.5 x 27) mm

The covers for G versions cannot be used together with coding pins. If this application is required, please contact ILME SpA.

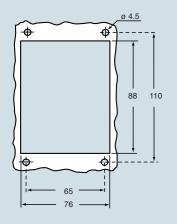
housings and cover

hoods and cover



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting, with levers surface mounting, with levers	CHIW 32 CHPW 32	 36	MHPW 32.50	50				
cover with 4 pegs (for enclosures with 2 levers)	CHCW 32							
with pegs, side entry with pegs, top entry					CHOW 32 CHVW 32	36 36	MHOW 32.40 MHVW 32.40	40 40
cover with 2 levers (for enclosures with 4 pegs)					CHCW 32 G			
with levers and gasket, top entry					CHVW 32 G	36	MHVW 32 G40	40

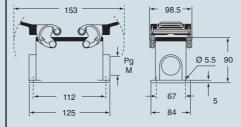
panel cut-out for bulkhead mounting housings in mm



dimensions in mm

CHIW **→** 98.5 **→** 153 126

CHPW and **MHPW**

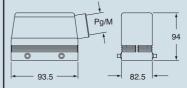


CHCW

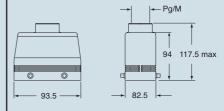


dimensions in mm

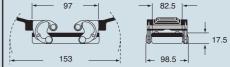
CHOW and **MHOW**



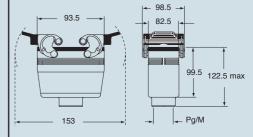
CHVW and MHVW



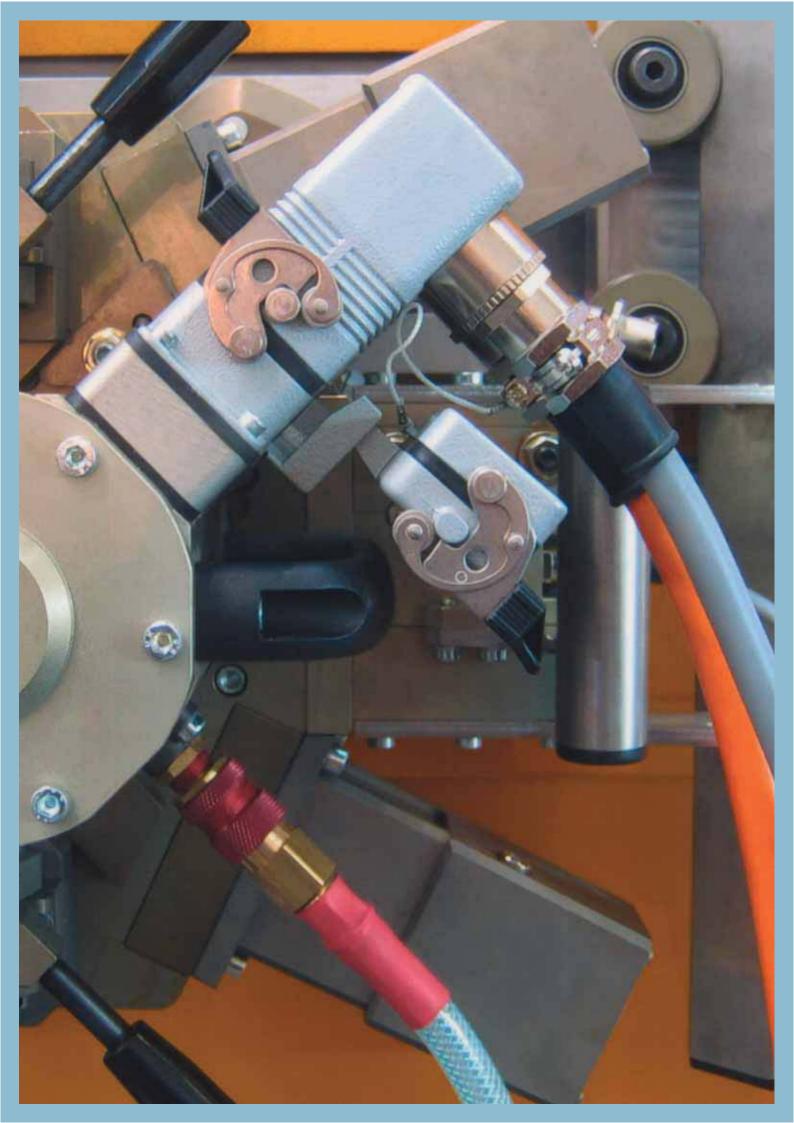
CHCW G



CHVW G and MHVW G



Type V 4/4X/12



inserts:		page
CD 128	poles + ⊕	47
CDD 216	poles + ⊕	60
CQE 92	poles + ⊕	79
CN 48	poles + ⊕	85
CCE 48	poles + ⊕	96
CNE, CSE 48	poles + ⊕	97
CSS 48	poles + ⊕	103
CMSE 20+4 (aux)	poles + ⊕	122
CMCE 20+4 (aux)	poles + ⊕	122
CME 20+4 (aux)	poles + ⊕	123
CME 32+4 (aux)	poles + ⊕	125
CMCE 32+4 (aux)	poles + ⊕	125
MIXO 6 + 6	modules	137÷151

insert centre distance: 2 x (104 x 27) mm

bulkhead and surface mounting housings with single lever



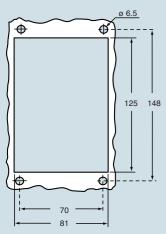
hoods for single lever



description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting housings with lever	CHI 48 L							
bulkhead mounting housings with lever and cover	CHI 48 LS							
surface mounting housings with lever and cover surface mounting housings with lever and cover	CHP 48 LS29 CHP 48 LS	29 x 1/2 36 x 1/2		40 x 1/ 2 50 x 1/ 2				
with pegs, side entry with pegs, side entry with pegs, side entry					CHO 48 L29 CHO 48 L CHO 48 L42	29 36 42	MHO 48 L32 MHO 48 L40 MHO 48 L50	32 40 50
with pegs, side entry, without adaptor * with pegs, side entry, without adaptor * with pegs, side entry, without adaptor *					CFO 48 L29 CFO 48 L CFO 48 L42	29 36 42	MFO 48 L32 MFO 48 L40 MFO 48 L50	32 40 50
with pegs, top entry with pegs, top entry with pegs, top entry					CHV 48 L29 CHV 48 L CHV 48 L42	29 36 42	MHV 48 L32 MHV 48 L40 MHV 48 L50	32 40 50
with pegs, top entry, without adaptor * with pegs, top entry, without adaptor * with pegs, top entry, without adaptor *					CFV 48 L29 CFV 48 L CFV 48 L42	29 36 42	MFV 48 L32 MFV 48 L40 MFV 48 L50	32 40 50

enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

panel cut-out for bulkhead mounting housings in mm



N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

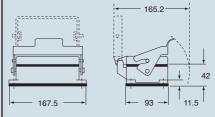
The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.



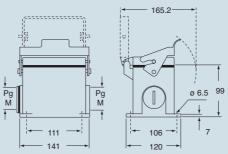
dimensions indicated are not binding and may be changed without notice

dimensions in mm

CHI L - LS

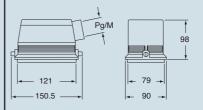


CHP LS and MHP LS

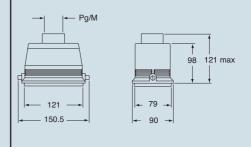


dimensions in mm

CHO/CFO L and MHO/MFO L



CHV/CFV L and MHV/MFV L



CH and MH enclosures

inserts: page 85 97

insert centre distance: 2 x (104 x 27) mm

housings



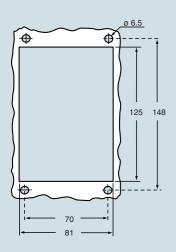
hoods

size "104.62"

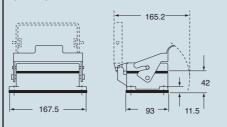


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
bulkhead mounting housings, with lever and cover	CHIR 48 LS							
surface mounting housings, with lever and cover	CHPR 48 LS	36 x 1/2	MHPR 48 LS40	40 x 1/2				
with pegs, side entry					CHOR 48 L	36	MHOR 48 L40	40
with pegs, top entry					CHVR 48 L	36	MHVR 48 L40	40
panel cut-out for bulkhead mounting housings in mm	dimensions in m	ım			dimensions in r	nm		

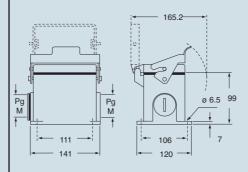
panel cut-out for bulkhead mounting housings in mm



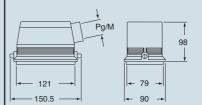
CHIR LS



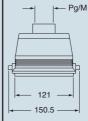
CHPR LS and MHPR LS

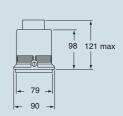


CHOR L and MHOR L



CHVR L and MHVR L





N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.



CME 20+4 (aux) poles + ⊕

CME 32+4 (aux) poles + ⊕

CMCE 32+4 (aux) poles + ⊕

MIXO 6 + 6 modules

hoods

insert centre distance: 2 x (104 x 27) mm

Ф

Ф

122 123 125 125 137÷151

housings

	Se la constant de la
10	

Pg

36 x 1/2

|--|

description	part No.
bulkhead mounting housings, with lever and cover	CHIW 48 LS
surface mounting housings, with lever and cover	CHPW 48 LS
with pegs, side entry	
with pegs, top entry	

₫

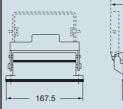
Ф

70 81

panel cut-out for bulkhead mounting housings in mm

125 148 dimensions in mm

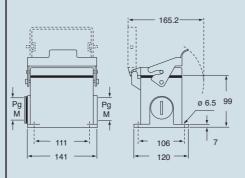
CHIW LS





MHPW 48 LS40 40 x 1/2

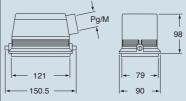
CHPW LS and MHPW LS



dimensions in mm

CHOW 48 L

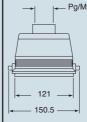
CHVW 48 L

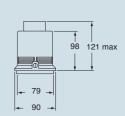


Pg

36

CHVW L and MHVW L





MHOW 48 L40

MHVW 48 L40

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The cover (CS, CP) only ensures mechanical protection, but does not ensure IP65 protection rating.





CZ - CA - MZ - MA and MZF - MF enclosures for special applications



enclosures:

size "66.16"	.from	page	166
size "57.27"	from	page	184
size "77.27"	from	page	198
size "104.27"	from	page	212

inserts with screw fixing centre distance:
66 x 16 mm (enclosures CZAV/MZAV/MZFV 25...)
57 x 27 mm (enclosures CAV/MAV/MFV 10...)
77.5 x 27 mm (enclosures CAV/MAV/MFV 16... and CAF/MAF/MFF 16...)

104 x 27 mm (enclosures CAV/MAV/MFV 24... and CAF/MAF/MFF 24...)

hoods with double top entry



hoods with double front entry

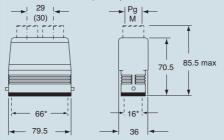


description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
with pegs for 1 lever used with enclosures size "66.16"	CZAV 25 L216	16 x 2	MZAV 25 L220	20 x 2				
with pegs for 1 lever, without adaptor * used with enclosures size "66.16"	CZFV 25 L216	16 x 2	MZFV 25 L220	20 x 2				
with pegs for 2 lever - used with enclosures size "57.27" - used with enclosures size "77.27" - used with enclosures size "77.27" - used with enclosures size "104.27" - used with enclosures size "104.27"	CAV 10.213 CAV 16.216 CAV 16.221 CAV 24.221 CAV 24.229	13,5 x 2 16 x 2 21 x 2 21 x 2 29 x 2	MAV 10.220 MAV 16.220 MAV 16.225 MAV 24.232	20 x 2 20 x 2 25 x 2 32 x 2				
with pegs for 2 lever, without adaptor * - used with enclosures size "57.27" - used with enclosures size "77.27" - used with enclosures size "77.27" - used with enclosures size "104.27"	CFV 10.213 CFV 16.216 CFV 16.221 CFV 24.221	13,5 x 2 16 x 2 21 x 2 21 x 2	MFV 10.220 MFV 16.220 MFV 16.225 MFV 24.232	20 x 2 20 x 2 25 x 2 32 x 2				
with pegs for 2 lever - used with enclosures size "77.27" - used with enclosures size "104.27"					CAF 16.221 CAF 24.221	21 x 2 21 x 2	MAF 16.225 MAF 24.225	25 x 2 25 x 2
with pegs for 2 lever, without adaptor * - used with enclosures size "77.27" - used with enclosures size "104.27"					CFF 16.221 CFF 24.221	21 x 2 21 x 2	MFF 16.225 MFF 24.225	25 x 2 25 x 2

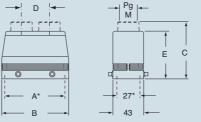
* enclosure without adaptor, threaded on the body, to be used only with a complete cable clamp.

dimensions in mm

CZAV/CZFV L2 and (MZAV)/MZFV L2



CAV/CFV and MAV/MFV

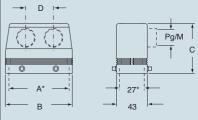


part No.	A*	В	С	D	Е
CAV 10.213/MAV 10.220	57	73	82 (84.5)	26 (28.5)	70
CAV 16.216/MAV 16.220	77.5	93.5	89 (90.5)	35 (30)	76
CAV 16.221/MAV 16.225	77.5	93.5	90.5	40	76
CAV 24.221/MAV 24.232	104	120	90.5 (91)	50	76
CAV 24.229	104	120	90.5	50	76
CFV 10.213/MFV 10.220	57	73		28.5 (26)	70
CFV 16.216/MFV 16.220	77.5	93.5		30 (35)	76
CFV 16.221/MFV 16.225	77.5	93.5		40	76
CFV 24.221/MFV 24.232	104	120		50	76

*) screw fixing centre distance

dimensions in mm

CAF/CFF and MAF/MFF



part No.	A*	В	С	D
CAF/CFF 16.221 / MAF/MFF 16.225	77.5	93.5	76	40
CAF/CFF 24.221 / MAF/MFF 24.225	104	120	76	50

*) screw fixing centre distance



CQ and MQ - CZAC and CAC enclosures for special applications



enclosures:

size "49.16"	from page 162
size "66.16"	from page 166
size "44.27"	from page 176
size "57.27"	from page 184
size "77.27"	from page 198
size "104.27"	from page 212

inserts with screw fixing centre distance:

49 x 16 mm (enclosures CZAC 15 L)

66 x 16 mm (enclosures CZAC 25 L)

44 x 27 mm (enclosures CAC 06 L)

57 x 27 mm (enclosures CAC 10)

77.5 x 27 mm (enclosures CAC 16)

104 x 27 mm (enclosures CAC 24)

used with enclosures size "104.27" - with pegs for two levers, side entry - with pegs for two levers, top entry

- used with enclosures size "49.19" - used with enclosures size "66.16" - used with enclosures size "44.27" - used with enclosures size "57.27" - used with enclosures size "77.27" - used with enclosures size "104.27"

with pegs for levers

104 x 27 mm (enclosures CQO / MQO and CQV / MQV)

enlarged hoods, side or top entry



hoods without entry, to be pierced



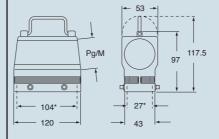
,	part No. with 2 pegs	part No. with 4 pegs

ραιτινο.	Pg	ραιτινο.	M	with 2 pegs	with 4 pegs
CQO 24 CQV 24	36 36	MQO 24.40 MQV 24.40	40 40		
				CZAC 15 L CZAC 25 L CAC 06 L CAC 10 L CAC 16 L CAC 24 L	CAC 10 CAC 16 CAC 24

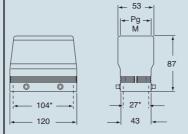
dimensions in mm

CQO and MQO

nart No



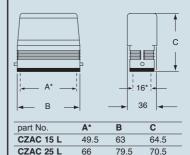
CQV and MQV



*) screw fixing centre distance

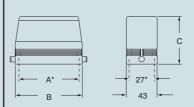
dimensions in mm

CZAC L

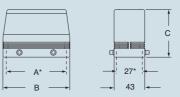


*) screw fixing centre distance

CAC L



CAC



part No.	A*	В	С
CAC 06 L	44	60	72
CAC 10 - CAC 10 L	57	73	70
CAC 16 - CAC 16 L	77.5	93.5	76
CAC 24 - CAC 24 L	104	120	76

*) screw fixing centre distance



(certification being applied for CQO and CQV 24, MQO and MQV 24.40)

inserts:		page
CD 64	poles + ⊕	45
CDD 108		58
CQE 46		77
CN 24	poles + ⊕	83
CCE 24	poles + ⊕	92
CNE, CSE 24	poles + ⊕	93
CSS 24	poles + ⊕	101
CMSE 10+2 (aux)	poles + ⊕	118
CMCE 10+2 (aux)	poles +	118
CX 4/8	poles +	133
MIXO 6	modules	137÷151

insert centre distance: 104 x 27 mm

hoods for ribbon cable dual closure



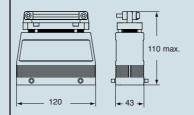
NEW

for ribbon cable hood



description	part No.	part No.
with levers, side entry	CAN 24	
ribbon cable seals (supplied separately) - a slot for cable sizes 18.8 x 5.8 mm - a slot for cable sizes 63.8 x 5.1 mm - a slot for cable sizes 36 x 9 mm - not pre-drilled		CRN 1 CRN 2 CRN 3 CRN P

dimensions in mm





(certification being applied)

CMAN enclosures

size "104.27" 830V insulated version



inserts: page CME 10 + 2 (aux) poles + \oplus CME, CMCE .. 16 + 2 (aux) poles + \oplus 119 124

insert centre distance:

104 x 27 mm

hoods for ribbon cable dual closure

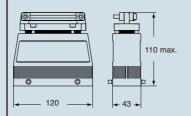


for ribbon cable hood



description	part No.	part No.
with levers, side entry	CMAN 16	
ribbon cable seals (supplied separately) - a slot for cable sizes 18.8 x 5.8 mm - a slot for cable sizes 63.8 x 5.1 mm - a slot for cable sizes 36 x 9 mm - not pre-drilled		CRN 1 CRN 2 CRN 3 CRN P

dimensions in mm





(certification being applied)



cable passing hoods degree of protection IP54



cable passing housings



description	

with pegs for two levers

- 3 holes for round cables Ø 5 \div 13.5 mm
- 4 holes for round cables Ø 5 \div 13.5 mm

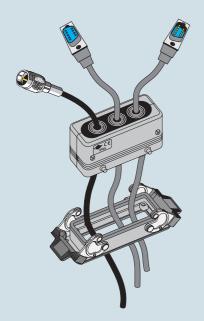
- with two levers for hoods CYR 16.3
- for hoods CYR 24.4

CYR enclosures for round cables

The CYR enclosures are used in installations that require a passage for round cables for data transmission (e.g. computers or PLC) via equipment such as command or control panels, ensuring a good condition of the cable connections.

The enclosures are in two parts and have sealing gaskets to preserve the degree of protection of the equipment. The enclosures also contain a rapid cable block device.

The CYR 16.3 and 24.4 can be used with the bulkhead enclosures CHI 16 and CHI 24 respectively.





(certification being applied for CYR 16.3 and CYR 24.4)

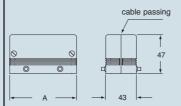
dimensions indicated are not binding and may be changed without notice

dimensions in mm

part No.

CYR 16.3

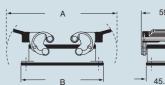
CYR 24.4



part No.	Α	grommet entry	nr.
CYR 16.3	93.5	ø 5 / 13.5	3
CYR 24.4	120	ø 5 / 13.5	4

CHI 16 CHI 24

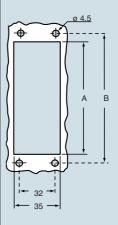
dimensions in mm





part No	Α	В
CHI 16	153	115.5
CHI 24	179.5	142.5

CHI housings panel cut-out in mm



part No	Α	В
CHI 16	86	103
CHI 24	112	130

CYG - CHI

enclosures for special applications

enclosures:

size "77.27".....from page 198

inserts with screw fixing centre distance:

77.5 x 27 mm

N.B.: the enclosures ensure IP66 protection (or IP65 cover versions) rating when mated and locked with the closing levers.

The door only ensures mechanical protection, but does not ensure IP65 protection rating.

part No.

CYG 16

enclosures for in-line joints

degree of protection IP65

part No.

bulkhead housings

for in-line joint

without housings (to be ordered separately) made in two halves

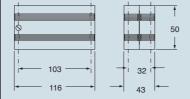
use with CYG for in-line joint

- with one lever, without cover
- with one lever and cover
- with two levers
- with pegs
- with pegs and aluminium cover
- with pegs and plastic cover

CYG 16 in-line joint

- the joint is made with the CYG 16 enclosure and two bulkhead housings "size 77.27" with one or two levers (to be ordered separately).
- the joint is ideal for use with extension connections and/or as adaptor.
- made in two halves to facilitate conductor cabling.
- two inserts in various combinations may be inserted in the joint (to be ordered separately):
- » female/female inserts (as adaptor joint)
- » male/male inserts (as adaptor joint)
- » female/male inserts (as extension joint)

dimensions in mm



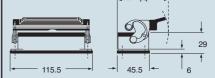
dimensions in mm



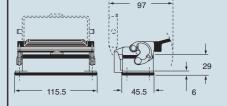
CHI 16 L CHI 16 LS

CHI 16 CS CHI 16 CP

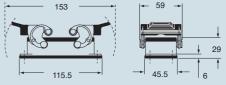
CHI 16 CHI 16 C



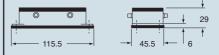
CHI 16 LS



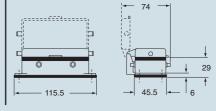
CHI 16

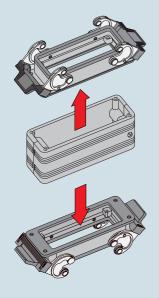


CHI C



CHI 16 CS/CP







(certification being applied for CYG 16)



CH-CA and MA enclosures for special applications



enclosures:

 size "44.27"
 from page 176

 size "57.27"
 from page 184

 size "77.27"
 from page 198

 size "104.27"
 from page 212

inserts with screw fixing centre distance:

44 x 27 mm (enclosures CHI and CAP/MAP 06...)

57 x 27 mm (enclosures CHI and CAP/MAP 10...)

77.5 x 27 mm (enclosures CHI and CAP/MAP 16...)

104 x 27 mm (enclosures CHI and CAP/MAP 24...)

bulkhead mounting housings for central lever



NEW

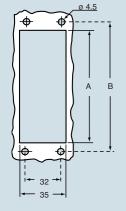
surface mounting housings, high construction with 2 entries for central lever



NEW

description	part No.	part No.	entry Pg	part No.	entry M
bulkhead mounting with pegs for central lever size "44.27" size "57.27" size "77.27" size "104.27"	CHI 06 YC CHI 10 YC CHI 16 YC CHI 24 YC				
surface mounting, high construction, with pegs, for central lever size "44.27" size "57.27" size "77.27" size "104.27"		CAP 06 YC229 CAP 10 YC229 CAP 16 YC229 CAP 24 YC229	29x2 29x2 29x2 29x2	MAP 06 YC232 MAP 10 YC232 MAP 16 YC232 MAP 24 YC232	32x2 32x2

panel cut-out bulkhead mounting housings in mm

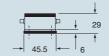


part No.	Α	В	
CHI 06 YC	52	70	
CHI 10 YC	65	83	
CHI 16 YC	86	103	
CHI 24 YC	112	130	

dimensions in mm

СНІ УС

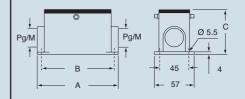




part No.	Α
CHI 06 YC	82.5
CHI 10 YC	95.5
CHI 16 YC	115.5
CHI 24 YC	142.5

dimensions in mm

CAP YC and MAP YC



part No	Α	В	С
CAP 06 YC / MAP 06 YC	82	70	74
CAP 10 YC / MAP 10 YC	93.5	82	74
CAP 16 YC / MAP 16 YC	117	105	81
CAP 24 YC / MAP 24 YC	144	132	81



(certification being applied)

CA and MA enclosures for special applications



enclosures:

inserts with screw fixing centre distance:
44 x 27 mm (enclosures CAO/MAO and CAV/MAV 06...)
57 x 27 mm (enclosures CAO/MAO and CAV/MAV 10...)
77.5 x 27 mm (enclosures CAO/MAO and CAV/MAV 16...)
104 x 27 mm (enclosures CAO/MAO and CAV/MAV 24...)

hoods with central lever



NEW

hoods with central lever

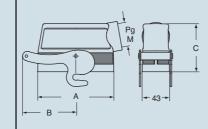


NEW

description	part No.	entry Pg	part No.	entry M	part No.	entry Pg	part No.	entry M
side entry, high construction size "44.27" size "44.27" size "57.27" size "57.27" size "77.27" size "77.27" size "104.27" size "104.27"	CAO 06 YX21 CAO 06 YX29 CAO 10 YX21 CAO 10 YX29 CAO 16 YX21 CAO 16 YX29 CAO 24 YX21 CAO 24 YX29	21 29 21 29 21 29 21 29	MAO 06 YX25 MAO 06 YX32 MAO 10 YX32 MAO 10 YX40 MAO 16 YX32 MAO 16 YX40 MAO 24 YX32 MAO 24 YX40	25 32 32 40 32 40 32 40				
top entry, high construction size "44.27" size "44.27" size "57.27" size "57.27" size "77.27" size "77.27" size "104.27" size "104.27"					CAV 06 YX21 CAV 06 YX29 CAV 10 YX21 CAV 10 YX29 CAV 16 YX21 CAV 16 YX21 CAV 24 YX21 CAV 24 YX21	21 29 21 29 21 29 21 29 21 29	MAV 06 YX25 MAV 06 YX32 MAV 10 YX32 MAV 10 YX40 MAV 16 YX32 MAV 16 YX40 MAV 24 YX32 MAV 24 YX40	25 32 32 40 32 40 32 40

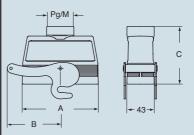
dimensions in mm

CAO..YX and MAO..YX



dimensions in mm

CAV..YX and MAV..YX



Type 4/4X/12

(certification being applied)

part No.	Α	В	С	
CAO 06 YX/MAO 06 YX	60	66	72	
CAO 10 YX/MAO 10 YX	73	66	70	
CAO 16 YX/MAO 16 YX	93.5	76	76	
CAO 24 YX/MAO 24 YX	120	84	76	

3	С	part No.	Α	В	С
6	72	CAV 06 YX/MAV 06 YX	60	66	87 max
6	70	CAV 10 YX/MAV 10 YX	73	66	85
6	76	CAV 16 YX/MAV 16 YX	93.5	76	91
4	76	CAV 24 YX/MAV 24 YX	120	84	91



CG/MG series

The new CG/MG series of fixed and portable enclosures for connectors combines water tightness to IP68 rating and high mechanical sturdiness compliant with EMC standards.

The enclosures ensure the highest level of protection from external interferences; more specifically, they protect people from accessing the dangerous components housed inside the enclosures (direct contact) and they protect the internal connector inserts from the ingress of foreign matters (dust) and from the harmful effects of fluid ingress. The water tightness between the flush mounted enclosure and the panel is ensured by an O-ring seal held in position in a slot within the flush mounted enclosure base. A second O-ring seal fitted around the edges of the enclosure ensures the water tightness between the portable and the fixed enclosure when the connector is mated.

To ensure the water tightness when the enclosure is fitted onto a cabinet panel, the optional mounting frame with four M6 threaded blind holes may need to be installed inside the panel. The fastening screws must be fitted inside the enclosure and, through the fastening holes to be drilled on the panel, must be tightened onto the M6 mounting frame internal thread instead of the usual fastening nuts.

The flush mounted fixed enclosure fastening holes have been drilled inside the O-ring seal in order to avoid having to use other seals. Although these enclosures are larger than the standard enclosures to leave more space for the cables, and the walls are thicker to achieve more mechanical sturdiness, the fixing points have remained the same as those of the standard enclosures.

The series is offered with two types of locking systems: bayonet and screw. The two closing points are located in asymmetrical positions to ensure an optimal water tightness and the lowest footprint in case of multiple enclosures placed alongside at the front. The locking parts of both versions are made of high quality stainless steel and are firmly fastened inside the portable enclosure. These locking parts can be fitted and removed by using either a 1.5 mm flat blade screwdriver or a 10 mm hexagonal key.

The fixed and portable enclosures are made of foundry grade aluminium alloy, particularly resistant to sea water corrosion. The finish is made from epoxy polyester powder, which gives the enclosures high scratch and shock resistant properties.

The metal cover is made with the same quality materials as the enclosures. and is fitted with a short cord to make it always retrievable.

Scope of Application

External interconnections in vehicles, in harsh environments and in humid areas and with sensitive interconnections requiring screening.

They are particularly suitable for the applications in the railway industry and any application requiring high resistance to pressure, impact and corrosion, with IP68 protection rating. They also ensure a good screening for electromagnetic compatibility.

The IP68 protection rating printed on the enclosure is ensured if the enclosures are correctly installed and the cable entry devices have equal or higher rating.

Protection rating compliant with EN 60529 standard

When closed, the CG/MG enclosures protect the connector inserts fitted inside from outside interference, such as mechanical knocks, foreign bodies, humidity, dust, water or other fluids such as cleaning or cooling agents, oils etc.

The IP68 protection rating ensured by the enclosure is fully described in the EN 60529 standard, which classifies the enclosures according to their protection from the ingress of foreign bodies and water.

IP68 = total protection against dust, and from access to harmful parts with accessibility of Ø 1mm (First digit), and protection against the effects of prolonged submersion (>30') in water at the maximum depth of > 1 m (Second digit).

These enclosure have also successfully passed the tests required for the IPX6 protection rating compliant with EN 60529 standard and for the IPX9K protection rating compliant with DIN 40050-9 standard

The following table shows the different levels of protection required by the IP standard

1st Digit

Protection of people against contact with harmful parts

	'	
ΙΡ	External solid objects	Protection
0		none
1		against solid objects with Ø greater than 50 mm (for example contact with a hand)
2		against solid objects with Ø greater than 12 mm (for example contact with a finger)
3		against solid objects with Ø greater than 2.5 mm (for example tools and wires)
4		against solid objects with Ø greater than 1 mm (for example thin tools and wires)
5		against dust (no harmful build-up)
6		total protection against dust

2nd Digit

Protection of materials against ingress of

wate	r	
ΙΡ	Tests	Protection
0		none
1		against vertically falling drops of water
2		against vertically falling drops of water titled at an angle of up to 15° from the vertical position
3		against vertically falling drops of water titled at an angle of up to 60° from the vertical position
4	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	against water splashed from any direction
5		against water jets from a nozzle from any direction
		against powerful water





against ingress of water when the enclosure is temporarily immersed in at a maximum depth of 1 metre



against the continuous submersion in wate



- Threaded cable entry hole, available in different Pg diameters (types with prefix starting with "C") or metric pitch (types with prefix starting with "M") compliant with EN 60423 standard, for cable entry devices compliant with EN 50262 standard, for vertical or horizontal layout.
- Sturdy, corrosion proof foundry grade aluminium alloy enclosures, with chromate treated die cast.
 - The following types are available: wall mounted, flush mounted fixed and portable enclosures with portable protective cover.
- Oven painted with epoxy polyester powder in black RAL 9005, which gives the enclosures a high mechanical strength and makes them resistant to external agents.
- The inserts are made of UL certified selfextinguishing fibreglass reinforced thermoplastics, and feature an operating temperature range between -40 °C and +125 °C.
- Insert profile polarised with asymmetrical guides to avoid incorrect matings. The inserts have a mechanical life equal to or higher than 500 mating cycles.
- Inserts are manufactured in compliance with European standard EN 61984 (DIN VDE 0627), certified and identified with UL and CSA markings.
- Special NBR elastomere, anti-ageing, oil and fuel resistant seals which, together with the cable entry devices (not supplied) ensure mated connectors IP68 protection rating. The seals are internally positioned to give a better protection from sunlight and outside elements.

- ③ Fixings are available in two solutions: with hexagonal head stainless steel screws or bayonet type. The slotted hexagonal head screws can be fitted and removed by using either a 1.5mm thick blade screwdriver or a 10mm hexagonal key, and can be easily accessed even when fitted on enclosures with horizontally exited cables. Tightening torque 2.5 Nm.
- O Captive insert fastening screws, with anti-slackening spring washer.
- Contact position identified with numbers or codes on both sides of each insert and printed with a laser system or from a die.
- Silver or gold plated brass contacts connected to the wires by means of captive screws supplied already slackened, with spring terminal, by means of crimping (contacts available separately), or with a built-in 45° terminal block (still with screw or spring terminal).

- Protective earth terminal with a wide contact surface.
- (3) CE marking which certifies compliance with the 73/23/EEC Low Voltage Directive and its 93/68/EEC amendment.
- Fixed, flush mounted enclosure with fastening screws inside the seal.
- **(5)** Wider enclosures to give more space for the cabling.
- They ensure a good screening for electromagnetic compatibility, resistance to vibrations in compliance with EN 61373 standard and to pressurised water.



00 1	10			
GG - 1	ИG	enci	losures	

high protection IP68 version



enclosures:

size "21.21"..... page 247

inserts with screw fixing centre distance: ${\bf 21} \ {\bf x} \ {\bf 21} \ {\bf mm}$

bulkhead mounting housing





angled bulkhead mounting housings

description	part No.	part No.	entry Pg	part No.	entry M
bulkhead mounting housing	CGK I				
without cable gland outlet		CGK IA			
with threaded entry		CGK IAP13	13,5	MGK IAP20	20

ON RESEARCH

ON RESEARCH

enclosures: size "21.21"..... page 246

inserts with screw fixing centre distance: ${\bf 21} \ {\bf x} \ {\bf 21} \ {\bf mm}$



hoods



description	part No.	entry Pg	part No.	entry M
top entry	CGK V13	13,5	MGK V20	20

ON RESEARCH

high protection IP68 version (screw locking)



enclosures and covers:

size "44.27"page	249
size "57.27"page	249
size "77.27"page	249
size "104.27"page	249

inserts with screw fixing centre distance:

44 x 27 mm (enclosures CGI and CGP/MGP 06) 57 x 27 mm (enclosures CGI and CGP/MGP 10) 77 x 27 mm (enclosures CGI and CGP/MGP 16) 104 x 27 mm (enclosures CGI and CGP/MGP 24)

bulkhead mounting housing

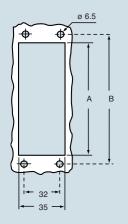


surface mounting housing



description	part No.	part No.	entry Pg	part No.	entry M
size "44.27" size "57.27" size "77.27" size "104.27"	CGI 06 CGI 10 CGI 16 CGI 24				
size "44.27" size "57.27" size "77.27" size "104.27" size "104.27"		CGP 06.29 CGP 10.29 CGP 16.36 CGP 24.36 CGP 24.236	29 29 36 36 36 x 2	MGP 06.32 MGP 10.32 MGP 16.40 MGP 24.40 MGP 24.240	32 32 40 40 40 x 2

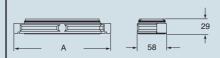
panel cut-out for bulkhead mounting housings in mm



part No.	Α	В
CGI 06	52	70
CGI 10	65	83
CGI 16	86	103
CGI 24	112	130

dimensions in mm

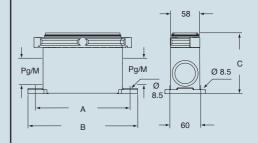
CGI



part ivo.	А
CGI 06	133
CGI 10	146
CGI 16	166
CGI 24	193

dimensions in mm

CGP and MGP



part No.	Α	В	С
CGP 06 - MGP 06	127	156	110
CGP 10 - MGP 10	140	169	110
CGP 16 - MGP 16	160	189	121
CGP 24 - MGP 24	187	216	121



high protection IP68 version (screw locking)

size "104.27".....page 248

inserts with screw fixing centre distance:
44 x 27 mm (enclosures CGO/MGO and CGV/MGV 06)
57 x 27 mm (enclosures CGO/MGO and CGV/MGV 10)
77 x 27 mm (enclosures CGO/MGO and CGV/MGV 16)
104 x 27 mm (enclosures CGO/MGO and CGV/MGV 24)

hoods



covers



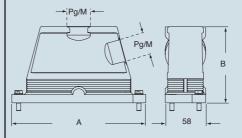
description	part No.	entry Pg	part No.	entry M	part No.
side entry size "44.27" size "44.27" size "44.27"	CGO 06.16 CGO 06.21 CGO 06.29	16 21 29	MGO 06.25 MGO 06.32	25 32	
size "57.27" size "57.27" size "57.27"	CGO 10.16 CGO 10.21 CGO 10.29	16 21 29	MGO 10.25 MGO 10.32	25 32	
size "77.27" size "77.27" size "77.27"	CGO 16.21 CGO 16.29 CGO 16.36	21 29 36	MGO 16.32 MGO 16.40 MGO 16.50	32 40 50	
size "104.27" size "104.27" size "104.27"	CGO 24.21 CGO 24.29 CGO 24.36	21 29 36	MGO 24.32 MGO 24.40 MGO 24.50	32 40 50	
top entry size "44.27" size "44.27" size "44.27"	CGV 06.16 CGV 06.21 CGV 06.29	16 21 29	MGV 06.25 MGV 06.32 MGV 06.40	25 32 40	
size "57.27" size "57.27" size "57.27"	CGV 10.16 CGV 10.21 CGV 10.29	16 21 29	MGV 10.25 MGV 10.32 MGV 10.40	25 32 40	
size "77.27" size "77.27" size "77.27" size "77.27" size "77.27"	CGV 16.21 CGV 16.221 CGV 16.29	21 21x2 29	MGV 16.25 MGV 16.225 MGV 16.32 MGV 16.40	25 25x2 32	
size "77.27"	CGV 16.29	36	MGV 16.50	50	
size "104.27" size "104.27" size "104.27"	CGV 24.21	21	MGV 24.325 MGV 24.32 MGV 24.232	25x3 32 32x2	
size "104.27" size "104.27" size "104.27"	CGV 24.29 CGV 24.229 CGV 24.36	29 29x2 36	MGV 24.40 MGV 24.240 MGV 24.50	40 40x2 50	
size "44.27" size "57.27" size "77.27" size "104.27"					CGC 06 CGC 10 CGC 16 CGC 24

Type 4/4X/12

dimensions indicated are not binding and may be changed without notice

dimensions in mm

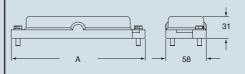
CGO/MGO and CGV/MGV



part No.	Α	В	
CGO/MGO and CGV/MGV 06	133	101	
CGO/MGO and CGV/MGV 10	146	101	
CGO/MGO and CGV/MGV 16	166	111	
CGO/MGO and CGV/MGV 24	193	111	

dimensions in mm

CGC



part No.	Α
CGC 06	133
CGC 10	146
CGC 16	166
CGC 24	193

high protection IP68 version (bayonet locking)



enclosures and covers:

size "44.27"	.page 251
size "57.27"	.page 251
size "77.27"	.page 251
size "104.27"	page 251

inserts with screw fixing centre distance:

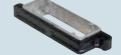
44 x 27 mm (enclosures CGI 06 B)

57 x 27 mm (enclosures CGI 10 B)

77 x 27 mm (enclosures CGI 16 B)

104 x 27 mm (enclosures CGI 24 B)

bulkhead mounting housings

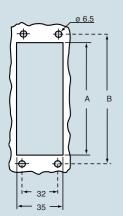


description

size "44.27" size "57.27" size "77.27" size "104.27" part No.

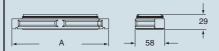
CGI 06 B CGI 10 B CGI 16 B CGI 24 B

panel cut-out for bulkhead mounting housings in mm



ensior	

CGI..B



part No.	Α
CGI 06 B	133
CGI 10 B	146
CGI 16 B	166
CGI 24 B	193

part No.	Α	В
CGI 06 B	52	70
CGI 10 B	65	83
CGI 16 B	86	103
CGI 24 B	112	130

Type 4/4X/12

high protection IP68 version (bayonet locking)



enclosures:

size "44.27"page	250
size "57.27"page	250
size "77.27"page	250
size "104.27"page	250

inserts with screw fixing centre distance: 44 x 27 mm (enclosures CGO/MGO and CGV/MGV 06 B) 57 x 27 mm (enclosures CGO/MGO and CGV/MGV 10 B) 77 x 27 mm (enclosures CGO/MGO and CGV/MGV 16 B) 104 x 27 mm (enclosures CGO/MGO and CGV/MGV 24 B)

hoods



covers



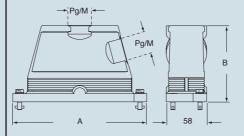
description		entry Pg	part No.	entry M	part No.
side entry size "44.27" size "44.27" size "44.27"	CGO 06.21 B 2	16 21 29	MGO 06.25 B MGO 06.32 B	25 32	
size "57.27" size "57.27" size "57.27"	CGO 10.21 B 2	16 21 29	MGO 10.25 B MGO 10.32 B	25 32	
size "77.27" size "77.27" size "77.27"	CGO 16.29 B 2	21 29 36	MGO 16.32 B MGO 16.40 B MGO 16.50 B	32 40 50	
size "104.27" size "104.27" size "104.27"	CGO 24.29 B 2	21 29 36	MGO 24.32 B MGO 24.40 B MGO 24.50 B	32 40 50	
top entry size "44.27" size "44.27" size "44.27"	CGV 06.21 B 2	16 21 29	MGV 06.25 B MGV 06.32 B MGV 06.40 B	25 32 40	
size "57.27" size "57.27" size "57.27"	CGV 10.21 B 2	16 21 29	MGV 10.25 B MGV 10.32 B MGV 10.40 B	25 32 40	
size "77.27" size "77.27" size "77.27" size "77.27" size "77.27"	CGV 16.221 B 2	21 21x2 29	MGV 16.25 B MGV 16.225 B MGV 16.32 B	25 25x2 32	
size "77.27" size "104.27" size "104.27"	CGV 16.36 B 3	36 21	MGV 16.50 B MGV 24.325 B MGV 24.32 B	50 25x3 32	
size "104.27" size "104.27" size "104.27" size "104.27" size "104.27"	CGV 24.29 B 2 CGV 24.229 B 2	29 29x2 36	MGV 24.232 B MGV 24.40 B MGV 24.240 B MGV 24.50 B	32x2 40 40x2 50	
size "44.27" size "57.27" size "77.27" size "104.27"					CGC 06 B CGC 10 B CGC 16 B CGC 24 B

Type 4/4X/12

dimensions indicated are not binding and may be changed without notice

dimensions in mm

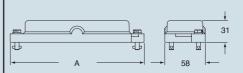
CGO/MGO..B and CGV/MGV..B



part No.	Α	В
CGO/MGO and CGV/MGV 06 B	133	101
CGO/MGO and CGV/MGV 10 B	146	101
CGO/MGO and CGV/MGV 16 B	166	111
CGO/MGO and CGV/MGV 24 B	193	111

dimensions in mm

CGC..B



part No.	A
CGC 06 B	133
CGC 10 B	146
CGC 16 B	166
CGC 24 B	193

special enclosures

bulkhead mounting housings:

size	"44.27"page	248-250
size	"57.27"page	248-250
size	"77.27"page	248-250
size	"104.27" page	248-250

frames for bulkhead mounting housings



description

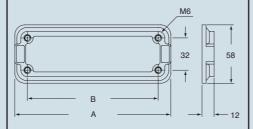
size "44.27" size "57.27" size "77.27" size "104.27"

part No.

CG 06 FL CG 10 FL CG 16 FL CG 24 FL

dimensions in mm

CG FI



part No.	Α	В
CG 06 FL	96	70
CG 10 FL	109	83
CG 16 FL	129	103
CG 24 FL	156	130





size "44.27".....from page 176 size "57.27".....from page 184

inserts with screw fixing centre distance:

44 x 27 mm

57 x 27 mm

1 branch-off T-BOX coupling



NEW

1 branch-off T-BOX coupling be fitted on DIN rails



NEW

description

for 2 \odot portable enclosures with lever and seal "44.27" size and one CHI enclosure "44.27" \odot size

for 2 oportable enclosures with lever and seal "44.27" size and one CHI enclosure "57.27" size

for 2 portable enclosures with lever and seal "44.27" size and one CHI enclosure "44.27" size

for 2 oportable enclosures with lever and seal "44.27" size and one CHI enclosure "57.27" size

part No.

CYG 06H06

CYG 06H10

part No.

CYG 06H06D

How to use the CYG 06H branch coupling

The cables are branched off by using the CYG 06H coupling in the 1 or 2 branch-off versions.

Multi-pole inserts "44.27" size can be fitted inside the two side recesses.

The entire unit can be used with one lever flying enclosures complete with connector inserts.

The front faces can be fitted with "44.27" and/or "57.27" size flush mounted enclosures.

The coupling may also be used as an adapter by using a combination of different insert versions.

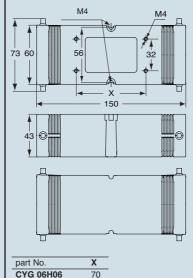
The CHC 06 LG cover may be used to close the coupling side faces.

In the branch-offs, the CSS series dual spring terminal inserts allow two wires to be connected without having to fit additional terminals inside the coupling.

dimensions in mm

CYG...H06 / H10

CYG 06H10

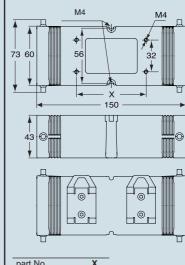


83

CYG 06H10D

dimensions in mm

CYG...H06D / H10D



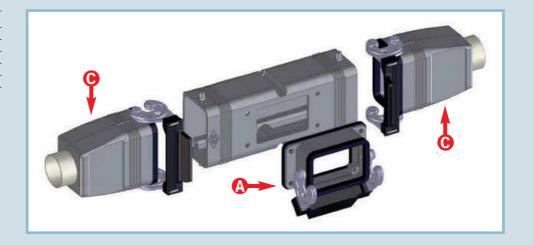
part No.	Х
CYG 06H06D	70
CYG 06H10D	83

part No.	A	©
	CHI	CHV LG *
CYG 06H06	06	06
CYG 06H10	10	06
CYG 06H06D	06	06
CYG 06H10D	10	06

* the following enclosures may also be used: MHV / CAV / MAV / CFV / MFV 06 LG



(certification being applied)



CYG - CHI special design enclosures



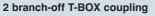
enclosures:

size "44.27".....from page 176 size "57.27".....from page 184

inserts with screw fixing centre distance:

44 x 27 mm 57 x 27 mm

description





2 branch-off T-BOX coupling



part No.

for 2 @ "44.27" size portable enclosures with lever and seal and 1 "44.27" 3 size fixing side CHI enclosure and one "57.27" (A) size CHI enclosure

for 2 **()** "44.27" size portable enclosures with lever and seal and 1 "57.27" **()** size fixing side CHI enclosure and one "44.27" (1) size CHI enclosure

for 2 **6** "44.27" size portable enclosures with lever and seal and two "44.27" **1** and **1** size CHI enclosures

for 2 **()** "44.27" size portable enclosures with lever and seal and two "57.27" **()** and **()** size CHI enclosures

CYG 06H0610

part No.

CYG 06H1006

CYG 06H0606

CYG 06H1010

How to use the CYG 06H branch coupling

The cables are branched off by using the CYG 06H coupling in the 1 or 2 branch-off versions.

Multi-pole inserts "44.27" size can be fitted inside the two side recesses. The entire unit can be used with one lever flying

enclosures complete with connector inserts. The front faces can be fitted with "44.27" and/or "57.27"

size flush mounted enclosures. The coupling may also be used as an adapter by using

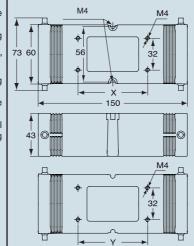
a combination of different insert versions. The CHC 06 LG cover may be used to close the

coupling side faces. In the branch-offs, the CSS series dual spring terminal

inserts allow two wires to be connected without having to fit additional terminals inside the coupling.

dimensions in mm

CYG...H0610 / H1006 and CYG...H0606 / H1010



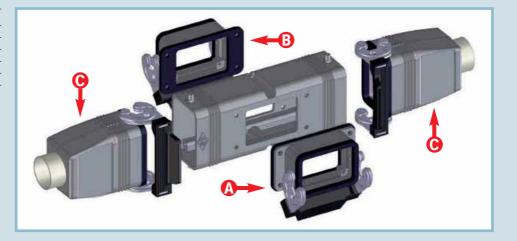
part No.	Х	Υ
CYG 06H0610	83	70
CYG 06H1006	70	83
CYG 06H0606	70	70
CYG 06H1010	83	83

part No.	A	B	Θ
	CHI	CHI	CHV LG *
CYG 06H0610	06	10	06
CYG 06H1006	10	06	06
CYG 06H0606	06	06	06
CYG 06H1010	10	10	06
•			

* the following enclosures may also be used: MHV / CAV / MAV / CFV / MFV 06 LG

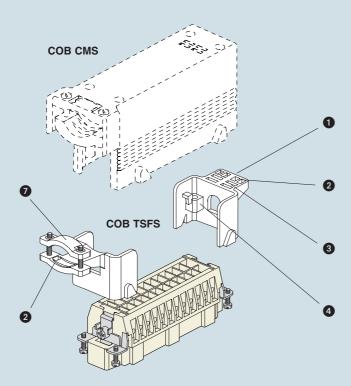


(certification being applied)





COB TCQ + COB TSFS (COB...CMS, alternative)



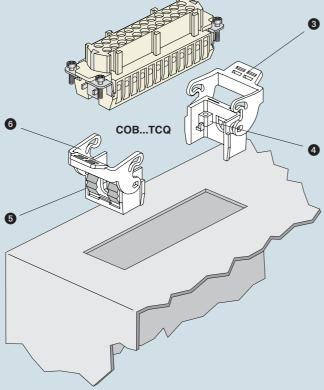


Figure 1:
- snap fastening in window*, panels or control panels

Use

The COB system makes it possible to use multipole connectors within electric panels without the traditional metallic housing as protection is assured by the electric panel itself or other container.

N.B.: The containers <u>must not be handled live</u>.

The COB system may be assembled in the three following ways:

- on panels with window snap fastening device* (Figure 1)
- on DIN EN 60715 rails, both lengthways and crossways to the support (Figure 2)
- on fixed panels using screws (Figure 2)

The COB system offers the following advantages:

- reduction in cost and space with respect to metallic enclosures and traditional terminal boards
- possibility of rewiring at the connector bench with connected devices
- easy wiring inspection and tests with coupled connectors, thanks to rear access to the inserts via the turnover device
- fast mounting within the panels thanks to the snap fastening device on the DIN EN 60715 rails
- sturdy support structure, specific to the size of each insert and does not require any preparation
- broad passage for housing of conductor cables
- mobile parts prearranged for the clamping of bundles of conductors of multipolar cables to prevent contact with the connector contacts

The COB system satisfies the most various installation needs thanks to the interchangeability of the connector inserts. The inserts can be installed as per the following table:

supports for connector inserts

bulkhead	COB TCQ				
Dailtioaa	COB 06 BC	COB 10 BC	COB 16 BC	COB 24 BC	
mobile COB TSF and COB TSFS					
	COB 06 CMS	COB 10 CMS	COB 16 CMS	COB 24 CMS	

insert centre distance

mm			49.5 x 16* 66 x 16*	
	44 x 27	57 x 27	77.5 x 27	104 x 27

insert series and polarity + ®

CD			15*, 25*, 40	64
CDD	24	42	38*, 72	108
CDA			10*, 16*	
CDC			10*, 16*	
CC	6	10	16	24
CCE	6	10	16	24
CQE	10	18	32	46
CN	6	10	16	24
CNE	6	10	16	24
CS	6	10	16	24
CSE	6	10	16	24
CMCE		3 + 2	6 + 2	10 + ² 16 + ²
CME		3 + 2	6 + ²	10 + ² 16 + ²
CMS		3 + ²	6 + ²	10 + ²
СР			6	
СХ			4/0, 4/2 6/36 12/2	4/8
MIXO	2 modules	3 modules	4 modules	6 modules

^{*)} mounting via adaptor plates described on page 260

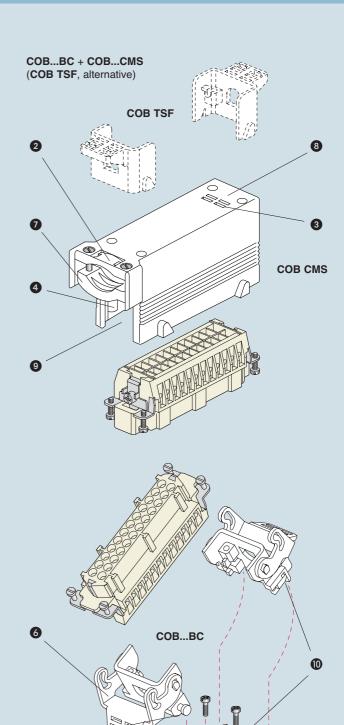
In addition, the COB..BC supports may house the ILME CR...AD1 and CR...AD2 series plates for the D-SUB inserts (microconnectors).



Characteristics

- 1 COB, TSF or COB TSFS insert support blocks (with cable clamp) for mobile mounting, in self-extinguishing thermoplastic material.
- 2 passage for cable support bands (from 2.2 to 4.8 mm).
- 3 slots for identification cards (dimensions 9 x 20 mm).
- 4 threaded metallic inserts for fixing the inserts with normal screws and possibility of coded connection with the use of specific coded pins (ILME article: CR 20, CRM, CRF, CR 20 CX, CRM CX and CRF CX) when identical connectors are used.
- **5** COB TCQ insert carrier block for window* mounting in selfextinguishing thermoplastic material, with spring snap fastening.
- 6 locking device with levers in self-extinguishing thermoplastic material for insert coupling.
- 3 sturdy cable clamp for clamping multipolar cables with a diameter of up to 25 mm or bundles of unipolar conductors.
- 8 COB...CMS housing for mobile mounting, in self-extinguishing thermoplastic material, IP20 degree of protection.
- 9 free passage for mounting of wired insert with conductor cables.
- Mobile blocks (in COB...BC kit) in self-extinguishing thermoplastic material, with quick release device for insert turnover, wiring operations, verifications and maintenance.
- **(1)** COB...BC panel support for bulkhead mounting in self-extinguishing thermoplastic material, sturdy block support structure, with broad passage for housing of conductor cables.
- holes for fixed fastening with screws without DIN EN 60715
- 3 snap fastening on DIN EN 60715 rails both lengthways and crossways to the support.
- 14 turnover pins that can be released and allow the use of prewired inserts.

- crossways to the support
- with screws





12

COB panel supports for multipole connectors



inserts:	page
CD 40, 64 poles + 🖶	43-45
CDD 24, 42, 72, 108 poles + ⊕	53÷58
CQE 10, 18, 32, 46 poles + 🖶	74÷77
CN 6, 10, 16, 24 poles + ⊕	80÷83
CCE 6, 10, 16, 24 poles + 🖶	86÷92
CNE, CSE 6, 10, 16, 24 poles + ⊕	87÷93
CSS 6, 10, 16, 24 poles + 🖶	98÷101
CMSE 3+², 6+², 10+² poles + ⊕	114÷118
CMCE 3+ ² , 6+ ² , 10+ ² , 16+ ² poles + ⊕	114÷124
CME 3+ ² , 6+ ² , 10+ ² , 16+ ² poles + 🖶	115÷124
CP 6 poles + 🖶	127
CX 8/24, 6/36, 12/2 poles + 🕀	129÷131
CX 4/0, 4/2, 4/8 poles + 🖶	132÷133
MIXO 2, 3, 4, 6 modules	137÷151

insert centre distance:

44 x 27 mm, 57 x 27 mm, 77.5 x 27 mm, 104 x 27 mm

description

kit with 2 elements, for coupling of inserts with fastening centre distance (short side = 27 mm)

kit comprising frame and mobile blocks, for insert coupling:

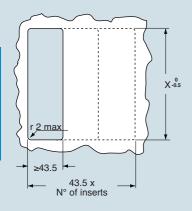
- with screw fixing centre distance of 44 x 27 mm
- with screw fixing centre distance of 57 x 27 mm with screw fixing centre distance of 77.5 x 27 mm

- with screw fixing centre distance of 104 x 27 mm

panel cut-out in mm

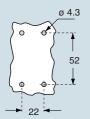
COB TCQ

window size on plate thickness 1.3÷3 mm



for coupling with inserts type	Χ°
with centre distance 44 x 27 mm	65
with centre distance 57 x 27 mm	78
with centre distance 77.5 x 27 mm	98
with centre distance 104 x 27 mm	125

сов...вс



dimensions indicated are not binding and may be changed without notice

connector carrier for faceplate mounting in window*, snap fastening



connector carrier baseplate for mounting on DIN EN 60715 rail or fixed mounting using screws



part No.

COB TCQ

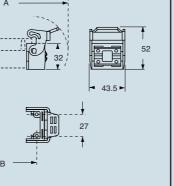
dimensions in mm

part No.

COB 06 BC COB 10 BC **COB 16 BC** COB 24 BC

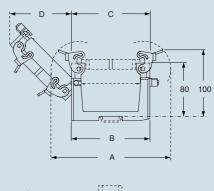
dimensions in mm

overall dimensions with transversal DIN rails



COB:	TCQ
CUD	ıcu

for inserts	Α	В
with centre distance 44 x 27 mm	120	44
with centre distance 57 x 27 mm	133	57
with centre distance 77.5 x 27 mm	153.5	77.5
with centre distance 104 x 27 mm	180	104

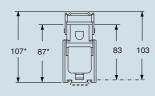




50

part No.	Α	В	С	D	E
COB 06 BC	120	91.5	58	50	44
COB 10 BC	133	91.5	71	59.5	57
COB 16 BC	153.5	91.5	91.5	74	77.5
COB 24 BC	180	118	118	93	104

overall dimensions without DIN rails (values with "asterisk") overall dimensions with longitudinal DIN rails



COB panel supports for multipole connectors



inserts:	page
CD 40, 64 poles + 🕀	43-45
CDD 24, 42, 72, 108 poles + ⊕	53÷58
CQE 10, 18, 32, 46 poles + 🖶	74÷77
CN 6, 10, 16, 24 poles + 🖶	80÷83
CCE 6, 10, 16, 24 poles + ⊕	86÷92
CNE, CSE 6, 10, 16, 24 poles + ⊕	87÷93
CSS 6, 10, 16, 24 poles + ⊕	98÷101
CMSE 3+ ² , 6+ ² , 10+ ² poles + ⊕	114÷118
CMCE 3+ ² , 6+ ² , 10+ ² , 16+ ² poles + (9)	114÷124
CME 3+ ² , 6+ ² , 10+ ² , 16+ ² poles + ⊕	115÷124
CP 6 poles + ⊕	127
CX 8/24, 6/36, 12/2 poles + 🕀	129÷131
CX 4/0, 4/2, 4/8 poles + 🕀	132÷133
MIXO 2, 3, 4, 6 modules	137÷151

insert centre distance: 44 x 27 mm, 57 x 27 mm,

77.5 x 27 mm, 104 x 27 mm description

kit with 2 elements, for coupling of inserts with screw fixing centre distance (short side = 27 mm)

- with handle for cable support bands - with handle for cable support or cable clamp bands

side entry, with cable clamp for insert coupling:

- with screw fixing centre distance of 44 x 27 mm
- with screw fixing centre distance of 57 x 27 mm with screw fixing centre distance of 77.5 x 27 mm

- with screw fixing centre distance of 104 x 27 mm

insert carrier blocks for mobile mounting



insert carrier insulated housings for mobile mounting



part No.

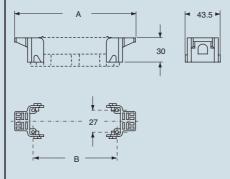
COB TSF COB TSFS

part No.

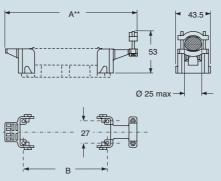
COB 06 CMS COB 10 CMS COB 16 CMS COB 24 CMS

dimensioni in mm

COB TSF

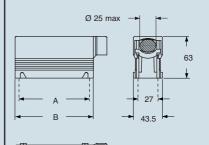


COB TSFS



for inserts	Α	A**	В
with centre distance 44 x 27 mm	90	104	44
with centre distance 57 x 27 mm	103	117	57
with centre distance 77.5 x 27 mm	123.5	137.5	77.5
with centre distance 104 x 27 mm	150	164	104

dimensioni in mm





part No.	Α	В	С
COB 06 CMS	44	58	74
COB 10 CMS	57	71	87
COB 16 CMS	77.5	91.5	107.5
COB 24 CMS	104	118	134

COB panel supports for multipole connectors



inserts:	page
CD 15, 25 poles	+ 🕀 41-42
CDD 38 poles	+ ⊕ 54
CDA 10, 16 poles	+ ⊕ 66÷68
CDC 10, 16 poles	+ ⊕ 67÷69
MIXO 1 mod	lule 137÷151

adaptor plates for insert mounting



levers for coupling with metallic enclosures



insert centre distance: 49.5 x 16 mm 66 x 16 mm

mounting on COB series articles (see below)
for 1 insert with screw fixing centre distance of 49.5 x 16 mm

mounting on COB series articles (see below) for 1 insert with screw fixing centre distance of 66 x 16 mm $\,$

kit with 2 elements, to be mounted instead of the standard levers to be coupled with: COB TCQ and COB...BC $^{\circ}$

part No.

CR 15/16

CR 25/16

part No.

COB L

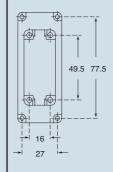
Adaptor plates

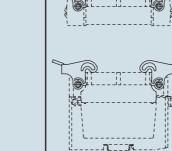
description

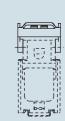
- allow the inserting of inserts of "49.16" and "66.16" on the following COB articles:
 COB TCQ, COB 16 BC, COB TSF, COB TSFS, COB 16 CMS
- ¹⁾ They allow the mounting of aluminium hoods with 4 pegs, size 55.27, 77.27 and 104.27

dimensions in mm

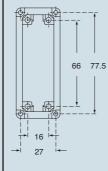
CR 15/16

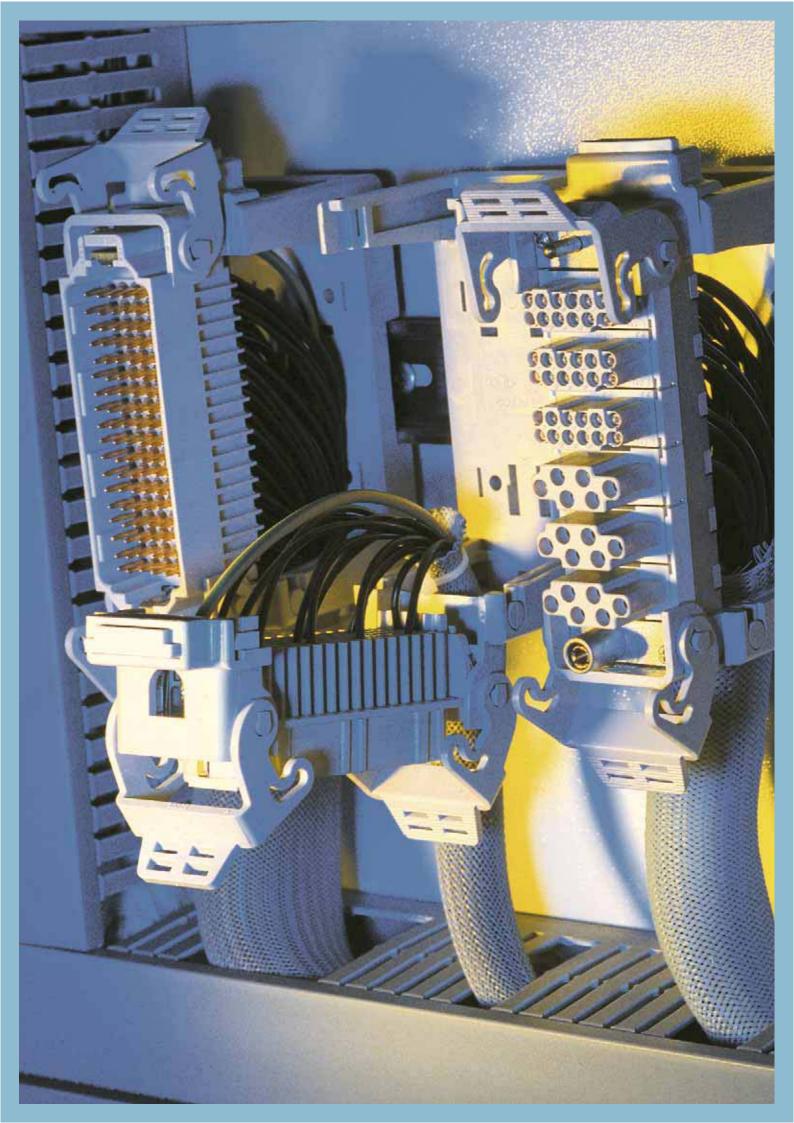






CR 25/16





accessories for multipole connectors panel fitted insert fastening screws screws for second earth terminal description part No. part No. CRIC M3 to be fitted instead of the current insert fastening screws for CDA/CDC inserts for CD 15/25, CDD 38 inserts for CD 40/64, CDD 24/42/72/108, CQE, CN, CNE, CSS, CX 8/24, CCE, CSE, CMSE, CME, CMCE inserts for CP, CX 12/2, CX 6/36, CX 4/0, CX 4/2 inserts CR VATG CR VDTG CR VNTG CR VPTG dimensions indicated are not binding and may be changed without notice

complements and accessories for CT, CTS, CTE, CTSE inserts



support for rail mounting DIN EN 60715



CT/CTS/CTE/CTSE inserts coupling screws cable-clamping plates



description

supports for CT, CTS, CTE, CTSE inserts

bush for CT, CTS, CTE, CTSE inserts screw pin for CN, CD, CNE, CCE, CSE inserts $\,$

straight cable clamping plate angled cable clamping plate

part No.

CT APE

part No.

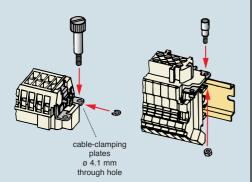
CRBF CRBM

CRAD CRAS

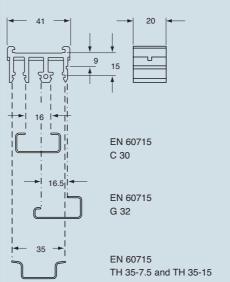
Coupling screws for CT/CTE inserts

The use of CRBF (female) and CRBM (male) coupling screws is recommended to guarantee a stable and safe coupling between inserts (without enclosures) with terminal blocks and inserts without terminal blocks.

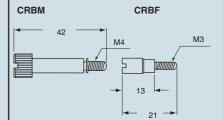
CRBM CRBF



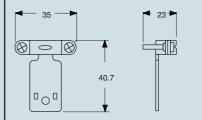
dimensions in mm



dimensions in mm



CRAD



Use of cable-clamping plates

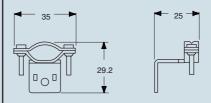
In accordance with the recommendations of standard IEC 60352-2, the weight of the conductor groups or multipolar cables must not cause any stress on the contacts inside the inserts. It is therefore advisable to use cable-clamping plates in those inserts without enclosures





dimensions indicated are not binding and may be changed without notice

CRAS



Note: for conductor groups or cable with Ø min = 12 mm and Ø max = 23 mm



inserts:		pag.
CD	24 poles + ⊕	53
CDD	42 poles + 🖶	55
CDD	72 poles + 🖶	56
CDD	108 poles + 🖶	58
CX	8/24 poles + ⊕	129
CX	6/36 poles + 🖶	130
CX 12 (MIXO)	12 noles	144

interface for printed circuit



6A contacts for interface silver and gold plated



interface module with 6 female contacts	(gold)
- for up to 2.4mm thick PCB	
interface module with 6 female contacts	(plated
 for up to 2.4mm thick PCB 	

6A female contacts for female inserts with terminal Ø 1 mm

6A male contacts for male inserts with terminal \varnothing 1 mm

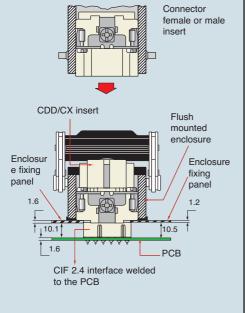
CIF interface

description

The interface block is made according to the multipole connector used by assembling a suitable number of CIF modules (see table).

inserts	poles	modules "CIF"
serie	n°	n°
CDD	24	4
CDD	42	7
CDD	72	12
CDD	108	18
CX	8/24	4
CX	6/36	6
CX (MIXO)	12	2

The block is then welded on the printed circuit on which the multipole connector (female or male) equipped with coupling contacts will then be inserted.

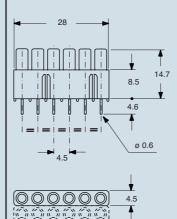


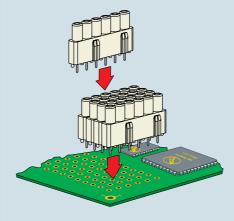
dimensions indicated are not binding and may be changed without notice

dimensions in mm

part No.

CIF 2.4 CIF 2.4 A





CDFA 6A
CDMA 6A



CDFD 6A
CDMD 6A

part No.



dimensions in mm





inserts		page
CDC 10, 16	poles + ⊕	67÷69
CQ 5	poles + ⊕	63
CQE 10, 18, 32, 46, 64,92	poles + ⊕	74÷79
CCE 6, 10, 16, 24, 32, 48	poles + ⊕	86÷96
CMCE 3+2, 6+2, 10+2, 16+2,		
12+4, 20+4, 32+4	poles + 1	14÷125
CX <u>8</u> /24	poles + ⊕	129
CX 06 C 6 poles serie MIXO		140

- for crimp contacts, see the crimp tool section (16A, CCF and CCM series contacts) pages 296, 300, 304, 306, 308
- for thermocouples compliant with DIN IEC 584 type $\ensuremath{\mathsf{J}}$
- contact resistance ≤ 1 ohm

constantan (Cu Ni) crimp contacts



NEW

iron (Fe) crimp contacts



NEW

d	les	SC	rıp	tı	on

16A, 0.5 mm², AWG 20 female contacts

16A, 0.5 mm², AWG 20 male contacts

Note:

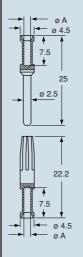
A mixed combination of standard iron, Constantan and silver and gold plated contacts can be fitted in the same insert.

part No.

CCFC 0.5

dimensioni in mm

CCF and **CCM**



CCF and CCM contacts

conductor	ø slot
section mm ²	A (mm)
0.5	11

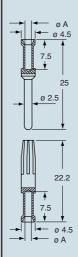
- stripping length see section feature of inserts at page 13

part No.

CCFF 0.5

dimensioni in mm

CCF and **CCM**



CCF and CCM contacts

conductor	ø slot
section mm ²	A (mm)
0.5	1.1

- stripping length see section feature of inserts at page 13



enclosures:

MIXO seriesfrom page 137

CX 02 GF/M *

ground terminals for shielded cables (for MIXO series)

clamps for cables Ø 5 mm and Ø 10 mm



anchorages for earth connecting several cables (for MIXO series)



description

in zinc iron, to be mounted on MIXO frames

in bulkhead mounting housings and high construction hoods

- enclosures "44.27" and MIXO frames for 2 inserts
 enclosures "57.27" and MIXO frames for 3 inserts
 enclosures "77.27", "77.62" and MIXO frames for 4 inserts
 enclosures "104.27", "104.62" and MIXO frames for 6 inserts

to be mounted on CR..ST ground terminals clamp for shielding cables Ø 5 mm

clamp for shielding cables Ø 10 mm

* only with CR 24 ATD

in zinc iron, to be mounted on MIXO frames

in bulkhead mounting housings and high construction hoods - enclosures "44.27" and MIXO frames for 2 inserts

- enclosures "57.27" and MIXO frames for 3 inserts enclosures "77.27", "77.62" and MIXO frames for 4 inserts enclosures "104.27", "104.62" and MIXO frames for 6 inserts

part No.

CR 06 ST **CR 10 ST CR 16 ST**

CR 24 ST

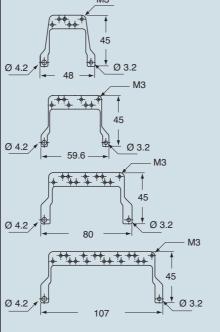
CR 05 CA CR 10 CA

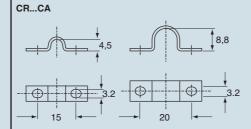
dimensions in mm dimensions in mm CR...ST CR...AT МЗ

Anchorages CR .. ST are designed for installation on the frames of the MIXO modular connectors, for earth connecting the screening braid of shielded cables.

With the CR..ST anchorages we advise you to use high construction hoods top entry.

Anchorages CR .. AT / ATD are designed for installation on the frames of the MIXO modular connectors for earth connecting several cables.





032 48 4-4-4-4-4 032 42 Ø 3.2

80

107

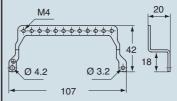
Ø 3.2



042

CR 06 AT

CR 10 AT CR 16 AT CR 24 AT





inserts:	page
CD 40, 64 poles + ⊕	43÷45
CDD 24, 42, 72, 108 poles + ⊕	53÷58
CQE 10, 18, 32, 46 poles + 🕀	74÷77
CN 6, 10, 16, 24 poles + ⊕	80÷83
CCE 6, 10, 16, 24 poles + ⊕	86÷92
CNE, CSE 6, 10, 16, 24 poles + ⊕	87÷93
CSS 6, 10, 16, 24 poles + ⊕	98÷101
CP 6 poles + ⊕	127
CX 8/24, 12/2, 6/36 poles + 🕀	129÷131

ground terminals for shielded cables and for earth connecting several cables clamps for cables Ø 0.5 mm and Ø 10 mm



screw fixing centre distance: 44 x 27 mm, 57 x 27 mm, 77.5 x 27 mm, 104 x 27 mm

description

in zinc plated iron, to be fitted on connectors in flush mounted fixed, portable high and COB series enclosures

- "44.27" enclosures and inserts
 "57.27" enclosures and inserts *
 "77.27", "77.62" enclosures and inserts
 "104.27", "104.62" enclosures and inserts
- CSS "104.27" enclosures and inserts **

to be fitted on CR..SC anchors U-bolt for Ø 5mm cable screening U bolt for Ø 10mm cable screening

The CR... SC anchors are fitted on connectors for connecting to earth multiple cables and screened cables braids

With the CR..SC anchorages, we advise you to use high construction hoods top entry.

- * the high portable enclosures with horizontal exit cannot be used
- ** can be used only in flush mounted enclosures

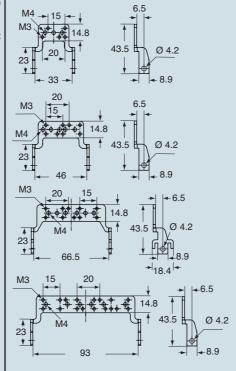
part No.

CR 06 SC **CR 10 SC** CR 16 SC CR 24 SC CR 24 SCA

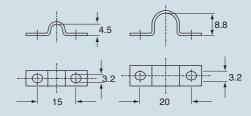
CR 05 CA CR 10 CA

dimensions in mm

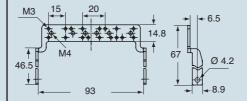
CR...SC



CR...CA



CR SCA





The CR..FS series anchorages are employed for use of connector inner fittings (normal or MIXO modular) without enclosures and enable securing cables with clamps to prevent transmitting friction forces to contacts. CR..SS anchorages (with grip to facilitate detachment) are used for earth connecting several conductors and/or of the screen of shielded cables

* except CT, CTS, CTE and CTSE

grip panels for cables outside enclosure equipped with fixing screws and rings



supports, screws and clamps for grip panels of cables outside enclosure



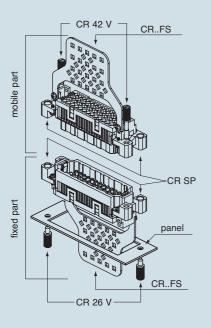
description	part No.	part No.
in zinc iron, to be mounted on: - inserts size "44.27" * and MIXO frames for 2 inserts - inserts size "57.27" * and MIXO frames for 3 inserts - inserts size "77.27" * and MIXO frames for 4 inserts - inserts size "104.27" * and MIXO frames for 6 inserts	CR 06 FS CR 10 FS CR 16 FS CR 24 FS	
for shielded cables, to be mounted on: - inserts size "77.27" * and MIXO frames for 4 inserts - inserts size "104.27" * and MIXO frames for 6 inserts	CR 16 SS CR 24 SS	
supports in die-cast zinc N° 2 pieces equipped with fixing screws and rings for earth connecting		CR SP
short screws in zinc iron, N° 2 pieces long screws in zinc iron, N° 2 pieces		CR 26 V CR 42 V
to be mounted on CRSS anchorage clamp for shielding cables Ø 5 mm clamp for shielding cables Ø 10 mm		CR 05 CA CR 10 CA
In the fixed part, a pair of CR SP supports is fitted on	dimensions in mm	dimensions in mm

the connector, using its securing screws. A CR..FS or CR..SS anchorage is fitted on the supports, using the supplied securing screws and washers. All parts are secured on the rear panel with the pair of CR 26 V viton

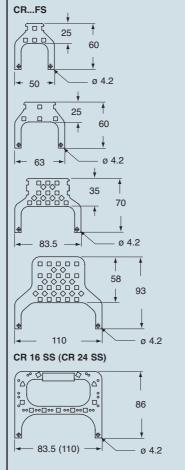
In the mobile part too, a pair of CR SP supports are fitted on the connector and a CR..FS or CR..SS anchorage is secured on it. The pair of CR 42 V screws

fasten the mobile part to the fixed part.

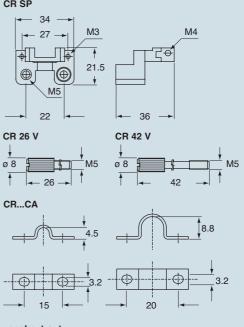
Note: By unscrewing the CR 26 V panel screws, the whole assembly (mobile part+fixed part) can be removed from the panel for inspection.



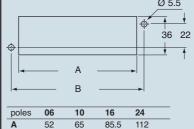
dimensions indicated are not binding and may be changed without notice



CR SP







single code pins for 6 codings



description part No. part No.

stainless steel CR 20 CX single code pin (for MIXO inserts only)

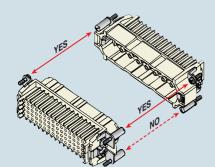
CR 20/CR 20 D and CR 20 CX/CR 20 CX D code pins

single code pin (not for MIXO inserts)

Each series of connector inserts is made in such a way as to make incorrect coupling between inserts of different series impossible.

When a number of identical connectors with different functions are mounted closely together these must be selected in such a way as to prevent the coupling of a mobile part on a non-corresponding fixed part and consequent damage and breakdown.

Code pins are supplied to apply in place of the normal insert fastening screws (see example below). In this way the coupling of identical connectors is assured. The combination of code pins makes it possible to obtain a high number of selective couplings.



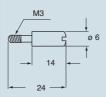
dimensions indicated are not binding and may be changed without notice

zinc plated iron CR 20 D stainless steel **CR 20**

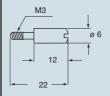
zinc plated iron CR 20 CX D

dimensions in mm

CR 20 / CR 20 D



CR 20 CX / CR 20 CX D



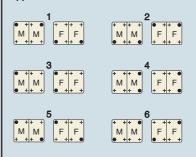
selectivity using single code pins



application with single insert



application with double inserts



- (CR 20/CR 20 D and CR 20 CX/CR 20 CX D)
- normal fixing screw
- M = male insert
- = female insert



dual coding and guide pins, for 16 codes



selection is made by using dual coding and guide pins



description

dual coding pins (excluding MIXO inserts)

- male pin
- female pin

double code pins (for MIXO inserts only)

- male pin
- female pin

Code pins

- CRM/CRM D and CRF/CRF D
- CRM CX/CRM CX D and CRF CX/CRF CX D

Each series of connector inserts is made in such a way as to make incorrect coupling between inserts of different series impossible.

When a number of identical connectors with different functions are mounted closely together these must be selected in such a way as to prevent the coupling of a mobile part on a non-corresponding fixed part and consequent damage and breakdown.

Code pins are supplied to apply in place of the normal insert fastening screws (see example below). In this way the coupling of identical connectors is assured. The combination of code pins makes it possible to obtain a high number of selective couplings.

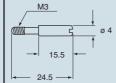
part No. part No.

zinc plated iron CRM D stainless steel CRM CRF CRF D

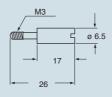
stainless steel CRM CX zinc plated iron CRM CX D **CRF CX** CRF CX D

dimensions in mm

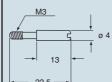
CRM / CRM D



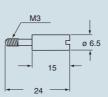
CRF / CRF D



CRM CX / CRM CX D



CRF CX / CRF CX D



application with single insert

























application with double inserts

































- Even when coding is not required, it is recommended to use CRM and CRF pins with CD and CDD inserts to reduce movements when fitting and removing the connectors and to avoid contact damages. Within this scope, the standard DIN 43 652 requires a maximum angular longitudinal fluctuation of ±5°.
- dimensions indicated are not binding and may be changed without notice

- female code pin (CRF/CRF D and CRF CX/CRF CX D)
- o male code pin (CRM/CRM D and CRM CX/CRM CX D)
- normal fixing screw
- = male insert
- = female insert

accessories for multipole connec	etors	
	plain coding pins for crimp inserts	plain coding pins for CQ 12 inserts
description	part No.	part No.
coding pins for CDC, CQ, CQE, CCE, CMCE, MIXO (16A) inserts - pin to be inserted instead of a crimp contact coding pins for CD 07 and CD 08 inserts - plastic pin, to be inserted instead of a crimp contact coding pins for CQ 12 inserts Code pins Each series of connector inserts is made in such a way as to make incorrect coupling between inserts of different series impossible. When a number of identical connectors with different functions are mounted closely together these must be selected in such a way as to prevent the coupling of a mobile part on a non-corresponding fixed part and consequent damage and breakdown. Within this scope, special coding pins have been manufactured in order to restrict or avoid mating identical multiple connectors. By combining multiple coding pins, a high number of selected matings can be produced.	CR CPQ dimensions in mm CR CPQ CR CP CR CP 14.5 0 3.2 - 14.5	CR Q12 dimensions in mm CR Q12 2.8
dimensions indicated are not binding and may be changed without notice		M F M F (A B) CQ 12 coding pin



terminal connector for CKF 03 inserts



NEW

description

with pegs and seal, connects pole 2 with pole 3 with pegs and seal, connects pole 1 with pole 3 with pegs and seal, connects pole 1 with pole 2

When the terminal connector is mated with a CKF 03 insert (complete with an enclosure with lever), it performs a dual function:

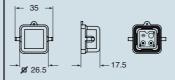
- connects two socket insert poles
- acts as a cover (IP65 protection rating compliant with EN 60529 standard, with lever closed)

part No.

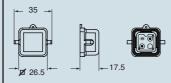
CKM 03 T1 CKM 03 T2 CKM 03 T3

dimensions in mm

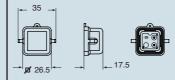
CKM 03 T1



CKM 03 T2



CKM 03 T3



interconnected male contacts



insert joining block



metal replacement handles



description

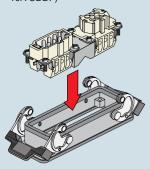
made of die cast aluminium alloy to mate two inserts (see below)

to replace thermoplastic handles 2 component kit for dual lever enclosures 1)

 $^{\mbox{\tiny 1)}}$ can only be used on dual lever enclosures sizes 57.27, 77.27 and 104.27

CBGF combination block

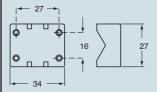
- Allows two "44.27 size" inserts to be inserted in "104.27 size" enclosures and on the following COB series items:
- COB TCQ, COB 24 BC, COB TSF, COB TSFS, COB 24 CMS
- Allows female contacts and male contacts in the same enclosure or mounting
- Allows mixed type contacts in the same enclosure or mounting (for example, 6 poles 16A CNF + 24 poles 10A CDDF)

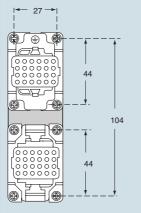


part No.

CBGF

dimensions in mm





enclosures:

size "104.27".....from page 212

panel supports:

COB.....from page 258

inserts with screw fixing centre distance:

(2x) 44 x 27 mm

dimensions indicated are not binding and may be changed without notice

CR TM-1

enclosures

(with two levers only):

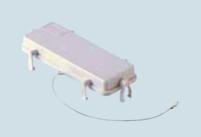
size "57.27"	from	page	184
size "77.27"	from	page	198
size "104.27"	from	page	212



enclosures:

size "104.27".....from page 212

temporary protection cover for transportation



pliers for uncoupling connectors



а	е	S	C	П	p	u	O	u	1

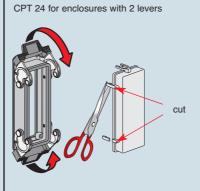
for housings and hoods
- with 1 or 2 levers, with 2 or 4 pegs

for housings and hoods
- with 2 levers and 4 pegs

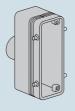
part No.

CPT 24

use

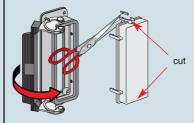


CPT 24 for enclosures with 4 pegs

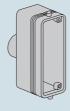




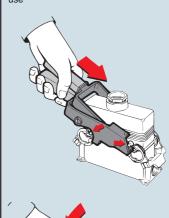
CPT 24 for enclosures with 1 lever

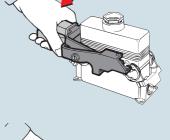


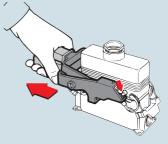
CPT 24 for enclosures with 2 pegs

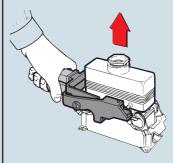












enclosures:

size "49.16"	from page 162
size "66.16"	from page 166
size "44.27"	from page 176
size "57.27"	from page 184
size "77.27"	from page 198

Use M3 passing screws tightened with nut and washer (not included). Verify connection continuity of coupled connectors

plates for D-SUB inserts (IEC 60807-2) CZ / MZ / MZF enclosures



plates for D-SUB inserts (IEC 60807-2) CH / CA and MH / MA / MF enclosures



description	part No.	for enclosures size	part No.	for enclosures size
for 1 D-SUB insert 9 poles (not included) for 1 D-SUB insert 15 poles (not included) for 1 D-SUB insert 25 poles (not included) for 1 D-SUB insert 37 poles (not included) for 1 D-SUB insert 50 poles (not included)	CR 09 AD CR 15 AD CR 25 AD CR 37 AD CR 50 AD	"49.16" "49.16" "49.16" "66.16" "66.16"	CR 09 AD1 CR 15 AD1 CR 25 AD1 CR 37 AD1 CR 50 AD1	"44.27" "44.27" "57.27" "77.27"
for 2 D-SUB inserts 9 poles (not included) for 2 D-SUB inserts 15 poles (not included) for 2 D-SUB inserts 25 poles (not included) for 2 D-SUB inserts 37 poles (not included) for 2 D-SUB inserts 50 poles (not included)			CR 09 AD2 CR 15 AD2 CR 25 AD2 CR 37 AD2 CR 50 AD2	"44.27" "44.27" "57.27" "77.27"

Plates CR...AD, CR...AD1 and CR...AD2

For machinery or command equipment that need connection with programming and control electronic devices. The plate housings have notches for the rear insertion of cabled D-SUB inserts.

mounting on bulkhead housings and hoods one-way mounting in bulkhead housings or hoods.

CR...AD1 and CR...AD2

mounting on bulkhead housings (Figure 1)

The D-SUB connector must be mounted on the side marked with the letter "A"

mounting on hoods (Figure 2)

The D-SUB connector must be mounted on the side marked with the letter "T"

ø 3.2*

dimensions in mm

CR...AD

part No. CR 09 AD **CR 15 AD** CR 25 AD **CR 37 AD**

CR 50 AD

16 23

* For passing screws type M3

the electrical continuity is guaranteed only if mounted in our enclosures.

dimensions in mm

CR...AD1

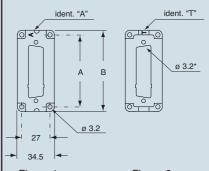


Figure 1 Figure 2

CR...AD2

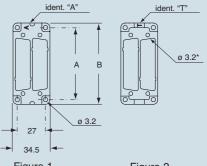
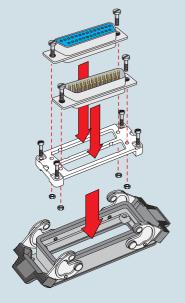


Figure 1 Figure 2

^{*} For passing screws type M3

part No.	Α	В
CR 09 AD1 / 2	44	51.5
CR 15 AD1 / 2	44	51.5
CR 25 AD1 / 2	57	64.5
CR 37 AD1 / 2	77.5	85
CR 50 AD1 / 2	77.5	85



	В
19.5	56.5
49.5	56.5
49.5	56.5
66	73.5
66	73.5



enclosures *): size "104.62" standard.....page 232

*) normally bulkhead type

kit for control equipment plate only



CHI 48 LS

kit for control equipment plate with enclosure



description part No. for enclosure part No.

SDS

with Schuko® socket 16A and 2 seats for: CR 09 AD, CR 15 AD, CR 25 AD plates

with Schuko® socket 16A and 2 seats for: CR 09 AD, CR 15 AD, CR 25 AD plates

Kit for control equipment

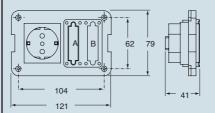
For machinery or command equipment that need connection with programming and control electronic devices.

The kit includes the Schuko® socket and 2 seats for the CR...AD plates (not included) for D-SUB inserts (not included).

Personal computers, notebooks or printers can be power supplied using a 16A socket.

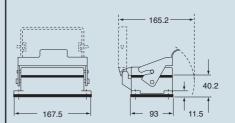
Monitors, printers and other peripheral devices may be interfaced using D-SUB connectors

dimensions in mm



dimensions in mm

CHSDS

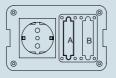


CR...AD plates usable

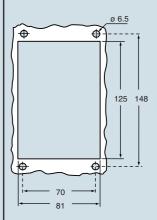
part No.	
CR 09 AD	for 1 D-SUB insert 9 poles (not included)
CR 15 AD	for 1 D-SUB insert 15 poles (not included)
CR 25 AD	for 1 D-SUB insert 25 poles (not included)

Closed seat "A" for use with one insert only. The closing is achieved by means of a plastic membrane that can easily be removed if the second seat is required.

CR.. AD plates to be ordered separately



housing panel cut-out in mm





enclosures:

24 pole closure or reduction plate

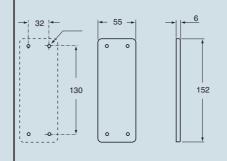


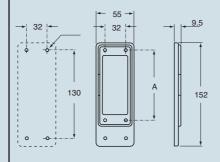
extraction tool for MIXO BUS connectors



description	part No.	part No.
in autoextinguishing thermoplastic resin with gasket in vinil-nitrile elastomer	CRH 24	
in self-extinguishing thermoplastic resin with gasket in vinil-nitrile elastomer - for enclosures CHI size "44.27" - for enclosures CHI and CMI size "57.27" - for enclosures CHI and CMI size "77.27" - for enclosures CHI and CMI size "104.27"	CRZ 06 CRZ 10 CRZ 16 CRZ 24	
for the extraction of the BUS shielded connectors from the MIXO BUS insert		CX BES

dimensions in mm





CRZ	Α	
06	70	
10	83	
16	103	
24	130	



size "21.21" enclosures: insulating typepage 288÷289 metallic typepage 290÷291

- for crimping a male connector, see the crimp tool section page 310

adapter for RJ45 connectors





RJ45 connectors

part No.

CX 8 JF

CX 8/2 JF

CX 4 JM

CX 4/2 JM

CX 6/2 JM

CX 8 JM

CX 4E JM

dimensions in mm

CX 8 JF, CX 8/2 JF

43

description

without RJ45 connector (to be ordered separately)

- adapter for RJ45 female connector in fixed enclosures
- RJ45 female connector with 4 data contacts
- RJ45 female connector with 4 data contacts / 2 power contacts

without RJ45 connector (to be ordered separately)

- adapter for RJ45 male connector in portable enclosures
- RJ45 male connector with 4 data contacts
- RJ45 male connector with 4 data contacts / 2 power contacts
- RJ45 male connector with 6 data contacts / 2 power contacts
- RJ45 male connector with 8 data contacts
- RJ45 male connector with 4 data contacts, Class 5e

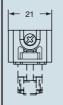
dimensions in mm

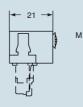
CJ KF, CJ KM

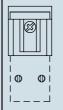
part No.

CJ KF

CJ KM

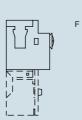


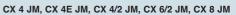




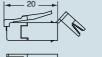
contacts side (front view)

side with reference arrow A





- 16 →

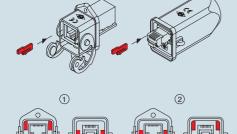






- RJ45 connector features: - RJ45 connector, Class 5 or Class 5e - nominal current: 2.1A at 70 °C
- nominal voltage: 50VDC / 35VAC
- IDC terminal:
- for data wires from 0.22 mm² to 0.24 mm² (AWG 24) for power wires from 0.34 mm² to 0.38 mm² (AWG 22)
- temperature range: from -20 °C to +120 °C
- nickel plated brass screening
- insert coding pin: CR KC
- self-extinguishing properties: to UL 94V-0
- crimp pliers: CJPZY
- screened cables stripping tool: CJST
- female/female socket connectors with "crossover" link

How to use CR KC coding pins





Allows two complete portable RJ45 connectors to be joined, IP65/IP67 version

insulated version coupling, for RJ45 connectors

metal version coupling, for RJ45 connectors





part No. part No.

- female RJ45 coupling, 8 data contacts
- female RJ45 coupling, 8 data contacts / 2 power
- female RJ45 coupling, 8 data contacts
- female RJ45 coupling, 8 data contacts / 2 power contacts

RJ45 connector features:

- RJ45, Class 5 connector

description

- nominal current: 2.1A at 70 °C
- nominal voltage: 50VDC / 35VAC temperature range: from -20 °C to +120 °C nickel plated brass screening

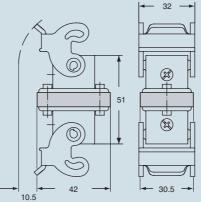
- insert coding pin: CR KC self-extinguishing properties: to UL 94V-0 die cast zinc alloy metal enclosures
- black self-extinguishing thermoplastic insulated enclosures
- female/female socket connectors with "crossover" link

dimensions in mm

CYG 8 JF

CYG 8/2 JF

CYG 8 JF, CYG 8/2 JF



contacts side (front view)

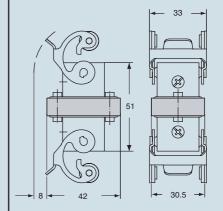
side with reference arrow A



CYG 8 JFA CYG 8/2 JFA

dimensions in mm

CYG 8 JFA, CYG 8/2 JFA



contacts side (front view)

side with reference arrow A



DESINA® (which stands for **DE**centralised and Standardised **IN**st**A**llation technology) is an innovative installation concept behind a study headed by the German manufacturers of machine tools association (VDW), with the co-operation of users (including German automotive manufacturers) and component manufacturers, which has led to the introduction of a specification aimed to standardise electrical, hydraulic and pneumatic components and their interconnection on common platform for CNC controlled machine tools and manufacturing lines.

In the last few years, the DESINA® specification has been successfully enclosed in the ISO TC 184/SC 1 "Industrial automation systems and integration / Physical device control" as an ISO standard. This work has recently been completed, and the following standards have now become available:

ISO 23570-1 Industrial automation systems and integration – Distributed installation in industrial applications: Part 1 – Sensors and actuators **ISO 23570-2** Industrial automation systems and integration – Distributed installation in industrial applications: Part 2 – Hybrid communication bus **ISO 23570-3** Industrial automation systems and integration – Distributed installation in industrial applications: Part 3 – Power distribution bus

Normally, production systems are controlled by various field buses available on the market such as PROFIBUS, CAN, INTERBUS, etc. DESINA® decentralised approach and interface and connector standardisation, which allows a single distributed control system to be independent from the bus communication protocol selected by the final user, ensure lower installation costs.

The availability of diagnostic capabilities in all the system components ensures a speedier diagnosis in the event of faults and an easier and quicker reset operation, which may be carried out by less specialised staff. DESINA® connection topology requires a **control bus** and a **power bus**.

The hybrid (optical/electrical) control bus provides a serial connection for the devices by using a cable consisting of two fibre optics and four power lines. The devices are fitted with 2 hybrid connectors (and matching flush mounted enclosures) for bus entry and exit. The hybrid connectors include an interface circuit which turns the TX electrical signal to optical signal with TTL levels and the RX signal from optical to electrical signal with TTL levels.

In other words, the interface is independent from the selected field bus protocol, and simply converts the electrical signals into optical signals and vice versa; by doing so, the physical connection between the devices can be used for different bus protocols and can reach a 50m range by using POF plastic fibres or 300m by using HCS_® fibreglass (Hard Clad Silica – Spectran Corporation registered trademark). The highest baud rate is 12 Mbit/s, compatible with the most advanced field buses.

Another variance is also available, which is based on transmitting data on a pair of screened copper cables (instead of fibre optics); in this case, however, the system can only be used for PROFIBUS or CAN buses with RS 485 TX signals.

In both cases, the connector is fitted with housings for 5, 10A auxiliary contacts (CD series crimp contacts), which allow all connected devices to receive a permanent direct voltage of 24V (to supply circuits) and a 24V non permanent power supply (only used to open the contactors after operating an emergency switch or a safety switch), as well as a contact available for an optional earth.

The **power bus** provides a serial connection for drives, controls and power supplies and, more specifically, is suitable to supply power to motors and to their control units.

The standard connector to control motors is the **CQM/F 08** which, with 8 poles $+ \oplus 16A\,500V$, and CC series crimp contacts, not only provides a power connection, but also connects the motor brake and safety thermistor.

Another variant is available in the same sizes as the enclosure: $\mathbf{CQM/F}$ 04/2 featuring 4 poles + \oplus 40A 400/690V and 2, 10A 250V auxiliaries.

For the motor side connection, the connector **CNEM/F 10** (10P + \oplus 16A 500V 6kV 3, with screw terminals) should be used; with the option to make a star or a delta connection on the connector, the **CSSM/F 10** connector (10P + \oplus 16A 500V 6kV 3, with spring terminals, two per pole) should be used. ILME connectors are manufactured to DESINA $_{\odot}$ specifications and in compliance with ISO 23570-2 and 23570-3 standards.



ISO 23570-3 standard and DESINA® specification compliant



DESINA main features



Hybrid socket and plug connectors for field buses compliant with DESINA® specifications and with ISO 23570-2 standard

The hybrid connectors for field buses are listed below:

electrical auxiliary female contacts CXL 2/4 PF (for plastic fibre optics POF) CXL 2/4 PFH (for glass fibre optics HCS®) electrical auxiliary male contacts CXL 2/4 PM (for plastic fibre optics POF) CXL 2/4 PMH (for glass fibre optics HCS®) - optical field bus plug **CXL 2/4 SM**

- optical field bus socket **CXL 2/4 SF**

The hybrid inserts for socket type optical field buses can only be fitted inside fixed enclosures The plug types, on the other hand, can only be fitted inside portable enclosures.

The enclosures and matching accessories available are listed below:

Construction details Material **PLASTIC**

METAL CKAX 03 I CKAG 03 V (Pg 11) MKAG V20 (M 20) **CK 03 IN** - fixed, flush mounted enclosure: CKG 03 VN (Pg 11) MKG VN20 (M 20) portable, straight enclosures; CKG 03 VAN (Pg 11) MKG VAN20 (M 20) CKAG 03 VA (Pg 11) MKAG VA20 (M 20) - portable, angled enclosures: CKAG 03 C

CKG 03 CN - cover:

The portable enclosures and the covers are fitted with an additional seal in order to achieve IP65/IP67 (IEC/EN 60529) protection rating. With these accessories, the enclosures achieve IP69K protection rating (tightness to pressurised hot water jets) established by the German standard DIN 40050-9 for use on board of road vehicles, currently being approved to be included in ISO standards and being studied by IEC.

Specifications

Interface

hybrid electrical-optical connector insert consisting of 2 connectors for fibre optics and 4 contacts for electrical wires; an interface circuit built into the optical socket converts the electrical signals into optical signals and vice versa.

1.2 Optical parts

Agilent (HP) Versatile Link HFBR-1525, or equivalent Agilent (HP) Versatile Link HFBR-2525, or equivalent Agilent (HP) Versatile Link transmitter (T): receiver (R):

male optical contact:

HFBR-4521, or equivalent, Simplex snap-in type (without crimping) for POF plastic fibre optics;

HFBR-4521, or equivalent, crimp contact, for HCS® glass fibre optics

note: POF is a plastic fibre optic with a 1000 µm diameter for red light and wavelength = 660 nm.

HCS® is a Hard Clad Silica glass fibre optic with a 200 μ m diameter for red light with wavelength = 660 nm.

Optical parts: laser class I

1.3 Electrical contacts

4 maximum current 10A, gold or silver plated brass crimp contacts, cable section 0.14...2.5 mm2 (CD series); live wire end female. Nominal voltage 24V.

Electrical data in compliance with EN 61984: 10A 25V 0.8kV 3

Protection ratings

IP65 / IP67 compliant with EN 60529 (if a cable clamp with IP67 protection rating is used)

IP69K compliant with DIN 40050-9 (with suitable cable clamp)

1.5 Temperature range

-40 °C / +70 °C

Data transmission/reception rate (Data rate) 1.6

up to 12 Mbit/s

2 Designation of auxiliary electrical contacts

designation of auxiliary electrical contacts (male and female) in the hybrid socket connector with optical TX system:

Socket connector with male auxiliary electrical contacts CXL 2/4 SM

Pos. 1: 2: 3: 4:	Function + 24V not switched 0V (reference for contact 1) 0V (reference for contact 4) + 24V switched	optical electrical	
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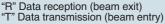
Socket connector with female auxiliary electrical contacts CXL 2/4 SF

Pos. 1: 2: 3: 4:	Function + 24V not switched 0V (reference for contact 1) 0V (reference for contact 4) + 24V switched	optical → P T T P T T T T T T T T T T T T T T T	

Insulation displacement connector (IDC) for ribbon flat cable on printed circuit

Pos.	Function	Pos.	Function
1:	earth	6:	TXD
2:	RXD	7:	earth
3:	RXD	8:	+5V DC
4:	earth	9:	+5V DC
5:	TXD	10:	earth

The contacts in the hybrid socket connector are numbered in a clockwise direction. With reference to this, the contacts in the field bus hybrid plug connector are numbered anticlockwise.





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Socket and plug connectors for power buses compliant with DESINA® specifications and with ISO 23570-3 standard

The connector inserts on the power bus for a motor controller are as follows:

- CQM 08 plug - CQF 08 socket

The connector inserts for the motor controller may be fitted inside the following enclosures: Material

PLASTIC

- flush mounted fixed enclosure:

CQ 08 I CQ 08 V (Pg 21) CQ 08 VA (Pg 16) CQ 08 C portable straight enclosure: portable angled enclosure: - socket cover: **CQ 08 CA** - plug cover:

The enclosures ensure IP65/IP67 protection rating (IEC/EN 60529) as well as IP69K protection rating (tightness to pressurised hot water jets) required by the DIN 40050-9 German standard for use on board of road vehicles, currently being approved as ISO standard and being studied by IEC.

Specifications

1.1 Connection

9 contacts (8 + (4)

The male connectors (plugs) are used for termination of connecting cables; the female connectors (sockets) are fitted on the motor controller.

1.2 Electrical contacts

9 maximum current 10A, gold or silver plated crimp contacts, cable section 0.5...2.5 mm² (20 AWG -14 AWG) CC series.

IP65 / IP67 compliant with EN 60529 standard (if a cable clamp with IP67 protection rating is used) IP69K compliant with DIN 40050-9 standard (with suitable cable clamp)

1.4 Temperature range -40 °C / +125 °C

1.5 Electrical data

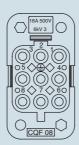
compliant with EN 61984: 16A 500V 6kV 3

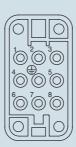
1.6 Self extinguishing properties 94V-0 compliant with UL 94 standard glow-wire 960 °C compliant with IEC/EN 60695-2-11 standard

Designation of contacts

The designation of contacts for motor controller outlet is as follows:

contact 1	designation live L1
2	live L3
4	brake (0 V)
5	temperature sensor
6	brake (+24V c.c.)
7	live L2
8	temperature sensor
PE	earth





Socket and plug connectors for power buses in compliance with DESINA® specifications and with ISO 23570-3 standard

The connector inserts on the power bus for a motor controller are as follows:

- CQM 04/2 plug CQF 04//2 socket

These connector inserts can be fitted inside the following enclosures:

Construction details Material

PLASTIC - flush mounted fixed enclosure: CQ 08 I

CQ 08 V (Pg 21) CQ 08 VA (Pg 16) CQ 08 C - portable straight enclosure: portable angled enclosure: - socket cover: plug cover: **CQ 08 CA**

The enclosures ensure IP65/IP67 protection ratings (IEC/EN 60529) as well as IP69K protection rating (tightness to pressurised hot water jets) required by DIN 40050-9 German standard for use on board of road vehicles, currently being approved as ISO standard and being studied by IEC.

Specifications

1.1 Connection

5 (4 + ①) power contacts + 2 auxiliary contacts
The male connectors (plugs) are used for termination of connecting cables; the female connectors (sockets) are fitted on the motor controller.

1.2 Electrical contacts

5 maximum current 40A (3P+N+⊕) gold or silver plated crimp contacts, cable section 1.5...6 mm² (16 AWG -10 AWG) CX series. 2 maximum current 10A, gold or silver plated crimp contacts, cable section 0.14...2.5 mm² (26 AWG -14 AWG) CD series.

IP65 / IP67 compliant with standard EN 60529 (if a cable clamp with IP67 protection rating is used) IP69K compliant with DIN 40050-9 standard (with suitable cable clamp)

1.4 Temperature range -40 °C / +125 °C

1.5 Electrical data

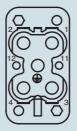
compliant with EN 61984: 16A 500V 6kV 3

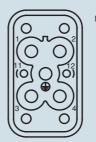
1.6 Self-extinguishing properties 94V-0 compliant with UL 94 standard glow-wire 960 °C compliant with IEC/EN 60695-2-11 standard

Designation of contacts

The designated of contacts for motor controller outlet is as follows:

11 aux 12 aux





Socket and plug connectors for power buses compliant with DESINA® specifications and with ISO 23570-3 standard

The connector inserts on the power bus for motor controller are as follows:

screw type with cover CNEM 10 T CSSM 10 CSSF 10 - socket

To be installed in the enclosures illustrated in this catalogue or equivalent, with single lever (directed towards the motor)

The enclosures ensure **IP65/IP67** protection rating (IEC/EN 60529) as well as **IP69K** protection rating (tightness to pressurised hot water jets) required by the DIN 40050-9 German standard for use on board of road vehicles, currently being approved as ISO standard and being studied by IEC.

Specifications

Connection

- plua

10 contacts +⊕

1.2 Electrical contacts

10 screw type contacts (CNE series) or spring type (CSS series), maximum current 16A, silver plated, wire section 0.5...2.5 mm² (20 AWG -14 AWG)

IP65 / IP67 compliant with EN 60529 standard (if a cable clamp with IP67 protection rating is used) IP69K compliant with DIN 40050-9 standard (with suitable cable clamp)

1.4 Temperature range -40 °C / +125 °C

1.5 Electrical data

in compliance with EN 61984: 16A 500V 6kV 3

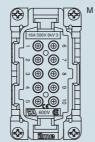
1.6 Self extinguishing properties 94V-0 compliant with UL 94 standard

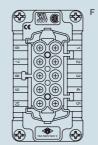
glow-wire 960 °C compliant with IEC/EN 60695-2-11 standard

Designation of contacts

The designation of contacts for motor connector is as follows:

contact	designation
1	winding U1 - L1
2	winding V1 - L2
3	winding W1 - L3
4 5	brake (0 V)
5	brake (+24V cc)
6	winding W2
7	winding U2
8	winding V2
9	temperature sensor
10	temperature sensor
PE	earth





feature of inserts for multipole connectors



inserts series	No. of poles		EN 61984 (2001-11) pollution rating 3			EN 61984 (2001-11) pollution rating 2			certification UL/CSA
code	main contacts	auxiliary contacts	nominal voltage	pulsed holding nominal voltage	pollution rating	nominal voltage	pulsed holding nominal voltage	pollution rating	nominal voltage AC or DC
CXL 2/4	2		contacts for	olastic fi	bre o	ptics (POF) Ø	1mm		
		4 (+⊕)	25V	0.8kV	3				50V
CXL 2/4H	2		contacts for l	HCS® fib	re op	otics ø 200 µm			
		4 (+⊕)	25V	0.8kV	3				50V
CQ 08	8 (+⊕)		500V	6kV	3	400/690V	6kV	2	600V
CQ 04/2	4		400/690V	6kV	3				600V
		2	250V	4kV	3				600V
CNE	10 (+⊕)		500V	6kV	3	400/690V	6kV	2	600V

Nominal Data

Nominal data complies with requirements of EN 61984 standard.

Marking example to be applied only in a mains power supply with insulated neutral or with neutral to earth in a corner (see Table 5, EN 61984):

	10A 400/690V 4kV
Nominal current	
Nominal voltage line-to-neutralNominal voltage line-to-line	
Pulsed holding nominal voltage	i
Pollution rating	

Marking example to be applied in any mains power supplies, including those with insulated neutral and the delta power supplies with earth in a corner (see Table 5, EN 61984):

	16A ¦	500V	6kV	3
Nominal current	İ			
Nominal voltage				
Pulsed holding nominal voltage				
Pollution rating				

feature of inserts for multipole connectors



inserts series				ambian tempera limit (°C	ature	protection r	protection rating wirer connection ⁶⁾					certifications 3)	
code	max rated current ⁽⁾	contact resistance M	insulation resistance N	min	max	with enclosures	without enclosures	screw	spring	connection block at 45°	crimp	snap-in	
CXL 2/4				-40	+70	IP65/IP67	IP20					✓	
	10A	3 mΩ	10 GΩ	-40	+70	IP65/IP67	IP20				✓		CUL ^{A)}
CXL 2/4H				-40	+70	IP65/IP67	IP20				√		
	10A	3 mΩ	10 GΩ	-40	+70	IP65/IP67	IP20				√		cUL ^{A)}
CQ 08	16A	1 mΩ	10 GΩ	-40	+125	IP65/IP67	IP20				✓		CUL ^{A)}
CQ 04/2	40A	0.3 mΩ	10 GΩ	-40	+125	IP65/IP67	IP20				✓		cUL ^{A)}
	10A	3 mΩ	10 GΩ										
CNE	16A	1 mΩ	10 GΩ	-40	+125	IP65	IP20	✓					UL, CSA

- See the insert load curves to establish the actual maximum operating current according to the ambient temperature
 For the wire electrical connection data, see from page 18
 The certifications shown in brackets are being applied for.
 UL for USA and Canada

10A max contacts - CD serie

conductor section (mm²)	AWG	identification number						
0.14 ÷ 0.37	26 ÷ 22							
0.5	20	2						
0.75	18							
1	18	3						
1.5	16	4						
2.5	14	5						

Contacts can be supplied in the silver or gold plated

16A max contacts - CC serie

conductor section	throat	
(mm²)	AWG	identification
0.5	20	
0.75	18	
1	18	
1.5	16	
2.5	14	
4	12	•

Contacts can be supplied in the silver or gold plated

Male contacts can also be supplied in the "advanced" version (shortened contact)

40A max contacts - CX serie

conductor section (mm²) AWG		identification
1.5	16	hole Ø1.75 mm
2.5	14	hole Ø2.25 mm
4	12	hole Ø2.85 mm
6	10	hole 3.5 mm

Contacts are supplied in the silver plated version only

size "21.21" enclosures: 288÷289 insulating typepage metallic typepage 290÷291

- data baud rate: up to 12 MBit/s
- temperature range: from -40 °C to +70 °C
- for crimp contacts, see the crimp tools section (10A contacts, CDF and CDM series) on pages 296, 300, 304, 306, 308



ISO 23570-3 standard and DESINA® specification compliant

inserts, crimp connections



10A crimp contacts silver and gold plated



description	part No.	part No.	part No.

inserts for fixed enclosures, complete with electro-optical interface's without contacts (to be ordered separately) socket inserts for female contacts plug inserts for male contacts

without electro-optical interface for fixed enclosures without contacts (to be ordered separately) socket inserts for female contacts plug inserts for male contacts

10A female contacts				
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1		
0.5 mm ²	AWG 20	identification No. 2		
0.75 mm ²	AWG 18	identification No. ②		
1 mm ²	AWG 18	identification No. 3		
1.5 mm ²	AWG 16	identification No. 4		
2.5 mm ²	AWG 14	identification No. 5		

ribbon cable

10A male contacts			
0.14÷0.37 mm ²	AWG 26÷22	identification No. 1	
0.5 mm ²	AWG 20	identification No. 2	
0.75 mm ²	AWG 18	identification No. ②	
1 mm ²	AWG 18	identification No. 3	
1.5 mm ²	AWG 16	identification No. 4	
2.5 mm ²	AWG 14	identification No. 5	
* fitted with IDC connector for TTL to bus connection			

CXL 2/4 SF CXL 2/4 SM

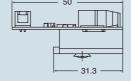
CXL SF

CXL SM			

dimensions in mm

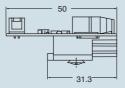
CXL 2/4 SM





CXL 2/4 SF





CDFA 0.3

CDFA 0.5

CDFA 0.7 CDFD 0.7 CDFA 1.0 CDFD 1.0 CDFD 1.5 CDFA 1.5 CDFA 2.5 CDFD 2.5 CDMA 0.3 CDMD 0.3 CDMA 0.5 CDMD 0.5 **CDMA 0.7** CDMD 0.7 **CDMA 1.0 CDMD 1.0 CDMA 1.5 CDMD 1.5**

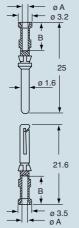
CDFD 0.3

CDFD 0.5

CDMD 2.5

dimensions in mm

CDMA 2.5



CDF and CDM contacts

conductor section mm²	conductor slot ø A (mm) B (mm)	
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

stripping length see section feature of inserts on page 13

2 pole fibre optics + 4 poles CXL

10A max - 25V/0,8kV/3 + ⊕ optional

enclosures: size "21.21" 288÷289 insulating typepage 290÷291

- metallic typepage
- or crimp (HCS®) optical connection electrical crimp connection

inserts, snap-in (POF)

10A crimp contacts silver and gold plated

- temperature range: from -40°C to +70°C
- for crimp contacts, see the crimp tools section (10A contacts, CDF and CDM series)on pages 296, 300, 304, 306, 308



ISO 23570-3 standard and DESINA® specification compliant



description	part No.	part No. p	part No.
inserts for portable enclosures with: 4 + 1 crimp 1.5mm² contacts (included) + 2 snap on contacts for 1mm ¹¹ plastic (POF) fibre optics socket inserts with CDFA 1.5 female contacts plug inserts with CDMA 1.5 male contacts	CXL 2/4 PF CXL 2/4 PM		
inserts for portable enclosures with: 4 + 1 crimp 1.5mm² contacts (included) + 2 crimp contacts for 0.2mm² HCS® fibre optics socket inserts with CDFA 1.5 female contacts plug inserts with CDMA 1.5 male contacts	CXL 2/4 PFH CXL 2/4 PMH		
inserts for portable enclosures with: 4 + 1 crimp contacts (not included – CDF and CDM series) + 2 snap on or HCS® fibre optic contacts (not included) ³⁾ socket inserts with female contacts plug inserts with male contacts	CXL PF CXL PM		
10A female contacts 0.14÷0.37 mm² AWG 26÷22 identification No. 1 0.5 mm² AWG 20 identification No. 2 0.75 mm² AWG 18 identification No. ② 1 mm² AWG 18 identification No. 3 1.5 mm² AWG 16 identification No. 4 2.5 mm² AWG 14 identification No. 5		CDFA 0.5 CDFA 0.7 CDFA 1.0 CDFA 1.5 CDF	CDFD 0.3 CDFD 0.5 CDFD 0.7 CDFD 1.0 CDFD 1.5 CDFD 2.5

® HARD CLAD SILICA (SpecTran Corporation registered trademark)

0.14÷0.37 mm² AWG 26÷22 identification No. 1

identification No. 2

identification No. ②

identification No. 3

identification No. 4

identification No. 5

AWG 20

AWG 18

AWG 18

AWG 16

AWG 14

- 1) for POF fibre preparation, the polishing kit Agitent HFBR-4593 (CXL POL) is available on request
- $^{\mbox{\tiny 2)}}$ for HCS $^{\mbox{\tiny (8)}}$ connection preparation, the Crimp & Clear cabling kit (without glue or polishing kit) for simplex connectors for 200/300 μm HCS® fibre optics is available on request.

The (CXL KCC) kit consists of:

- No. 1 scissors for keylar cutting
- No. 1 cable stripper

10A male contacts

0.5 mm²

0.75 mm²

1 mm²

1.5 mm²

2.5 mm²

- No. 1 fibre stripper
- No. 1 calibrated pliers
- No. 1 precision fibre optics cutter with diamond blade.

All accessories are stored in a hard carrying case

3) see data on page 281

dimensions in mm

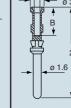
CXL 2/4 PM and PMH



CXL 2/4 PF and PFH



28.7



CDMA 0.3

CDMA 0.5

CDMA 0.7

CDMA 1.0

CDMA 1.5

dimensions in mm

	1
	21.6
, A B	

CDF and CDM contacts

CDMD 0.3

CDMD 0.5

CDMD 0.7

CDMD 1.0

CDMD 1.5

CDMD 2.5

conductor	conductor slot	
section mm ²	ø A (mm)	B (mm)
0.14÷0.37	0.9	8
0.5	1.1	8
0.75	1.3	8
1.0	1.45	8
1.5	1.8	8
2.5	2.2	6

- stripping length see section feature of inserts

- - 8 mm wire stripping - POF 7 mm fibre stripping



CK and MK enclosures	size "21.21"	insulating version
inserts: CXL 2/4 SF	bulkhead housings	cover
description	part No.	part No.
with lever with pegs and gasket	CK 03 IN (black)	CKG 03 CN (black)
	dimensions in mm	
panel cut-out for enclosures, in mm	dimensions in mm CK IN 32 33 33 33 33 33 34 35 36 37 38 38 38 38 38 38 38 38 38	dimensions in mm CKG CN
Note: CXL and CJ K inserts are already supplied with seal and screw, which ensure IP66/IP67 protection rating.		
dimensions indicated are not binding and may be changed without notice		

CK and MK enclosures



insens.	
CXL 2/4 PF	page 287
CXL 2/4 PFH	
CXL 2/4 PM	page 287
CXL 2/4 PMH	page 287
CXL PF	page 287
CVI DM	page 297

CJ KMfrom page 278







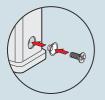
description	

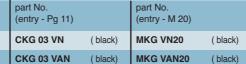
with pegs and gasket, top entry

with pegs and gasket, side entry

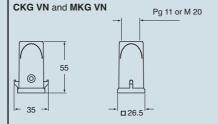
Note:

CXL and CJ K inserts are already supplied with seal and screw, which ensure IP66/IP67 protection rating.



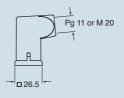


dimensions in mm



CKG VAN and MKG VAN





dimensions indicated are not binding and may be changed without notice

CJ KF.....page 278

bulkhead housings



cover

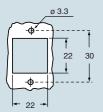


description

with stainless steel lever

with pegs and gasket

panel cut-out for enclosures, in mm



part No.

CKAX 03 I

dimensions in mm

CKAXI





part No.

CKAG 03 C

dimensions in mm

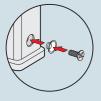
CKAG C







CXL and CJ K inserts are already supplied with seal and screw, which ensure IP66/IP67 protection rating.



dimensions indicated are not binding and may be changed without notice

hoods

CXL 2/4 PF	page 287
CXL 2/4 PFH	page 287
CXL 2/4 PM	page 287
CXL 2/4 PMH	page 287
CXL PF	page 287
CXL PM	page 287

CK and MK enclosures

CJ KMpage 278



description

with pegs and gasket, top entry

with pegs and gasket, side entry

Note:

CXL and CJ K inserts are already supplied with seal and screw, which ensure IP66/IP67 protection rating.

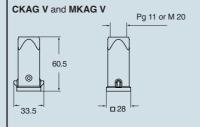


part No. (entry - Pg 11)

(entry - M 20)

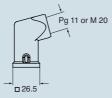
CKAG 03 V CKAG 03 VA MKAG V20 MKAG VA20

dimensions in mm

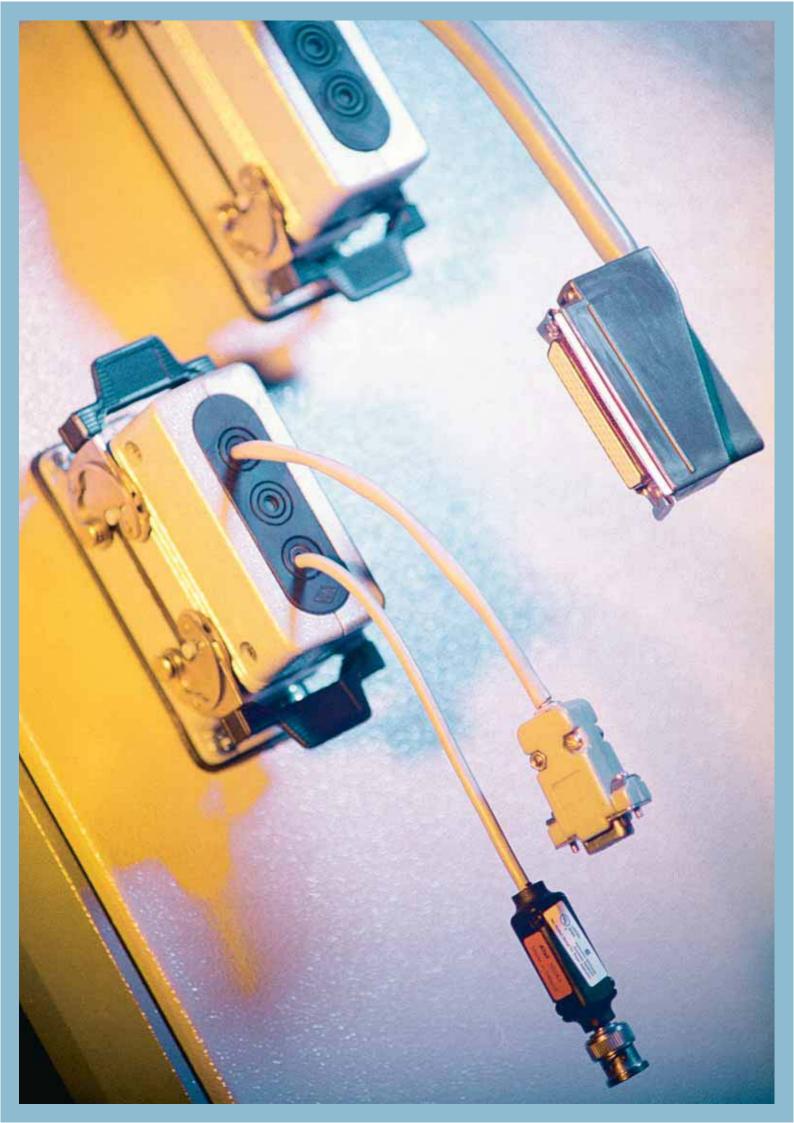


CKAG VA and MKAG VA





dimensions indicated are not binding and may be changed without notice





The crimping concept

The crimp connection is an irreversible connection between one or two conductors and a crimp contact. The crimp connection is obtained by pinching or pressing the contact metal - or shaft - firmly with the crimping tool.

A good crimp connection is provided by a suitable combination between the crimping base, the crimping part of the contact metal, i.e. the crimp contact, firmly with and the section of the conductor.

These comments refer to crimped connections carried out with copper flexible conductors in class 5 (flexible) or 6 (extra flexible) according to standards IEC 60228 and IEC 60228-A (Italian standard CEI 20-29).

Solid copper conductors (class 1) or in other materials (aluminium, iron, etc) often require special precautions for contacts and for crimping tools, to be agreed with the manufacturer.

The main technical advantages provided by crimping connections over soldered connections are:

- The process does not use heat and does not require materials.
- Perfect connection is acquired that is intrinsic with cold soldering.
- No degradation of the elastic characteristics of the female contacts (a problem that arises with soldering temperatures).
- No health risks connected with the use of heavy metals or fumes generated from the soldering process.
- Preservation of the conductor's flexibility immediately upon connection.
- No conductors with burned, discoloured or overheated insulating material.
- Excellent reproducibility of the performances of the electrical and mechanical connections.
- facilitated production controls.

Other advantages obtained by crimping connections over screw terminal connections are:

- Less drop of currency in the connector contacts.
- High stability in time even in the presence of vibrations.
- High duration in presence of corrosion (gastight).
- Individual insertion of the contacts in the connector (it is possible to eliminate unnecessary contacts).
- Less time required for connection.
- Possibility of pre-production of the terminated conductors with crimp contacts.
- Easy substitution of individual contacts during maintenance.
- Possibility of selectively isolating the circuits during maintenance via the extraction of the contacts from the connector.

The crimped connections for wire sections up to 10 mm² are covered by the EN 60352-2:2006 European standard equivalent to the IEC 60352-2 Issue 2 (2006-02) international standard.

The **EN 60352-2** standard also includes a <u>practical guide</u>, which lists the following main points.

The quality of a crimped connection is mainly affected by the <u>quality of materials</u> used and by the <u>condition of the crimp contact</u> (in particular the crimp shaft) and <u>wire surfaces</u>.

To ensure a good quality crimped connection, an essential parameter is the wire mechanical retention in the contact.

The standard makes a distinction between the closed crimp shaft, inherently stronger, and the open crimp shaft. ILME crimp contacts are closed crimp shaft contacts, with inspection hole which ensures a higher mechanical performance compared to the open shaft crimp contacts, such as better mechanical sturdiness and stability during operation.

They have been machine turned, thus ensuring a better electrical performance (better conductivity).

2002 Amendment 2 of the previous IEC standard issue controversially unified the minimum resistance to tensile stress values established for open shaft contacts (curve B of old Figure 5) and closed shaft contacts (curve A of old Figure 5) by lowering them to the values (shown in curve B), which can be achieved by open shaft crimp contacts. This has controversially relaxed the suitability requirements both for closed crimp shaft, typically large, machine turned and for crimp tools specially made for these contacts. Several industries continue to prefer the higher performance ensured by closed shaft crimp contacts, the only ones to ensure the higher resistance to tensile stress values believed to be essential for the most demanding industrial applications.

Therefore, ILME continues to refer to curve A of Figure 5 illustrated in the EN 60352-2 (1994) standard: ILME closed shaft crimp contacts, used with

flexible copper wires, featuring a section included in the ranges shown and correctly crimped with the recommended tools, ensure breakage resistant connections at least equal to the values shown in the table shown below (for reference, the corresponding $R_{\mbox{\scriptsize t}}/S$ unified tensile stress load value is also shown [N/mm²]).

Section	ı S	Resistance to	R _t /S
AWG	mm²	traction R _t	(N/mm²)
26	0.12	18	150
-	0.14	21	150
24	0.22	33	150
-	0.25	37.5	150
22	0.32	48	150
-	0.37	55.5	150
20	(0.6)	75	150
_	0.75	112.5	150
18	(0.82)	125	150
-	1	150	150
16	(1.3)	195	150
-	1.5	220	147
14	(2.1)	300	143
-	2.5	325	130
12	(3.3)	430	130
-	4	500	125
10	(5.3)	635	120
-	6	650	108
7	10	1000	100
		(1300)	(130)
-	16	1650	103
-	25	2300	92
-	35	2800	80
	50	3300	66
-	70	3900	56

NOTE - For 10 mm² wire sections, the resistance to tensile stress shown in *italics* are those specified in the NF F 61-030 standard (for 10 mm², the value in brackets)

The basic criteria used for the resistance to tensile stress values required by EN 60352-2 standard is that such resistance is at least equal to 60% of the breakage unified load of the same annealed copper wire.

This applies to wire sections up to about 1.5 mm²; above this section, the ratio is slightly lower as retention is also affected by friction, which increases linearly with the housing diameter, whilst the section increases by the square.

IEC/EN 60352-2 standard, which targets the electronics industry, restricts its requirements to crimp connections for wires with a maximum section of 10 mm². For sections higher than 10 mm², up to 70 mm², the standard to refer to is the NF F 61-030 (1989) French standard which relates to electrical connectors to be used on board of railway rolling stock, in particular for large crimp contacts, such as those manufactured by ILME.

 \mbox{NOTE} - Alternatively, for wire sections between 35 mm² and 300 mm², EN 61238-1:2003 standard can be referred to. This standard requires constant $\mbox{R}_{\mbox{t}}/\mbox{S}$ values equal to 60 N/mm², lower than those established by the above mentioned French standard.



Selecting the crimping tool and relevant controls

When you have selected quality crimp contacts and conductors, the next step and most important step is to select the correct work tool. The practical guide of standard EN 60352-2 provides the following recommendations on the subject. They list some of the ideal requirements for crimping tools, some optional characteristics, but, above all, they provide a preview of the indispensable controls:

- a) The crimping tools and the contacts used must be supplied by the same manufacturer, otherwise the user must assume all responsibility for the quality and reliability of the crimp connections.
- b) The crimping tools must function correctly and provide a correct crimp without damage to the pin or the component to crimp.
- c) In order to obtain a reliable crimp connection, a crimping device with a mechanism that controls the entire crimping cycle must be used. At the end of the crimping cycle the handles and the ratchet must return to the open position.
- d) In all cases the crimping operation must be made in one single phase, with no further interventions.
- e) The removable parts of the tool such as the crimping dies and the locators must be designed in such a way as to make it possible to be inserted within the tool only in the correct manner.
- f) The tools must be supplied with the appropriate means for a correct positioning of the pins to be crimped and of the conductors during crimping.
- g) The tools must be designed in such a way so that only the necessary adjustments may be made.
- h) The action of the tool must be such that both the pin to be crimped and the fixture of the isolation (when present) are respectively crimped or compressed with a single action.
- The design of the tool must ensure that the dies for a particular tool may be interchangeable within tools of the same type.
 - If they are not interchangeable, the identification of tools for which they are suitable must be marked on the dies.
- j) The tools may be designed so as to produce a marking or coding of the die on the pin to be crimped so that the crimping may be checked for verification of the correct die.
- k) The design of the tool must allow the verification of the dies with gauges to measure wear. The gauge verification method must be that specified by the manufacturer of the tools.

With suitable flexible copper conductors, the crimping tool proposed by ILME gives 8 impression crimp (see figure) in conformity with standard EN 60352-2.

Periodic control of the wear of the crimping matrixes can be carried out with the appropriate "go - no go" gauges (purchased separately). For extra operational details, consult the following pages on tools, and the relevant instruction sheets and/or use and maintenance manuals.

The manual and automatic crimping tools selected by ILME are carefully designed to ensure symmetrical deformation of the crimping area of the contact and wire, by means of their own, internal high pressure forming parts. The positioner ensures that the wire and crimp contact meet in the appropriate part of the tool. Sprung mechanisms built into the tools ensure that the contacts are not inserted in the tool before the indenters are fully open, and that the tool does not open before the crimping process has been completed.

The **CCPZ MIL** (for 10A and 16A crimp contacts) and **CXPZ D** (for 40A crimp contacts) manual crimping tools are suitable for use when compressed air sources are unavailable, for low or medium-low work loads. The **CCPZ RN** (for 10A, 16A and 40A crimp contacts) manual crimping tool is also suitable for for low or medium-low work loads.

The **CCPZP** pneumatic crimping bench tool without automatic positioner (for 10A and 16A crimp contacts) is suitable for use in the workshop (where compressed air is available) for high or medium-high work loads. Using the same manual crimping tool turrets it is possible to change rapidly from crimping on male contacts to crimping on female contacts of the same series (10A and 16A).

The **CCPZPA** pneumatic crimping bench tool with automatic positioner (for 10A and 16A crimp contacts) is suitable for workshop jobs (where compressed air is available) for medium-high or high work loads. It is recommended in particular for crimping high quantities of contacts that are the same type or have the same section, thus saving a significant amount of time thanks to automatic operation and reduced operator fatigue. Where the type or kind of contact must be changed frequently, it is preferred to use the version without automatic positioner.

The **CXPZP D** pneumatic crimping bench tool without automatic positioner (for 40A crimp contacts) is suitable for use in the workshop (where compressed air is available) for high or medium-high work loads. By using the same positioners as those of manual crimper CXPZ D, the size of a contact can be rapidly changed with one of the same type. However, the positioner must be changed in order to change over from male to female contacts.

In any case, the quality of the results from the crimping tools, combined with the ILME crimp contacts, is identical and at the highest market levels, exceeding the requirements of the standard EN 60352-2.

Although the crimping appliances and tools suggested here include a set of control automatisms and mechanisms, which prevent the chief misunderstandings and errors, the operator is advised to always take care not to work in inappropriate conditions.



The crimping operation

The practical guide in standard EN 60352-2 supplies further general information regarding crimp contacts for multipole connectors.

1. Insertion of the conductor in the crimp contacts

The conductor must be correctly positioned in the pin to be crimped.

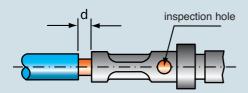
The crimping indentations must be correctly positioned on the foot to be crimped.

There must be sufficient space, in conformity with the manufacturer's instructions, between the end of the insulating material of the conductor and the pin to be crimped ("d").

As a general rule, the stripping length is equal to the pin insertion depth + 1 mm (for sections up to 1 mm 2) and + 2 mm (for sections from 1 to 10 mm 2).

When using closed crimp pins with an inspection hole, the crimp conductor must be visible through the inspection holes.

* Keeping the conductor strands visible above the contact collar enables you to check correct strippping, i.e. make sure no strands have been cut. This also ensures a certain flexibility for the connection, by not transmitting to the contact any flexure stresses caused by installation. However, in practice, some operators give priority to insulation, by reducing to zero the gap between cable insulation and the contact collar.



2. Insertion of crimped contacts in the connector insert

It is recommended that the crimped contacts be perfectly straight and inserted within the contact slots in a single operation and without excessive force until a clicking sound is heard.

The correct retention of the contact should be verified with a light pulling of the wire. Non alignment of the crimped contacts must be avoided because this could cause possible loosening of the retention springs and consequently jeopardise the retention of the contact in the insert.

For small section conductors ($\leq 0.35~\text{mm}^2$) or for specific application, the use of the insertion tool specified by the manufacturer is recommended.

3. Removal of inserted contacts

In the case of incorrect insertion or wiring substitution, inserted contacts may only be removed using the removal tools specified by the manufacturer.

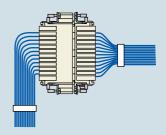
4. Mounting and flexure of multiwired bundles or multipolar cables with crimp contacts

Bundles of conductors or multipolar cables with crimp contacts for multipole connectors must not cause stress to the inserted contacts with their weight as this would cause the contacts to bend over to the coupling area of the connectors and consequently damage them.

The connectors must therefore be provided with cable clamps or the conductor bundles or multipolar cables must be mounted as described in the figures herebelow.

If the conductor bundles or the multipolar cables have to be immediately folded over on the back of the connector insert, it is recommended not to use any mechanical force in the axial direction with respect to the coupled contacts.

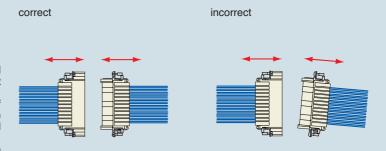
The figure herebelow shows a correct bending and clamping of the multiwire bundles using the crimp contacts.



5. Coupling and uncoupling of multipolar connectors with crimp contacts

In order to prevent stress on the crimp contacts, the connectors must be coupled and uncoupled in the axial direction with respect to the contacts, without touching the conductor bundles or cables.

Standard DIN $\bar{4}3652$ (incorporated into specification EN 175301-801) that applies to the ILME inserts of the CD series (this recommendation is also valid for the CDD series) prescribes a maximum deflection from the axis of \pm 5° on the greater side and \pm 2° on the smaller side.



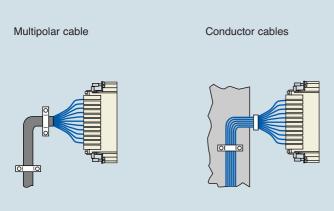
To keep the play within this limit, especially during the uncoupling phase, guide pins CRM and CRF may be used.

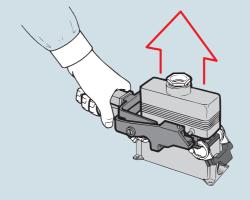
The use of ILME pliers (code number CPES) is recommended for the uncoupling operations for CD inserts (64 poles) and CDD inserts (108 poles).

The pliers work on the fulcrum and lever principle and perform the following main tasks:

- I Reduce effort and coupling times to the minimum, even when working in the most impractical and inaccessible points;
- II Perform the uncoupling of multipolar connectors in full conformity of standard DIN 43652 (now EN 175301-801).

The pliers allow the extraction of the inserts to be made perfectly axially with respect to the contacts, evenly distributing the pressure on four points (housing pins).







for contacts of insert series:	page
CD (10A)	39÷47
CDD (10A)	53÷60
CDC (16A)	67÷71
CQ(16A)	63÷64
CQE(16A)	74÷79
CCE (16A)	86÷96
CMCE (16A)	114÷125
CX 8/24 (16A/10A)	129
CX 6/ <u>36</u> *(10A)	130
CX 12/2*(10A)	131
MIXO (16A/10A)	140÷148

^{*} the underlined polarities indicate those contacts that require the tools shown in this page

manual crimping tool turret heads - gauge



insertion tool removal tools - tip



crimping tool for 10A and 16A contacts		
1 0		
DANIELS AF8 model (turret excluded)		
DAMELO AI O Model (lunel excluded)		

turret heads (see note)

description

- for 10A contacts (CDF and CDM series)
- for 16A contacts (CCF and CCM series)

"go / no go" control gauge to verify indenter closure (see note)

insertion tool

for insertion of the contacts into the inserts for crimped contacts up to 0.75 \mbox{mm}^{2}

removal tools

for the extraction of contacts from the inserts

- for 10A contacts 1)
- for **16A** contacts ²⁾ replacement tip

for CCES removal tool

Notes:

- 1) for CD, CDD, CX inserts (10A auxiliary contacts) and MIXO module (10A)
- ²⁾ for CQ, CQE, CCE, CMCE inserts (excluded 16+2) and MIXO module (16A) for CDC, CMCE (16+2), CX inserts (contacts 16A insert CX 8/24) using a flat 3 mm screwdriver.

Positioning turret

conforms to international standard MIL-C-22520/1

 An interchangeable and indispensable accessory of the CCPZ MIL crimping tool, it precisely positions the contact where crimping is performed. Each series of contacts requires its own turret.

"go / no go" control gauge

conforms with international standard MIL-C-22520/3

- A tool used to periodically check that the crimping tool meets standard requirements.

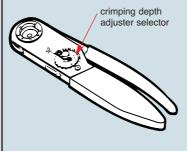
CCPZ MIL

part No.

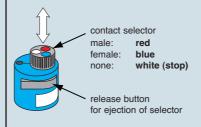
CCPZ MIL

CCTP 10 CCTP 16

CCPNP



CCTP

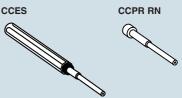


CCINA

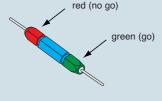
CCES

CCPR











The CCPZ MIL crimping tool conforms to the international standard MIL-C-22520/1. Crimping is performed with 8 pressure points. The tool is equipped with a geared mechanism to control the complete crimping cycle.

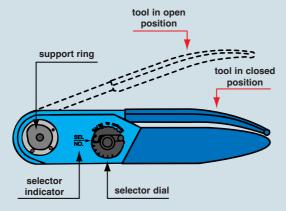
The tool must be equipped with an interchangeable turret (CCTP) according to the series of contacts to be crimped.

Crimping range

Wire section: dimension from 0.12 mm² (26 AWG) to 4 mm² (12 AWG).

Caution!

The handle of the tool must be in the open position when the turret is installed, disassembled or opened. If not, the turret and the crimping tool may be damaged.



Crimping instructions

- 1. Insert the contact and the prepared conductor through the opening of the indenter in the turret positioner
- 2. Tighten the crimping tool handle until the stop gear is released. The tool will return to the open position.
- 3. Check the position of the crimping on the contact crimping foot. Ideally, the crimping should be between the inspection hole and the top edge of the crimping foot. The head of the contact should not be squared and the inspection hole should be intact.

Crimping tool maintenance

No maintenance is required. However, it is good practice to keep the indenter tips free from residual deposits of the coloured band (some types of crimp contacts as per MIL standards are identified by coloured bands in the crimping area) and any other debris. A metal brush may be used for this purpose.

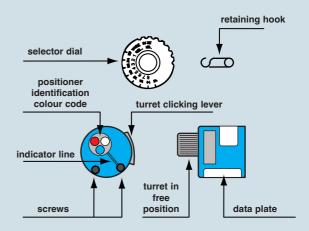
The following is strongly recommended:

- 1. DO NOT immerse the tools in a solution to clean them.
- 2. DO NOT brush oil in the tools to lubricate them.
- 3. DO NOT try to disassemble the tool or repair it.

This is a high-precision manual crimping tool and must be used as such. For automatic crimping operations refer to the CCPZP and/or CCPZPA crimping tool models

CCTP turret installation

- 1. The crimping tool must be in the open position.
- 2. Press the clicking lever that releases the turret in the adjustment position.
- 3. Position the previously selected CCTP turret on the support ring located on the crimping tool (matching the special pin on the base of the turret with the corresponding hole on the support ring), aligning the tapped holes with the socket
- 4. With the CCTP turret positioned against the support ring, tighten the socket head screws with the 3.5 mm Allen wrench (supplied with the kit).
- 5. Refer to the data plate on the CCTP turret. From the colour code column, select the colour of the positioner that corresponds to the appropriate code and dimension of the contact to be crimped.
- 6. With the CCTP turret in the adjustment position, turn the turret until the colourcoded positioner is aligned with the indicator line. Press the turret until it clicks into the connected position.
- 7. Refer to the data plate on the CCTP turret. From the column indicating the proper conductor section, determine the number that corresponds to the contact being
- 8. Remove the retaining hook from the crimping tool selector dial. Lift the selector dial and turn it until the selector number is aligned with the indicator (SEL.NO.). Replace the retaining hook (if necessary).



Removing the CCPT turret

With the crimping tool in the open position, to disassemble the turret, loosen the socket head screws using the 3.5 mm Allen wrench (supplied with the kit).

After the threads are released from the support ring, pull off the turret with a straight movement

Instructions to check calibration

The operations to check the crimping tool must be carried out with the selector dial in position 4 and the CCPNP gauge. ATTENTION! Do not crimp the gauge.

Calibration check

Put the crimping tool in the completely closed position.

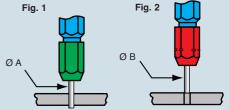
"GO" - Insert the end (green) of the gauge as shown (Fig. 1).

The gauge must pass freely between the indenter tips

"NO GO" - Insert the end (red) of the gauge as shown (Fig. 2).

The gauge should not pass through the opening.

Gauge	tool selector pos. No.	Ø A ± 0.00254 mm (go) green	Ø B ± 0.00254 mm (no go) red
CCPNP	4	0.991 (mm)	1.118 (mm)
		Fig. 1	Fig. 2





for contacts of insert series:	page
CX <u>6</u>/ 36* (40A)	130
CX <u>12</u> /2* (40A)	131
MIXO (40A)	138÷139

* the underlined polarities indicate those contacts that require the tools shown in this page

**) On request is possible to supply the pneumatic crimping tool version (part. No. CXPZP D), please contact us for further details.

manual crimping tool **) turret heads gauge



removal tool



description	part No.	part No.
crimping tool for 40A DANIELS M309 model (turret excluded)	CXPZ D	
turret heads (see note) - for <u>male</u> contacts 40A - for <u>female</u> contacts 40A	CXTP 40 M CXTP 40 F	
"ao / no go" control gauge		

"go / no go" control gauge to vertify indenter closure (see note)

removal tool for the extraction of contacts from the inserts

Notes:

description

Positioning turret

- for 40A contacts

 An interchangeable and indispensable accessory of the CXPZ D crimping tool, it precisely positions the contact where crimping is performed. Each series of contacts (male or female) requires its own turret.

"go / no go" control gauge

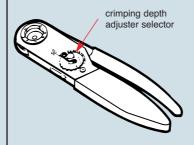
- A tool used to periodically check that the crimping tool meets standard requirements.

green (go)

red (no go)

CXPZ D

CXPNP

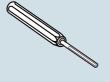


CXTP 40 M and CXTP 40 F



CXES







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The CXPZ D crimping tool performed with 8 pressure points. The tool is equipped with a geared mechanism to control the complete crimping cycle.

The tool must be equipped with an interchangeable turret (CXTP) according to the series of contacts to be crimped.

Crimping range

Wire section

dimension from 1.5 mm2 (16 AWG) to 6 mm2 (10 AWG)

Caution!

The handle of the tool must be in the open position when the turret is installed, disassembled or opened. If not, the turret and the crimping tool may be damaged.

support ring tool in open position tool in closed position

Crimping instructions

selector

indicator

 Insert the contact and the prepared conductor through the opening of the indenter in the turret positioner.

selector dial

- 2. Tighten the crimping tool handle until the stop gear is released. The tool will return to the open position.
- 3. Check the position of the crimping on the contact crimping foot. Ideally, the crimping should be between the inspection hole and the top edge of the crimping foot. The head of the contact should not be squared and the inspection hole should be intact.

Crimping tool maintenance

No maintenance is required. However, it is good practice to keep the indenter tips free from residual deposits of the coloured band (some types of crimp contacts as per MIL standards are identified by coloured bands in the crimping area) and any other debris. A metal brush may be used for this purpose.

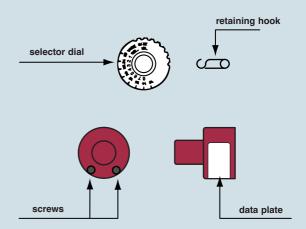
The following is strongly recommended:

- 1. DO NOT immerse the tools in a solution to clean them.
- 2. DO NOT brush oil in the tools to lubricate them.
- 3. DO NOT try to disassemble the tool or repair it.

This is a high-precision manual crimping tool and must be used as such.

CXTP turret installation

- 1. The crimping tool must be in the open position.
- Choose the turret to be used, according to the contacts that should be crimped (male or female).
- 3. Position the previously selected CXTP turret on the support ring located on the crimping tool (matching the special pin on the base of the turret with the corresponding hole on the support ring), aligning the tapped holes with the socket head screws.
- 4. With the CXTP turret positioned against the support ring, tighten the socket head screws with the 3.5 mm Allen wrench (supplied with the kit).
- Refer to the data plate on the CXTP turret. From the column indicating the proper conductor section, determine the number that corresponds to the contact being used
- 6. Remove the retaining hook from the crimping tool selector dial. Lift the selector dial and turn it until the selector number is aligned with the indicator (SEL.NO.). Replace the retaining hook (if necessary).



Removing the CXPT turret

With the crimping tool in the open position, to disassemble the turret, loosen the socket head screws using the 3.5 mm Allen wrench (supplied with the kit).

After the threads are released from the support ring, bull off the turret with a straight

After the threads are released from the support ring, pull off the turret with a straight movement.

Instructions to check calibration

The operations to check the crimping tool must be carried out with the selector dial in position 4 and the CCPNP gauge. **ATTENTION! Do not crimp the gauge.**

Calibration check

Put the crimping tool in the completely closed position.

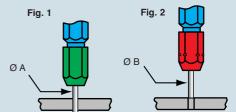
"GO" - Insert the end (green) of the gauge as shown (Fig. 1).

The gauge must pass freely between the indenter tips.

"NO GO" - Insert the end (red) of the gauge as shown (Fig. 2).

The gauge should not pass through the opening.

Gauge tool selector pos. No. Ø A ± 0.00254 mm (no go) red Ø B ± 0.00254 mm (no go) red CXPNP 4 1.549 (mm) 1.676 (mm)





for contacts of insert series:	page
CD (10A)	39÷47
CDD (10A)	53÷60
CDC (16A)	67÷71
CQ(16A)	63÷64
CQE(16A)	74÷79
CCE (16A)	86÷96
CMCE(16A)	114÷125
CX 8/24 (16A/10A)	129
CX 6/36 (40A/10A)	130
CX 12/2 (40A/10A)	131
MIXO (40A/16A/10A)	138÷148

manual crimping tool gauge



insertion tool removal tools - tip



crimping tool for 10A, 16A and 40A contacts		
RENNSTEIG model (turret included)		

"go / no go" control gauge to verify indenter closure (see note)

insertion tool

description

for insertion of the contacts into the inserts for crimped contacts up to 0.75 \mbox{mm}^{2}

removal tools

for the extraction of contacts from the inserts

- for 10A contacts 1)
- for **16A** contacts ²⁾
 for **40A** contacts ³⁾
- 1 12

replacement tip for CCES removal tool

CCPZ RN

part No.

CCPZ RN

CCPNP RN



CCINA

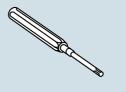
CCINA

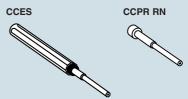
CCES

CQES

CXES

CCPR RN











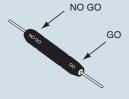
Notes:

- 1) for CD, CDD, CX inserts (10A auxiliary contacts) and MIXO module (10A)
- 2) for CQ, CQE, CCE, CMCE inserts (excluded 16+2) and MIXO module (16A) for CDC, CMCE (16+2), CX inserts (contacts 16A insert CX 8/24) using a flat 3 mm screwdriver
- 3) for CX inserts (40A contacts) and MIXO module (40A)

"go / no go" control gauge

- A tool used to periodically check that the crimping tool meets standard requirements.

CCPNP RN

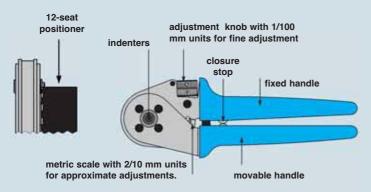




The CCPZ RN crimping tool crimps with 8 pressure points, obtaining similar results to the prescriptions of standard MIL-C-22520/1. The tool has a geared mechanism for controlling the complete crimping cycle, and houses a positioning turret with 12 positions, three of which can be used for positioning the ILME male and female crimping contacts of series CD (10A max), CCE (16A max) and CX (40A max).

Crimping range

Wire section: dimension from 0.14 mm² (26 AWG) to 6 mm² (10 AWG)



Description of tool

Crimping tool components: a first mobile handle, with a precision stop mechanism with teeth and an opening limiting guide; a second fixed handle with metric scale (units of 2/10 mm); an adjustment system with fine step adjustments of 1/100 mm; four indenters; a 12-seat positioner, fully rotating through 360° for accurate positioning of contacts. A reference table engraved on the tool surface provides the positioner (POS) number and crimping depth (SET) to select according to the type and size of the ILME contact (the crimping tool can be set to any crimping depth which may be required by the contact manufacturer).

Crimping instructions

The reference matrix on the crimping tool indicates the correct seat of the positioner (POS 1,2, or 3) to select, and the crimping depth (SET) to adjust for the contact to be crimped. The contact is inserted through the crimper entry hole on the opposite side of the positioner. The contact is closed by closing the handles in the first stop position, in order to prevent the contact coming out off the crimper and to facilitate fitting the conductor in the contact.

The precision stop mechanism with teeth ensures consistently precise crimps, by forcing the crimper to close completely and finish the crimping cycle before the crimper can be re-opened.

Adjustment tool

Positioner seat = 1

Section (mm²)	Crimp depth (mm)
0.14	1.3
0.25	
0.37	
0.5	1.55
0.75	1.55
1.0	1.55
1.5	1.55
2.5	1.55
	(mm²) 0.14 0.25 0.37 0.5 0.75 1.0

Positioner seat = 2

CCMA/D (male)	Section	Crimp
CCFA/D (female)	(mm²)	depth (mm)
0.5	0.5	1.55
0.7	0.75	1.55
1.0	1.0	1.55
1.5	1.5	1.8
2.5	2.5	1.8
4.0	4	2.0

Positioner seat = 3

CXMA/D (male) CXFA/D (female)	Section (mm²)	Crimp depth (mm)
1.5	1.5	1.55
2.5	2.5	1.8
4.0	4	2.0
6.0	6	2.5

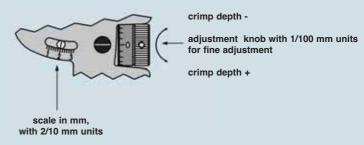
Adjustment of crimp depth

Crimp depth to be adjusted ad follows:

the adjustment knob should be turned clockwise to reduce crimping depth, and anti-clockwise to increase it.

Adjustment tolerances:

- 1 scale mark on the knob = adjustment of 1/100 mm (0.01 mm)
- 1 complete rotation of knob = adjustment of 2/10 mm (0.2 mm, this indication can be read on the knob and on the approximate scale)
- 5 knob rotations = adjustment of 1.0 mm (this indication can be read on the scale)



Maintenance and repair

Keep the crimping tool clean and store it correctly when not in use. The joints need to be lubricated periodically, and the pin stop circular clips must always stay in position. This is a high precision crimping tool and must be used as such.

Calibration check

The crimping tool is adjusted in the manufacturer's plant. To ensure correct calibration, we advise you to check the tool with a gauge every working day.

This is easily done with the CCPNP RN cylindrical gauge in the 2.0 mm \varnothing position.

ATTENTION!: Do not crimp the gauge.

Crimping depth of 2 mm can be adjusted with the adjustment knob (scale marked on "2", screw indicator on "0" as shown in the above figure).

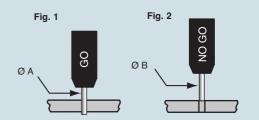
Put the crimping tool in the completely position.

"GO" - Insert the end of the gauge as shown (Fig. 1). The gauge must pass freely between the indenter tips.

"NO GO" - Insert the end of the gauge as shown (Fig. 2).

The gauge should not pass through the opening.

Gauge	tool selector	ØA	ØB	
	pos. No.	GO	NO GO	
CCPNP RN	2	1.94 (mm)	2.06 (mm)	





for contacts of insert series: page MIXO(100A) 137	manual crimp pliers crimp matrixes	carrying case
description	part No.	part No.
crimp pliers for 100A CG series contacts basic tool mod. CEMBRE HT 45 with built-in ILME locator (excluding crimp matrixes)	CGPZ	
crimp matrixes - for CG contacts with 16 mm² (AWG 6 - 5) section - for CG contacts with 25 mm² (AWG 4 - 3) section - for CG contacts with 35 mm² (AWG 2) section	CGD 16 C CGD 25 C CGD 35 C	
thermoplastic carrying case for CGPZ* pliers - dimensions 445 x 290 x h 95mm - weight 1.2kg houses 20 pairs of matrixes		CGPZ VLG
Note: * to store the CGPZ pliers inside the carrying case, turn the pliers head by 180° so that the locator becomes visible.		



The CGPZ pliers are a hydraulically operated tool suitable for manually crimping ILME CG series (100A max) removable crimp contacts which may be used in MIXO series type CG (page 3) modular inserts and CGT 16 adaptor to connect 16 mm² flexible safety wires to the largest of MIXO series frame earth terminals.

By using a suitable, hexagonal footprint crimp matrix pair, these pliers allow crimped connections to be made which conform to the highest quality standards.

The main features of these pliers are listed below:

- Scope of application: suitable for crimping wire terminals for up to 150 mm² flexible copper wires.
- Force developed: 50 kN (6 tons)
- Nominal operating pressure: 600 bar (8.600psi)
- Dimensions: length 346 mm (13.6")

width (locked moving handle) 130 mm (5.1")

width (free moving handle) 250 mm (9.8")

- Weight: (without matrixes and without ILME locator) 2.0kg (4.4lbs)
- Recommended oil: AGIP ARNICA 32 or SHELL TELLUS OIL TX 32 or equivalent
- Other features: please read the user and maintenance manual supplied with the tool.

The pliers are equipped with a locator specifically designed for ILME CG series crimp contacts already fitted on the moving part of the pliers head by means of the Allen screw provided.

This CGPZ LOC locator is available on request if it needs replacing.

WARNING: For crimping the CGT 16 adaptor, the crimp locating operation must be carried out by the user.

User instructions

1) Preliminary operations

According to requirements, the pliers can be fitted with one or more pairs of crimp matrixes selected from the matrixes listed in the catalogue, to crimp the contacts shown in the table below:

article ref.	punching	contacts	mm²	AWG min (mm²)	AWG max (mm²)
CGD 16 C	ME 3	CGMA 16, CGFA 16	16	6	5
		CGT 16		(13.3)	(16.8)
CGD 25 C	ME 5	CGMA 25, CGFA 25	25	4	3
				(21.2)	(26.3)
CGD 35 C	ME 7	CGMA 35, CGFA 35	35	-	2
					(33.6)

NOTE: The CG series crimp contacts are only suitable for crimping flexible copper wires featuring a nominal section shown in the table with the crimp matrixes shown in the table. Any contacts — wires — matrixes combination which does not conform to these instructions is not physically possible (ex: using 35 mm2 contacts with CGD 25 C matrixes is not possible because the pliers head would not close) or produces non conforming crimped connections or not usable in the MIXO series CG type connector modules.

Open the tool head by moving the matrix supporting hook (22) outwards until the matrix support (21) is released.

With reference to Figures 1 and 2, select a pair of matrixes suitable to the type of contact and insert them in the housings: one in the matrix support (21), the other one in the matrix pusher support (26). (NB: the two matrixes of each pair are the same). Insert the contact by resting it in the locator with the tip forward, then close the head. The contact crimp housing will be accessible in the mouth between the matrixes.

NOTE: for **CGMA 35** and **CGFA 35** contacts, and their corresponding **CGD 35** C matrix pair, the contact may be inserted even after closing the head.

Remove the moving handle (36) by removing the handle locking belt from the handle. Before carrying out the next operations, make sure the head is fully closed to avoid damages.

The pliers head can rotate by 180° in relation to the body, thus allowing the operator to work in the most comfortable position.

WARNING: do not force the head by trying to rotate it when the tool is under pressure.

2) Approaching the matrixes

If possible, rest the pliers head on a work top, then move the moving handle to start moving the matrixes closer to the contact, then carry on moving them until the contact is locked between the matrixes.

Push the correctly stripped and suitable long (15 mm) wire all the way in the contact (or the CGT adaptor) crimp housing by carefully checking that the braids are fully compacted, are not damaged and, above all, are all fully inserted.

Correctly pushing the contact in the locator ensures that the matrixes are exactly in the right area to compress (the contact crimp shaft centre). Make sure that the locator is free from any residue which would alter the position of the contact.

For crimping the CFT 15 earth adaptor, manually locate the area to be crimped between the matrixes. If necessary, re-open the matrixes by following the instructions described in paragraph 4 and reposition the contact.

3) Crimping

Continue to operate the moving handle (pumping): the piston will gradually move forward until the matrixes come into contact. Continue the pumping action until the maximum pressure valve clicks in.

4) Releasing the matrixes

Fully press the pressure release lever (50) located on the pliers pumping body until the piston goes back and the matrixes open.

To remove the crimped contact, re-open the pliers head.

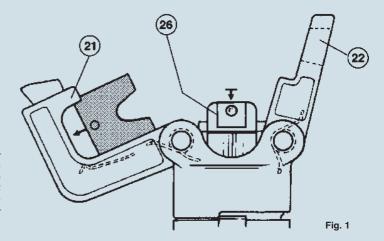
5) Storage

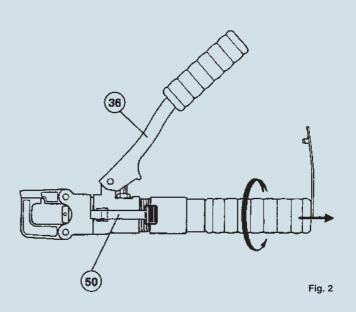
Fully return the piston as described in paragraph 4, then lock the moving handle in position by using the belt provided.

Cleaning and maintenance

The tool is very sturdy and does not required any special care; a correct operation is ensured by following a few simple precautions.

The tool is supplied with a user and maintenance manual, which gives all detailed instructions. Read this manual before use.





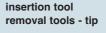


for contacts of insert series:	page
CD (10A)	39÷47
CDD (10A)	53÷60
CDC (16A)	67÷71
CQ (16A)	63÷64
CQE(16A)	74÷79
CCE (16A)	86÷96
CMCE (16A)	114÷125
CX 8/24 (16A/10A)	129
CX 6/ <u>36</u> *(10A)	130
CX 12/2*(10A)	131
MIXO (16A/10A)	140÷148

^{*} the underlined polarities indicate those contacts that require the tools shown in this page



pneumatic crimping tool





pneumatic crimping tool for 10A and 16A contacts model DANIELS WA27F (turret excluded)

turret heads (see note)

- for 10A contacts (CDF and CDM series)
- for 16A contacts (CCF and CCM series)

support for CCPZP pneumatic crimping tool

pneumatic foot valve

"go / no go" control gauge to verify indenter closure (see note)

description

for insertion of the contacts into the inserts for crimped contacts up to 0.75 mm²

for the extraction of contacts from the inserts

- for 10A contacts 1)
- for 16A contacts 2)

replacement tip

for CCES removal tool

- 1) for CD, CDD, CX inserts (10A auxiliary contacts) and MIXO module (10A)
- 2) for CQ, CQE, CCE, CMCE inserts (excluded 16+2) and MIXO module (16A) for CDC, CMCE (16+2), CX inserts (contacts 16A insert CX 8/24) using a flat 3 mm screwdriver

Positioning turret

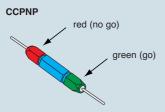
conforms to international standard MIL-C-22520/1

- An interchangeable and indispensable accessory of the CCPZP crimping tool, it precisely positions the contact where crimping is performed. Each series of contacts requires its own turret.

"go / no go" control gauge

conforms to international standard MIL-C-22520/3

- A tool used to periodically check that the crimping tool meets standard requirements.



part No.

CCPZP

CCTP 10 CCTP 16

CCSPZP CCVPP

CCPNP

CCPZP

CCTP

CCSPZP

CCINA

crimping depth

adjuster selector

contact selector male:

release button

for ejection of selector

CCVPP

female:

none:

red

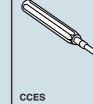
blue

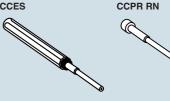
white (stop)

CCES

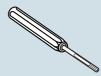
CQES

CCPR RN **CCINA**









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This is the pneumatic version of the crimping tool. Crimping is performed with 8 pressure points. The tool is equipped with a geared mechanism to control the complete crimping cycle.

The tool must be equipped with an interchangeable turret (CCTP) according to the series of contacts to be crimped.

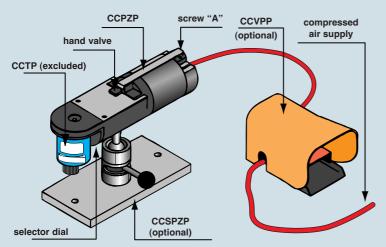
It is possible to use a hand valve (located on the crimping tool) or a foot valve (optional). The tool operating pressure is $5.5 \div 8.3$ bar. It is recommended to utilise a lubrication, adjustment and air filtering unit.

Crimping range

Wire section: dimension from 0.12 mm² (26 AWG) to 4 mm² (12 AWG).

Operation with foot valve (optional)

Connect the foot valve between the compressed air source and the tool air inlet. Lower the hand valve and stop it in the lowered position with the stop screw (A) using a 1.5 mm Allen wrench.



Checking the crimping complete cycle control mechanism

Correct operation can be checked based on the following procedure:

- 1. Install a CCTP turret.
- 2. Reduce the pressure to 1 bar.
- 3. Using a contact that corresponds to the installed turret, with size 0.5, and a wire with section 0.5 mm², use the crimping tool, referring to the crimping instructions. The indenters will not reach the fully closed position and the contact will be internally blocked if the geared mechanism is operating correctly.
- **4.** To release the partially crimped contact, increase the air pressure of the line to $5.5 \div 8.3$ bar and again use the crimping tool. It will then complete the crimping, allowing the indenters to return to the fully open position.

Crimping instructions

- 1. Insert the contact and the prepared conductor through the opening of the indenter in the turret positioner.
- 2. Activate the hand valve or the optional foot valve. Once crimping has been completed, the tool will return to the open position.
- 3. Check the position of the crimping on the contact crimping foot. Ideally, the crimping should be between the inspection hole and the top edge of the crimping foot. The head of the contact should not be squared and the inspection hole should be intact.

Crimping tool maintenance

No maintenance is required. However, it is good practice to keep the indenter tips free from residual deposits of the coloured band (some types of crimp contacts as per MIL standards are identified by coloured bands in the crimping area) and any other debris. A metal brush may be used for this purpose.

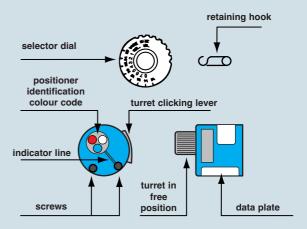
The following is strongly recommended:

- 1. DO NOT immerse the tools in a solution to clean them.
- 2. DO NOT brush oil in the tools to lubricate them.
- 3. DO NOT try to disassemble the tool or repair it.

This is a high-precision crimping tool and must be used as such.

CCTP turret installation

- Position the previously selected CCTP turret on the support ring located on the crimping tool (matching the special pin on the base of the turret with the corresponding hole on the support ring), aligning the tapped holes with the socket head screws.
- 2. With the CCTP turret positioned against the support ring, tighten the socket head screws with the 3.5 mm Allen wrench (supplied with the kit).
- Refer to the data plate on the CCTP turret. From the colour code column, select the colour of the positioner that corresponds to the appropriate code and dimension of the contact to be crimped.
- 4. With the CCTP turret in the adjustment position, turn the turret until the colour-coded positioner is aligned with the indicator line. Press the turret until it clicks into the connected position.
- Refer to the data plate on the CCTP turret. From the column indicating the proper conductor section, determine the number that corresponds to the contact being used.
- 6. Remove the retaining hook from the crimping tool selector dial. Lift the selector dial and turn it until the selector number is aligned with the indicator (SEL.NO.). Replace the retaining hook (if necessary).



Removing the CCPT turret

With the crimping tool in the open position, to disassemble the turret, loosen the socket head screws using the 3.5 mm Allen wrench (supplied with the kit).

After the threads are released from the support ring, pull off the turret with a straight movement.

Releasing a partially crimped contact

To release a partially crimped contact, do the following:

- 1. Increase the air pressure to 8.5 bar and use the crimping tool. If the increase in air pressure does not release the contact, do the following.
- Turn the selector dial clockwise to the highest lockable setting (the selector dial must be in the blocked position before continuing). Use the crimping tool.
- 3. If it does not release after several attempts, contact the ILME offices.

Instructions to check calibration

The operations to check the crimping tool must be carried out with the selector dial in position 4 and the CCPNP gauge. **CAUTION! Do not crimp the gauge.**

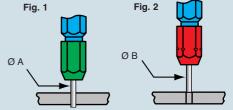
Calibration check

Put the crimping tool in the completely closed position.

"GO" - Insert the end (green) of the gauge as shown (Fig. 1). The gauge must pass freely between the indenter tips.

"NO GO" - Insert the end (red) of the gauge as shown (Fig. 2). The gauge should not pass through the opening.

Gauge	tool selector pos. No.	Ø A ± 0.00254 mm (go) green	Ø B ± 0.00254 mm (no go) red
CCPNP	4	0.991 (mm)	1.118 (mm)
		Fig. 1	Fig. 2





for contacts of insert series:	page
CD (10A)	39÷47
CDD (10A)	53÷60
CDC (16A)	67÷71
CQ (16A)	63÷64
CQE(16A)	74÷79
CCE (16A)	86÷96
CMCE (16A)	114÷125
CX 8/24 (10A/16A)	129
CX 6/36*(10A)	130
CX 12/2*(10A)	131
MIXO (10A/16A)	140÷148

^{*} the underlined polarities indicate those contacts that require the tools shown in this page

pneumatic crimping tool with automatic positioner - inserts - gauge



insertion tool removal tools - tip



description
crimping tool with automatic positioner model DANIELS WA27FAP (inserts excluded)
positioner inserts (see note) - male contacts 10A (CDM series) - female contacts 10A (CDF series)
- male contacts 16A (CCM series)

"go / no go" control gauge to verify indenter closure (see note)

for insertion of the contacts into the inserts

for crimped contacts up to 0.75 mm²

for the extraction of contacts from the inserts

- for 10A contacts 1)
- for 16A contacts 2)

replacement tip for CCES removal tool

- 1) for CD, CDD, CX inserts (10A auxiliary contacts) and MIXO module (10A)
- 2) for CQ, CQE, CCE, CMCE inserts (excluded 16+2) and MIXO module (16A) for CDC, CMCE (16+2), CX inserts (contacts 16A insert CX 8/24) using a flat 3 mm screwdriver

Positioner inserts

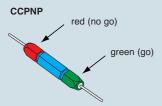
- Interchangeable and indispensable accessories of the CCPZPA crimping tool precisely position the contact where crimping is performed.

Each contact requires its own positioner insert selected according to the type of contact (10A or 16A) and the kind (male or female).

"go / no go" control gauge

conforms with international standard MIL-C-22520/3

- A tool used to periodically check that the crimping tool meets standard requirements.

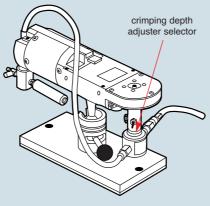


CCPZPA

CCPZPA

CCTPADM CCTPADF CCTPACM CCTPACF

CCPNP





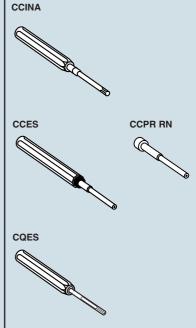


CCINA

CCES

CQES

CCPR RN





This is the pneumatic version of the manual crimping tool. Crimping is performed with 8 pressure points. The tool is equipped with a geared mechanism to control the complete crimping cycle.

Thanks to the automatic positioner it is possible to crimp simply by inserting the uncrimped contact + wire into the tool crimping cavity.

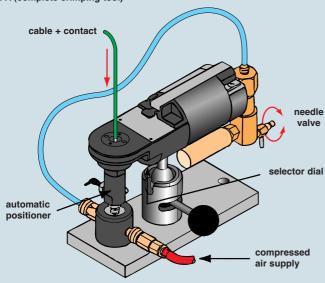
It is also necessary to order the interchangeable positioner inserts relative to the series of contacts to be crimped.

The tool operating pressure is $5.5 \div 8.3$ bar. It is recommended to utilise a lubrication, adjustment and air filtering unit.

Crimping range

Wire section: dimension from 0.12 mm² (26 AWG) to 4 mm² (12 AWG).

Fig. A (complete crimping tool)



Checking the crimping complete cycle control mechanism

Correct operation can be checked based on the following procedure:

- 1. Reduce the pressure to 1 bar.
- 2. Using a contact that corresponds to the installed positioner, with size 0.5, and a wire with section 0.5 mm², use the crimping tool, referring to the crimping instructions. The indenters will not reach the fully closed position and the contact will be internally blocked if the geared mechanism is operating correctly.
- **3**. To release the partially crimped contact, increase the air pressure of the line to $5.5 \div 8.3$ bar and again use the crimping tool. It will then complete the crimping, allowing the indenters to return to the fully open position.

Crimping instructions

- To obtain the suitable selector number, refer to the data plate located on the cover of the positioner case, and adjust the selector dial as specified.
- 2. Insert the contact and the prepared conductor through the opening of the indenter in the crimping tool casing (Fig. A).
- 3. Exert slight pressure until the crimping tool automatically crimps the contact. CAUTION: Wire sections less than 0.34 mm² (24 AWG) up to 0.08 mm² (28 AWG) or equivalent are not sufficiently rigid, so that it may be rather difficult to push the contact + wire.
- 4. Check the position of the crimping on the contact crimping foot. Ideally, the crimping should be between the inspection hole and the top edge of the crimping foot. The head of the contact should not be squared and the inspection hole should be intact.

Crimping tool maintenance

No maintenance is required. However, it is good practice to keep the indenter tips free from residual deposits of the coloured band (some types of crimp contacts as per MIL standards are identified by coloured bands in the crimping area) and any other debris. A metal brush may be used for this purpose.

The following is strongly recommended:

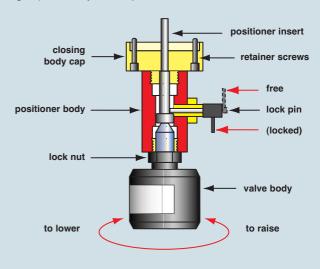
- 1. DO NOT immerse the tools in a solution to clean them.
- 2. DO NOT brush oil in the tools to lubricate them.
- 3. DO NOT try to disassemble the tool or repair it.

This is a high-precision crimping tool and must be used as such.

Installation or replacement of a positioner insert

- 1. Disconnect the workshop compressed air source.
- 2. Disconnect the air hoses from the automatic positioner (rapid connectors).
- **3.** Remove the connection screws, using the 3.5 mm Allen wrench (supplied with the kit), to separate the automatic positioner from the crimping tool.
- 4. Unscrew the positioner closing housing.
- Install or replace the proper positioner insert in the positioner housing, replacing the underlying spring.
- 6. Reverse the operations, as described from point 4 to point 1.

Fig. B (automatic positioner)



Crimping position adjustment (Fig. B)

- 1. Release the automatic positioner from the crimping tool body (see points 1 and 2 "Installation replacement of a positioner insert").
- While holding the positioner body in position using a 19 mm wrench, loosen the lock nut with a 14 mm wrench.
- 3. Push the positioner insert toward the bottom and lock it using the lock pin.
- 4. If the pin doesn't lock, unscrew the valve body toward the bottom.
- With the pin locked, tighten the valve body toward the top until it strikes against the positioner insert.
- **6.** While maintaining that position, tighten the lock nut.
- 7. Replace and connect the positioner on the crimping tool.
- $\textbf{8.} \ \ \text{Release the lock pin in the "free" position}.$

Instructions to check calibration

The operations to check the crimping tool must be carried out with the selector dial in position 4 and the CCPNP gauge. **CAUTION! Do not crimp the gauge.**

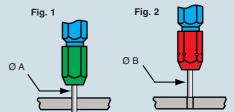
Calibration check

- 1. Disconnect the compressed air.
- 2. Push the positioner insert toward the bottom and lock it using the lock pin.
- 3. Reconnect the compressed air.
- 4. Turn the needle valve counterclockwise to open the air supply (Fig. A).
- The indenters will extend and remain in the extracted position until the valve is closed.
- **6.** Check using the gauge, referring to the "go / no go" instructions reported below.
- When the calibration check has been completed, close the needle valve turning it clockwise (Fig. A).
- 8. Put the lock pin in the "free" position.

"GO" - Insert the end (green) of the gauge as shown (Fig. 1). The gauge must pass freely between the indenter tips.

"NO GO" - Insert the end (red) of the gauge as shown (Fig. 2).
The gauge should not pass through the opening.

		Fig. 1	Fig. 2
CCPNP	4	0.991 (mm)	1.118 (mm)
Gauge	tool selector pos. No.	Ø A ± 0.00254 mm (go) green	\emptyset B ± 0.00254 mm (no go) red





for contacts of insert series:	page
CD (10A)	39÷47
CDD (10A)	53÷60
CDC (16A)	67÷71
CQ (16A)	63÷64
CQE(16A)	74÷79
CCE (16A)	86÷96
CMCE (16A)	114÷125
CX 8/24 (10A/16A)	129
CX 6/ <u>36</u> *(10A)	130
CX 12/2*(10A)	131
MIXO (10A/16A)	140÷148

^{*} the underlined polarities indicate those contacts that require the tools shown in this page

stripping - crimping machine



insertion tool removal tools - replacement tip



description	part No.	part No.
stripping, crimping machine Zoller+Fröhlich AM-03 Universal model	ZFU-CD	
insertion tool for insertion of the contacts into the inserts for crimped contacts up to 0.75 mm ²		CCINA
removal tools for the extraction of contacts from the inserts - for 10A contacts 1) - for 16A contacts 2)		CCES CQES
replacement tip for CCES removal tool		CCPR RN

- 1) for CD, CDD, CX inserts (10A auxiliary contacts) and MIXO module (10A)
 2) for CQ, CQE, CCE, CMCE inserts (excluded 16+2) and MIXO module (16A). For CDC, CMCE (16+2), CX inserts (16A contacts CX 8/24 insert) a 3 mm flat screwdriver should be used

Technical specifications

Drive	electro-pneumatic
Electric feeder	230V/50Hz
Absorbed power	120VA
Fuse (on the system filter module)	2 x 2 A mT
Air operating pressure	5.5 bar
Air consumption	2 nl/cycle
Flexible conductors in conformity with	IEC 60228 class 5
Rated section0.34-2.5 mm	² (22 AWG-14 AWG)
Feeding length	
Contacts	loose, turned
Contact breaker	
Feeding	vibrating conveyor
Crimping form	4/8 ratchets
Cycle time	2.5 s - 3 s
Continuous sound level	<70 dB (A)
Dimensions (I x d x h)(5	30 x 500 x 480) mm
Colour	blue, RAL 5012
Weight	40 Kg

Tools list

contacts		CD (10)	A ma	x)			CC	(16A n	nax)	
conductor section (mm²)	0.34 0.5	0.75	1.0	1.5	2.5	0.5	0.75	1.0	1.5	2.5
AWG (approximate)	22 20 18 18 16 14					20 18 18 16 14				
feeding bowl/male	A					B (M)				
feeding bowl/female								B (F)		
feeding tube	A							В		
wire holder	0.34	0.5-1.5			2.5		(0,5-1,5	;	2.5
starting unit	AB					AB				
stripping blades	V-shaped blades						V-sh	aped l	olades	
rear blade spacers	0.5	/ d O					0.5	/ 4	0	
left/right	0.5 n	nm / 1.0 m	ım				0.5 r	nm / 1	.u mm	
contact holder / pins	A (M)							В		
contact holder / bushes	A (F)							Ь		
contact stop		A						В		
						•				

Preset stripping and contact crimping programs

CD (10A max)								CC	(16A n	nax)	
conductor section (mm²)	0.34	0.5	0.75	1.0	1.5	2.5	0.5	0.75	1.0	1.5	2.5
AWG (approximate)	22	20	18	18	16	14	20	18	18	16	14
Program number	1A	2A	ЗА	4A	5A	6A	7B	8B	9B	10B	11B
stripping position (mm)	0,75	1,00	1,20	1,30	1,40	1,70	1,00	1,20	1,30	1,40	1,70
crimping position	1.30	1.35	1.40	1.50	1.55	1.60	1.40	1.40	1.50	1.55	1.70

Supplied with the following accessories:

- 1 vibrating conveyor feeder bowl for CD contact series
- 1 vibrating conveyor feeder bowl for male CC contact series
- 1 vibrating conveyor feeder bowl for female CC contact series
- 1 feeder tube (contact passage from vibrating conveyor to machine) for CD contact series
- 1 feeder tube (contact passage from vibrating conveyor to machine) for CC contact series
- 1 contact holder (in crimping position) for male CD contact series
- 1 contact holder (in crimping position) for female CD contact series
- 1 contact holder (in crimping position) for CC contact series
- 1 contact stop for CD contact series

- 1 contact stop for CC contact series
- 1 wire holder for 0.34 mm² cables
- 1 wire holder for 0.5 to 1.5 mm² cables
- 1 wire holder for 2.5 mm² cables
- 1 "GO / NO GO" control gauge
- 1 Allen wrench for setup operations
- 1 set of spacers to regulate the stripping length
- 1 removal tool to extract contacts from the crimping chamber



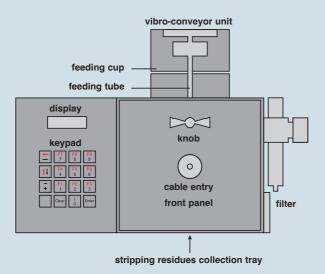
The Zoller+Fröhlich AM-03 Universal stripping-crimping machine is a semi-automatic, electro-pneumatically operated bench machine used to quickly and reliably strip flexible copper wires and to crimp loose, turned crimp male and female, **CD** series (10A max) and **CC** series (16A max) contacts in a single run.

The contacts are automatically fed by means of a vibro-conveyor unit fitted on the top section of the machine.

The machine carries out the crimping operation with four, eight pressure point indenters, in compliance with the requirements set out in the MIL-C-22520/1 standard. The stripping depth and crimping depth adjustment is controlled by a software controlled motor. Up to 50 different combinations may be stored and retrieved from the program; these combinations are useful, for example, to meet different requirements related to the wire insulator type and thickness. The adjustment and programming operations are carried out by using the keypad located on the front panel. The LCD display shows all the functions, the main information and any errors.

The machine is fitted with devices used to check that the crimping cycle has been completed.

The general safety instructions described in the machine user and maintenance manual must be followed and the use of the machine should only be restricted to qualified and trained personnel.



Crimping range

Wire section: from 0.34 mm² (AWG 26) to 2.5 mm² (AWG 14).

Description of the machine

To ensure a correct operation, the machine must be positioned on a hard bench, which does not amplify the effects of the internal movements occurring inside the machine. The machine consists of a vibrator which loads the contacts, of a tube which feeds the contacts and of a motorised wire stripping and contact crimping unit.

For each type and size of contact, the machine is provided with a factory stored preset program (see the machine user manual), which may be customised at any time. The program allows the user to: load, edit and save a program, as well as check/edit the stripping length and depth and the crimping depth.

Warning: when the machine is switched on, the working program is always the last program used.

The machine electronics adjustment is carried out by means of the keypad.

Select one of the 12 programs (see table on page 308) according to the contact used*. Each program stores the stripping and crimping depth.

The stripping depth is the measurement in mm of how much the stripping blades must penetrate the insulator to strip it off, and depends on the type of cable used.

The crimping depth is the measurement in mm of how much the four indenters must penetrate the contact at the end of the crimping operation. This depth depends on the size and shape of the contact (crimp shaft thickness) and determines the quality of the crimping operation in terms of gas tightness and resistance to tensile stress.

*Note: the machine also has a 12C program suitable for 10 A, 2.5 mm² crimp contacts with 6mm stripping length. This program is therefore unsuitable for ILME CD series contacts (stripping length 8mm).

Operational setups

The tool carrier carriage may be accessed by opening the front door, by anticlockwise rotation of the knob, which releases the pressure from all the valves. For tool selection, see table on page 308.

- For CD series male and female crimp contacts (10A max), the feeding cup A must be fitted onto the machine, whilst for CC series crimp contacts (16A max) feeding cup B (M) for male contacts and B (F) for female contacts must be used.
- The feeding tubes to be fitted are A for CD series contacts and B for CC series contacts respectively.
- The wire holders which support the wire during the stripping stage feature three different sizes for CD contacts and two sizes for CC contacts.
- The contact holders are two (A (M) for male contacts and A (F) for female contacts) for CD series contacts, according to the different rear diameter between male and female contacts in this series, whilst there is only one holder (B) for CC series contacts.
- The contact holder is A for CD series contacts and B for CC series contacts.

Feeding the wire

The wire must be cut straight and the single braids must not be bent or pulled apart; in particular, the first 4cm must be perfectly straight.

Checking the stripping depth:

The machine can be operated simply as a stripping machine by disabling the crimping operation.

Please refer to the machine user manual.

Maintenance and repairs

Stripping residues collection tray: empty the tray approximately every 2000 cycles (the frequency depends on the sizes of the stripped wire and on the stripping length). Pneumatically controlled maintenance unit: regularly drain any water that may have collected. The trap may be cleaned with water. To remove the trap, simply disconnect the air supply. The filter unit may be unscrewed for cleaning purposes, then immerged in a cleaning agent (such as petrol or oil), thoroughly washed and dried.

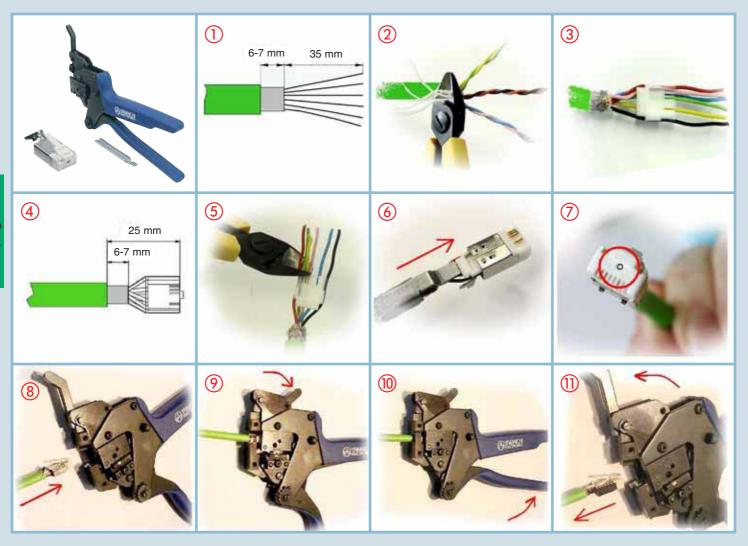
Checking the calibration values

The correct calibration of the machine must be periodically checked by using the "GO / NO GO" caliper supplied as standard with the machine, by following the procedure described in the machine user and maintenance manual.



for insert series: CJ (RJ45)	page 278	manual crimp pliers	screened cable stripper
description		part No.	part No.
RJ45 CJ series plug insert crimp pliers basic tool YAMAICHI Y-ContTool-11 mod. with plug insert inserter		CJPZ Y	
Y-ContTool-20 cable stripper cuts the cable sheath and releases the wires in a single operation			CJST

how to use the RJ45 plug insert crimp pliers







Part No.	page	Part No.	page	Part No.	page
CAC 06 L	237	CAP 10 CS	185	CAV 06 LG21	178
CAC 10		CAP 10 CS2	185	CAV 06 LG29	178
CAC 10 L	237	CAP 10 CS229		CAV 06 YX21	243
CAC 16		CAP 10 CS29	185	CAV 06 YX29	243
CAC 16 L		CAP 10 L			187
CAC 24	237	CAP 10 L2			187
CAC 24 L	237	CAP 10 L229			186
CAF 10		CAP 10 L29			186
CAF 16	200	CAP 10 LS		CAV 10 LG21	
CAF 16.221		CAP 10 LS2			187
CAF 24.21		CAP 10 LS229			188
CAF 24.221		CAP 10 LS29			188
CAF 24.29		CAP 10 YC229			243
CAN 24		CAP 10.21			243
CAO 06 L21		CAP 10.221			186
CAO 06 L29		CAP 10.229			236
CAO 06 YX21		CAP 10.29			186
CAO 06 YX29		CAP 16 CP			200
CAO 10 L21		CAP 16 CP200			
CAO 10 L29		CAP 16 CP229			200
CAO 10 X		CAP 16 CP29			200
CAO 10 X29		CAP 16 CS			200
CAO 10 YX21		CAP 16 CS2			200
CAO 10 YX29		CAP 16 CS229			202
CAO 10.21		CAP 16 CS29			202
CAO 10.29		CAP 16 L			243
CAO 16 L21		CAP 16 L2			243
CAO 16 L29		CAP 16 L229 CAP 16 L29			200
CAO 16 X		CAP 16 L29			236
CAO 16 X29		CAP 16 LS			200
CAO 16 YX21		CAP 16 LS229			215
CAO 16 YX29		CAP 16 LS29			215
CAO 16.21		CAP 16 LS29			213
CAO 24 L21		CAP 16.21			214
CAO 24 L29		CAP 16.221			214
CAO 24 Z		CAP 16.229			214
CAO 24 X		CAP 16.29			216
CAO 24 YX21		CAP 24 CP			216
CAO 24 YX29		CAP 24 CP2			243
CAO 24.21		CAP 24 CP229			243
CAO 24.29		CAP 24 CP29			214
CAO 50 X		CAP 24 CS			236
CAO 50 X29		CAP 24 CS2	199-213	CAV 24.229	236
CAO 50.21		CAP 24 CS229	199-213	CAV 24.29	214
CAO 50.29		CAP 24 CS29	199-213	CAV 50 G29	172
CAOR 06 L21		CAP 24 L		CAV 50 X	173
CAOR 10.21		CAP 24 L2	213	CAV 50 X29	173
CAOR 16.21		CAP 24 L229	213	CAV 50.21	172
CAOR 24.29	222	CAP 24 L29	213	CAV 50.29	172
CAOS 06 L21	182	CAP 24 LS	213	CAVR 06 L21	180
CAOS 10.21	196	CAP 24 LS2		CAVR 10.21	194
CAOS 16.29	210	CAP 24 LS229	213	CAVR 16.21	208
CAOS 24.29	224	CAP 24 LS29	213	CAVR 24.29	222
CAOW 06 L21	181	CAP 24 YC229	242		182
CAOW 10.21		CAP 24.21			196
CAOW 16.29		CAP 24.221			210
CAOW 24.29	223	CAP 24.229			224
CAOW 50.29	174	CAP 24.29		CAVW 06 L21	
CAP 06 L	177	CAPR 10.21		CAVW 06 LG	
CAP 06 L2		CAPR 16.21			195
CAP 06 L229		CAPR 24.21			195
CAP 06 L29		CAPS 06 L			209
CAP 06 LS		CAPS 10.21			209
CAP 06 LS2		CAPS 16.21			223
CAP 06 LS229		CAPS 24.21			174
CAP 06 LS29		CAPW 06 L			273
CAP 06 YC229		CAPW 10.21			63*
CAP 10 CP		CAPW 16.21			63*
CAP 10 CP2		CAPW 24.21			63*
CAP 10 CP229		CAV 06 L21			63*
CAP 10 CP29		CAV 06 L29	170	I CC 2.5 AN	CO*

^{*} These items are also shown in various sections throughout the catalogue.



Part No.	page	Part No.	page	Part No.	page
CCEF 06	86	CDAM 16 XN	70	CFO 06 L29	178
CCEF 10	88	CDCF 10	67	CFO 32	228
CCEF 16	90-94	CDCF 16	69-71	CFO 32.29	228
CCEF 16 N	94	CDCF 16 N	71	CFO 32.42	228
CCEF 24	92-96	CDCM 10	67	CFO 32 L	228
CCEF 24 N	96	CDCM 16	69-71	CFO 32 X	229
CCEM 06	86	CDCM 16 N	71	CFO 48 L	232
CCEM 10	88		58-60	CFO 48 L29	232
CCEM 16	90-94	CDDF 108 N	60	CFO 48 L42	232
CCEM 16 N	94	CDDF 24	53	CFO 50.21	172
	92-96	CDDF 38	54-57	CFO 50.29	172
	96	CDDF 42	55		173
CCES	296-300-304-306	CDDF 72	56-59	CFO 50 X29	173
CCFA 0.5	63*	CDDF 72 N	59	CFV 06 L21	178
CCFA 0.7	63*	CDDM 108	58-60	CFV 06 L29	178
CCFA 1.0	63*	CDDM 108 N	60		178
CCFA 1.5	63*	CDDM 24	53	CFV 06 LG29	178
CCFA 2.5	63*	CDDM 38	54-57	CFV 10.213	236
CCFA 3.0	67*	CDDM 42	55	CFV 10 G	187
CCFA 4.0	64*	CDDM 72	56-59	CFV 10 G29	187
CCFC 0,5	265*	CDDM 72 N	59	CFV 10 LG21	187
CCFD 0.5	63*	CDF 07	39		187
	63*	CDF 07 N	39	CFV 16.216	236
CCFD 1.0	63*	CDF 08	40		236
CCFD 1.5	63*	CDF 15	41	CFV 16 G	200
CCFD 2.5	63*	CDF 25	42-44	CFV 16 G29	200
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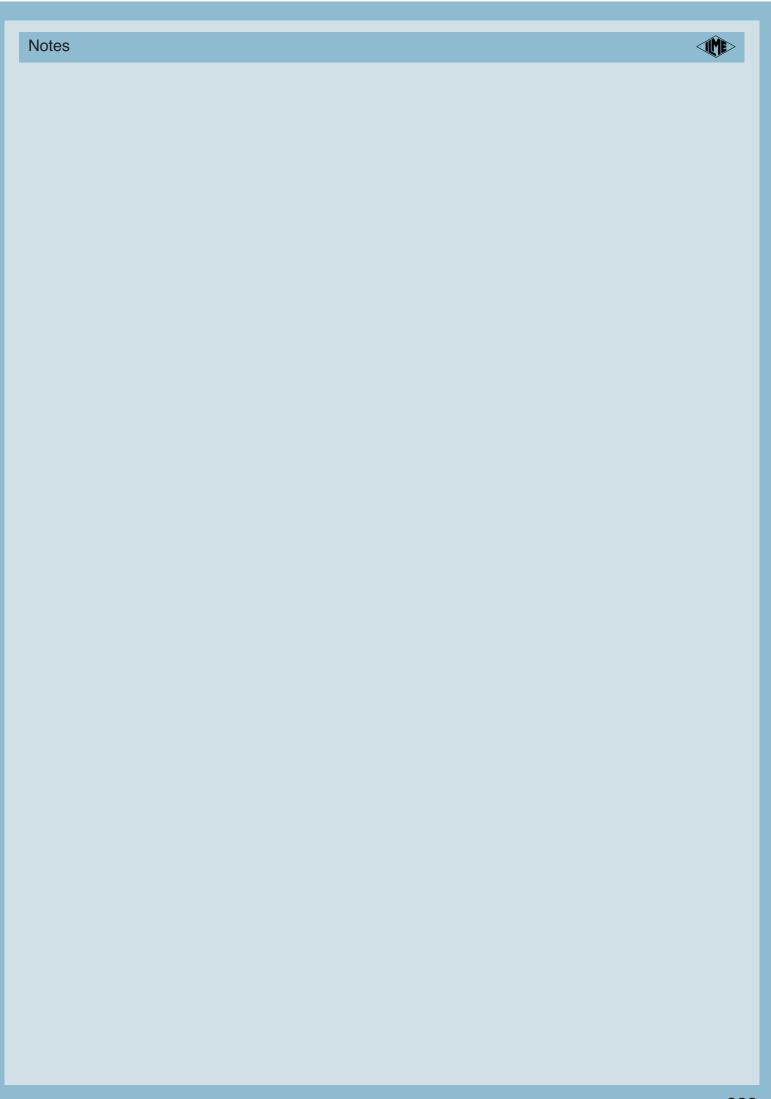
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