

# Mechanically Latching Relays Based on the MM Power Relay

- Low power consumption due to mechanical latch for economic operation.
- Relays with mixed coil specifications can be produced (e.g., AC set coil and DC reset coil).
- Operational response fast enough to enable pulse signal power applications.
- Ambient operating temperature: -10°C to 55°C.



Refer to Safety Precautions for All Relays.





# **Ordering Information**

Туре	Contact form	Open s	tructure	Cased
		Solder terminals	Screw terminals	Plug-in (octal pins) terminals
Standard	DPDT	MM2K	MM2KB	MM2KP
	3PDT	MM3K	MM3KB	MM3KP
	4PDT	MM4K	MM4KB	
	DPDT+DPST-NO			MM4KP
DC-switching	DPDT	MM2XK	MM2XKB	MM2XKP
	3PDT	MM3XK	MM3XKB	MM3XKP
	4PDT	MM4XK	MM4XKB	
	DPDT+DPST-NO			MM4XKP
Conforming to auxiliary power relay specifications	DPDT+DPST-NO			MM4KP-JD MM4XKP-JD

## **Models Conforming to Auxiliary Power Relay Specifications**

The MM4KP-JD and MM4XKP-JD satisfy the ratings of auxiliary relays provided in JEC-2500 (1987) standards for power protective relays specified by the Japan Electromechanical Commission. Furthermore, the MM4KP-JD and MM4XKP-JD satisfy the ratings of multi-contact relays provided in JEC-174D (1979) standards for power auxiliary relays.

These models work at operation level A specified by JEC-174D (1979) standards and the hot start of the relays is possible after the coils radiate heat.

In accordance with JEC-2500 (1987) standards, the coil of each model withstands a 130% DC load or 115% AC load.

**Note:** When ordering, add the rated coil voltage to the model number. Rated coil voltages are given in the coil ratings table. Example: MM2K, <u>6 VAC</u>

Rated coil voltage

#### **■** Available Models

## **Open Coils (with Solder Terminals)**

Type	Contact form	Relay model	Available rated voltage
Standard	DPDT	MM2K	100/(110), 200/(220) VAC 12, 24, 48, 100/110, 200/220 VDC
	3PDT	ммзк	100/(110), 200/(220) VAC 48, 100/110 VDC
	4PDT	MM4K	200/(220) VAC 12, 24, 48, 100/110, 200/220 VDC
DC-switching	DPDT	MM2XK	24, 100/110 VDC
	3PDT	ммзхк	200/(220) VAC 100/110 VDC
	4PDT	MM4XK	100/(110) VAC 100/110 VDC

# **Open Coils (with Screw Terminals)**

Туре	Contact form	Relay model	Available rated voltage
Standard	DPDT	MM2KB	100/(110), 200/(220) VAC 12, 24, 48, 100/110 VDC
	3PDT	ммзкв	100/(110), 200/(220) VAC 12, 48, 100/110 VDC
	4PDT	MM4KB	24, 100/(110), 200/(220) VAC 100/110 VDC
DC-switching	DPDT	MM2XKB	100/(110), 200/(220) VAC 12, 24, 48, 100/110, 200/220 VDC
	3PDT	MM3XKB	200/(220) VAC 24, 100/110 VDC
	4PDT	MM4XKB	24, 48, 100/110, 125, 200/220 VDC

# **Cased Coils (Plug-in Terminals)**

Туре	Contact form	Relay model	Available rated voltage
Standard	DP	MM2KP	6, 12, 24, 100/(110), 200/(220) VAC 12, 24, 48, 100/110, 125, 200/220 VDC
	3P	ММЗКР	24, 100/(110), 200/(220) VAC 6, 12, 24, 48, 100/110, 125, 200/220 VDC
	4P	MM4KP	24, 100/(110), 200/(220) VAC 6, 12, 24, 48, 100/110, 125, 200/220 VDC
DC-switching	DP	MM2XKP	24, 100/(110), 200/(220) VAC 12, 24, 48, 100/110, 125, 200/220 VDC
	3P	MM3XKP	100/(110), 200/(220) VAC 24, 48, 100/110, 125, 200/220 VDC
	4P	MM4XKP	100/(110), 200/(220) VAC 6, 12, 24, 48, 100/110, 125, 200/220 VDC
Conforming to auxiliary power relay specifications	4P	MM4KP-JD	24, 100/(110), 115, 200/(220) VAC 24, 100/110, 125, 200/220 VDC
Conforming to auxiliary power relay specifications for DC-switching	4P	MM4XKP-JD	100/(110), 115, 200/(220) VAC 24, 48, 100/110, 125, 200/220 VDC

# **Model Number Legend**



#### 1. Contact Form

2: DPDT3: 3PDT

4: 4PDT (open structure type)/ DPDT+DPST-NO (cased type)

#### 2. Type (see note)

None: Standard
X: DC-switching

### 3. Terminal Shape

None: Solder B: Screw P: Plug-in

**Note:** The suffix "JD" indicates models conforming to auxiliary power relay specifications.

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# ■ Accessories (Order Separately)

## **Sockets**

Relay	DIN Track/Front-connecting Socket	Back-connecting Socket
	Screw terminals	Solder terminals
MM2(X)KP	11PFA	PL11
MM3(X)KP MM4(X)KP	14PFA	PL15
MM4(X)KP-JD	14PFA	

## **Mounting Brackets**

Contact form	Model
DPDT	R99-03 (S KANAGU) FOR MM2K.611K
3PDT	R99-03 (S KANAGU) FOR MM3K.612K
4PDT	R99-03 (S KANAGU) FOR MM4K.613K

# **Specifications**

# **■** Coil Ratings

## **Set Coil**

	Rated		Rated current (mA) Coil resistand			Set	Max	Power consumption							
vo	Itage (V)	DP		3P,	3P, 4P			Ω)	volt.	volt.	(VA or W)				
		Open	Relays	Ca	sed	Open	Relays	Ca	sed						
		50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	DP	3P, 4P		rated age		
AC	6	790	655	690	590	1,285	1,100	1,165	1,000	1.1	0.46	80%	110%	Initial:	
	12	395	325	345	295	640	550	580	500	4.7	1.9	max.		DP: Approx. 6.2	
	24	195	160	170	145	320	275	290	250	19	8.2			3P, 4P: Approx. 12	
	50	94	78	82	70	154	132	140	120	82	34			Rated: DP: Approx. 3.5 (3.9) 3P, 4P: Approx. 6 (6.6)*	
	100/ (110)	47	39/45	41	35/40	77	66/76	70	60/68	340	141				
	200/ (220)	23.5	19.5/ 22.5	20.5	17.5/ 20	38.5	33/38	35	30/34	1,540	563				
DC	6	340				450				17.5	13.4			DP: Approx. 2.1	
	12	176				220				68	54			3P, 4P: Approx. 2.7	
	24	87				94				275	255				
	48	41				52				1,180	930				
	100/ 110	17/19				22/24.5	5			5,750	4,500				
	200/ 220	8.6/9.5				11/12				23,200	18,000				

Note: 1. The rated current and coil resistance are measured at a coil temperature of 23°C with tolerances of +15%/–20% for AC rated current and ±15% for DC coil resistance.

- 2. Performance characteristic data are measured at a coil temperature of 23°C.
- ${\bf 3.}\,$  The AC coil resistance values are reference values.
- **4.** The maximum voltage is one that is applicable instantaneously to the Relay coil at an ambient temperature of 23°C and not continuously. \*Values in parentheses are for open relays.

## **Reset Coil**

Ra	ted voltage (V)	Rated c	urrent (mA)	Coil resistance	Reset voltage	Maximum voltage	Power consumption
		50 Hz	60 Hz	(Ω)	% of ra	(VA or W)	
AC	6	770	690	2.3	80% max.	110%	Initial: Approx. 6.5
	12	385	345	9.2			Rated: Approx. 4.1
	24	191	170	35			
	50	92	82	175			
	100/(110)	46	41/46	739			
	200/(220)	23	20/23	3,030			
DC	6	422	•	14.2			Approx. 2.8
	12	215		56			
	24	109		220			
	48	58		832			
	100/110	25/27		4,040			
	200/220	12.2/13.5		16,330			

Note: 1. The rated current and coil resistance are measured at a coil temperature of 23°C with tolerances of +15%/-20% for AC rated current and ±15% for DC coil resistance.

- 2. Performance characteristic data are measured at a coil temperature of 23°C.
- 3. The AC coil resistance values are reference values.
- 4. The maximum voltage is one that is applicable instantaneously to the Relay coil at an ambient temperature of 23°C and not continuously.

# **Coils (Conforming to Auxiliary Power Relay Specifications)**

	ated age (V)	F	Rated cu	rrent (m/	A)		sistance Ω)	Set voltage	Reset voltage	Max. voltage		Powe	r consum	ption (VA	or W)	
		Set	coil	Rese	et coil	Set	Reset				level (JEC-	Set	Set coil		Reset coil	
		50 Hz	60 Hz	50 Hz	60 Hz	coil	coil	% of	rated vo	Itage	174D)	Initial	Rated	Initial	Rated	
AC	24	245	210	191	170	8.5	35	80%	80%	110%	Α	Approx.	Approx.	Approx.	Approx.	
	50	117	102	92	82	36	175	max.	max.			6.3	5.1	6.5	4.1	
	100/ (110)	58.5	51/58	46	41/46	150	739									
	110	53	46	42	37.3	182	835									
	115	51	44	40	35.7	210	885									
	200/ (220)	29	25.5/ 29	23	20.5/ 23	620	3,030									
	220	26.5	23	21	18.6	780	3,420	1								
DC	24	94		109		255	220	1				Approx. 2	2.7	Approx. 2	2.8	
	48	52		58		930	832	1								
	100/ 110	22/24.5		25/27		4,500	4,040									
	125	22		23.5		5,800	5,330									
	200/ 220	11/12		12.2/13.	5	18,000	16,330									

Note: 1. The rated current and coil resistance are measured at a coil temperature of 23°C with tolerances of +15%/–20% for AC rated current and ±15% for DC coil resistance.

- 2. The AC coil resistance and coil inductance values are for reference only.
- 3. Performance characteristic data are measured at a coil temperature of 23°C.
- 4. The maximum voltage is one that is applicable instantaneously to the Relay coil at an ambient temperature of 23°C and not continuously.

# **■** Contact Ratings

## **Standard Relays**

Item	Open Relays: MM2K	(B), MM3K(B), MM4K(B)	Cased Relays: MM2KP, MM3KP, MM4KP			
	Resistive load (cos  (cos  = 1)	Inductive load (cos  (cos  -0.4, L/R=7 ms)	Resistive load (cos  (cos  = 1)	Inductive load (cos∳=0.4, L/R=7 ms)		
Contact mechanism	Single					
Contact material	Ag					
Rated load	10 A at 220 VAC 7 A at 24 VDC	10.1.1.1.2.2.1.10				
Rated carry current	10 A		5 A			
Max. switching voltage	250 VAC, 250 VDC		250 VAC, 250 VDC			
Max. switching current	10 A		5 A			
Max. switching power (reference value)	2,200 VA, 168 W	,200 VA, 168 W 1,100 VA, 96W				

## **DC-switching Relays**

Item	Open Relays: MM2XK(	B), MM3XK(B), MM4XK(B)	Cased Relays: MM2XKP, MM3XKP, MM4XKP			
	Resistive load (cos  (cos  = 1)	Inductive load (cosφ=0.4, L/R=7 ms)	Resistive load (cos  (cos  = 1)	Inductive load (cos    (cos		
Contact mechanism	Single					
Contact material	Ag					
Rated load	7 A at 110 VDC	6 A at 110 VDC	5 A at 110 VDC			
Rated current flow	10 A		5 A			
Max. switching voltage	250 VAC, 250 VDC		250 VAC, 250 VDC			
Max. switching current	10 A		5 A			
Max. switching power (reference value)	800 W, 20 VA	660 W, 20 VA	700 W, 20 VA 600 W, 20 VA			

Note: 1. When switching DC inductive loads at 125 V or more, an unstable region exists for a switching current of between 0.5 and 2.5 A. The Relay will not turn OFF in this region. Use a switching current of 0.5 A or less when switching 125 VDC or more.

# **Contacts (Conforming to Auxiliary Power Relay Specifications)**

Item	MM4	IKP-JD	MM4	IXKP-JD		
	Resistive load (cos  (cos  = 1)	Inductive load (cos	Resistive load (cos  (cos  = 1)	Inductive load (cosφ = 0.4, L/R= 7 ms)		
Contact mechanism	Single			•		
Contact material	Ag					
Rated load	5 A at 220 VAC, 4 A at 24	VDC	5 A at 110 VDC			
Rated carry current	5 A					
Max. switching voltage	250 VAC, 250 VDC					
Max. switching current	5 A					

Note: 1. When switching DC inductive loads at 125 V or more, an unstable region exists for a switching current of between 0.5 and 2.5 A. The Relay will not turn OFF in this region. Use a switching current of 0.5 A or less when switching 125 VDC or more.

<sup>2.</sup> If L/R exceeds 7 ms when switching DC inductive loads, an arc-breaking time of up to 50 ms must be considered in application and the circuit must be designed to ensure that an arc-breaking time of 50 ms is not exceeded.

<sup>2.</sup> If L/R exceeds 7 ms when switching DC inductive loads, an arc-breaking time of up to 50 ms must be considered in application and the circuit must be designed to ensure that an arc-breaking time of 50 ms is not exceeded.

## **■** Characteristics

Item	Open or bifurcated-contact Relays			
Contact resistance (see note 2)	50 mΩ max.			
Set time (see note 3)	AC: 30 ms max.; DC: 60 ms max. (minimum pulse width for AC and DC: 100 ms)			
Reset time (see note 3)	30 ms max. (minimum pulse width for AC and DC: 100 ms)			
Max. operating frequency	Mechanical: 1,800 operations/hr Electrical: 1,800 operations/hr (under rated load)			
Insulation resistance (see note 4)	100 MΩ min. (at 500 VDC)			
Dielectric strength	1,500 VAC, 50/60 Hz for 1 min between contacts of same polarity 2,000 VAC, 50/60 Hz for 1 min between contacts of different polarity, between contacts and coil, and between set and reset coils			
Vibration resistance	Destruction: 10 to 55 to 10 Hz, 0.375 mm single amplitude (0.75 mm double amplitude) Malfunction: 10 to 35 to 10 Hz, 0.5 mm single amplitude (1.0 mm double amplitude)			
Shock resistance	Destruction: 500 m/s <sup>2</sup> Malfunction: 50 m/s <sup>2</sup>			
Endurance	Mechanical: 2,500,000 operations min. (at 1,800 operations/hr) Electrical: 500,000 operations min. (at 1,800 operations/hr under rated load) (see note 5)			
Error rate (level P) (Reference value) (see note 6)	10 mA at 5 VDC			
Ambient temperature	Operating: -10°C to 55°C (with no icing or condensation)			
Ambient humidity	Operating: 5% to 85%			
Weight	Standard Relays  MM2K: Approx. 255 g  MM2KK: Approx. 260 g  MM3K: Approx. 390 g  MM2KK: Approx. 395 g  MM4K: Approx. 420 g  MM2KP: Approx. 375 g  MM2KP: Approx. 550 g  MM3KP: Approx. 550 g  MM4KP: Approx. 570 g  MM4KK: Approx. 580 g			

- Note: 1. The data shown above are initial values.
  - 2. The contact resistance was measured with 1 A at 5 VDC using the voltage drop method.
  - 3. The set or reset time was measured with the rated voltage imposed with any contact bounce ignored at an ambient temperature of 23°C.
  - 4. The insulation resistance was measured with a 500-VDC megger applied to the same places as those used for checking the dielectric strength.
  - 5. The electrical endurance was measured at an ambient temperature of 23°C.
  - **6.** This value was measured at a switching frequency of 60 operations per minute.

# ■ Characteristics (Conforming to Auxiliary Power Relay Specifications)

Vibration resistance	Destruction: Malfunction:	3	
Shock resistance	Destruction: Malfunction:		
Endurance	Mechanical: Electrical:	2,500,000 operations min. (at 1,800 operations/hr) 500,000 operations min. (at 1,800 operations/hr under rated load) (see note 2)	
Error rate (level P) (Reference value) (see note 3)	10 mA at 5 VDC		
Ambient temperature	Operating:	-10°C to 40°C (with no icing or condensation)	
Ambient humidity	Operating:	5% to 85%	
Weight	MM4KP-JD: MM4XKP-JD:	Approx. 570 g Approx. 580 g	

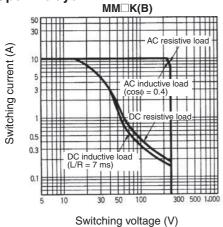
- Note: 1. The data shown above are initial values.
  - 2. The electrical endurance was measured at an ambient temperature of 23°C.
  - 3. This value was measured at a switching frequency of 60 operations per minute.

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# **Engineering Data**

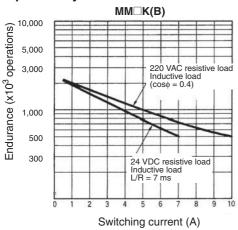
# **■** Standard Relays

## **Maximum Switching Power Open Relays**



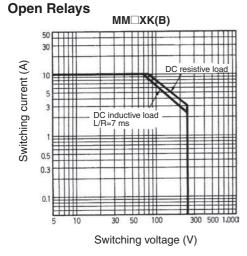
# **Endurance Curves**

#### **Open Relays**

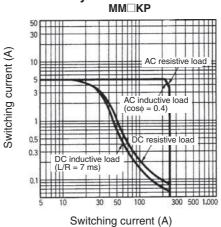


# **■ DC-switching Relays**

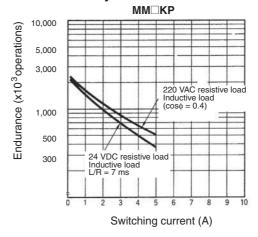
# **Maximum Switching Power**



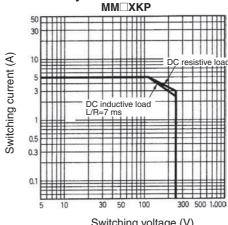
## **Cased Relays**



#### **Cased Relays**

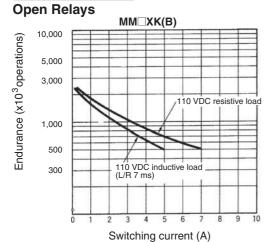


#### **Cased Relays**

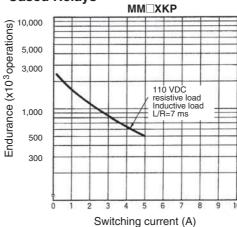


Switching voltage (V)

## **Endurance Curves**

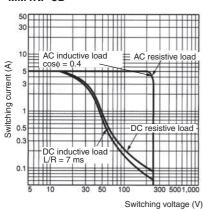


# Cased Relays

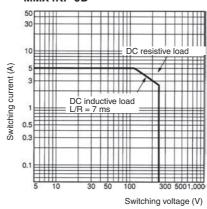


# ■ Relays Conforming to Auxiliary Power Relay Specifications

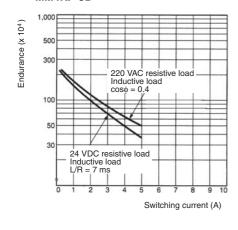
# Maximum Switching Power MM4KP-JD



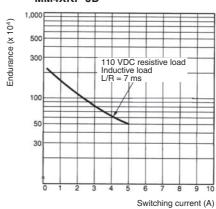
#### MMX4KP-JD



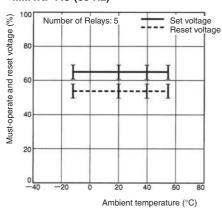
# Endurance Curves MM4KP-JD



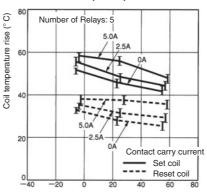
#### MM4XKP-JD



## Ambient Temperature vs. Set and Reset Voltage MM4KP AC (60 Hz)

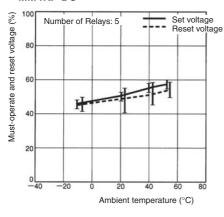


# Ambient Temperature vs. Coil Temperature Rise MM4KP 110 VAC (60 Hz)

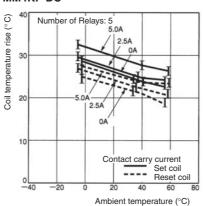


#### Ambient temperature (°C)

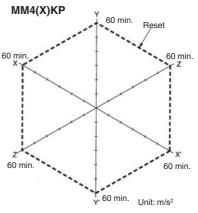
#### MM4KP DC MM4



#### MM4KP DC



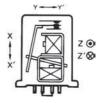
## **Malfunctioning Shock**



Number of samples: 3

Measurement conditions: Impose a shock of 50 m/s² in the  $\pm$ X,  $\pm$ Y, and  $\pm$ Z directions three times each with the Relay energized and not energized to check the shock values that cause the Relay to malfunction.

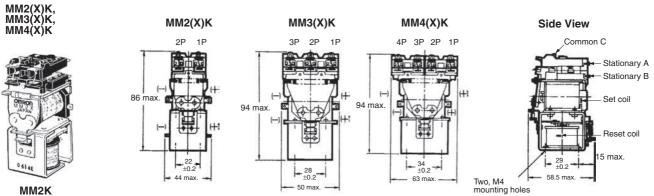




# **Dimensions**

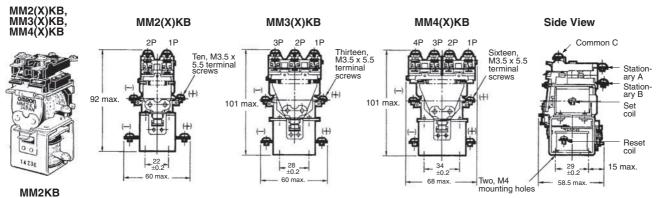
Note: All units are in millimeters unless otherwise indicated.

# **■** Open Relays with Solder Terminals



**Note:** Connect the common (C) of MM\(\sum XK\) to positive (+).

# ■ Open Relays with Screw Terminals

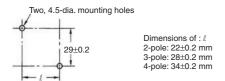


Note: Connect the common (C) of MM

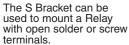
XKB to positive (+).

## **Mounting Holes (Direct Mounting)**

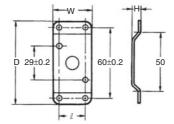
**Note:** The tolerance is  $\pm 0.2$ .



#### Mounting Bracket (S Bracket) R99-03 (S KANAGU) FOR MM□







Item	R99-03 (S KANAGU) FOR MM2K.611K (DPDT)	R99-03 (S KANAGU) FOR MM3K.612K (3PDT)	R99-03 (S KANAGU) FOR MM4K.613K (4PDT)
l	22±0.2	28±0.2	34±0.2
D	71 max.	71 max.	71 max.
W	33 max.	39 max.	45 max.
Н	6 max.	6 max.	6 max.

# **■** Cased Relays with Plug-in Terminal

#### MM2(X)KP



54.5 max. (see note)

119 max.

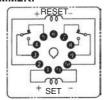
64.5 max.

MM2KP

Note: It is recommended that 55 mm min. is allowed for this side because the MM2XKP has a curved protective plate on the side.

#### Terminal Arrangement/ Internal Connections (Bottom View)

# Standard Relays MM2KP



DC-switching Relays MM2XKP

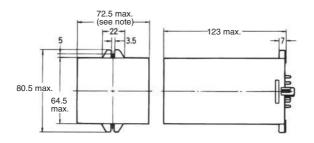


Note: Connect the common (C) to positive (+).

Make sure that all common connections are the same in polarity. The markings of the common connections on the casing all show "+" but the polarity of the common connections can be either all negative or all positive.

#### MM3(X)KP MM4(X)KP



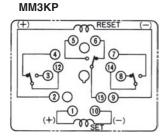


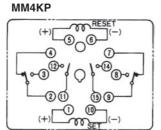
Note: It is recommended that 73 mm min. is allowed for this side because the MM3XKP and MM4XKP have a curved protective plate on the side.

MM4KP

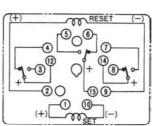
#### Terminal Arrangement/ Internal Connections (Bottom View)

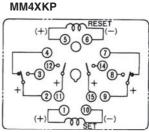
#### **Standard Relays**





#### DC-switching Relays MM3XKP



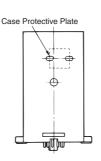


**Note:** Connect the common (C) to positive (+).

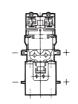
Make sure that all common connections are the same in polarity. The markings of the common connections on the casing all show "+" but the polarity of the common connections can be either all negative or all positive.

#### Cases on Models for Switching DC Loads

As shown at the right, there are three holes with a 10-mm diameter in the case.



Be sure the polarity is correct when connecting Exposed Models.

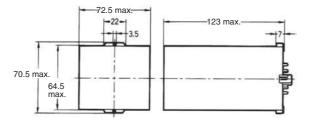


This example is for the MN2XK.

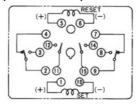
This also applies to models with 3 or 4 poles.

#### MM4KP-JD





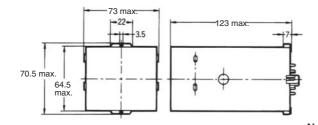
#### Terminal Arrangement/ Internal Connections (Bottom View)

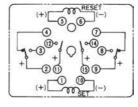


**Note:** The MM4KP-JD is DPDT and DPST-NO.

MM4XKP-JD







Note: The MM4XKP-JD is DPDT and DPST-NO. Make sure that all common connections are the same in polarity. The markings of the common connections on the casing all show "+" but the polarity of the common connections can be either all negative or all positive.

# **Accessories**

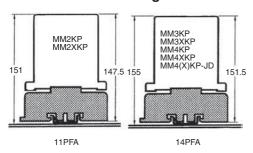
## ■ Sockets

Relay model	DIN Track/Front-connecting Socket	Back-connecting Socket Solder terminals	
	Screw terminals		
MM2(X)KP	11PFA	PL11	
MM3(X)KP MM4(X)KP	14PFA	PL15	
MM4(X)KP-JD	14PFA		

Note: When using the MM□KP-JD by itself, the PL15 Back-connecting Socket cannot be used.

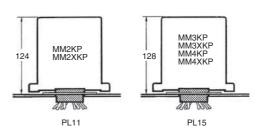
# **■** Height with Socket

## **DIN Track/Front-connecting Socket**



**Note:**  $\square$ PFA can be both track-mounted and screw-mounted.

## **Back-connecting Socket**



# **Safety Precautions**

Refer to Safety Precautions for All Relays.

# **■** Mounting

Make sure that the Relay is free from iron powder or iron core, otherwise the iron dust may adhere to the Relay. As a result the movable contact may not operate properly.

An arc may be generated between the contacts in switching operation. Be sure to keep combustible objects away from the Relay. If the arc will have a bad effect around the Relay, the use of a model with a casing is recommended.

A model switching DC load incorporates an insulation base with a small built-in permanent magnet. Be sure to keep magnets or ferrous objects away from the permanent magnet, otherwise the capacity of the maximum switching current may drop.

The PL Back-connecting Socket must be flush-mounted from the surface of the panel.

To minimize the influence of heat, separate Relays from each other by at least 20 mm for cooling when mounting multiple Relays together.



Be sure to mount the Relay so that the movable contact is in the downward direction.

## ■ Connection

- When connecting a load to the contact terminals of a model for switching DC loads ("X" models), consider the polarity of the contact terminals so that the generated arcs on the adjacent poles will not collide. (For example, if the common connections of the Relay are all positive or all negative, no arc collision will occur.)
- Use proper crimp terminals or 1.2- to 2-mm-dia. single-conductor wire to connect screw terminals.

## **Screw Terminal Model**

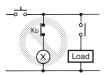
Do not bend the coil terminals, otherwise the coil wire may be disconnected. Make sure that the tightening torque applied to each terminal is  $1.27~\text{N} \cdot \text{m}$  and the insertion force is 49~N for 10~s.

#### **Solder Terminal Model**

Make sure that Relay terminals are free of flux or other foreign substance before soldering the Relay terminals. Finish soldering the Relay terminals quickly, otherwise the coil wire may be broken.

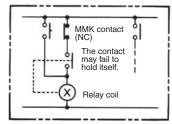
## **■** Circuits

 You cannot use single contact to demagnetize the set coil as shown below.



⊗: Latching Relay coilx<sub>b</sub>: NC contact of the Relay

 NC contacts can remain open for a few milliseconds when the reset coil turns ON and OFF. NO contact can remain open for a few milliseconds when the set coil turns ON and OFF while the Relay is latched. Design your circuits to allow for this.



- Do not allow voltage to be applied simultaneously to both the set and reset coil. If voltage is applied simultaneously, the Relay will be set.
- There is no reason to apply voltage to Latching Relays continuously because they will latch properly with a single pulse of sufficient width. Continuously applying voltage will only waste power.
- A model for DC loads incorporates a permanent magnetic for arc suppression. Keep floppy disks away from the Relay, otherwise the data on the floppy disk may be damaged.
- Arcing when switching DC power can cause nitric gas to be generated. The case of the MM

  XKP contains holes to allow the gas to escape. This, however, makes it possible for dust and dirt to enter the case. Be sure to use the MM

  XKP in a suitable environment.



ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

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2010.8

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