UTC



DIN power male connector







General information				
Design	IEC 60603-2	types: H male		
No. of contacts	15			
Contact spacing	5,08 mm / 6,5 mm b	etween the rows		
Test voltage	3100 V			
Contact resistance	<u><</u> 8 mOhm			
Insulation resistance	≥ 10 ¹² Ohm			
Working current	15 A@20℃ (see de	rating diagram)		
Temperature range	-55℃ +125℃			
Termination technology	faston, solder pins			
Clearance distance	min. 4,5 mm			
Creepage distance	min. 8,0 mm			
Insertion and withdrawal force	15pol. ≤ 90N			
Mating cycles	- PL1 acc. to IEC 60	0 603-2 =>	500 mating cycles	
UL file	E102079			
RoHS - compliant	Yes			
Leadfree	Yes			
Hot plugging	No			

Insulator material	nsulator material				
Material	PC (thermoplastics, glass fiber reinforcement 20%)				
Color	RAL 7032 (grey)				
UL classification	UL 94-V0				
Material group acc. IEC 60664-1	IIIa (175 <u><</u> CTI < 400)				
NFF classification	I2, F1				

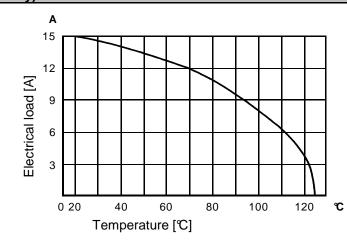
Contact material				
Contact material	Copper alloy			
Plating termination zone	Ag over Ni or Au over Ni			
Plating contact zone	Ag over Ni or Au over Ni			

Derating diagram acc. to IEC 60512-5 (Current carrying capacity)

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including

The current capacity curve is valid for continuous, non interrupted current loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60512-5

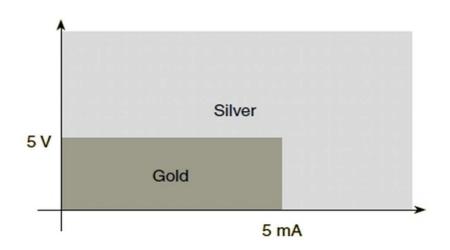


Low currents and voltages

Type H standard contacts have a silver plated surface. This precious metal has excellent conductive properties. In the course of a contact's lifetime, the silver surface generates a black oxide layer due to its affinity to sulphur. This layer is smooth and very thin and is partly interrupted when the contacts are mated and unmated, thus guaranteeing very low contact resistances. In the case of very low currents or voltages small changes to the transmitted signal may be encountered.

In systems where such a change to the transmitted signal could lead to faulty functions and also in extremely aggressive environments, HARTING recommend the use of gold plated contacts.

Below is a table derived from actual experiences.

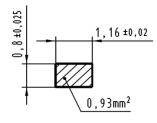


Soldering instructions

The connectors should be protected when being soldered in a dip, flow or film soldering baths. Otherwise, they might become contaminated as a result of soldering operations or deformed as a result of overheating.

- (1) For prototypes and short runs protect the connectors with an industrial adhesive tape, e.g. Tesaband 4331 (www.tesa.de). Cover the underside of the connector moulding and the adjacent parts of the pcb as well as the open sides of the connector. This will prevent heat and gases of the soldering apparatus from damaging the connector. About 140 + 5 mm of the tape should suffice.
- (2) For large series a jig is recommended. Its protective cover with a fast action mechanical locking device shields the connectors from gas and heat generated by the soldering apparatus. As an additional protection a foil can be used for covering the parts that should not be soldered.

Cross section of solder pins



				Date	Name	8	Technical data sheet
			Detail.	28/04/11	mte	HARTING	DIN power male connector
			Inspec.	28/04/11	TD	HAKTING	Din power male connector
EC01557			Stand.				DS 09 06 100 00 01
Mod.	Date	Name	HART	HARTING Electronics GmbH & Co. KG		mbH & Co. KG	09 00 100 00 01